BEFORE THE ENIVRONMENTAL QUALITY COMMISSION OF THE STATE OF OREGON

In the Matter of)	Final Order Allowing
Umatilla Chemical Demilitarization)	Offsite Shipment of
Facility Hazardous Waste)	Agent-Contaminated Waste
Permit No. ORQ 000 009 431-01)	to a Commercial Treatment,
		Storage and Disposal Facility

- 1. This matter came before the Environmental Quality Commission on Oct. 25, 2012.
- 2. In an Order dated Feb. 7, 1997, EQC required the Oregon Department of Environmental Quality to place conditions II.B.2 and II.B.3 in the original hazardous waste permit (Permit No. ORQ 000 009 431) for the Umatilla Chemical Demilitarization Facility (UMCDF) that restricted UMCDF from sending any material or waste off site that has detectable amounts of GB, VX, or HD and to process all chemical agent contaminated materials at the Umatilla Chemical Depot.
- 3. At the time the 1997 Order was issued, no safe levels for chemical agents had been determined, and EQC found, pursuant to ORS 466.055(5) and 466.150(8), that permit conditions II.B.2 and II.B.3 were necessary to ensure that the proposed facility would not have any major adverse effect on public health and safety, or on the environment of adjacent land.
- 4. Since the time the 1997 Order was issued, the Centers for Disease Control has established by regulation standards for GB, VX, and HD for workplace exposure. They established these standards at the direction of Congress.
- 5. Since the time the 1997 Order was issued, the National Research Council has recommended that chemical demilitarization facilities pursue the off-site treatment of secondary wastes at commercially available incinerators when the transportation of these wastes can be performed safely.

- 6. On April 12, 2012, UMCDF submitted a permit modification request to allow the off-site shipment of agent contaminated secondary wastes. This request proposed changes to permit conditions II.B.2 and II.B.3.
- 7. In the permit modification request, UMCDF provided two site specific risk assessments performed for UMCDF by the Confederated Tribes of the Umatilla Indian Reservation. These risk assessments showed that nonporous secondary wastes and agent contaminated spent carbon generated at UMCDF can be shipped to a commercial incineration facility with low risk to human health and the environment.
- 8. An initial public comment period on the permit modification request occurred from April 12, 2012, until June 11, 2012. Based on comments received, DEQ requested additional information from UMCDF.
- 9. On July 31, 2012, UMCDF submitted an addendum to the permit modification request containing the information requested by DEQ, including an additional site specific risk assessment for multi-agent contaminated spent carbon. Based on the public comments and the additional information from UMCDF, DEQ made significant changes to the new section of the Waste Analysis Plan proposed in the permit modification request to ensure off-site shipping occurred within the parameters used for the site specific risk assessments.
- 10. DEQ issued a tentative final decision on Aug. 6, 2012. A public comment period was open from Aug. 6, 2012 until Sept. 20, 2012, and a public hearing was held in Hermiston on Sept. 5, 2012. DEQ also issued a response to comments received during the initial comment period.
- 11. DEQ made minor changes to the permit language and prepared a response to the comments received during the last comment period, as shown in DEQ's staff report dated Oct. 18, 2012.

The Oregon Environmental Quality Commission therefore finds:

- 1. Modifying permit conditions II.B.2 and II.B.3, as stated in DEQ's staff report, agenda item B, dated Oct. 18, 2012, will not have any major adverse effect on public health and safety, or on the environment of adjacent land.
- 2. Conditions II.B.2 and II.B.3 of the hazardous waste permit ORQ 000 009 431-01 may be modified to read as follows:

Attachment A
Oct. 25-26, 2012, EQC meeting
Page 3 of 3

- II.B.2. Any chemical agent-related material and/or demilitarization waste being transferred to an off-site RCRA Subtitle C permitted hazardous waste treatment or disposal facility (or RCRA Subtitle C permitted smelting facility in the case of munition casings) must comply with Attachment 2 of this permit and all applicable State and Federal regulations.
- II.B.3. Except when shipped off-site in accordance with Permit Condition II.B.2., the permittee shall process, in accordance with this permit, all chemical agents, and chemical agent-contaminated materials currently stored or otherwise located at the Umatilla Chemical Depot.
- 3. The hazardous waste permit ORQ 000 009 431-01 may be modified as described in the Oct. 18, 2012, staff report to support the modifications to these permit conditions.

Dated this	day of October,	2012.

William Blosser, Chair Oregon Environmental Quality Commission On behalf of the Oregon Environmental Quality Commission

Umatilla Chemical Agent Disposal Facility
Permit No.: ORQ 000 009 431-01
MODULE II
September 20, 2011
Date of Issuance

agent or munitions containing chemical agents shall be limited to those identified as being within the UMCD stockpile as of February 12, 1997. [OAR 340-105-0041]

- II.B.2. Any chemical agent-related material and/or demilitarization waste being transferred to an off-site RCRA Subtitle C permitted hazardous waste treatment or disposal facility (or RCRA Subtitle C permitted smelting facility in the case of munition casings) must comply with meet the agent free criteria in Attachment 2 of this permit and all applicable State and Federal regulations.
- II.B.3. Except when shipped off-site in accordance_with PermitCondition II.B.2, the The permittee shall process, in accordance with this permit, all chemical agents, and chemical agent-contaminated materials currently stored or otherwise located at the Umatilla Chemical Depot.
- II.B.4. Except when shipped offsite in accordance with Permit Condition II.B.5, the permittees shall process all UMCDF pollution abatement system brines generated from the treatment of chemical agent, or chemical agent-contaminated materials, in the Brine Reduction Area in accordance with Module V of this permit.
- II.B.S. The permittee may ship pollution abatement system brines to an off-site RCRA Subtitle C permitted hazardous waste management facility when:
 - i. The pollution abatement system brines have been determined to meet the agent-free criteria as defined in the Waste Analysis Plan (Attachment 2), and
 - ii. If brines are transferred directly from the pollution abatement system to an off-site shipment tanker truck or any other means of off-site shipment, it shall be done inside the UMCDF double fence, sampled in accordance with the Waste Analysis Plan (Attachment 2), and verified agent free before exiting the UMCDF double fence.

II.C. GENERAL WASTE ANALYSIS

II.C.1. The permittee shall comply with all requirements in accordance with 40 CFR §264.13 and shall follow the Waste Analysis Plan procedures and methods-(Attachment 2 to this permit).

12. Off-site Shipping Criteria

In accordance with Permit Condition II.B.2., secondary waste containers meeting the Headspace Monitoring Criteria (HMC) may be shipped off-site. Wastes shipped off-site must be sent for incineration at a facility permitted pursuant to subpart O of RCRA subtitle C when the wastes meet all of the criteria of this section.

Matrix	Waste Streams	GB HMC ¹	VX HMC ¹	HD HMC ¹
Type		mg/m^3 (VSL)	mg/m ³ (VSL)	$mg/m^3(VSL)$
Secondary wastes	All non-liquid non-porous secondary wastes	0.05 (500)	N/A ²	0.35 (117)
Secondary wastes	Spent carbon ³	0.039 (390)	0.00033 (33)	0.35 (117)

Footnotes:

- 1 Values in this column reflect the maximum allowable concentration of agent inside of each the container.
- Non-liquid secondary wastes (except spent carbon) exposed to VX are not included in the provisions of this section.
- Headspace analysis will not be used to characterize spent carbon. Characterization of spent carbon will require extractive analysis using SOP UM-0000-M-559.

Headspace monitoring will be performed in accordance with UMCDF SOP UM-0000-M-095, and UMCDF SOP UM-0000-M-600, "ACAMS Operations", UM-0000-M-556, "DAAMS GC/FPD Analysis" or UM-0000-M-557, "DAAMS GC-MSD/FPD Analysis."

The provisions of this section do not apply to wastes that contain occluded spaces or free liquids.

Prior to each shipment made under the provisions of this section, the permitees will submit a report, subject to permit condition I.X., that arrangements are in place to ensure:

- There will be two drivers per vehicle and both drivers will be trained in hazardous waste operations and emergency response with agent-specific training;
- All vehicles used to ship wastes will utilize climate controlled cargo enclosures to maintain temperature at or below 70°F for the duration of transportation;
- The shipment will employ a multiple vehicle caravan;
- Emergency response teams are established along the transportation route;
- Cargo enclosures will be monitored for agents prior to opening; and
- Waste drums will be fed unopened and immediately directly to the incinerator upon receipt.

The amount of spent carbon on one transport vehicle will be limited to:

Waste Stream	GB	VX	HD	
	(grams)	(grams)	(grams)	
Total agent on transport vehicle	0.41	15	87	

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The provisions of this section do not apply to wastes that have met the agent-free criteria in Section 8. of this Waste Analysis Plan.

UMATILLA CHEMICAL AGENT DISPOSAL FACILITY (UMCDF)

STANDING OPERATING PROCEDURE FOR:

WASTE MANAGEMENT HEADSPACE MONITORING

SOP NO: UM-0000-M-095

Revision 0, Draft

Change 0, Draft

Biennial Review Due:

OPERATION: WASTE MANAGEMENT

ORGANIZATION: WDC (OPS SUPPORT)

QA Class I

Authority: DAAA09-97-C-0025 **Date:** 02/10/1997

Rev Date Draft Chg Date Draft

INDEX OF OPERATIONS

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2	HEADSPACE MONITORING	6
	APPENDIX A – WASTE MANAGEMENT HEADSPACE MONITORING RECORD	A-1
	APPENDIX B – OFFSITE SHIPPING CRITERIA	B-1

REMARKS:

The purpose of this Standing Operating Procedure (SOP) is to outline the necessary air monitoring steps to determine the agent quantity on secondary hazardous waste for the purpose of offsite disposal in accordance with the Bounding Transportation Risk Assessment and Waste Analysis Plan (WAP). This procedure is not to be used to perform any Unventilated Monitoring Tests (UMT).

