

Welcome to a discussion with the Oregon Department of Environmental Quality and Oregon Health Authority

An Informational Summary of Hollingsworth & Vose's Health Risk Assessment

Presentation followed by Q&A
June 30, 2025
Corvallis, Oregon

Using Zoom



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Dial: 877-853-5257 or 888-475-4499

Enter meeting ID: 865 2707 7657

Asking a Question

- You should see the following along the bottom of your screen.



- To ask a question: type it into the Q&A or raise your hand and the host will un-mute you. (Press *9 if you're on the phone.)

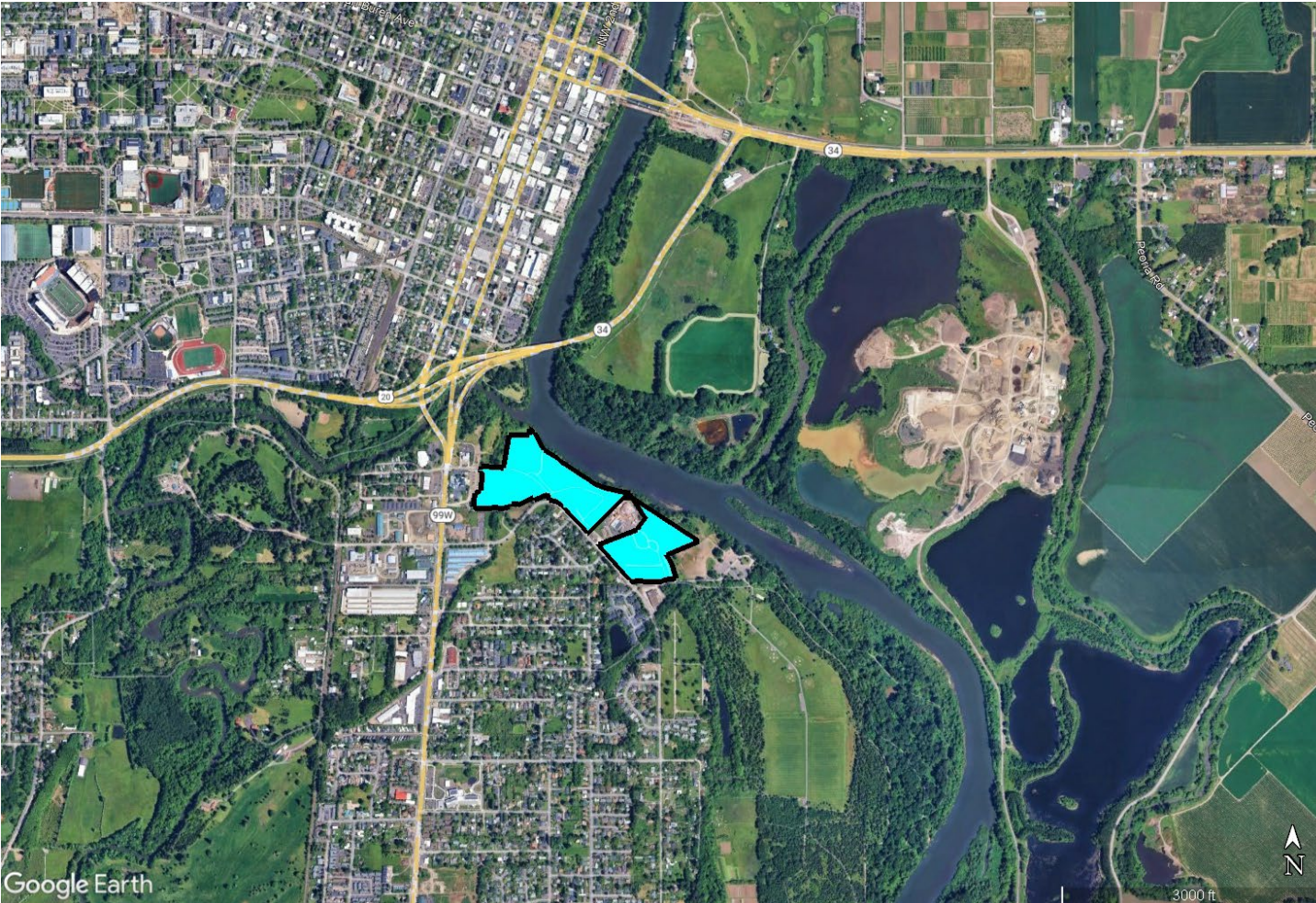
Introductions

- Julia DeGagne, Cleaner Air Oregon Project Engineer, DEQ
- Holly Dixon, Public Health Toxicologist, Oregon Health Authority
- Michael Eisele, Western Region Air Quality, DEQ
- Alex Haulman, Natural Resource Specialist, Western Region Air Quality, DEQ
- J.R. Giska, Cleaner Air Oregon Manager
- Mary Camarata, Regional Solutions Team, Western Region, DEQ
- Ryan Bellinson, Community Engagement Analyst, DEQ
- Dylan Darling, Western Region Public Affairs Specialist, DEQ

