

Department of Environmental Quality Eastern Region Bend Office

475 NE Bellevue Drive, Suite 110 Bend, OR 97701 (541) 388-6146 FAX (541) 388-8283 TTY 711

March 13, 2025

Mr. William Surber Environmental Manager Columbia Plywood Corporation 4949 S. Highway 97 Klamath Falls, OR 97603

RE: Pre-Enforcement Notice

Columbia Forest Products

2025-PEN-9867

File #18677, NPDES Permit #100016 EPA Reference Number: OR0002585

Klamath County

Dear William Surber:

DEQ received your report of an oil spill at the Columbia Plywood Corporation (commonly known as Columbia Forest Products) facility in Klamath Falls. The facility is permitted under National Pollution Discharge Elimination System (NPDES) Permit #100016. Based on review of the spill report, DEQ has documented the following violation of Oregon environmental law.

<u>Violation #1</u>: Discharging waste into waters of the state without a discharge permit or from a discharge point not authorized by a waste discharge permit, in violation of ORS 468B.050(1)(a).

Per your written report, the facility reported that approximately 40 gallons of hydraulic oil were released directly to the Klamath River on February 20, 2025. The release occurred due to a ruptured hydraulic hose fitting on a cherry picker crane used to handle logs in the river. The discharge did not occur via permitted Outfall 001 which is the allowed discharge point for non-contact cooling water for the facility. Upon discovery, the facility shut down the equipment and used oil absorbent booms to clean up and contain the visible oil sheen and repaired the failed hose. This is a Class I violation per OAR 340-012-0055(1)(c).

The permittee must ensure compliance with the terms and conditions of the issued NPDES permit and prevent discharges of oil and/or hazardous materials to waters of the state.

Corrective Actions Required

In follow-up to the incident, the facility provided a copy of their emergency response and public notification plan. The plan includes reporting and response criteria for oil spills. As corrective action, the facility is expected to complete the following actions and provide update by June 1, 2025:

- 1) The facility shall have available an oil skimmer device and secondary containment such as a Baker Tank to remove and contain oil and other hydrocarbons from the waterway, should a spill occur. Should you have questions on the use of such a device, please contact Charles Kennedy, with DEQ's spill program at charles.kennedy@deq.oregon.gov.
- 2) Begin using plant-based biodegradable hydraulic oil in the log picker within 90-days. An example product is Chevron Clarity Bio EliteSyn AW.
- 3) Meet with Charles Kennedy on-site to discuss oil spill response equipment (hard/soft boom, oil skimmer, boat, etc.) and personnel training (on-water booming, etc.).
- 4) Update the facility's Emergency Response and Public Notification Plan with the following changes highlighted in yellow:

5) Entity	When Is Notification Necessary?	Contact Information
Emergency Response Organizations	Immediate, if fire or explosion hazards exist	911
Oregon DEQ	Immediate, when unanticipated upset or bypass occurs. For a release of oil or hazardous material to waters of the State contact OERS and DEQ Eastern Region SOSC. Hazardous materials are defined by: Consolidated List of Lists US EPA Note: the reportable quantity of 42 gallons does not	Contact: Justin Sterger 475 NE Bellevue Drive, Suite 110 Bend, OR 97701 Phone: 541-714-0206 Email: Justin.Sterger@state.or.us
	apply to oil or hazardous releases to waters of the State.	

	First Responder			
Oil or	performs quick	Refer to Policy 18.3:	Refer to	Determine
Hazardous	assessment of the	Emergency Plan and	Section 3	cause and
Material Spill	spill and initiates	Procedures for response	Emergency	implement
	response, if safe	to a hazardous materials	Reporting	corrective
	to do so.	spill.	Requirements	actions to
	Response is		and Release	prevent failure
	controlling the	Contact Safety-Kleen	Reporting	from
	source of the spill	for assistance	Flowchart in	recurring.
	and containing the	regarding cleanup and	Appendix B.	
	spilled oil or	disposal.		
	hazardous			
	material.			
	Environmental			
	Manager			
	assesses the			
	situation and			
	investigates the			
	cause of the spill.			