All records generated by this procedure will be handled IAW UM-DC-004, Records Management and will be incorporated into waste container packages that will be retained in 2-hour fire-rated file cabinets by Operations Waste Management (OWM). Upon waste disposal, the record package will be transmitted to the Data Control Center (DCC) per UM-OS-007 and IAW UM-DC-004. The following is a record:

APPENDIX and FORM NAME	FORM#	PAGE#
Appendix A – Waste Management Headspace Monitoring Record	F-SOP-M-095.01	A-1

RECORD OF REVISIONS

Change/Rev No.	Affected Pages	Date	Description
Rev 0	All		Initial Issue: Created to add procedure to Hazardous Waste Permit IAW PMR-12-010-WAST(3) Shipment of Agent Contaminated Waste

REFERENCES:

- 29 Code of Federal Regulations (CFR) 1910, Occupational Safety and Health Standards
- 40 CFR 260 280, Resource Conservation and Recovery Act (RCRA)
- Army Regulation (AR) 200-1, Environmental Protection and Enhancement
- AR 385-10, Army Safety Program
- AR 385-61, Army Chemical Agent Safety Program
- Department of the Army Pamphlet (DA PAM) 385-10, Army Safety Program
- ORQ 000 009 431-01, UMCDF Permit for the Storage and Treatment of Hazardous Waste, Attachment 2, Waste Analysis Plan
- UM-0000-M-038, Life Support System
- UM-0000-M-048, MDB Heating, Ventilation, and Cooling
- UM-0000-M-061, DPE Support Area (DSA) Operations
- UM-0000-M-062, DPE Entry

- Revision 0 Change 0
- Rev Date Draft Chg Date Draft
- UM-0000-M-092, MDB Secondary Hazardous Waste and Material Management
- UM-0000-M-113, MDB Entry
- UM-0000-M-125, Protective Clothing & Equipment Operations
- UM-0000-M-600, ACAMS Operations
- UM-CC-008, Standing Operating Procedures Development and Control (Contract Data Requirements List [CDRL] A051)
- UM-DC-004, Records Management
- UM-EC-021, Hazardous Waste/Materials Management Procedures (CDRL A045)
- UM-IH-011, Toxic Chemical Agent Safety Program
- UM-OS-002, Waste Management
- UM-OS-007, UMCDF Permitted Storage
- UM-OS-009, Operations Waste Management Hazardous Waste Shipping Procedures
- UM-PA-002, Loss, Damage, or Destruction (LDD), of Government Property
- UM-PL-019, Environmental Compliance Plan (CDRL A015)
- UM-PL-022, Participant Quality Assurance Plan (PQAP) (CDRL A022)
- UM-PL-108, Decommissioning Plan (CDRL A028A)
- UM-PL-114, Facility Disposition Plan
- UM-SA-006, Pre-Job Safety Planning
- UM-SA-012, Personal Protection
- UM-SA-017, Electrical Safety
- UMCDF Facility Assessment

DRAWINGS

None

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SOPQM25660 20129 EQC meeting
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SOP TITLE: Waste Management Headspace Monitoring

Operation Number/Title: OPERATION 1 PRE-OPERATIONAL SETUP

Location: CON, MDB

Explosive Limits: Units: N/A Explosive Lbs.: N/A
Personnel Limits: Operators: N/A Transients: N/A

NOTES

Revision 0

Change 0

Rev Date Draft

Chg Date Draft

- This procedure is not to be used to perform any unventilated monitoring tests.
- . This procedure is for monitoring non-porous items only.

SPECIFIC INSTRUCTIONS

- 1. **CONFIRM** with supervision that the following systems are available to perform this SOP:
 - UM-0000-M-038, Life Support System
 - UM-0000-M-048, MDB Heating, Ventilation, and Cooling
 - UM-0000-M-061, DPE Support Area (DSA) Operations
 - UM-0000-M-062, DPE Entry

SPECIAL REQUIREMENTS:

1) Toxic Area Entry Permit or DPE Toxic Area Entry Permit required for entry during this SOP.

EQUIPMENT, TOOLS, GAUGES, AND SUPPLIES:

<u>QUANTITY REQUIRED</u>

None

Rev Date Draft Chg Date Draft

SOP TITLE: Waste Management Headspace Monitoring

Operation Number/Title: OPERATION 2 HEADSPACE MONITORING

Location: CON, MDB

Explosive Limits: Units: N/A Explosive Lbs.: N/A

Personnel Limits: Operators: N/A Transients: N/A

WARNING

HAZARDOUS MATERIAL - POTENTIAL AGENT EXPOSURE:

 BASED ON AGENT AREA MONITORING AND REAL TIME CONDITIONS, PERSONNEL SHALL FOLLOW REQUIREMENTS OF THE TOXIC AREA ENTRY PERMIT IAW UM-0000-M-113, MDB ENTRY, OR FOR DPE ENTRIES, REFER TO UM-0000-M-062, DPE ENTRY.

SPECIFIC INSTRUCTIONS

- <u>IF</u> performing headspace monitoring on non-porous materials to meet the agent free criteria
 in the WAP, <u>THEN</u> **PERFORM** headspace monitoring and **EVALUATE** the results IAW
 UM-0000-M-092.
- 2. **VERIFY** the waste in the container is non-porous or spent carbon.

NOTE

Tents used for headspace monitoring may not exceed 20m³ (approx. 23' x 10' x 3') in size.

- 3. **TENT** open waste containers to be headspace monitored.
- 4. **INSERT** temperature device inside the tented space.

NOTES

- If initial temperature is less than 70 °F, use of supplemental heating may be installed to achieve desired temperature.
- Tented spaces will be held for a minimum of 4 hours prior to monitoring.
- 5. **RECORD** 4-hour aeration start and stop time.
- 6. PRIOR to performing air monitoring, **CONFIRM** temperature is greater than 70 °F.
- 7. **DOCUMENT** the interior temperature of tent on Appendix A Waste Management Headspace Monitoring Record.

Rev Date Draft Chg Date Draft

NOTE

All waste to be headspace monitored for offsite shipment shall be monitored for GB, VX, and HD.

- 8. **PERFORM** flow check of ACAMS wand before monitoring after hold time has been met.
- 9. **PERFORM** ACAMS monitoring after hold time has been met.
 - 9.1. **INSERT** GB, VX, and HD monitoring wand into tent directly over waste or container opening.
- DOCUMENT ACAMS results on Appendix A Waste Management Headspace Monitoring Record.
- IF readings exceed 390 VSL for GB, 50 VSL for VX, or 117 VSL for HD, <u>THEN</u> CONTACT OWM Supervisor for further direction.
- 12. <u>IF</u> readings are greater than agent free criteria outlined in the WAP <u>AND</u> below 390 VSL for GB, 50 VSL for VX, and 117 VSL for HD, <u>THEN</u> **REMOVE** tent and **SECURE** container lids.
- MONITOR outside of containers IAW Step 15, Operation 5, of UM-0000-M-092 and
 PREPARE the container for offsite shipment IAW Appendix B Offsite Shipping Criteria.
- 14. **COMPLETE** signatures on Appendix A Waste Management Headspace Monitoring Record, and **PLACE** completed form in container file.

SPECIAL REQUIREMENTS:

- 1) See the Remarks section on page 3 for disposition of records completed during this operation.
- 2) Toxic Area Entry Permit or DPE Toxic Area Entry Permit required for entry during this operation.

EQUIPMENT, TOOLS, GAUGES, AND SUPPLIES:

ITEM QUANTITY REQUIRED

Toxic Area Entry Permit

PPE As required by Toxic Area Entry Permit

Certification of Headspace Monitoring As required

(F-PL-116.01)

Shipping containers As required

Rev Date Draft Chg Date Draft

APPENDIX A – WASTE MANAGEMENT HEADSPACE MONITORING RECORD

	HEADSPACE						
Package Identification Num	ıber:						
Tents must be held for a mi	inimum of 4-hou	rs prior to m	nonitoring -	record hold	times belo	w:	
Aeration Start Time:		T .					
Interior temperature of tent	must be greater	than 70 °F	prior to mo	nitoring:			
Verified by:							
If the temperature becomes	s less than 70°F	, pause. O	nce temper	ature is abo	ve 70 °F s	tart test ov	er again.
ACAM # GB							
ACAM # VX		erified On-Li	ine:		not attemp s On-Line	ot monitori	ing until
ACAM # HD							
ACAM reading after require	ed hold period:	GB:	VSL	VX:	VSL	HD:	VSL
Initials of person completing	g monitoring:			Date:			
CAM Operator:							
CAM Operator:							
Print name			5	Signature			Date
WM Supervisor or Delegate:							
Print name				Signature			Date

Rev Date Draft Chg Date Draft

APPENDIX B - OFFSITE SHIPPING CRITERIA

In accordance with Permit Condition II.B.2., secondary waste containers meeting the Headspace Monitoring Criteria (HMC) may be shipped off-site for incineration at a facility permitted pursuant to subpart O of RCRA subtitle C when the wastes meet all of the criteria of this section.

Matrix Type	Waste Streams	GB HMC ¹ mg/m ³ (VSL)	VX HMC ¹ mg/m ³ (VSL)	HD HMC ¹ mg/m ³ (VSL)
Secondary Wastes	All non-liquid secondary wastes (except spent carbon)	0.05 (500)	N/A ²	0.35 (117)
Secondary Wastes	Spent carbon ³	0.039 (390)	0.0005 (50)	0.35 (117)

Footnotes:

- 1. Values in this column reflect the concentration of agent inside of the container.
- 2. Non-liquid secondary wastes (except spent carbon) exposed to VX are not included in the provisions of this section.
- 3. Concentration of agent is determined by extractive analysis.

Headspace monitoring will be performed in accordance with UMCDF SOP UM-0000-M-095, and UMCDF SOP UM-0000-M-556, "DAAMS GC/FPD Analysis" or UM-0000-M-557, "DAAMS GC-MSD/FPD Analysis."

The provisions of this section do not apply to wastes that contain occluded spaces or free liquids.

Prior to each shipment made under the provisions of this section, the permitees will submit a report, subject to permit condition I.X., that arrangements are in place to ensure:

- There will be two drivers per vehicle and both drivers will be trained in hazardous waste operations and emergency response with agent-specific training;
- All vehicles used to ship wastes will utilize climate controlled cargo enclosures;
- The shipment will employ a multiple vehicle caravan;
- Emergency response teams are established along the transportation route;
- Cargo enclosures will be monitored for agents prior to opening; and
- Waste drums will be fed unopened and directly to the incinerator upon receipt.

The amount of spent carbon on one transport vehicle will be limited to:

Waste Stream	GB	VX	HD
	(grams)	(grams)	(grams)
Total agent on transport vehicle	0.41	15	87

Rev Date Draft Chg Date Draft

AUTHORIZATION AND ISSUE

Title	Signature	Date
Technical Authority		
Operations Support Manager		
Operations Manager		
Systems Engineering Manager		
Environmental Manager		
QA/QC Manager		
Safety Manager		
Plant Manager		

Umatilla Chemical Agent Disposal Facility Permit No.: ORQ 000 009 431-01 MODULE III December 16, 2011 Date of Issuance

1 2 3

TABLE 3-3 MAXIMUM ALLOWABLE SECONDARY WASTES IN THE MDB

	MDB Area d-b				
	Maximum Allowable Secondary Waste Storage				
Waste	TMA "A/B" Decon Area	TMA "A" :	TMA "C" Area ^d		
Secondary Waste	440 gal	660 gal	1,980 gal_		

5 6

7

8

10

- Exact locations for permitted secondary waste storage is clearly marked to differentiate permitted storage from 90-day storage.
- b-RESERVED
- e---Permitted storage limited to containers being staged for loading of their contents into-waste incineration containers.
- Permitted storage limited to containers being transferred from J-Block back to the UMCDF.