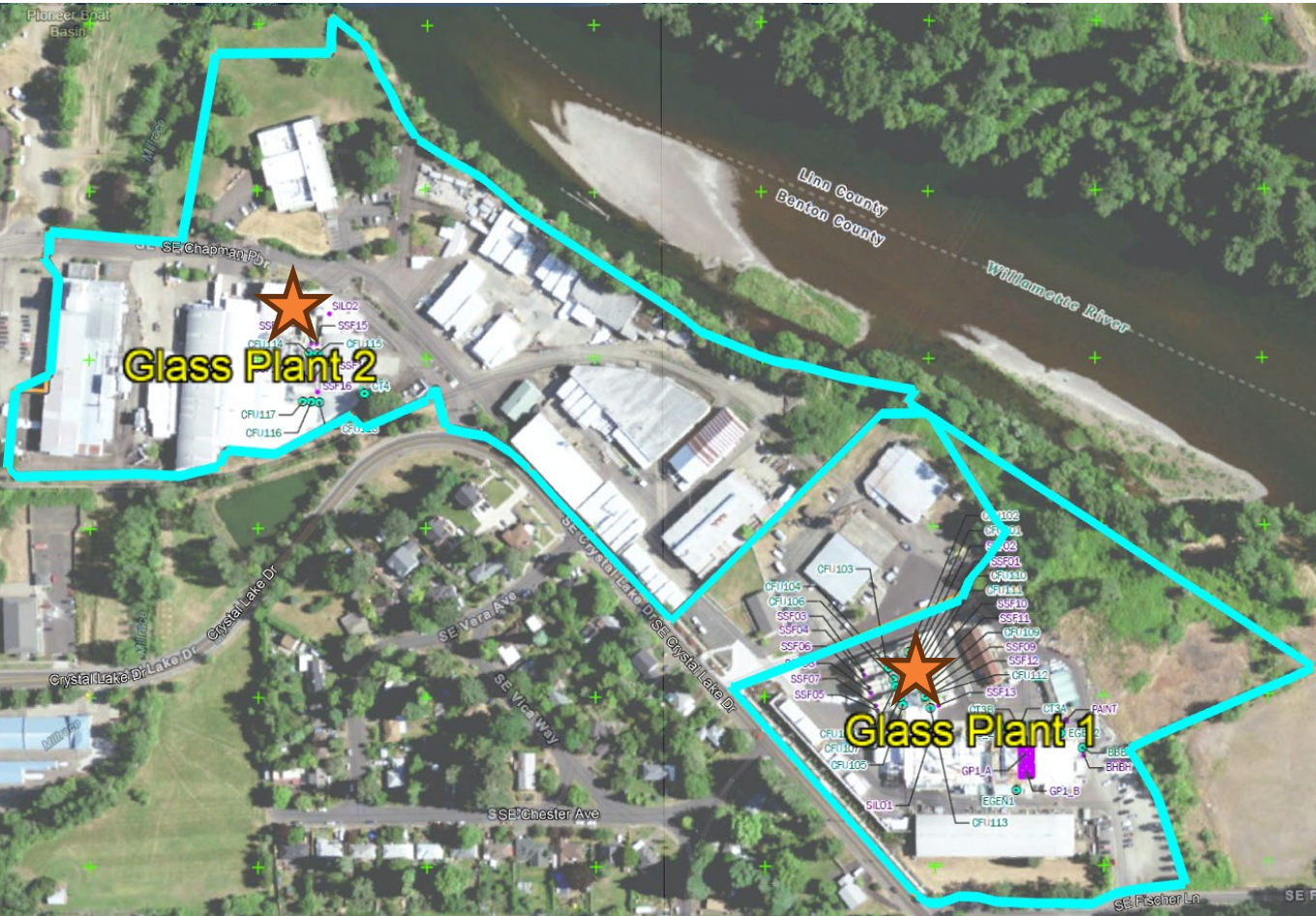
Overview for Today's Meeting

1. Presentation of Hollingsworth & Vose's Cleaner Air Oregon Health Risk Assessment
 - Background on Cleaner Air Oregon
 - Risk Assessment results and outcome
 - Discussion on glass fibers
2. Q&A and discussion: DEQ and OHA will answer questions and respond to concerns.

Hollingsworth & Vose Location and Orientation



- Located along the Willamette River in Corvallis, OR
- Manufacturers glass fibers
- Property boundary shown in **blue**



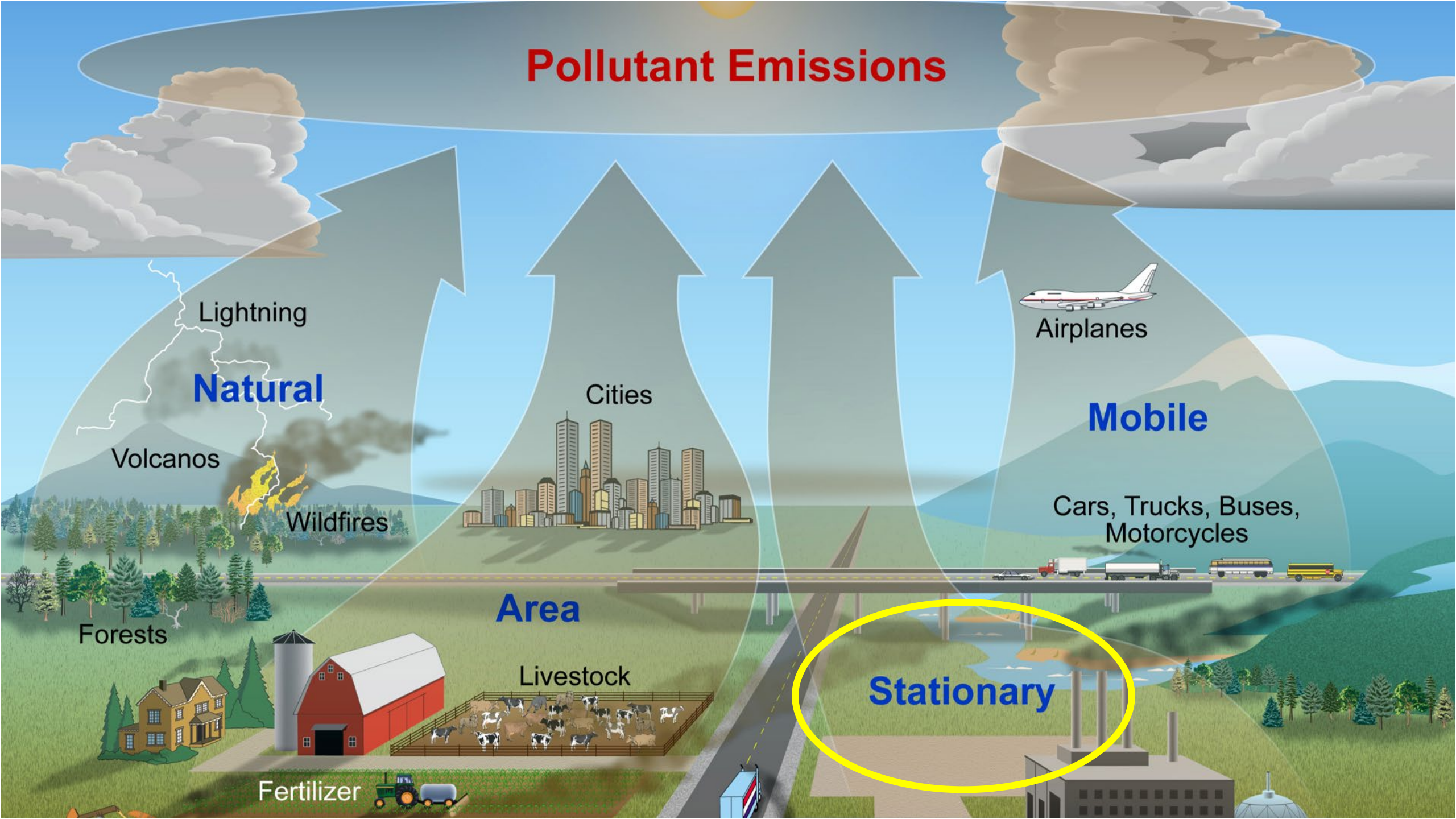
- ★ Primary areas of glass production emissions
- Other emitting units and supporting activities:
- Waste handling
 - Emergency generators
 - Cooling towers
 - Storage silos
 - Natural gas heaters
 - Spray painting

Cleaner Air Oregon Overview



State of Oregon
Department of Environmental Quality

Pollutant Emissions



The Cleaner Air Oregon Program



Report air toxics

Companies to report use of **over 600 pollutants** to DEQ.