Bypasses and Upsets Form

Type of Incident (circle one of the following):	UNANTICIPATED BYPASS	UPSET
Name of First Responder:		
Date & Time First Responder Discovered Emerge	ency:	
Start Date & Time: _ End Date & Time:		

Immediate Internal Notifications			
Supervisors Onsite During Incident			
Bill Surber (Environmental Manager) – Phone: 541-882-7281 Ext. 2567 or 541-591-0075			
Aaron Abts (Plant Manager) – Phone: 336-831-3629			
Immediate External Notifications			
Fire or Explosion Hazards Present? If Yes, Contact Emergency Response Organizations at 911			
Release of Oil or Hazardous Material to Water? OERS: 1-800-452-0311 Oregon DEQ - 541-650-2326			
Release of Hazardous Material Above Reportable Quantity? If Yes, Contact National Response Center at 1- 800-424-8802			
Release of Hazardous Material Above Reportable Quantity? If Yes, Contact EPA Region 10 at 206-553-1200 or 1-800-424-4372			
Klamath County Environmental Health (Ramona Quinn) – Phone: 541-883-1122 or After Hours: 541-891-2015			
Klamath County Emergency Management – Phone: 541-851-3741			
Klamath Tribes – Phone: 1-800-524-9787 or 541-783-2219			
City of Klamath – Phone: 541-883-5316 (Courtesy Notification)			
Keno Fire Department - Phone: 541-883-3062 (Courtesy Notification)			
Public Notification			
Herald and News – Business Hours: 541-885-4410 or After Hours: 541-885-4420			
Klamath Falls News – Phone: 541-887-0087			
KLAD Radio Station - Phone: 541-850-7552			
Written Notification			
Written report submitted to Oregon DEO within 5 days			

Summary

This notice is a pre-enforcement notice and has been referred to DEQ's Office of Compliance and Enforcement for formal enforcement action, including assessment of civil penalties and/or a DEQ order. Civil penalties can be assessed for each day of violation.

If you believe any of the facts in this Pre-Enforcement Notice are in error, you may provide information to me at the office at the address shown at the top of this letter. DEQ will consider new information you submit and take appropriate action. DEQ endeavors to assist you in your compliance efforts. Should you have any questions about the content of this letter or desire any follow-up technical assistance, please contact me at (541) 714-0206.

Sincerely,

Justin W. Sterger WQ Permit Writer

Justin W. Steiger

EC: Mike Hiatt, Eastern Region Permitting Manager
Charles Kennedy, DEQ Spill Program On Scene Coordinator
DEQ Enforcement Section – OCE
Oregon Records Management Solution

Appendix I: Spill Release Report 3-3-2025

SPILL/RELEASE REPORT



1	- GENERAL INFORMATION OERS No. 500-452-03/1 Environ
a	
b	. Address: 4949 Hay 975
	Klamath Falls, OR. 97603
C.	
d	we have a some a some a some and the some an
e.	2 / 6 -
f.	
	RIVOR Cherry PICKER
	Please provide a map of the site showing area(s) where the release occurred, any sample collection locations, location of roads/ditches/surface water bodies, etc.
2	- RELEASE INFORMATION
a.	Date/Time Release started: 2-20-25 14:25 Date/Time stopped: 2-20-25 14:28
	Release was reported to (specify Date/Time/Name of Person contacted where applicable):
	ODEQ
	OERS 2-20-25 Nicholo 15:33
	NRC 2-20-25 mg. Alchebald 15:00
	Other (describe):
c.	Person(s) reporting release: 3.11 Society
d.	Name, quantity and physical state (gas, liquid, solid or semi-solid) of material(s) released:
	Charty HyDOII ISDAW46, Liquid, 40gallons
	Please attach copies of material safety data sheets (MSDS) or constituent profiles for
e	released material(s). The release affected:AirGroundwaterSurface WaterSoilSediment
f.	Name and distance to nearest surface water body(s), even if unaffected (include locations of
	creeks, streams, rivers and ditches that discharge to surface water on maps):
	Klamath River
	Has the release reached the surface water identified above?: YesNo
	Could the release potentially reach the surface water identified above? Yes No
	Explain:
g.	Depth to nearest aquifer/groundwater: 324'
ο.	Is nearest aquifer/groundwater potable (drinkable)? Yes No
	Has the release reached the nearest aquifer/groundwater? Yes No
	Explain:

j. Is there potential for future releases? Yes No Explain: Gaugner 18 located over water k. Describe other effects/impacts from release (emergency evacuation, fish kills, etc.): There were no offects (impacts observed). 1. Describe how the release occurred. Include details such as the release source, cause, contributing weather factors, activities occurring prior to or during the release, dates and times of various activities, first responders involved in containment activities, etc.: Whit arrowing laptom to reven' placing onto yet had been for the place operation where the place of the place of the place operation where the place of the place operation where the place of the place operation where the place of the place of the place operation where the place of the place	h.	Release or potential release to the air occurred?Yes _X_No Explain:
1. Describe how the release occurred. Include details such as the release source, cause, contributing weather factors, activities occurring prior to or during the release, dates and times of various activities, first responders involved in containment activities, etc.: While analysis of factor of the proof of the	i. j.	Is there potential for future releases? YesNo
contributing weather factors, activities occurring prior to or during the release, dates and times of various activities, first responders involved in containment activities, etc. Life Armoving log from the Armon's flacing onto Seek ladders. That was A mechanical forbur of Hyll. Litting on the Cheeny Bedera. Foot Paura noticed forbur of Hyll. Litting on the Cheeny Bedera. Foot Paura noticed forbur of Hyll. Litting on the Cheeny Bedera. Foot Paura noticed forbur of Hyll. Litting on the Cheeny Bedera. Foot Paura noticed forbur of Hyll. Litting on the Cheeny Bedera During in Control of Hyll. 3. SITE INFORMATION a. Adjacent land uses include (check all that apply and depict on site maps): Residential Commercial Light Industrial Heavy Industrial Magricultural Other (describe): What is the population density surrounding the site: Off I pay Sympton I/O c. Is the site and/or release area secured by fencing or other means? Xyes No d. Soil types (check all that apply): alluvial bedrock clay sandy N/O sit sity loam artificial surface (cement/asphalt/etc.) e. Describe site topography: Nama Parath Russ 4 - CLEANUP INFORMATION a. Was site cleanup performed? Xyes No If No, explain: b. Who performed the site cleanup? Company Name: Columbia Parath Parath Parath Klamath Falls, OL 97603 Cleanup Supervisor: B. Il Surran	k.	Describe other effects/impacts from release (emergency evacuation, fish kills, etc.): There were no effects (impacts observed).
There was a machanical Farluar of thyll filling on the Cheary Release. Bost Paragra protect look: notified cheary Picker operator with Shut Down Tayapara protect of the property. Envariously Release operator with Special Paragraphy Dispersion Absorbart Leon Suspending (Contesting). Residential Commercial Light Industrial Heavy Industrial Agricultural Other (describe): b. What is the population density surrounding the site: Office of the site and/or release area secured by fencing or other means? X Yes No d. Soil types (check all that apply): alluvial bedrock clay sandy N/Q silt silty loam artificial surface (cement/asphalt/etc.) e. Describe site topography: Llangth River 4 - CLEANUP INFORMATION a. Was site cleanup performed? X Yes No If No, explain: b. Who performed the site cleanup? Company Name: Columbia Farst Padducts Address: Yaya Huy 97 S Klanath Falls, O2, 97603 Cleanup Supervisor: B. Il Surrou	1.	contributing weather factors, activities occurring prior to or during the release, dates and times of various activities, first responders involved in containment activities, etc.:
Short Down Tourney worked took: Notified Cheeky Hickor Options with Short Down Tourney worked to see the Notified Special Absorbant Same Successful Washing ! (Onto Special Promptly Disposed Absorbant Same Successful Washing ! (Onto Special Industrial Commercial Light Industrial Heavy Industrial Agricultural Other (describe): b. What is the population density surrounding the site: O & I Promptly Same with the site and/or release area secured by fencing or other means? X Yes No d. Soil types (check all that apply): alluvial bedrock clay sandy with sitty loam artificial surface (cement/asphalt/etc.) e. Describe site topography:		While romoving logition the thirt of the Grand on the Cheary
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4-CLEANUP INFORMATION a. Was site cleanup performed? X Yes No If No, explain: b. Who performed the site cleanup? Company Name: Columbia Forost Products Address: Y949 Hwy 975 Klamath Falls, 02, 97603 Cleanup Supervisor: 3, 11 Surger	d	Soil types (check all that apply):alluvial bedrockclaysandy ~/Q
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b. Who performed the site cleanup? Company Name: Columbia Form Products Address: 4949 Huy 975 Klamath Falls, 02, 97603 Cleanup Supervisor: Bill Surser	-	
Company Name: Columbia FORTT PRODUCTS Address: 4949 Huy 975 Klamath Falls, 02, 97603 Cleanup Supervisor: Bill Surger	1	
	b	Company Name: Columbia Forst Products Address: 4949 Huy 975 Klamath Falls, 02, 97603
		Phone Number(s): 541-571-0075