11 12 13

Abbreviations:

MDB Munitions Demilitarization Building

TMA Toxic Maintenance Area

Response to Comments

Umatilla Chemical Agent Disposal Facility Class 3 Permit Modification Request, Shipment of Agent-Contaminated Secondary Waste to a Commercial Treatment, Storage and Disposal Facility

WHAT WAS DECIDED? On Aug. 6, 2012, the Oregon Department of Environmental Quality issued a tentative decision on the above-referenced permit modification request.

PUBLIC COMMENTS: The initial public comment period for this permit modification request was open from April 12, 2012, to June 11, 2012. DEQ received four sets of comments during the public comment period. This "Response to Comments" has been prepared in accordance with the requirements of the Resource Conservation and Recovery Act regulations (40 CFR 124.17, as adopted by OAR 340-100-0002).



Quality

Land Quality Division

811 SW 6th Avenue Portland, OR 97204-1390

Phone: (503) 229-5769 (800) 452-4011

www.oregon.gov/DEQ

List of Commenters

Environmental Protection Agency, Region 10 (EPA)

Confederated Tribes of the Umatilla Indian Reservation (CTUIR)

Umatilla County (Umat Cty)

Kelly Hodney (Hodney)

WHERE CAN I GET MORE INFORMATION? A copy of this Response to Comments has been provided to each party who provided comment during the public comment period. A copy of the current chance to comment document with links to the current proposed revisions to the permit is located at the following link: http://www.deq.state.or.us/news/publicnotices/uploaded/120806_1941_SecWastePubNot.pdf

ACCESSIBILITY INFORMATION: DEQ is committed to accommodating people with disabilities. Please notify DEQ of any special physical or language accommodations or if you need information in large print, Braille, or another format. To make these arrangements, contact DEQ Communications & Outreach at (503) 229-5696 or toll-free in Oregon at (800) 452-4011; fax to (503) 229-6762; or email to deqinfo@deq.state.or.us. People with hearing impairments may call 711.

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RESPONSE TO COMMENTS

Related to

Umatilla Chemical Agent Disposal Facility Class 3 Permit Modification Request, Shipment of Agent-Contaminated Secondary Waste to a Commercial Treatment, Storage and Disposal Facility

Response to Comment (RTC) No.	COMMENT (Complete/Summarized text)	DEQ RESPONSE
RTC-1	The permit modification must clearly require the Permittee to treat the agent-contaminated waste in a RCRA permitted incinerator. Other disposal options, such as land disposal, are not consistent with the Center for Disease Control's (CDC's) recommendations. (EPA)	DEQ agrees with these comments. Section 12 of the WAP has been modified to clearly state that the waste shipped off-site must go to a RCRA TSDF permitted as an incinerator.
	Appendix K, Proposed permit language, condition II.B.2. This revision must state that agent-contaminated material, if shipped off-site, will be treated in a RCRA permitted TSDF incinerator. (EPA)	
	(10) Appendix L, Proposed changes to the WAP, additional text added under item 12, page 28 of 68. The first paragraph must clearly state that the agent-contaminated material going off-site must go to a RCRA permitted TSDF incinerator(EPA)	
	(16) Appendix L, proposed changes to the WAP, sixth paragraph, page 29 of 68. This statement must clarify that the agent-contaminated waste must go to a RCRA permitted TSDF incinerator for treatment, not to a Subtitle C facility for disposal. (EPA)	
	PMR Appendix L, WAP Change Pages, Section 12, 1 st and 7 th paragraphs. As written, this paragraph implies, and paragraph explicitly states, agent-contaminated wastes may be shipped to a RCRA Subtitle C disposal facility. This is not supported by the NRC, CDC, nor the TRAs. Please revise to specify a RCRA Subtitle C incinerator treatment facility. (Hodney)	

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modification request. (EPA)

Response to Comment (RTC) No.	COMMENT (Complete/Summarized text)	DEQ RESPONSE
RTC-2	Item 5(a) requires head space monitoring at a specific temperature and duration. The standard operating procedure (SOP) for the headspace monitoring must be included and provided to CDC for review and acceptance. The size and arrangement of containers must be included and consistent with the assumptions used in BTRA. (EPA) Appendix L, proposed changes to the WAP, seventh paragraph, page 29 of 68. The SOP for collecting a headspace sample must be included in the permit modification. (EPA)	DEQ agrees. In the supplemental information, DEQ received a standard operating procedure for headspace monitoring of each individual container before shipment. The use of this SOP is included in the requirements of Section 12.
	Please add a tested and proven headspace monitoring procedure to this PMR for the public to review. (CTUIR) What sampling/analytical method and sampling frequency will be used for the verification of agent concentrations with each waste container? Provide further clarification regarding verification of agent concentrations within waste containers allowed to be shipped off-site. (Umat Cty)	
	This PMR is still incomplete and deficient in that the UMCDF has not incorporated the specific headspace sampling requirements/procedures into the permit. (Hodney)	
	In accordance with OAR 340-100-0021, Please require the UMCDF to provide the new sampling method-the headspace sampling procedure- for DEQ and public review. Please also provide the CDC's review and evaluation of the adequacy of the proposed headspace sampling procedure as required by the Permit Condition II.E.5 Independent Oversight Program. (Hodney)	
RTC-3	The permit modification request does not address all aspects of the 2008 memorandum from the U.S. Army's Chemical Materials Agency's (CMA's) former director, Conrad Whyne, included as appendix C to the permit	The Bounding Transportation Risk Assessment prepared by the Chemical Materials Agency, based on recommendations from the National Research Council, to provide a framework for safely shipping agent-contaminated wastes to a commercial hazardous waste treatment facility without the

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necessity of performing site specific risk assessments based on specific

Page 5 of 5		
Response to	COMMENT	
Comment	(Complete/Summarized text)	
(RTC) No.		DEQ RESPONSE
	Item 2 of the 2008 memorandum states that shipment of waste from a CMA facility to a RCRA permitted TSDF incinerator must be done in accordance with the seven documents referenced in item 1 of the memorandum. The permit modification must be revised to include the references in item 1 and identify how the referenced requirements will be met. (EPA)	In this permit modification request, UMCDF has presented site specific risk assessments for specific wastes that show low risk to human health and the environment when performed within the parameters and restrictions used in developing these assessments.
	The PMR is still incomplete. As noted in the DEQ's draft NOD on PMR 11-002, the CDC's review of the Bounding TRA predates the version of the Bounding TRA submitted in this PMR. (Hodney) The PMR is still incomplete. The CDC review of the carbon addendum still was not provided. (Hodney)	The parameters and restriction from the site specific risk assessments have been incorporated into the requirements of Section 12 of the Waste Analysis Plan based on the omnibus permitting authority that allows the Department to add permit conditions that it can demonstrate are necessary to protect human health and the environment.
	The Army CMA has determined that additional conditions beyond those described in the BTRA and carbon addendum are necessary prior to shipping greater than 1 VSL agent-contaminated waste when using the BTRA in lieu of a site-specific TRA, which is what PMR 12-010 proposes. (Hodney)	DEQ cannot make the demonstration of necessity required by the omnibus authority for additional conditions and requirements from the Bounding Transportation Risk Assessment and National Research Council since the site specific risk assessments indicated that the proposed shipments present low risk without them.
	The UMCDF has acknowledged and accepted the validity of the CTUIR's TRA's in this PMR. The CTUIR conditioned its TRA on certain requirements being met for each shipment and containers. (Hodney)	
	The NRC's recommendations were conditioned on following the ABCDF and ANCDF restrictions. Please require the UMCDF to revise the WAP to include all the NRC/ABCDF/ANCDF off-facility shipping requirements. (Hodney)	
RTC-4	Because this is the first "stockpile" site in the US proposing to ship this volume of agent-contaminated waste with concentrations at these high levels (0.5 immediately	UMCDF is not the first "stockpile" site to propose off-site shipment of agent-contaminated waste.
	dangerous to life and health (IDLH) and greater than 500 VSL), it is critical that emergency response systems, all of	DEQ agrees that UMCDF must perform the necessary activities to maintain

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Response to Comment (RTC) No.	COMMENT (Complete/Summarized text)	DEQ RESPONSE
	the safeguards identified by the CDC, and protective permit conditions with appropriate procedures are in place at the receiving RCRA treatment, storage and disposal facility (TSDF) before DEQ allows the waste to be shipped. (EPA)	low risk to human health and the environment.
RTC-5	The specific permit modification language provided in Appendices J, K, and L of the modification request is incomplete, unclear, and/or unsupported. (EPA)	DEQ agrees that Section 12, as proposed, was not as clear as it should be and contained some conditions better suited for Section 8.
	Appendix J, item 4. Agent-contaminated material, if shipped off-site must go to a RCRA permitted TSDF incinerator. Revise the proposed permit condition. (EPA)	Section 12 has been reworked to include specific compliance points agent-contaminated wastes to be shipped off-site, including separat standards for non-porous wastes and spent carbon.
	Appendix L, proposed changes to the WAP, first paragraph, page 29 of 68. It is unclear what is meant by this paragraph, beginning "samples will be considered compliant if they are below the". Revise or remove this paragraph. (EPA)	Conditions have also been added to reflect the parameters and restrictions used in developing the site specific risk assessments that demonstrate the wastes can be shipped at low risk.
	Appendix L, proposed changes to the WAP, second paragraph, page 29 of 68. It is not clear how extractive analysis will be conducted. A specific reference to the sampling method and analysis must be included. It is not clear how process knowledge can be used to demonstrate a specific analytical level. Please explain. What is the basis for these proposed concentrations? The concentrations do not appear to be protective. Revise this section of the WAP. (EPA) (Hodney)	
	Appendix L, proposed changes to the WAP, third paragraph, page 29 of 68. The containers that waste will be shipped in should be specified as well as the total time the	

headspace monitoring will be conducted. It is not clear how these headspace concentrations compare to the 0.5 IDLH

paragraph, page 29 of 68. The paragraph beginning, "After agent decontamination, sampling.." appears to be out of