Assess risk

Facilities calculate **potential health risk** to people who live, work, and go to school nearby.



Regulate to reduce risk

The **higher** the potential health risk the **more actions** the facility must take.

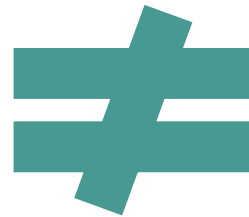
What is health risk?

How does CAO assess health risk?

Health Risks vs. Outcomes

Health Risk

Chance or
probability of
health problem
happening



Health Outcome

Health
problems that
have happened

Key Information for Risk Assessments

Toxicity

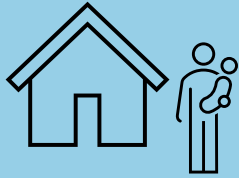
How harmful is a contaminant if someone's exposed to it?



Exposure

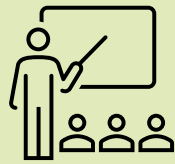
How often and for how long is someone exposed to a contaminant?

Locations where CAO Risk is Calculated



People in homes

- 24 hours per day
- 365 days per year
- 70 years



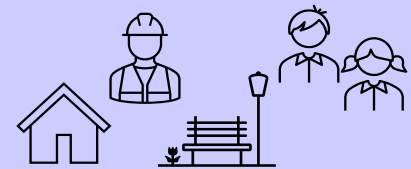
Children at school or child care

- 8 hours per day
- 250 days per year
- 12 years



Workers

- 8 hours per day
- 250 days per year
- 25 years



Places where people can spend several hours up to a day

Hollingsworth & Vose Cleaner Air Oregon Health Risk Assessment



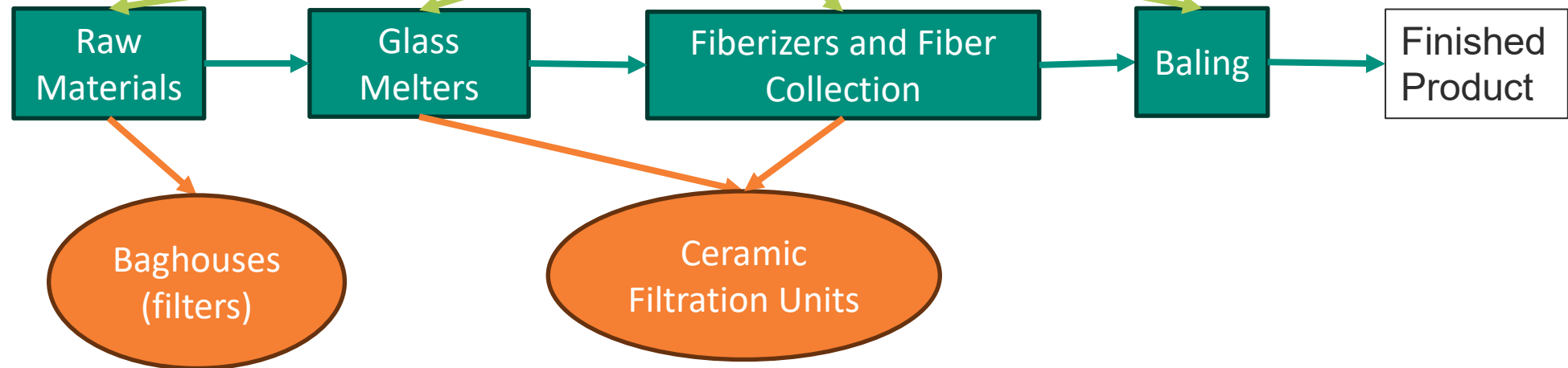
State of Oregon
Department of Environmental Quality

Process and Emissions Overview

The activity values used in Risk Assessment for Glass Production are based on the **maximum capacity** of the production lines.