c.	Has all contamination been removed from the site? YesNo If No, explain:
d.	Estimated volume of contaminated soil removed:
	Estimated volume of contaminated soil left in place: # 14
f.	Was a hazardous waste determination made for cleanup materials? Yes No
g.	
	Yes X No If Yes, list all waste codes:
h.	Was contaminated soil or water disposed of at an off-site location?Yes _X No
	If yes, attach copies of receipts/manifests/etc., and provide the following information:
	Facility Name:
	Address:
	Facility Contact:
	Phone Number(s):
i.	Is contaminated soil or water being stored and/or treated on-site? X Ves No.
	If yes, please describe the material(s), storage and/or treatment area, and methods utilized
	(attach additional sheets if necessary):
	Colored 1200m was USTS TO Remove auxionial
	from RIVER. Boom was Disposed of proposely.
j.	Describe cleanup activities including what actions were taken, dates and times actions were
	initiated and completed, volumes of contaminated materials that were removed, etc. (attach additional sheets or contractor reports if necessary or more convenient):
	SET ATTACKED
	SAMPLING INFORMATION
8	Attach copies of all sample data and indicate locations of sample collection on maps.
a.	Were samples of contaminated soil collected?YesNo _X N/A
b. '	Were samples of contaminated water collected?YesNoN/A
c.	Were samples collected to show that all contamination had been removed?
1	<u>X</u> YesNoN/A
	d. Describe sampling activities, results and discuss rationale for sampling methods:
(-	CATOR Samples work Takon To Yorky NO
-	OIL was Remaining. Visual observation doly.
-	
_	

a.	Provide a description or plan outlining the list of actions to be taken to prevent future releases from occurring. ASMICATE: INSTALL Shoulding TO DINNET LOUIS NOTO helding TANK. Completed Z-21-25 TO ASMICATE Photo
7 - SP	ILL REPORT CHECKLIST
To en	sure that you have gathered all the information requested by the Department in this Release Report, please complete the following checklist:
_	Map(s), pre and post cleanup photos of the site showing buildings, roads, surface water bodies, ditches, waterways, point of the release, extent of contamination, areas of excavation and sample collection locations attached.
/	Material Safety Data Sheet (MSDS), or constituent profiles for released material(s) attached. Note: an MSDS is not required for motor fuels.
MA	Sampling data/analytical results attached.
14	Receipts/manifests (if any) for disposal of cleanup materials attached.
N/A	Contractor reports (if any) attached.
interr then are le	would like to submit your report by e-mail an electronic version can be downloaded on the net at this link: http://www.oregon.gov/deq/filterdocs/SpillReleaseReportForm.pdf . This form can be submitted by e-mail to DOSPILLS@deq.state.or.us . Please ensure that emails submitted to DEQ if a report has to be divided into ler sections for transmittal.
I cer info	tify that based on information and belief formed after reasonable inquiry, the statements and rmation contained in this submittal are true, accurate and complete.
Sign	Date: 3-3-25

ner deren at weekt territo sages i seriest gest ekimenanist se ili opioesantik sen his J. Discribe closer up. 2-20-25 2:40 pm.

Absorpant boom was placed well outside of

Area of the spill. Boom and material works

Drawn in Tight! Allowed to absorb material

This was Accomplished their work Times over

the NOXT Day as well noted there was no

EVIDENCE of material was last on the water.

Boom was then removed! baggin then Disposed
of proporly.

Safety Data Sheet



SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Clarity Hydraulic Oil AW 32, 46, 68, 100

Product Use: Hydraulic Oil

Product Number(s): 230340, 230341, 230342, 255702

Company Identification Chevron Canada Limited 1050 West Pender Vancouver, BC V6E 3T4

Canada

www.chevronlubricants.com

Transportation Emergency Response

CHEMTREC: (800) 424-9300 or (703) 527-3887

Health Emergency

Chevron Emergency Information Center: Located in the USA. International collect calls accepted. (800)

231-0623 or (510) 231-0623

Product Information

email: lubemsds@chevron.com

Product Information: (800) LUBE TEK

SECTION 2 HAZARDS IDENTIFICATION

CLASSIFICATION: Not classified as hazardous according to Canada regulatory guidelines.