Appendix L, proposed changes to the WAP, fourth

headspace limit. (EPA) (Hodney)

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	place. Remove or provide additional clarification. (EPA) (Hodney)	
	Appendix L, proposed changes to the WAP, fifth paragraph, page 29 of 68. It is unclear what is meant by the statement concerning maintaining the furnace at a temperature of at least 1000 degrees F for a minimum of 15 minutes after the last waste feed. (EPA)	
	Appendix J, page J-2, change item 6: "New text has been added to the WAP to instill primary requirements of the bounding TRA and the carbon addendum." Please provide a rationale for each new item added to Section 12 of the WAP (CTUIR)	
	Appendix L, Proposed Change Pages for Permit, WAP, Section 12, page 28 of 68. Please remove the language "Regardless of requirements elsewhere in this document, as allowed by Permit Condition II.B.2." (CTUIR) (Hodney)	
	Appendix L, Proposed Change Pages for Permit, WAP, Section 12, page 29 of 68, test stating: "Samples will be considered compliant if they are below the extractive analysis or headspace monitoring criteria identified in this section." Please specify what compliance requirement is being referred to. (CTUIR)	
	Appendix L, Proposed Change Pages for Permit, WAP, Section 12, page 29 of 68, test stating: 'Process knowledge or generator knowledge (e.g. no exposure in an agent environment, maintaining the furnace at a temperature of at least 1000° F for a minimum of 15 minutes after the last waste feed) allow for an agent free determination without analysis being preformed." Please provide the procedural logic that shows how process/generator knowledge will be used to make agent-free determinations. (CTUIR) (Hodney)	
	Appendix L, Proposed Change Pages for Permit, WAP,	

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	Section 12, page 29 of 68, test stating: "All waste meeting the bounding TRA or the carbon addendum criteria may be shipped offsite for disposal to a RCRA Subpart C disposal facility." Please eliminate the statement, or, reword it to unambiguously to indicate that agent contaminated waste (not just "waste") may be shipped off-site only if it meets the bounding TRA/carbon addendum <i>and any other</i> permitted requirements for the shipment of waste. (CTUIR) (Hodney)	
	Appendix L, Proposed Change Pages for Permit, WAP, Section 12, page 29 of 68, text stating: "After agent decontamination, sampling is complete and determined to meet the agent free criteria for the respective furnace/unit. At that time, agent free determination is not required prior to shipment of samples to an approved offsite laboratory." Please either remove the above quoted text or add language that clearly explains its purpose. (CTUIR) (Hodney)	
	PMR Appendix J, Item 6, WAP Section 12. The PMR is still incomplete. The new requirements proposed for addition to WAP Section 12 are still not described or identified and no rationale is provided to identify the basis for or to otherwise support the various new requirements, or lack thereof. (Hodney)	
	The DEQ has historically required the UMCDF to specify the requirements within the permit itself rather than referring to an Army document. Please require the UMCDF to add the specific requirements for off-facility shipment of agent-contaminated wastes to the WAP instead of referencing the Army's TRAs. (Hodney)	
	PMR Appendix L, WAP Change Pages, Section 12, 8 th paragraph. This was copied from Section 8. However, soil is no longer a good example of a matrix that is not specifically identified in SOP 559. (Hodney)	

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RTC-6	Permit modification Request, page 3. This section states that the waste transporter and the RCRA TSDF are required to provide seamless emergency response from the facility to the RCRA TSDF. The permit modification states: "Should an incident occur during transport, the TSDF and the transport companies are required to fulfill all state and federal emergency response requirements including stabilization, reporting and remediation." Pursuant to 40 CFR 264.71(c), whenever a shipment of hazardous waste is initiated from a facility, the owner or operator of that facility must comply with the requirements of 40 CFR 262.40. 40 CFR 262.10(h). (EPA) Please clarify that UMCDF is responsible for emergency response. Managing safe transportation of the waste to the destination is the Army's responsibility. (EPA)	Under RCRA's "cradle-to grave" concept, UMCDF can never relinquish responsibility for the wastes that they generate. Although DEQ does not have jurisdiction to regulate these wastes once they leave Oregon, requirements have been added to Section 12 of the WAP to require the permittee to report that certain criteria have been met or plans are in place prior to each shipment of waste which includes emergency response teams being established along the transportation corridor. DEQ also notes that 40 CFR 263.30(a) and 263.31 places the primary responsibility for emergency response and the cleanup of transportation related releases on the transporter.
RTC-7	It is unclear in the permit modification request which TSDF is being referred to. (EPA)	DEQ regards all TSDFs permitted pursuant to RCRA Subtitle C to be suitable for the management of hazardous waste. UMCDF can use any TSDF that they can certify meets the management requirements contained in the WAP Section 12.
RTC-8	The permit modification must include a revised contingency plan and clear permit requirements for management of the agent-contaminated waste to the destination facility. (EPA)	The facility contingency plan, like the hazardous waste permit itself, is specific to management activities taking place on-site. Wastes, once shipped off-site, are not subject to the permitting requirements of 40 CFR 264 and 270 until they reach the receiving TSDF. The Department's omnibus permitting authority does not extend to activities that are not subject to permitting standards. The intrastate and interstate transportation of hazardous materials, of which hazardous waste is a subset, is predominantly regulated by the Department
RTC-9	Provisions and requirements for emergency response along the transportation route must be identified prior to shipment. (EPA)	of Transportation. UMCDF is required to certify that emergency response provisions are in place prior to each shipment of waste made under the provisions of WAP Section 12.

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RTC-10	CDC has identified additional safeguards in the March 2, 2012, "White Paper on Shipment of Agent Contaminated Carbon from the Umatilla Chemical Agent Disposal Facility", which must be included in the permit modification and are described below. (EPA)	DEQ's review of this document did not identify any additional safeguards to the Bounding Transportation Risk Assessment identified by the CDC. The Bounding Transportation Risk Assessment was not used to develop permit requirements (See RTC-3).
RTC-11	In addition, if multiple agents are in an individual drum or on an individual trailer, additional analysis and appropriate mitigation measures must be developed and reviewed by CDC and incorporated into the permit. (EPA) This Appendix does not state whether multiple agents will be shipped in one truck or if this scenario is addressed in the BTRA. (EPA) Either indicate that multi-agent contaminated waste will not be shipped off-site, or, include a transportation risk assessment for multi-agent contaminated waste with this PMR for public review. This transportation risk assessment should include the concentration limits for mixtures of GB, VX, and HD that ensure the risk for shipment of such waste	In the supplemental information provided for this request, UMCDF included an additional site specific risk assessment for the shipment of multiagent-contaminated waste.
	remains in the "Low" category. (CTUIR) The UMCDF's PMR proposes the off-facility transport of multiagent-contaminated wastes and shipments based solely on the Army's own evaluation as to whether the risk is acceptable, but this is not addressed in WAP Section 12. (Hodney)	
RTC-12	All these provisions must be included in the DEQ permit as well as the receiving facility's permit. (EPA)	The issue relevant to UMCDF is whether the receiving facility can process the waste in accordance with the provisions of Section 12. UMCDF is required to certify that the facility can meet these requirements prior to each shipment of waste. Whether or not these provisions require modification to the receiving facility's permit is an issue between that facility and their regulatory

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RTC-13	Item 5(b) describes the calibration requirements for the instrument used to do the head space sampling. Revise the quality assurance/quality control requirements in the SOP. (EPA)	The calibration requirements are contained in the SOPs referenced in Section 12.
RTC-14	Item 5(c) outlines records that are required to support generator knowledge if this is being used instead of direct headspace readings. Revise the waste analysis plan (WAP) to include the specific records required by Item 5(c) that will support generator knowledge if it is used. (EPA) Will generator knowledge in lieu of headspace monitoring be deemed sufficient for any particular waste streams and if so under what situations and/or conditions? (Umat Cty) Process knowledge- see other comments regarding the unprotectiveness of the UMCDF's proposed limitless use	The CDC requirement that the 0.5 IDLH be used as a maximum value, which was used to develop the site specific risk assessments, precludes the use of process knowledge in meeting the requirements of Section 12.
	of process knowledge in lieu of sampling. (Hodney)	
RTC-15	Revise the permit modification, including Appendix F, to describe how secondary waste will be evaluated for occluded spaces or free liquids. (EPA)	The concept of free liquids is clearly defined under RCRA, and is based on an EPA standard method for hazardous waste (i.e. Paint Filter Test).
		Occluded spaces is not a term defined by RCRA, and is unique to the chemical demilitarization program. There are no test methods available to analytically determine the presence, or absence, of occluded spaces. By their nature, the presence of occluded spaces can only be determined through visual examination and knowledge of the waste characteristics.
RTC-16	The permit modification request does not include the specific procedures that are proposed for conducting the vapor screening/head space monitoring or agent monitoring of the truck during transport or while unloading. (EPA)	The monitoring of the transport vehicle prior to opening is a worker health and safety issue under the Occupational Safety and Health Administration in general, and the CDC in particular as it relates to agent monitoring.
	While Appendix F states that the trailers will be monitored for agent it is not clear what instrument will be used, how many monitors will be in the truck, and who will be responsible for assessing the data before opening the truck. Revise Appendix F to clearly state the instruments to be	DEQ does not have the jurisdiction to regulate these wastes once they leave Oregon.

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	used, provide SOPs for the monitoring including the calibration of the instruments, the number of monitors to used in the truck, and the person responsible for assessing the data before opening the truck. (EPA)	
RTC-17	DEQ must ensure that UMCDF's permit require that they verify that the receiving facility's permit includes provisions to conduct the near real time monitoring described in Item 5(f) during unloading as well as other waste handling requirements for the receiving facility. (EPA)	UMCDF is required to certify that provisions are in place at the receiving facility in support of the criteria used in the site specific risk assessments. Whether these provisions are part of the receiving facility's permit, or need to be, is an issue between the receiving facility and their regulatory agency.
RTC-18	Finally, include the requirement for the RCRA permitted TSDF incinerator to develop and implement, after agency approval, a plan to mitigate any concentrations measured above 1 VSL in the trailer upon receipt at the RCRA permitted TSDF incinerator. (EPA) In addition, before the permit modification is approved the RCRA permitted TSDF must have adequate permit provisions in place to ensure the waste is managed in accordance with all of the CMA requirements. (EPA)	The monitoring of the transport vehicle prior to opening is a worker health and safety issue under the Occupational Safety and Health Administration in general, and the CDC in particular as it relates to agent monitoring. UMCDF is required to certify that provisions are in place at the receiving facility in support of the criteria used in the site specific risk assessments. Whether these provisions are part of the receiving facility's permit, or need to be, is an issue between the receiving facility and their regulatory agency.
RTC-19	Item 5(h) of the CMA memorandum states that the maximum temperature of the trailer cannot exceed 70 degrees F. Include this restriction in Appendix F and describe how this requirement will be met. (EPA)	UMCDF is required to certify, prior to each shipment, that the cargo areas will be maintained at 70° F through the use of climate controlled cargo areas.
RTC-20	The DEQ and/or CDC must be included in the approval of any deviations from the permit requirements. (EPA)	A deviation from a permit requirement is noncompliance and is subject to enforcement by DEQ. Neither DEQ nor CDC has the authority to approve deviations from permit requirements.
RTC-21	Due to the acute toxicity of the agent contaminants and the fact that the agent is designated as a state-only waste and may not be a RCRA regulated waste once it is transported out of state, it is necessary to have a comprehensive contingency plan in place before the permit modification is approved. This contingency plan must address potential	DEQ is not aware of any regulatory authority that allows the inclusion of a transportation contingency plan into a treatment, storage and disposal permit.