1. Activity

2. Emission Units



3. Controls

Controls: Ceramic Filtration Units

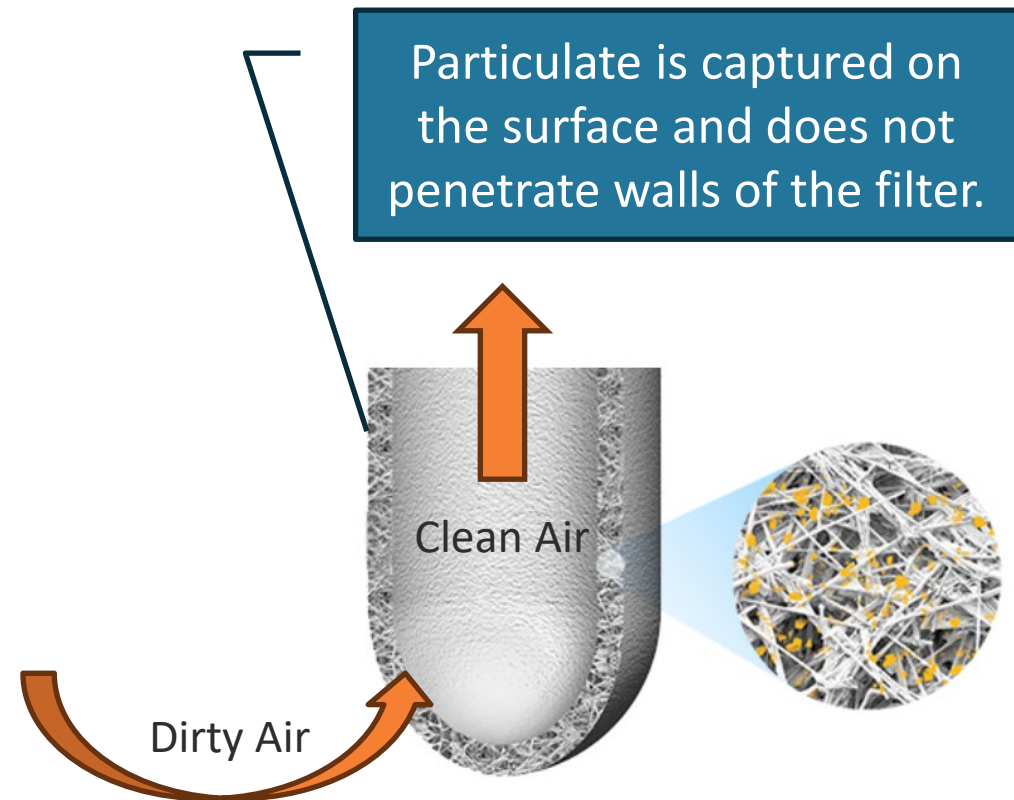
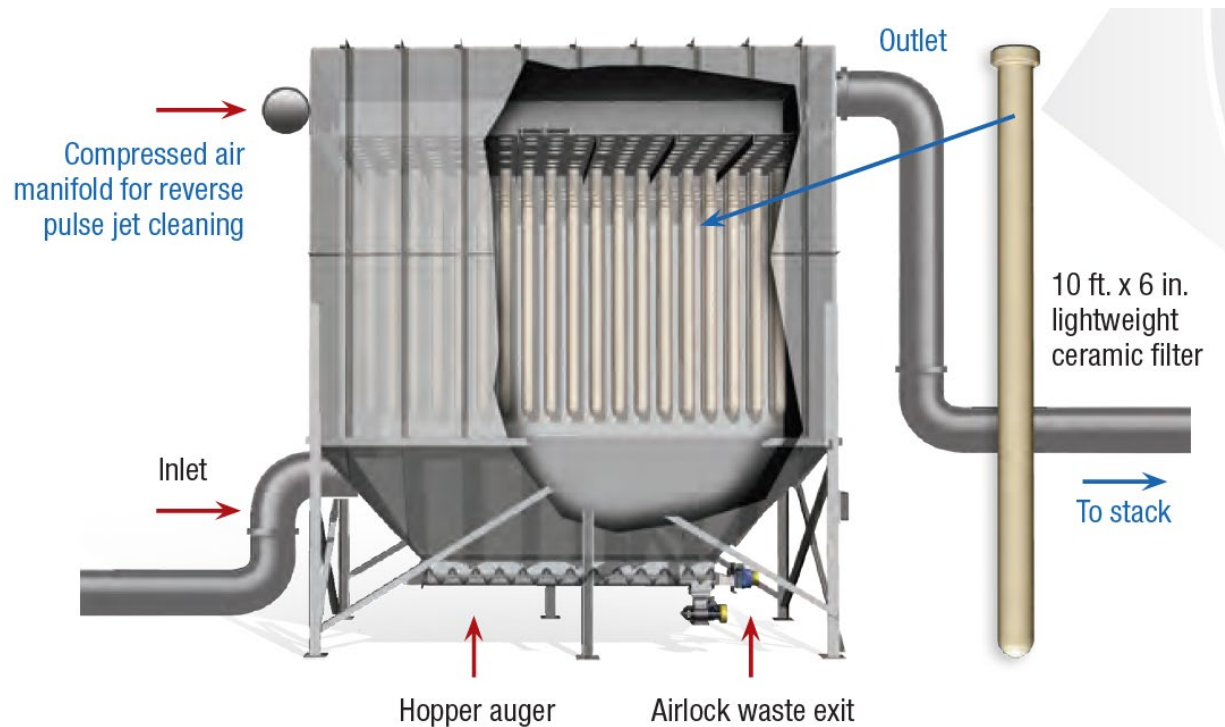


Image: Tri-Mer UltraCat Catalytic Filter Systems

Process and Emissions Overview

1. Throughputs

Throughputs used in Risk Assessment for Glass Production are based on the **maximum capacity** of the production lines.

2. Emitting Units



3. Controls



Metals, crystalline silica



Metals, crystalline silica, fluorides, volatile organic compounds, glass fibers

Glass fibers



Metals and volatiles

4. Toxic Air Contaminants

Emission Factor Development

| | | | | |
|--|----------|--|----------|---|
| Activity (for example, amount of product) | X | Emission Factor (pounds of contaminant per throughput unit) | = | Emissions Rate (pounds of contaminant emitted per year or day) |
|--|----------|--|----------|---|

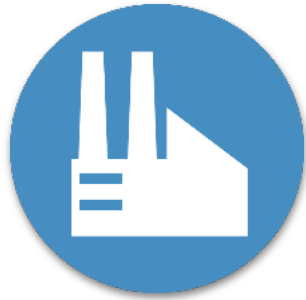
1. Site-specific stack testing
2. Representative emission factors
3. Engineering estimates

Lower Uncertainty



Higher Uncertainty

Air Dispersion Modeling



Facility emits pollutants
*Measured as mass over time
(pounds per year or day)*

**“AERMOD”
Dispersion Model**



People breathe in pollution
*Measured as mass per
volume of air ($\mu\text{g}/\text{m}^3$)*

Emission rates are used to estimate concentrations in the air, considering **meteorology, terrain, and more.**

Risk Assessment Exposure Locations

Schools &
Child Care

Homes

Workplaces

Parks



What do the results
mean for my health?