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SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

Revision Number: 10

Revision Date: JANUARY 14, 2016

Clarity Hydraulic Oil AW 32, 46, 68, 100

COMPONENTS	CAS NUMBER	AMOUNT	
Highly refined mineral oil (C15 - C50)	Mixture	70 - 99 %wt/wt	

Information on ingredients that are considered Controlled Products and/or that appear on the WHMIS Ingredient Disclosure List (IDL) is provided as required by the Canadian Hazardous Products Act (HPA, Sections 13 and 14). Ingredients considered hazardous under the OSHA Hazard Communication Standard, 29 CFR 1910.1200, are also listed. See Section 15 for additional regulatory information.

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye: No specific first aid measures are required. As a precaution, remove contact lenses, if worn, and flush eyes with water.

Skin: No specific first aid measures are required. As a precaution, remove clothing and shoes if contaminated. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse.

Ingestion: No specific first aid measures are required. Do not induce vomiting. As a precaution, get medical advice.

Inhalation: No specific first aid measures are required. If exposed to excessive levels of material in the air, move the exposed person to fresh air. Get medical attention if coughing or respiratory discomfort occurs.

Most important symptoms and effects, both acute and delayed IMMEDIATE HEALTH EFFECTS

Eye: Not expected to cause prolonged or significant eye irritation.

Skin: Contact with the skin is not expected to cause prolonged or significant irritation. Contact with the skin is not expected to cause an allergic skin response. Not expected to be harmful to internal organs if absorbed through the skin. High-Pressure Equipment Information: Accidental high-velocity injection under the skin of materials of this type may result in serious injury. Seek medical attention at once should an accident like this occur. The initial wound at the injection site may not appear to be serious at first; but, if left untreated, could result in disfigurement or amputation of the affected part.

Ingestion: Not expected to be harmful if swallowed.

Inhalation: Not expected to be harmful if inhaled. Contains a petroleum-based mineral oil. May cause respiratory irritation or other pulmonary effects following prolonged or repeated inhalation of oil mist at airborne levels above the recommended mineral oil mist exposure limit. Symptoms of respiratory irritation may include coughing and difficulty breathing.

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Revision Number: 10

Revision Date: JANUARY 14, 2016

Clarity Hydraulic Oil AW 32, 46, 68, 100

Indication of any immediate medical attention and special treatment needed

Note to Physicians: In an accident involving high-pressure equipment, this product may be injected under the skin. Such an accident may result in a small, sometimes bloodless, puncture wound. However, because of its driving force, material injected into a fingertip can be deposited into the palm of the hand. Within 24 hours, there is usually a great deal of swelling, discoloration, and intense throbbing pain. Immediate treatment at a surgical emergency center is recommended.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames.

Unusual Fire Hazards: Leaks/ruptures in high pressure system using materials of this type can create a fire hazard when in the vicinity of ignition sources (eg. open flame, pilot lights, sparks, or electric arcs).

PROTECTION OF FIRE FIGHTERS:

Fire Fighting Instructions: This material will burn although it is not easily ignited. See Section 7 for proper handling and storage. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

Combustion Products: Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Protective Measures: Eliminate all sources of ignition in vicinity of spilled material.

Spill Management: Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. Where feasible and appropriate, remove contaminated soil. Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations.

Reporting: Report spills to local authorities as appropriate or required.

SECTION 7 HANDLING AND STORAGE

General Handling Information: Avoid contaminating soil or releasing this material into sewage and drainage systems and bodies of water.

Precautionary Measures: DO NOT USE IN HIGH PRESSURE SYSTEMS in the vicinity of flames, sparks and hot surfaces. Use only in well ventilated areas. Keep container closed.

Static Hazard: Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary but may not, by themselves, be sufficient. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank

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Clarity Hydraulic Oil AW 32, 46, 68, 100

cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures.