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	responses to an incident, should one occur during transportation to the RCRA permitted TSDF incinerator. (EPA)	
RTC-22	Appendix D includes a letter dated August 27, 2008 that summarizes the review of the BTRA by CDC. The CDC review states that the risk analysis used the average concentration in the headspace and, in consultation with the CMA, selected the maximum headspace concentration of 0.5 IDLH for each drum to allow personnel in the area of a drum that is visibly leaking to safely exit the area. Given that the BTRA used the average headspace concentration, proposing an upper limit of 0.5 IDLH for the average of all the drums is not consistent with the BTRA. The maximum value for any drum should be 0.5 IDLH. (EPA) Please revise the language in the PMR to indicate that a vapor headspace ceiling of ½ the IDLH will be applied to each secondary waste shipping container so that the PMR is consistent with the Army's official adoption of the CDC recommendation. (CTUIR) Page 4 of the PMR acknowledges the CDC's condition of acceptance of the Army's BTRA; however, the UMCDF did not include the condition of acceptance in the WAP. The Army's BTRA limits the concentration of the vapor in the headspace in the waste containers to an average for each shipment of no higher than 0.5 of the level considered immediately dangerous to life and health (IDLH); whereas the CDC stated the limit should be 0.5 IDLH for each container. (Hodney)	The 0.5 IDLH maximum for each container recommended by the CDC has been incorporated into the language in Section 12 based on its use in the site specific risk assessments.
RTC-23	Appendix J, item 3. The purpose of this modification is not clear. Provide an explanation justifying the need for this modification. (EPA)	The removal of the footnotes to Table 3-3 of the permit allows UMCDF to utilize the Toxic Maintenance Area for headspace monitoring and staging for off-site shipment.
	Appendix K, Table 3-3. It is not clear why changes to this table are proposed. Provide an explanation justifying the	Section 12 contains a prohibition for using the provisions of that section for

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	need for this modification. (EPA) Please add a footnote to Table3-3 indicating that liquid waste will be shipped off-site <i>only</i> if it is agent-free, and, provide evidence that the intended shipment waste from the MDB will meet <i>all</i> the permitted requirements for off-site shipment of liquid waste. (CTUIR)	wastes containing free liquids.
RTC-24	Appendix L, Proposed changes to the WAP, additional text added under item 12, page 28 of 68. The first paragraph, as proposed, references the BTRA for the level that can be shipped off-site, the specific concentration for each agent for each media must be identified in the permit modification. In addition, the methods to monitor/assess these concentrations must be included in the WAP. (EPA)	The allowable headspace concentrations for each agent and the sampling methods are included in Section 12.
RTC-25	There is no indication that Appendix M of UMCDF 11-002-WAST(3) has been removed. Please require that the UMCDF re-submit the <i>full</i> text of this PMR for public review <i>only</i> after the final UMCDF closure plan has been approved. (CTUIR) Because so many of my comments are the result of the UMCDF's failure to address the deficiencies identified by the DEQ's in its draft notice of deficiency on PMR UMCDF-11-000-MISC(3), a copy of which is not available via the DEQ's Chemical Demilitarization web page. (Hodney)	UMCDF withdrew PMR UMCDF 11-002-WAST(3) by letter on Feb. 21, 2012. The only permit modifications currently under consideration are those presented in the PMR UMCDF 12-010-WAST(3).
RTC-26	Please measure and report the extractive analysis limit corresponding to ½ IDLH for each type of porous material considered for off-site shipping. Alternatively, indicate that the extractive analysis limits 13.4, 0.4, and 77.7 ppm for VX, GB, and HD, respectively, will only be applied to carbon, and that compliance with the ½ IDLH criterion will be assessed for all other porous materials using shipping container headspace monitoring. (CTUIR) Due to their nature, porous wastes should always require	The provisions of Section 12 apply to non-porous wastes and spent carbon. No other porous wastes are authorized to use headspace monitoring for off-site shipping.

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	extractive analysis unless the UMCDF has documentation to demonstrate the waste has never been exposed to agent. In such a case, the definitions of the WAP already allow the UMCDF to declare this waste to be agent free without sampling and would be shipped off-facility in accordance with Section 8, not Section 12. Therefore, please require the UMCDF to revise this section to always require extractive analysis for porous agent-contaminated wastes. (Hodney) Provide the basis for the extractive analysis off-facility shipment criteria proposed for porous wastes, and what data is available documenting these levels are appropriate for all porous wastes, including, but not limited to, carbon. It does not seem likely that the different levels of contamination allowed for carbon, due to its propensity to entrap and retain the agent, would be appropriate for other porous wastes that would release the agent more readily. (Hodney)	
RTC-27	Is the concentration level Immediately Dangerous to Life and Health (IDLH) for multi-agent contaminated wastes and/or carbon cumulative? Provide further clarification regarding the IDLH for multi-agent contaminated waste and/or carbon (Umat Cty)	Since GB and VX are both nerve agents it is likely that their effects are cumulative. This does not affect the non-porous waste standard, as VX contaminated non-porous waste is not authorized for shipment under Section 12. For spent carbon, the VX standard has been lowered to maintain the 0.5 IDLH level. Because HD impacts different areas than nerve agents, HD exposure is not considered to be cumulative. The multi-agent risk assessment performed by CTUIR indicated that spent carbon can be shipped at low risk at these levels.
RTC-28	Define management strategies for particular waste streams.	The provisions of Section 12. apply to non-porous wastes and spent carbon.

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	At a minimum, identify waste streams to be specifically excluded from off-site treatment. (Umat Cty) In addition, please require the UMCDF to further revise this section to specify which agent-contaminated wastes are excluded from off-facility shipment per the NRC's recommendation. (Hodney)	DEQ has not identified any waste stream in this subset of secondary waste that is precluded from off-site shipment when they meet the criteria in Section 12.
RTC-29	PMR, Justification for Modification, 6 th paragraph, pg 3. In this paragraph, the PMR states "There are also benefits for the environment on and adjacent to the Umatilla Chemical Depot if this change is made." While this is true for the local/regional area, this change basically just moves the risk from emissions elsewhere. (Umat Cty) Identify and provide further detail regarding the risks associated with the Treatment Storage and Disposal Facility (TSDF). What is the impact to that local area and are there any liability issues associated for the Depot with respect to the actual processing location? (Umat Cty)	The receiving facility is a commercial incinerator that runs 24 hours per day, seven days per week, and will do so regardless of whether it accepts UMCDF wastes. UMCDF will discontinue use of their incinerators when all wastes have been treated. Treating wastes that can be shipped at low risk at off-site treatment facilities will allow the UMCDF incinerators to be shut down earlier than if they had to continue treating these waste on-site.
RTC-30	PMR, Justification for Modification, 4 th paragraph, pg 5. In this paragraph, the PMR states "It is possible that when the UMCDF receives sample results for a waste, the UMCDF may choose to decontaminate the waste, sample it again and then package and ship it." Define the protocol for the repackaging of waste containers. (Umat Cty)	Repackaging of wastes is not considered to be waste treatment and is not subject to permitting requirements.
RTC-31	There may be a need in the future for a site to ship individual waste drums above 0.5 IDLH or exceed the negligible risk category for average drum. Explain how this type of situation will be addressed if it is encountered. (Umat Cty)	There is no provision in Section 12 for shipping any container in which the headspace concentration is greater than 0.5 IDLH.
RTC-32	The Environmental Quality Commission (EQC) is required to determine the best available technology (BAT) for treatment of hazardous wastes. The DEQ and EQC recently reevaluated the BATs for agent-contaminated secondary	Best available technology determinations, required by Oregon Administrative Rules 340-120-0010(2)(c), applies only to treatment that occurs under a permit issued by DEQ. Off-site shipment is not treatment, and is not subject to a BAT determination.

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	wastes and carbon, and determined the BAT for both was on-site treatment in the UMCDF's incinerators. In order to have complete information available to the public for review of this PMR, please provide a copy of the DEQ and EQC's new determination that offsite shipment of agent-contaminated wastes is the BAT. (Hodney)	
RTC-33	The Permittees still have not provided a copy of the EIS required under the National Environmental Policy Act (NEPA) to address the off-facility shipment of agent-contaminated wastes (DEQ draft NOD item #10). Please require the UMCDF to prepare an EIS for the off-facility shipment of UMCDF agent-contaminated wastes and provide a copy to the public and DEQ for review as part of this PMR. (Hodney)	The National Environmental Policy Act is administered by the Council on Environmental Quality under the Executive Office of the President. Whether an environmental impact statement was done, or needs to be done, is outside of DEQ's jurisdiction. The requirements of NEPA are not a prerequisite that must be met prior to the issuance or modification of a hazardous waste permit.
RTC-34	PMR Appendix H, Items 1 and 2, Condition II.B.2 and II.B.3 changes. The rationale provided for these changes is incorrect. The National Research Council (NRC) was contracted and paid by the U.S. Army to conduct studies to support shipping agent-contaminated wastes offsite instead of treating them onsite (Contract No. W911-NF-06-C-0067). The NRC's report supported the Army's desire to ship agent-contaminated wastes off facility to a commercial incinerator under certain conditions, but did not recommend changes to the UMCDF's permit. Please require the UMCDF to provide a factually correct basis for these changes. (Hodney)	Comment noted.
TC-35	In addition, Section 12 does not identify what the sampling requirements will be for agent-contaminated wastes that will be shipped off facility. Section 2 and Table 2 has sampling requirements for wastes destined for off-facility shipment, but: 1) Section 12 does not indicated if these are the sampling requirements for agent-contaminated wastes,	This request did not propose any new wastes streams for inclusion into the WAP, so no new wastes streams are included in Section 2. Section 12. has been developed to allow wastes from Table 1, and wastes from Table 2 that do not meet the agent-free criteria of Section 8., to be treated at an alternative incineration facility when the wastes can be shipped