Cancer Risk

Cancer risk is expressed as a probability in terms of additional cancer cases in a population

 Represents
1,000 people

Background Cancer Rate
400,000 in a Million

Excess Cancer Risk

One in a million
excess cancer risk
(400,001 cancer case)

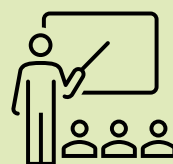


Cancer Risk from H&V is Very Low



People in Homes

- 2.9 in a million excess cancer risk



Children at Schools or Child Care

- Less than 0.1 in a million excess cancer risk

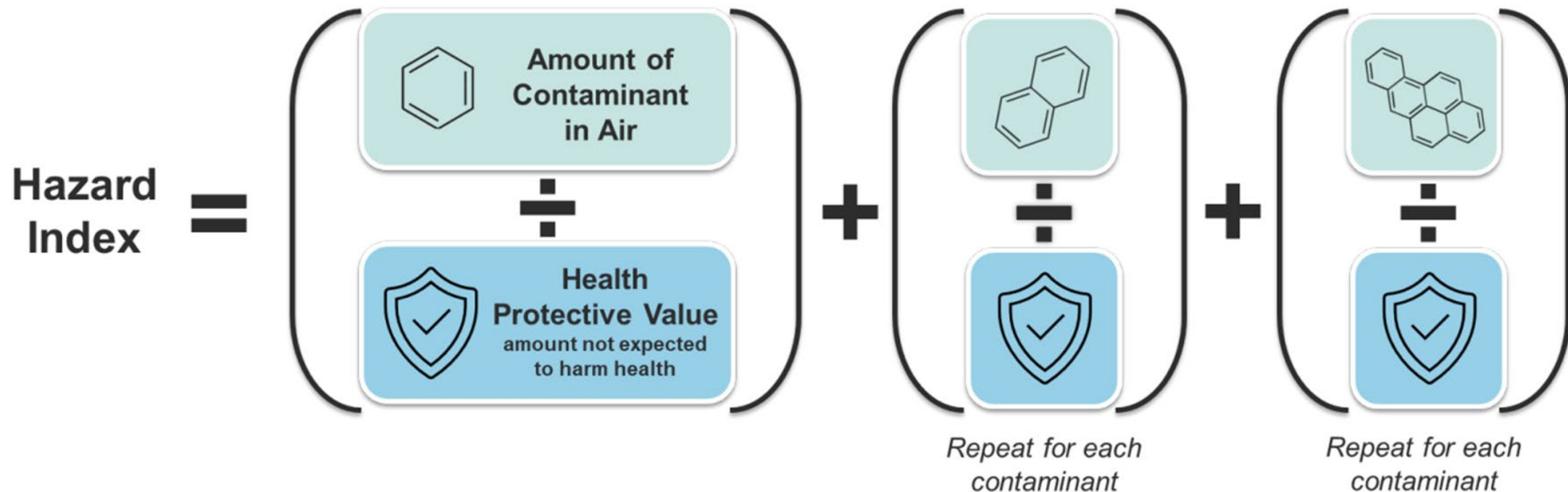


Workers

- 0.3 in a million excess cancer risk

Noncancer Health Risk Background

We use a Hazard Index calculation to determine whether health effects are possible.



Noncancer Health Risk Background

We use a Hazard Index calculation to determine whether health effects are possible.

Hazard Index
less than
or equal to

1

Health effects are not expected

Hazard Index
greater than

1

Health effects are possible, but not certain

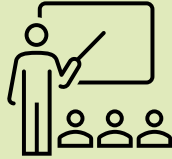
Noncancer Health Effects are Not Expected