Container Warnings: Container is not designed to contain pressure. Do not use pressure to empty container or it may rupture with explosive force. Empty containers retain product residue (solid, liquid, and/or vapor) and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. They may explode and cause injury or death. Empty containers should be completely drained, properly closed, and promptly returned to a drum reconditioner or disposed of properly.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

GENERAL CONSIDERATIONS:

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

ENGINEERING CONTROLS:

Use in a well-ventilated area.

PERSONAL PROTECTIVE EQUIPMENT

Eye/Face Protection: No special eye protection is normally required. Where splashing is possible, wear safety glasses with side shields as a good safety practice.

Skin Protection: No special protective clothing is normally required. Where splashing is possible, select protective clothing depending on operations conducted, physical requirements and other substances in the workplace. Suggested materials for protective gloves include: 4H (PE/EVAL), Silver Shield, Viton, Nitrile Rubber.

Respiratory Protection: No respiratory protection is normally required.

If user operations generate an oil mist, determine if airborne concentrations are below the occupational exposure limit for mineral oil mist. If not, wear an approved respirator that provides adequate protection from the measured concentrations of this material. For air-purifying respirators use a particulate cartridge. Use a positive pressure air-supplying respirator in circumstances where air-purifying respirators may not provide adequate protection.

Occupational Exposure Limits:

Component	Country/ Agency	TWA	STEL	Ceiling	Notation
Highly refined mineral oil (C15 - C50)	ACGIH	5 mg/m3	10 mg/m3		

NOTE ON OCCUPATIONAL EXPOSURE LIMITS: Consult local authorities for acceptable provincial values in Canada. Consult the Canadian Standards Association Standard Z94.4-2011 Selection, Use and

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Clarity Hydraulic Oil AW 32, 46, 68, 100

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Attention: the data below are typical values and do not constitute a specification.

Color: Colorless
Physical State: Liquid
Odor: Petroleum odor

Odor. Felioleum odor

Odor Threshold: No data available

pH: Not Applicable

Vapor Pressure: <0.01 mmHg (Estimated) @ 37.8 °C (100 °F)

Vapor Density (Air = 1): >1 (Estimated)

Initial Boiling Point: 315°C (599°F) (Estimated)

Solubility: Soluble in hydrocarbons; insoluble in water

Freezing Point: Not Applicable Melting Point: No data available

Density: 0.86 kg/l - 0.87 kg/l @ 15°C (59°F) Viscosity: 32 mm2/s - 110 mm2/s @ 40°C (104°F)

Evaporation Rate: No data available

Decomposition temperature: No data available
Octanol/Water Partition Coefficient: No data available

FLAMMABLE PROPERTIES:

Flammability (solid, gas): No Data Available

Flashpoint: (Cleveland Open Cup) 190 °C (374 °F) Minimum

Autoignition: No data available

Flammability (Explosive) Limits (% by volume in air): Lower: Not Applicable Upper: Not Applicable

SECTION 10 STABILITY AND REACTIVITY

Reactivity: May react with strong acids or strong oxidizing agents, such as chlorates, nitrates, peroxides,

etc.

Chemical Stability: This material is considered stable under normal ambient and anticipated storage and

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handling conditions of temperature and pressure.

Incompatibility With Other Materials: Not applicable

Hazardous Decomposition Products: None known (None expected) Hazardous Polymerization: Hazardous polymerization will not occur.

Sensitivity to Mechanical Impact: No.

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Revision Number: 10

Revision Date: JANUARY 14, 2016

Clarity Hydraulic Oil AW 32, 46, 68, 100

Serious Eye Damage/Irritation: The eye irritation hazard is based on evaluation of data for product components.

Skin Corrosion/Irritation: The skin irritation hazard is based on evaluation of data for product components.

Skin Sensitization: The skin sensitization hazard is based on evaluation of data for product components.

Acute Dermal Toxicity: The acute dermal toxicity hazard is based on evaluation of data for product components.

Acute Oral Toxicity: The acute oral toxicity hazard is based on evaluation of data for product components.

Acute Inhalation Toxicity: The acute inhalation toxicity hazard is based on evaluation of data for product components. For additional information on the acute toxicity of the components, call the technical information center.

Acute Toxicity Estimate: Not Determined

Germ Cell Mutagenicity: The hazard evaluation is based on data for components or a similar material.

Carcinogenicity: The hazard evaluation is based on data for components or a similar material.

Reproductive Toxicity: The hazard evaluation is based on data for components or a similar material.