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	2) Except for wood, which allows air samples, the Table 2 sampling requirements are limited to extractive sampling and do not include any headspace sampling requirements, 3) Section 2 and Table 2 do not include all the waste streams the UMCDF now intends to ship off-facility, and 4) Except for spent carbon that will not be treated onsite, which was recently updated, the existing WAP sampling requirements are inadequate for the offsite shipment of highly-contaminated wastes. The existing Table 2 sampling requirements are primarily applicable to HD ton container campaign and/or wastes with low levels of agent exposure. This PMR did not update the WAP to include initial and conformational sampling requirements for the wastes with high levels of contamination that were previously required to be treated onsite, but are now proposed for off-facility shipment. This is a significant change in the types of wastes being shipped off-facility and the waste management process, and the waste characterization sampling requirements should have been identified and revised accordingly. (Hodney)	at low risk. UMCDF is not required to use the provisions of Section 12 for any other waste stream. Adding initial and confirmation sampling is designed for wastes that will be treated at UMCDF. Sampling requirements for wastes treated at other facilities are controlled by the permits issued for those facilities.
RTC-36	Provide the basis for the proposed headspace sampling analytical criteria, and what data is available documenting these levels are appropriate for all nonporous wastes (Hodney)	This information was presented in the permit modification submittal.
RTC-37	The proposed language does not incorporate all of the sampling requirements currently required in Section 8. For the off-facility shipment of agent-free wastes. For example, the deletion of the following requirements:analytical results will be recorded as concentrations in units of parts per billion (ppb). Analytical results below the PCC, but greater than 0.5 PCC, will be flagged as estimates. All analytical results will be recorded with decimal places truncated; rounding will not occur." Please require the UMCDF, at a minimum, to establish appropriate data	The purpose of the WAP is to establish standards for compliance. Flagging of results as estimates does not contribute to determining compliance with any standard. Improved analytical practices have significantly lowered the method detection limits, so flagging results between 0.5 PCC and PCC as estimates is no longer accurate. Data recording requirements are contained in SOP UM-0000-M-095.

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	recording and reporting requirements and to add the same requirements as they are currently required to meet for off-facility shipment of agent-free wastes (modified for the different off-facility shipment criteria), or to provide a basis for the omission of these requirements from Section 12. (Hodney)	
RTC-38	Because of the definitions in the permit, as the UMCDF has written Section 12, the UMCDF will only be allowed to ship agent-contaminated wastes elsewhere on the Depotnot to Port Arthur, Texas, as intended. For consistency, please require the UMCDF to revise Section 12 to allow the "off-facility" shipment of wastes or revise the WAP and all other instances in the permit to redefine offsite and off-facility shipment. (Hodney)	The definitions section of module I of the permit contains the following language: "Site," as used in this permit, shall be synonymous with "Umatilla Chemical Agent Disposal Facility (UMCDF) and/or "facility." "UMCDF" and "facility," as used in this permit shall include this definition of "site." The terms "site" and "facility", as they are used in the permit, are synonymous.
RTC-39	Please require the UMCDF to revise this new Section 12 to be consistent with the rest of the WAP e.g., "All off-facility wastes must be sampled in accordance with Table 2. The waste will be considered to have met the off-facility shipment requirements if the analytical results of the samples meet the acceptance criteria of this section." (Hodney) Please also require the UMCDF to revise Section 2 and Table 2 to specify the initial and confirmation waste sampling requirements (type and frequency), for both extractive and headspace sampling, as applicable, for agent-contaminated wastes destined for off-facility shipment. (Hodney)	Table 2 applies to wastes that are being sent off-site under the agent-free provisions of Section 8. Table 2 does not apply to wastes managed under Section 12.
RTC-40	In addition, existing deficiencies in the WAP need to be remedied. Some of the waste streams have no post-stockpile treatment operations agent confirmation sampling requirements. For example, currently the only MPF ash sampling agent confirmation sampling requirements are for HD ton containers-the WAP has not been updated with the	The activities suggested in this comment are beyond the scope of this permit modification request. The WAP contains confirmation sampling requirements for MPF ash aside from HD ton containers.

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Comment (RTC) No.	(Complete/Summarized text)	DEQ RESPONSE
(1110) 1101	agent-confirmation requirements for nonstockpile waste treatment wastes currently being treated in the MPF; i.e., the UMCDF is not currently required to sample the MPF ash to verify the dismantled equipment and wastes exiting the MPF are agent free before sending them off facility. (Hodney)	
RTC-41	Provide the basis for the selection of DAAMS monitors only, and not also the use of co-located ACAMS which would identify if the wastes being sampled exceeded the acceptance criteria at any point during the sampling period possibly due to shifting or settling of the waste, etc. which could indicate an occluded space in which agent has been trapped. (Hodney) If ACAMS monitoring is added, please require the UMCDF to include the ACAMS analytical SOP. (Hodney)	DAAMS monitoring has been used for compliance determinations since the beginning of agent operations, and is consistently used to verify the accuracy of ACAMS monitors. UMCDF has the option to add ACAMS monitors to the headspace monitoring SOP if they choose to do so. If they do, the ACAMS analytical SOP will also be added.
RTC-42	Please require the UMCDF to provide the basis for the use of VSL instead of a CDC promulgated airborne exposure limit as the pass criteria. VSL was not promulgated by the CDC, but is an Army-specific air exposure limit that is independent of time. The CDC has also previously requested the Army to provide public-health based justification for VSL as pass criteria. (Hodney)	Vapor Screening Limit is a concept established by the CDC to ensure compliance with the short term exposure limit and is defined in the permit. In Section 12, the headspace limits are expressed as both the standard units (ex. mg/m³) and VSL.
RTC-43	Please have the UMCDF specify that it must comply with the carbon addendum Table 2 requirements (not just Table 1). (Hodney)	The requirements of Table 2 of the carbon addendum, as they were used in the site specific risk assessments, have been incorporated into the requirements of Section 12.
RTC-44	Due to the deficiencies in the carbon treatability study (CTS), the DEQ did not accept the UMCDF's assertion that CTS results answered the NRC's recommendation to segregate mercury-contaminated carbon from other carbon and to evaluate and select appropriate methods for the treatment and disposal of mercury-contaminated carbon. Please require the UMCDF to provide the information requested in this NOD item to resolve the NRC's	The NRC's recommendation to segregate mercury-contaminated carbon from other carbon is outside the scope of this permit modification request. There is no mercury contaminated spent carbon remaining at UMCDF.

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Response to Comment (RTC) No.	COMMENT (Complete/Summarized text)	DEQ RESPONSE
	Recommendation 3-5. (Hodney)	
RTC-45	Since the methods for agent-free sampling of carbon had to be revised before the DEQ approved them in 2011, the UMCDF did not have a valid method for the 2007 carbon studies to have made the determination the carbon was agent free. Please direct the UMCDF to provide valid data to support their conclusions. (Hodney)	This comment relates to compliance with existing permit requirements in the WAP, Section 8. It is outside the scope of the permit modification under consideration.
RTC-46	Provide data and information supporting the off-facility shipment of DPE suits since the drums will contain occluded spaces. (Hodney)	Section 12 does not require, or prohibit, the management of any particular waste stream under the provisions of that section. Section 12 does not apply to wastes that contain occluded spaces.

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UNITED STATES ENVIRONMENTAL PROTECTION AGENCY REGION 10

1200 Sixth Avenue, Suite 900 Seattle, WA 98101-3140

OFFICE OF AIR, WASTE AND TOXICS

JUN - 6 2012

Lissa Druback Oregon Department of Environmental Quality Columbia George Community College 400 E. Scenic Drive; Suite 307 The Dalles, OR 97058

Re: Comments on the Class 3 Permit Modification Request Dated April 2012 for the Umatilla Chemical Agent Disposal Faciltiy (UMCDF) to Ship Agent Contaminated Waste Off-Site, Tracking Number UMCDF-12-010-WASTE(3)

ORQ 000 009 431-01

Dear Ms. Druback:

The U.S. Environmental Protection Agency, Region 10 (EPA) has completed its review of the April 2012 proposed class 3 permit modification request (cited above) to allow the Army to ship agent contaminated waste offsite, an activity currently prohibited by the permit.

If you have any questions, regarding these comments please contact me by phone at (206)553-6636 or by email at meyer.linda@epa.gov.

Sincerely,

Linda Meyer

RCRA Corrective Action and Permits Team

Office of Air, Waste and Toxics

Anda Meyer

Enclosure

cc:

Rich Duval, DEQ Pendleton Office

Comments on the UMCDF Permit Modification Request, UMCDF-12-010-WAST(3) Shipment of Agent-Contaminated Secondary Waste to a Commercial Treatment, Storage and Disposal Facility

General Comments

Before DEQ can approve this permit modification a number of issues must be resolved.

- (1) The permit modification must clearly require the Permittee to treat the agent-contaminated waste in a RCRA permitted incinerator. Other disposal options, such as land disposal, are not consistent with the Center for Disease Control's (CDC's) recommendations.
- (2) The permit modification request does not address all aspects of the 2008 memorandum from the U.S. Army's Chemical Materials Agency's (CMA's) former director, Conrad Whyne, included as appendix C to the permit modification request.
- (3) The permit modification request does not include the specific procedures that are proposed for conducting the vapor screening/head space monitoring or agent monitoring of the truck during transport and while unloading. Because this is the first "stockpile" site in the US proposing to ship this volume of agent-contaminated waste with concentrations at these high levels (0.5 immediately dangerous to life and health (IDLH), and greater than 500 VSL), it is critical that emergency response systems, all of the safeguards identified by the CDC, and protective permit conditions with appropriate procedures are in place at the receiving RCRA treatment, storage and disposal facility (TSDF) before DEQ allows the waste to be shipped.
- (4) The specific permit modification language provided in Appendices J, K and L of the modification request is incomplete, unclear, and/or unsupported.

Specific comments are included below.

