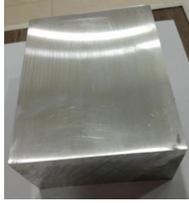


Attachment B – Process Flow Diagrams

ISSUE RAW MATERIAL



MATERIAL INSPECTION



MACHINING PROCESSES



**BREAK SHARP EDGES
HAND FINISH**



**HAND FINISH AND VAPOR
DEGREASE**



PENETRANT INSPECTION



ALKALINE CLEAN



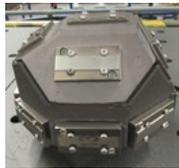
DEGREASE



CMM DIMENSIONAL INSPECT



SHOTPEEN / HEAT TREAT



PLATING SHOP PROCESSING



INSPECT



PROTECTIVE WRAP / SHIP



ASSEMBLY



**ADDITIONAL MACHINING
AND PREPARATION**



PAINT



Issue raw material
Material inspection
Machining processes
Hand finish
Degrease: 001SC*, 105SC*
Alkaline clean: 001SC*, 105SC*
Penetrant inspection
Hand finish and vapor degrease: degreasing TEU
Shot-peen / heat treat; TEU-AB, Natural gas
Plating shop processes: TEU-HCPO, 001SC*, 105SC*
Inspect
Paint: TEU-PBO*, TEU-BPBO*, TEU-BOOTH
Additional machining and preparation
Assembly: TEU-FW-MISC
Protective wrap / ship

*multiple numbers

Abrasive blasting can happen at any point and is not included in the process flow

TUE-FW-MISC also includes non-production materials/usage

Boilers, natural gas burning equipment and emergency generators are not listed