All Hazard Indices (HIs) are less than 1 around H&V



People in Homes

- HI less than 1



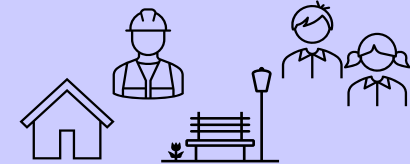
Children at Schools or Child Care

- HI less than 1



Workers

- HI less than 1

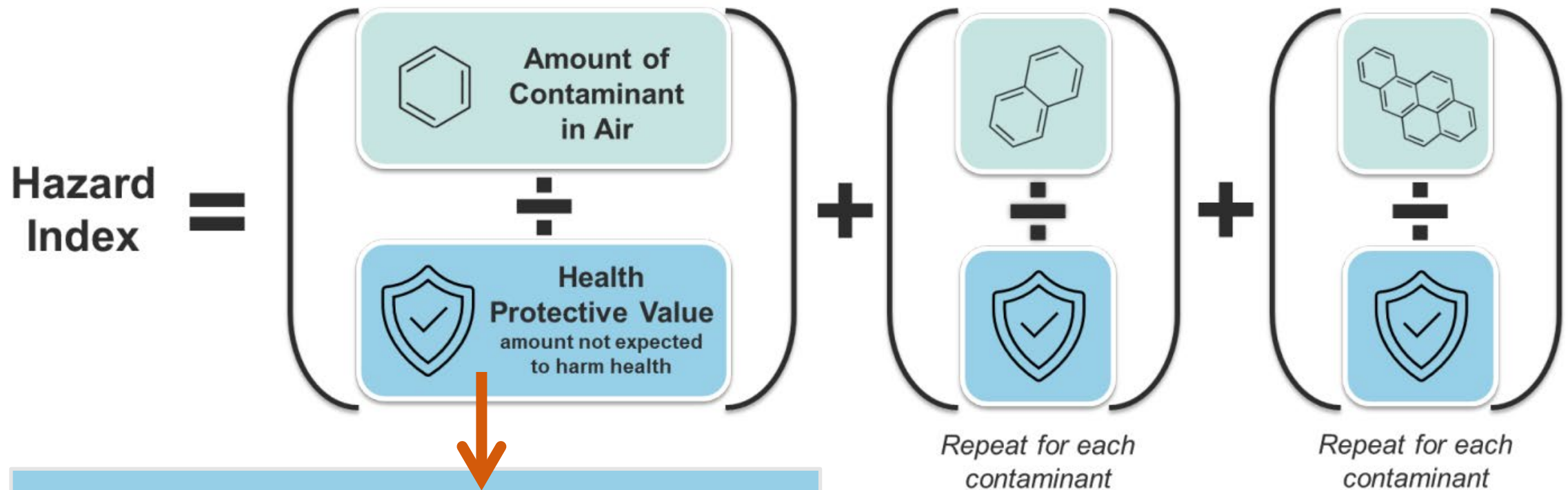


Places Where People Spend a Few Hours

- HI less than 1

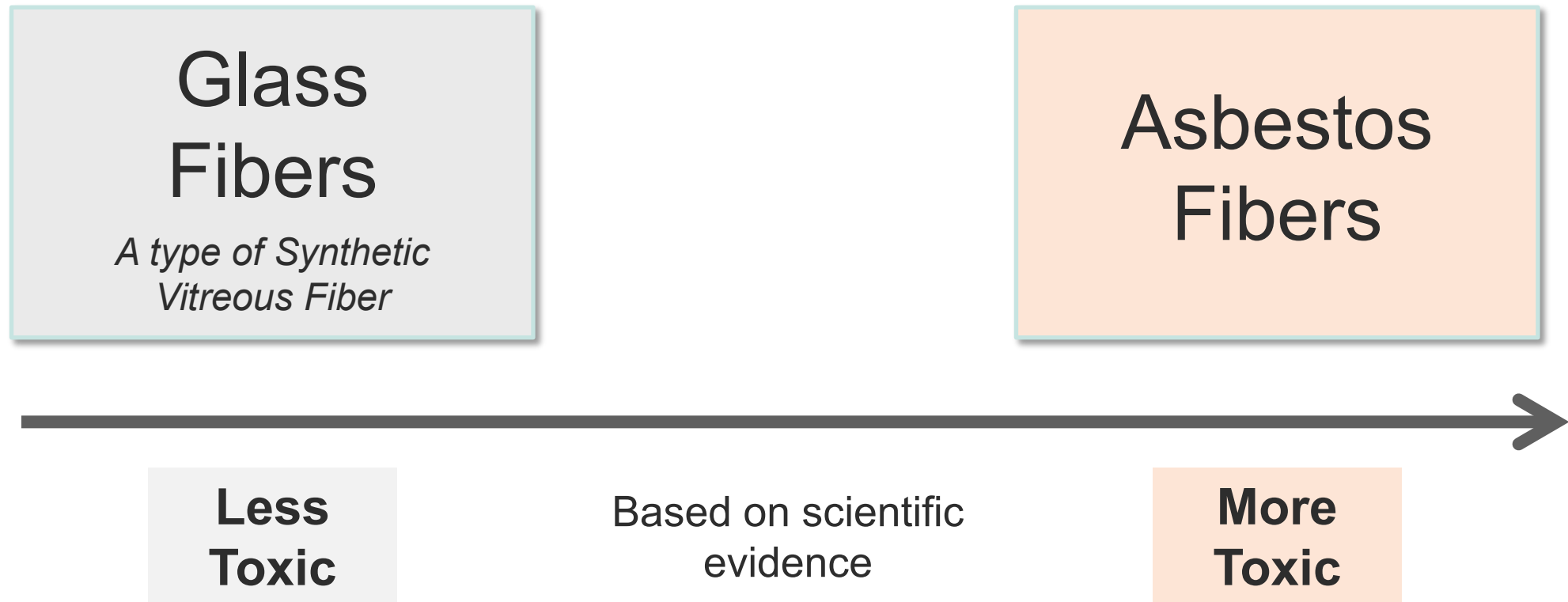
What do we know about glass fibers?

What We Do Not Know About Glass Fibers



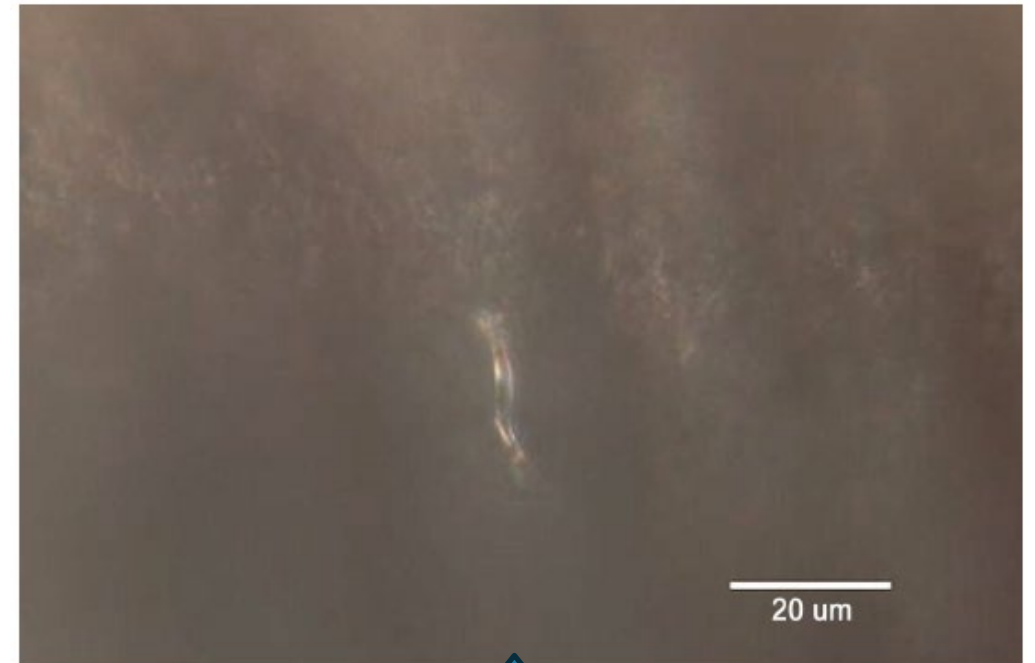
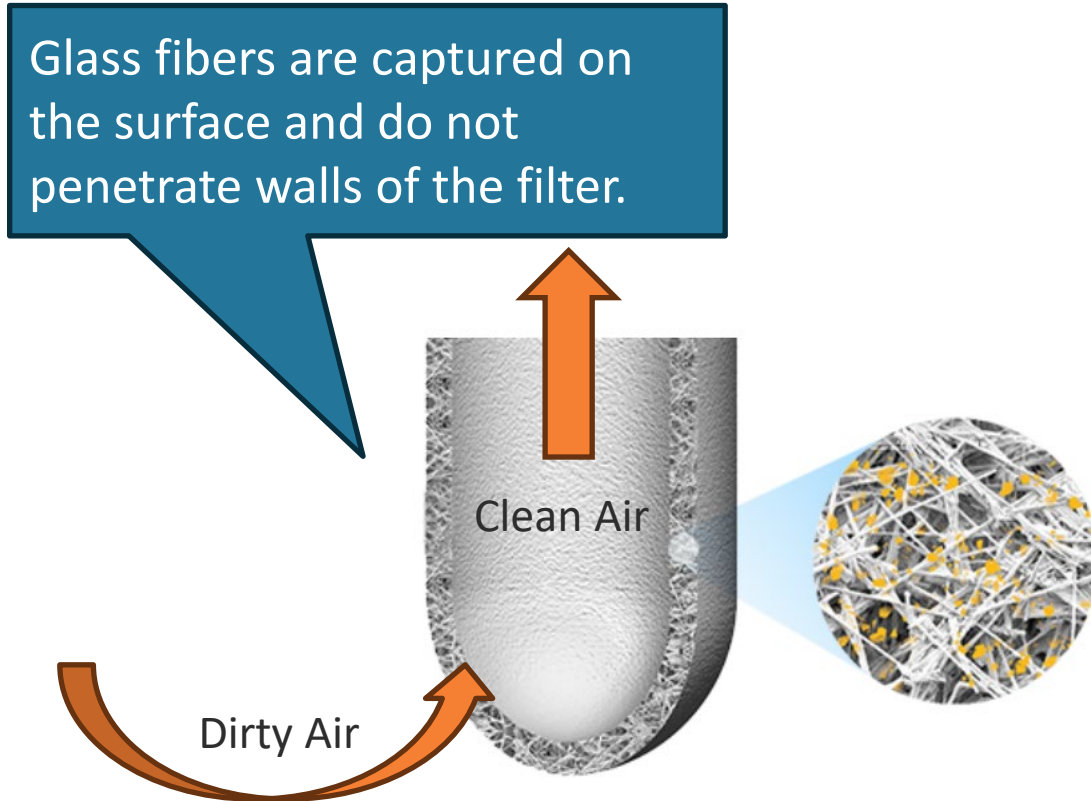
We do not have a health protective value for glass fibers