Specific Comments

(1) Permit Modification Request, page 3. This section states that the waste transporter and the RCRA TSDF are required to provide seamless emergency response from the facility to the RCRA TSDF. The permit modification states: "Should an incident occur during transport, the TSDF and the transport companies are required to fulfill all state and federal emergency response requirements including stabilization, reporting, and remediation." Pursuant to 40 CFR 264.71(c), whenever a shipment of hazardous waste is initiated from a facility, the owner or operator of that facility must comply with the requirements of part 40 CFR 262. 40. CFR 262.10(h). It is unclear in the permit modification request which TSDF is being referred to. Please clarify that UMCDF is responsible for emergency response. Managing the safe transportation of the waste to the destination is the Army's responsibility. The permit modification must include a revised contingency plan and clear permit requirements for management of the agent-

contaminated waste to the destination facility. Provisions and requirements for emergency response along the transportation route must be identified prior to shipment. CDC has identified additional safeguards in the March 2, 2012 "White Paper on Shipment of Agent Contaminated Carbon from the Umatilla Chemical Agent Disposal Facility", which must be included in the permit modification and are described below. In addition, if multiple agents are in an individual drum or on an individual trailer, additional analysis and appropriate mitigation measures must be developed and reviewed by CDC and incorporated into the permit. All these provisions must be included in the DEQ permit as well as the receiving facility's permit.

- (2) Appendix C contains the 2008 memorandum from Conrad Whyne regarding requirements for CMA sites shipping waste with a vapor screening level (VSL) of greater than one (1.0) to a RCRA permitted TSDF incinerator. The following items from this memorandum are not addressed in the permit modification request. Revise Appendix F to include the following:
- a) Item 2 of the 2008 memorandum states that shipment of waste from a CMA facility to a RCRA permitted TSDF incinerator must be done in accordance with the seven documents referenced in item 1 of the memorandum. The permit modification must be revised to include the references in item 1 and identify how the referenced requirements will be met. In addition, the permit modification must specify that the waste will go to a RCRA permitted TSDF incinerator.
- b) Item 5 requires that implementation of items a through j be met when the Bounding Transportation Risk Assessment (BTRA) is used to ship wastes greater than 1 VSL. The permit modification request must include these requirements.
 - Item 5 (a) requires head space monitoring at a specific temperature and duration. The standard operating procedure (SOP) for the headspace monitoring must be included and provided to CDC for review and acceptance. The size and arrangement of containers must be included and consistent with the assumptions used in the BTRA.
 - Item 5(b) describes the calibration requirements for the instrument used to do the head space sampling. Revise the quality assurance/quality control requirements for the instruments used to meet item 5 (a) and include these requirements in the SOP.
 - Item 5 (c) outlines records that are required to support generator knowledge if this is being used instead of direct headspace readings. Revise the waste analysis plan (WAP) to include the specific records required by Item 5(c) that will support generator knowledge if it is used.
 - Item 5(d) states that all solid porous and non-porous materials, except carbon filters, will have no occluded spaces or free liquids and shall be dismantled. As currently drafted, Appendix F of the permit modification simply states that

UMCDF is planning to institute controls and measures to not allow occluded spaces or free liquids. Page 3 of the permit modification request implies that shipping waste off-site will minimize worker exposure since the waste is taken from storage and loaded directly to a transport truck. It is not clear how or where the stored secondary waste will be evaluated for occluded spaces or free liquids in order to meet this CMA recommendation. Revise the permit modification, including Appendix F, to describe how secondary waste will be evaluated for occluded spaces or free liquids to meet CMA recommendation Item 5(d).

- Item 5(e) identifies the DOT packaging requirements. Most of these requirements are repeated in Appendix F, however, this Appendix does not state whether multiple agents will be shipped in one truck or if this scenario is addressed in the BTRA. Revise Appendix F to address this issue directly.
- Item 5(f) requires near real time monitoring of the trailers. While Appendix F states that the trailers will be monitored for agent it is not clear what instrument will be used, how many monitors will be in the truck, and who will be responsible for assessing the data before opening the truck. Revise Appendix F to clearly state the instruments to be used, provide SOPs for the monitoring including the calibration of the instruments, the number of monitors to be used in the truck, and the person responsible for assessing the data before opening the truck. DEQ must ensure that UMCDF's permit require that they verify that the receiving facility's permit includes provisions to conduct the near real time monitoring described in Item 5(f) during unloading as well as all other waste handling requirements for the receiving facility. Finally, include the requirement for the RCRA permitted TSDF incinerator to develop and implement, after agency approval, a plan to mitigate any concentrations measured above 1 VSL in the trailer upon receipt at the RCRA permitted TSDF incinerator.
- Item 5(h) of the CMA memorandum states that the maximum temperature of the trailer cannot exceed 70 degrees F. Include this restriction in Appendix F and describe how this requirement will be met.
- Item 5(j) requires that documents are prepared based on guidance in reference 1(c). These reference documents must be included as part of the permit modification request.
- c) Item 8 of the CMA memorandum states that all efforts shall be made to ensure that the requirements of the CMA memorandum are coordinated with the CMA Secondary Waste and Closure Team. A contact for this team must be included in the permit modification request and evidence of the team's concurrence with this permit modification should be requested by DEQ. This requirement states that any deviations from the CMA memorandum must be approved by the CMA Secondary Waste and Closure Team and the CMA Risk Management Directors. The DEQ and/or CDC must be included in the approval of any deviations from the permit requirements. Appendix F must be revised to include this requirement.

- (3) Page 4 of the permit modification states that if an incident occurs during transport, the RCRA TSDF and the transport companies are required to fulfill all state and federal emergency response requirements including stabilization, reporting, and remediation. Due to the acute toxicity of the agent contaminants and the fact that the agent is designated as a state-only waste and may not be a RCRA regulated waste once it is transported out of state, it is necessary to have a comprehensive contingency plan in place before the permit modification is approved. This contingency plan must address potential responses to an incident, should one occur during transportation to the RCRA permitted TSDF incinerator. In addition, before the permit modification is approved the RCRA permitted TSDF must have adequate permit provisions in place to ensure the waste is managed in accordance with all of the CMA requirements.
- (5) Appendix D includes a letter dated August 27, 2008 that summarizes the review of the BTRA by CDC. The CDC review states that the risk analysis used the average concentration in the headspace and, in consultation with the CMA, selected the maximum headspace concentration of 0.5 of the IDLH for each drum to allow personnel in the area of a drum that is visibly leaking to safely exit the area. Given that the BTRA used the average headspace concentration, proposing an upper limit of 0.5 IDLH for the average of all the drums is not consistent with the BTRA. The maximum value for any one drum should be 0.5 IDLH.
- (6) Appendix J, item 3. The purpose of this modification is not clear. Provide an explanation justifying the need for this modification.
- (7) Appendix J, item 4. Agent-contaminated material, if shipped off-site must go to a RCRA permitted TSDF incinerator. Revise the proposed permit condition.
- (8) Appendix K, Proposed permit language, condition II.B.2. This revision must state that agent-contaminated material, if shipped off-site, will be treated in a RCRA permitted RCRA permitted TSDF incinerator.
- (9) Appendix K, Table 3-3. It is not clear why changes to this table are proposed. Provide an explanation justifying the need for this modification.
- (10) Appendix L, Proposed changes to the WAP, additional text added under item 12, page 28 of 68. The first paragraph must clearly state that the agent-contaminated material going off-site must go to a RCRA permitted TSDF incinerator. The first paragraph, as proposed, references the BTRA for the level that can be shipped off-site, the specific concentration for each agent for each media must be identified in the permit modification. In addition, the methods to monitor/assess these concentrations must be included in the WAP.
- (11) Appendix L, proposed changes to the WAP, first paragraph, page 29 of 68. It is unclear what is meant by this paragraph, beginning, "samples will be considered compliant if they are below the..". Revise or remove this paragraph.

- (12) Appendix L, proposed changes to the WAP, second paragraph, page 29 of 68. It is not clear how extractive analysis will be conducted. A specific reference to the sampling method and analysis must be included. It is not clear how process knowledge can be used to demonstrate a specific analytical level. Please explain. What is the basis for these proposed concentrations? The concentrations do not appear to be protective. Revise this section of the WAP.
- (13) Appendix L, proposed changes to the WAP, third paragraph, page 29 of 68. The containers that waste will be shipped in should be specified as well as the total time the headspace monitoring will be conducted. The specific temperature at which the monitoring will be done must be included. It is not clear how these headspace concentrations compare to the 0.5 IDLH headspace limit. Please provide an explanation and include the calculations used to justify your explanation.
- (14) Appendix L, proposed changes to the WAP, fourth paragraph, page 29 of 68. The paragraph beginning, "After agent decontamination, sampling..", appears to be out of place. Remove or provide additional clarification.
- (15) Appendix L, proposed changes to the WAP, fifth paragraph, page 29 of 68. It is unclear what is meant by the statement concerning maintaining the furnace at a temperature of at least 1000 degrees F for a minimum of 15 minutes after the last waste feed. The EPA incinerator closure guidance recommends decontamination of incinerators for a minimum of 4 hours at the permitted operating temperature to destroy all of the hazardous byproducts and constituents formed during treatment. If this is the proposed decontamination method for the incinerator the WAP must be revised to be consistent with the closure requirements.
- (16) Appendix L, proposed changes to the WAP, sixth paragraph, page 29 of 68. This statement must clarify that the agent-contaminated waste must go to a RCRA permitted TSDF incinerator for treatment, not to a Subtitle C facility for disposal.
- (17) Appendix L, proposed changes to the WAP, seventh paragraph, page 29 of 68. The SOP for collecting a headspace sample must be included in the permit modification request.

Attachment C Oct. 25-26, 2012, EQC meeting

Confederated Tribes of the Umatilla Indian Reservation

Department of Science & Engineering



46411 Timine Way • Pendleton, OR 97801 PHONE / FAX 541-429-7040 info@ctuir.com • www.umatilla.nsn.us

11 June 2012

Mr. Daniel Duso Department of Environmental Quality Eastern Region Pendleton Office 700 SE Emigrant, #330 Pendleton, OR 97801

Re: CTUIR comments on PMR UMCDF-12-010-WAST(3) — Shipment of Agent Contaminated Waste to a Commercial Treatment, Storage, and Disposal Facility

Dear Mr. Duso:

On behalf of the Confederated Tribes of the Umatilla Indian Reservation (CTUIR) Department of Science and Engineering (DOSE), I am submitting the following comments to PMR UMCDF-12-010-WAST(3) - Shipment of Agent Contaminated Waste to a Commercial Treatment, Storage, and Disposal Facility.

As indicated in these comments, the CTUIR finds this PMR to be unsuitable for approval. If you have any questions concerning this matter please feel free to contact me at (541) 429-7420.

Rodney S. Skeen, Ph.D, P.E.