Specific Target Organ Toxicity - Single Exposure: The hazard evaluation is based on data for components or a similar material.

Specific Target Organ Toxicity - Repeated Exposure: The hazard evaluation is based on data for components or a similar material.

ADDITIONAL TOXICOLOGY INFORMATION:

This product contains petroleum base oils which may be refined by various processes including severe solvent extraction, severe hydrocracking, or severe hydrotreating. None of the oils requires a cancer warning under the OSHA Hazard Communication Standard (29 CFR 1910.1200). These oils have not been listed in the National Toxicology Program (NTP) Annual Report nor have they been classified by the International Agency for Research on Cancer (IARC) as; carcinogenic to humans (Group 1), probably carcinogenic to humans (Group 2A), or possibly carcinogenic to humans (Group 2B).

These oils have not been classified by the American Conference of Governmental Industrial Hygienists (ACGIH) as: confirmed human carcinogen (A1), suspected human carcinogen (A2), or confirmed animal carcinogen with unknown relevance to humans (A3).

SECTION 12 ECOLOGICAL INFORMATION

ECOTOXICITY

This material is not expected to be harmful to aquatic organisms.

The product has not been tested. The statement has been derived from the properties of the individual

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components.

MOBILITY

No data available.

PERSISTENCE AND DEGRADABILITY

This material is not expected to be readily biodegradable. The biodegradability of this material is based on an evaluation of data for the components or a similar material.

The product has not been tested. The statement has been derived from the properties of the individual components.

POTENTIAL TO BIOACCUMULATE

Bioconcentration Factor: No data available.

Octanol/Water Partition Coefficient: No data available

SECTION 13 DISPOSAL CONSIDERATIONS

Use material for its intended purpose or recycle if possible. Oil collection services are available for used oil recycling or disposal. Place contaminated materials in containers and dispose of in a manner consistent with applicable regulations. Contact your sales representative or local environmental or health authorities for approved disposal or recycling methods. (See B.C. Reg. GY/92 Waste Management Act; R.R.O. 1990, Reg. 347 General-Waste Management; C.C.SM.c. W40 The Waste Reduction and Prevention Act; N.S. Reg. 51/95 and N.S. Reg. 179/96 for examples of Provincial legislation.)

SECTION 14 TRANSPORT INFORMATION

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

TC Shipping Description: NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER TRANSPORT CANADA (TDG)

IMO/IMDG Shipping Description: NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER THE IMDG CODE

ICAO/IATA Shipping Description: NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER ICAO

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DOT Shipping Description: NOT REGULATED AS A HAZARDOUS MATERIAL UNDER 49 CFR

SECTION 15 REGULATORY INFORMATION

REGULATORY LISTS SEARCHED:

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01-1=IARC Group 1

03=EPCRA 313

01-2A=IARC Group 2A

04=CA Proposition 65

01-2B=IARC Group 2B

05=MA RTK

02=NTP Carcinogen

06=NJ RTK

07=PA RTK

No components of this material were found on the regulatory lists above.

CHEMICAL INVENTORIES:

All components comply with the following chemical inventory requirements: AICS (Australia), DSL (Canada), EINECS (European Union), ENCS (Japan), IECSC (China), KECI (Korea), PICCS (Philippines), TSCA (United States).

SECTION 16 OTHER INFORMATION

REVISION STATEMENT: This revision updates the following sections of this Material Safety Data Sheet:

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ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:

TINA TIME THE PROPERTY OF THE PARTY OF THE P	
TLV - Threshold Limit Value	TWA - Time Weighted Average
STEL - Short-term Exposure Limit	PEL - Permissible Exposure Limit
GHS - Globally Harmonized System	CAS - Chemical Abstract Service Number
ACGIH - American Conference of Governmental	IMO/IMDG - International Maritime Dangerous Goods
Industrial Hygienists	Code
API - American Petroleum Institute	SDS - Safety Data Sheet
WHMIS - Workplace Hazardous Materials	NFPA - National Fire Protection Association (USA)
Information System	
DOT - Department of Transportation (USA)	NTP - National Toxicology Program (USA)
IARC - International Agency for Research on	OSHA - Occupational Safety and Health Administration
Cancer	
NCEL - New Chemical Exposure Limit	EPA - Environmental Protection Agency
SCBA - Self-Contained Breathing Apparatus	

The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own

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