What We Do Know About Glass Fibers



Source: Agency for Toxic Substances and Disease Registry (ATSDR)

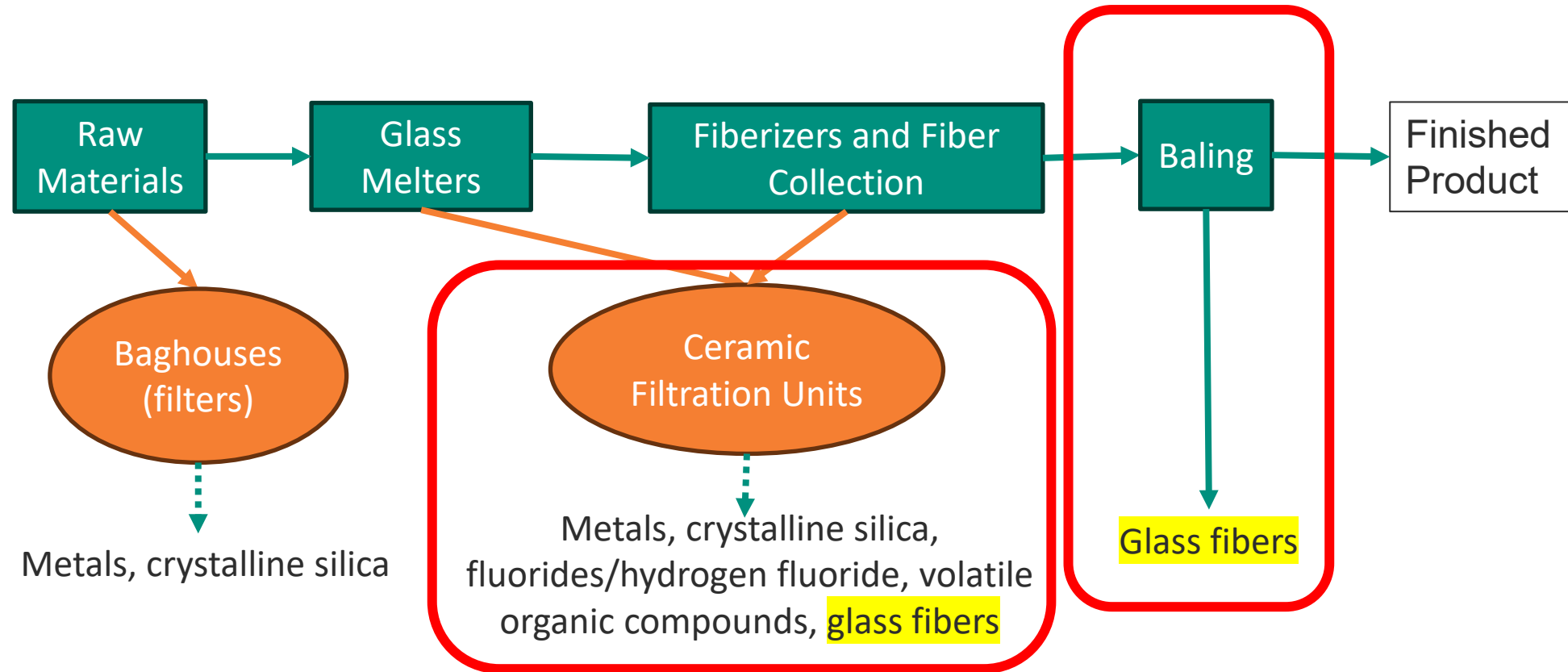
Glass Fiber Controls and Testing at CFUs



Glass fiber – few to none found

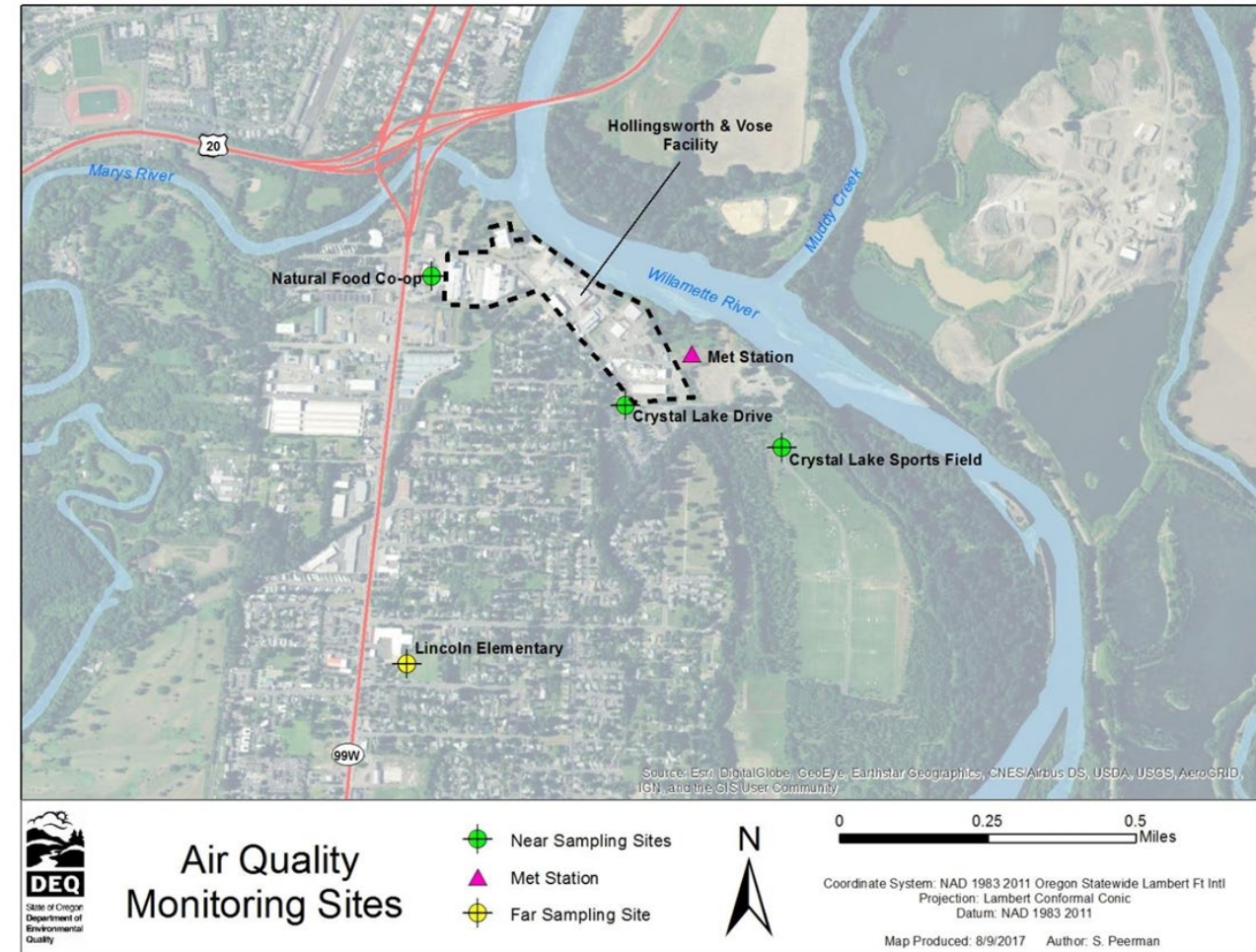
Image: Tri-Mer UltraCat Catalytic Filter Systems

Process and Emissions Overview



2017 Glass Fiber Sampling

- 38 samples collected from 4 locations
- Respiratory health impacts from glass fibers were unlikely to occur



Full report: <https://www.oregon.gov/deq/FilterDocs/hvaqsamplerrep.pdf>

How will DEQ regulate H&V's Air
Toxic emissions?

How does risk impact permitting?



Risk Action Levels



The numbers here are the **potential** health risk from H&V.

| Exposure | Calculated Risk | Source Level | TBACT Level | Risk Reduction Level | Immediate Curtailment Level |
|-------------|------------------------|--------------|-------------|----------------------|-----------------------------|
| | Cancer Risk | | | | |
| Residential | 2.9 | 5 | 25 | 50 | 200 |
| Child | <0.1 | | | | |
| Worker | 0.3 | | | | |
| | Non-Cancer Risk | | | | |
| Residential | 0.2 | 0.5 | 1 | 5 | 10 |
| Child | <0.1 | | | | |
| Worker | 0.1 | | | | |
| Acute | 0.2 | | | | |

How does risk impact permitting?



Risk Action Levels



| Exposure | Calculated Risk | Source Permit Level | Community Engagement Level | TBACT Level | Risk Reduction Level | Immediate Curtailment Level |
|------------------------|-----------------|---------------------|----------------------------|-------------|----------------------|-----------------------------|
| Cancer Risk | | | | | | |
| | 2.9 | 5 | 25 | 50 | 200 | 500 |
| | <0.1 | | | | | |
| | 0.3 | | | | | |
| Non-Cancer Risk | | | | | | |
| Residential | 0.2 | 0.5 | 1 | 5 | 10 | 20 |
| Child | <0.1 | | | | | |
| Worker | 0.1 | | | | | |
| Acute | 0.2 | | | | | |

Risk is compared to these numbers
To establish what **additional regulations** DEQ can apply to H&V.

How does risk impact permitting?



Risk Action Levels



| Exposure | Calculated Risk | Source Permit Level | Community Engagement Level | TBACT Level | Risk Reduction Level | Immediate Curtailment Level |
|------------------------|-----------------|---------------------|----------------------------|-------------|----------------------|-----------------------------|
| Cancer Risk | | | | | | |
| Residential | 2.9 | 5 | 25 | | | |
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| Worker | 0.3 | | | | | |
| Non-Cancer Risk | | | | | | |
| Residential | 0.2 | 0.5 | 1 | 5 | 10 | 20 |
| Child | <0.1 | | | | | |
| Worker | 0.1 | | | | | |
| Acute | 0.2 | | | | | |

Chronic Cancer Risk,
Chronic Non-Cancer Risk,
and Acute risk are all
below the lowest
Risk Action Level.

H&V's health risk is very low for all exposure scenarios

New CAO Permit Conditions



- Additional recordkeeping requirements
- Additional operating requirements (controls and capture)
- General Conditions that ensure risk is reassessed when needed.

Conditions ensuring proper operation of ceramic filtration units are currently included in the permit

How can I stay involved?



- DEQ expects that CAO Permit Conditions will be included in the Draft Title V Operating Permit, which will have its own **public comment period**.
- If the comments reveal **significant environmental concerns**, DEQ may modify the permit to address warranted concerns.

Summary: H&V's CAO Risk Assessment

- ✓ Health risk estimates are very low and additional controls or risk reduction are not necessary
- ✓ Improved controls at facility lowered emissions
- ✓ DEQ has high confidence in the emissions inventory and risk assessment results

Questions?



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Additional Resources

- CAO Community Resource Corner:
<https://www.oregon.gov/deq/aq/cao/Pages/Community-Resource-Corner.aspx>
- H&V's CAO webpage:
<https://www.oregon.gov/deq/aq/cao/wr/Pages/Hollingsworth-and-Vose.aspx>
- DEQ contacts:
 - CAO: Julia.degagne@oregon.deq.gov
 - Title V and ACDP Permit: alex.haulman@oregon.deq.gov

Thank you!



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Title VI and alternative formats

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