Manager, CTUIR-EMP/DOSE

Cc:

Sincerel

Stuart Harris, Director, CTUIR DOSE

File

Enclosure



State of Oregon Dept. of Environmental Quality Eastern Region - Pendicton

CTUIR Comments on PMR UMCDF-12-010-WAST(3)

Shipment of Agent Contaminated Waste to a Commercial Treatment, Storage, and Disposal Facility

General Comment: Review of comments submitted by the CTUIR (DEQ item # 12-0083), by former DEQ personnel (DEQ item # 12-0184), and by the EPA (DEQ item # 12-0075) on UMCDF-11-002-WAST(3) indicates that a host of deficiencies have not been addressed. These deficiencies include but are not limited to:

- This PMR proposes changes to the waste analysis and disposal segments of a closure plan that does not yet exist.
- The retention of language allowing for shipment of waste containers with agent headspace concentrations exceeding ½ the ILDH even though the September 2008 directive issued by CMA Director Conrad Whyne clearly states that "The CDC recommendation to establish a 0.5 IDLH ceiling is accepted and shall be implemented." Thus, any language suggesting that waste drums with agent headspace concentrations exceeding ½ the IDLH is in contradiction with official U.S. Army policy.
- Agent concentrations are still not consistently stated in terms of units relevant to public safety, e.g. fraction of the IDLH.
- A detailed procedure for monitoring headspace agent concentrations in waste drums is still absent.
- A statement that liquid waste will not be shipped off-site *unless* it is agent-free is still absent.
- No indication that Appendix M of UMCDF-11-002-WAST(3), which inappropriately proposed changes to the UMCDF closure plan (see next comment), has been removed.
- Language describing how agent contaminated process equipment will be properly reduced and containerized for shipment as secondary waste has not been added.
- No description of how process and/or generator knowledge will actually be used to make an agent-free determination even though the use of process and/or generator knowledge to make an agent-free determination is reserved.

UMCDF 11-002-WAST(3) was withdrawn without formal response to the comments submitted by the EPA, DEQ, and CTUIR. Since UMCDF-12-010-WAST(3) is essentially the same as UMCDF 11-002-WAST(3), the vast majority of DEQ, EPA, and CTUIR concerns remain unaddressed.

Requested Action: Please reject this PMR, as the concerns of the DEQ, EPA, and CTUIR expressed in comments submitted during the public review period for UMCDF 11-002-WAST(3) have not been addressed. Please require that the UMCDF re-submit the *full* text of this PMR for public review *only* after the final UMCDF closure plan has been approved.



<u>UMCDF 11-002-WAST(3)</u>, Appendix M. Proposed Change Pages for Closure Plan, Section 3.9, Area of UMCDF Stack Air Dispersion, page 27, text stating: "In accordance with RCRA Permit Condition II.J.1, a comparison of post operational the surrounding soil concentrations where air dispersion modeling indicates deposition potentially resulting in levels of hazardous constituents above background will be sampled in accordance with as defined and provided in this Closure Plan."

<u>Comment</u>: Proposed changes to the language describing sampling and analysis of the UMCDF stack air dispersion area are indicated above. This PMR is an inappropriate place for proposing changes to the language describing sampling and analysis of the UMCDF air dispersion area, as the off-site shipment of agent contaminated waste has no bearing on how the UMCDF air dispersion area will be assessed. In addition, no rationale for this proposed change is provided in UMCDF 11-002-WAST(3).

The change to Section 3.9, *Area of UMCDF Stack Air Dispersion*, proposed here eliminates any reference to air dispersion modeling as a guide for determining the area potentially impacted by UMCDF emissions. The proposed change conflicts with the plan for soil sampling in the UMCDF air dispersion area agreed upon by the Army, ODEQ, and the CTUIR in 2011.

This issue was originally raised in the CTUIR's comments to UMCDF 11-002-WAST(3), but the Table of Changes (Appendix J), Proposed Change Pages for WAP (Appendix L), and Proposed Change Pages for Permit (Appendix K) of the PMR currently under review do not indicate that Appendix M of UMCDF 11-002-WAST(3) has been removed. As such, this reviewer can only assume that Appendix M of UMCDF 11-002-WAST(3) is still a part of the PMR under review.

This PMR is an inappropriate place for proposing *any* changes to the UMCDF closure plan, especially since the UMCDF closure plan does not yet exist.

<u>Requested Action</u>: Please reject this PMR, as there is no indication that Appendix M of UMCDF 11-002-WAST(3) has been removed. Please require that the UMCDF re-submit the *full* text of this PMR for public review *only* after the final UMCDF closure plan has been approved.

<u>Page 4, last paragraph text stating</u>: "The Bounding TRA and the addendum determined, as long as the concentration of the vapor headspace was on average for the shipment no higher than half of the level considered immediately dangerous to life and health (IDLH) [and depending on the number of shipments and the distance to the TSDF], the risk posed by transporting the waste to the TSDF was low."

Comment: One CDC requirement for acceptance of the BTRA is that the agent vapor limit should be ½ the IDLH for each shipping container. As indicated in the first comment above, the Army has accepted the ½ IDLH ceiling for each waste container as required by the CDC.

Requested Action: Please revise the language in the PMR to indicate that a vapor headspace *ceiling* of ½ the IDLH will be applied to *each* secondary waste shipping container so that the PMR is consistent with the Army's official adoption of the CDC recommendation.

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Page 5, second paragraph, text stating: "Section 2.3 of the Bounding TRA states that drums containing more than one agent type may be acceptable for shipment, but will be addressed on a site specific basis. To maintain compliance with the bounding TRA, UMCDF has discussed this with CMA and has been directed that plans for the shipment of any multi-agent waste or shipments containing more than one agent type would be submitted to the CMA risk assessors. Risk, on a shipment-by-shipment basis, would be assessed to assure it remains within the low risk category."

<u>Comment</u>: The shipment of multi-agent contaminated waste has not been addressed in any transportation risk assessment. Assessment of the shipment of multi-agent contaminated waste on a shipment-by-shipment basis is not acceptable because it eliminates public scrutiny. A transportation risk assessment for multi-agent contaminated waste must be performed and included with this PMR for public review if there is intent to ship multi-agent contaminated waste.

Requested Action: Either indicate that multi-agent contaminated waste will not be shipped offsite, or, include a transportation risk assessment for multi-agent contaminated waste with this PMR for public review. This transportation risk assessment should include the concentration limits for mixtures of GB, VX, and HD that ensure the risk for shipment of such waste remains in the "Low" category.

Appendix J, page J-1, change item 3; and Appendix L, indicating changes to Table 3-3 Maximum Allowable Secondary Wastes in the MDB

<u>Comment</u>: The physical units indicated in Table 3-3 are "gal"; as such, it is assumed that Table 3-3 refers to liquid waste. Since the rationale given for this change ("If this PMR is approved, waste in these areas may be shipped off-site.") indicates the intent to ship liquid waste off-site, a footnote that clearly indicates liquid waste will be shipped only if it is agent-free needs to be added to Table 3-3.

In addition, the shipment of MDB stored liquid wastes needs to conform to all permitted requirements for the off-site shipment of liquid waste. As such, language needs to be added to this PMR demonstrating that *all* the permitted requirements for off-site shipment of liquid waste from the MDB will be met.

Requested Action: Please add a footnote to Table 3-3 indicating that liquid waste will be shipped off-site *only* if it is agent-free, and, provide evidence that the intended shipment of liquid waste from the MDB will meet *all* the permitted requirements for off-site shipment of liquid waste.

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Appendix J, page J-2, change item 6: "New text has been added to the WAP to instill primary requirements of the bounding TRA and the carbon addendum."

<u>Comment</u>: This item encompasses eight individual additions to Section 12 of the WAP. The rationale given for this change ("See Item 4.") is not adequate because it does not address each addition to the WAP individually.

Requested Action: Please provide a rationale for each new item added to Section 12 of the WAP.

Appendix K, Proposed Change Pages for Permit, WAP, Section 12, page 28 of 68, text stating: "Regardless of requirements elsewhere in this document, as allowed by Permit Condition II.B.2, any material which complies with the Bounding Transportation Risk Assessment for > 1 Vapor Screening Level (VSL) Waste (CMA 2008) [the bounding TRA] or the Addendum to the Bounding TRA: Assessment of Risk from Offsite Shipment of Spent Carbon (CMA 2009) [the carbon addendum] may be shipped for off-site disposal at a RCRA Subtitle C TSDF. The criteria in this section apply to all waste streams destined for offsite disposal at a RCRA Subtitle C TSDF.

<u>Comment</u>: The language "Regardless of requirements elsewhere in this document, as allowed by Permit Condition II.B.2..." potentially allows the UMCDF to disregard other permitted requirements applicable to off-site shipment of secondary waste.

<u>Requested Action</u>: Please remove the language "Regardless of requirements elsewhere in this document, as allowed by Permit Condition II.B.2".

Appendix K, Proposed Change Pages for Permit, WAP, Section 12, page 29 of 68, text stating: "Samples will be considered compliant if they are below the extractive analysis or headspace monitoring criteria identified in this section."

<u>Comment</u>: What is the meaning of "compliant"? Compliant with what? Is this referring to compliance with the less than ½ IDLH condition for off-site shipping required by the CDC?

Requested Action: Please specify what compliance requirement is being referred to.

Page 33 of 51.

Appendix K, Proposed Change Pages for Permit, WAP, Section 12, page 29 of 68, text stating: "Porous materials (for example carbon or wood) require extractive analysis or process knowledge that the waste complies with extractive analysis limits. Extractive analysis results will be considered compliant if they are below 13.4 ppm for VX, 0.4 ppm for GB, and 77.7 for HD by weight."

Comment: The pertinent criterion for safe shipping of agent contaminated waste is that shipping container agent headspace concentrations remain below ½ IDLH. The values 13.4 ppm (VX), 0.4 ppm (GB), and 77.7 ppm (HD) by weight are the maximum allowable agent concentrations on *carbon* to maintain agent headspace concentrations below ½ the IDLH. These values apply to carbon only; they are not the applicable extractive analysis limits corresponding to the less than ½ IDLH criterion for other types of porous waste. This is a physical reality that cannot be avoided.

Each type of porous waste will have a different extractive analysis limit that corresponds to agent headspace concentrations at ½ IDLH. If the UMCDF is going to resort to extractive analysis for porous materials other than carbon in order to assess compliance with the less than ½ IDLH criterion, the extractive analysis limit for each type of porous waste needs to be determined and provided for review.

Requested Action: Please measure and report the extractive analysis limit corresponding to ½ IDLH for each type of porous material considered for off-site shipping. Alternatively, indicate that the extractive analysis limits 13.4, 0.4, and 77.7 ppm for VX, GB, and HD, respectively, will only be applied to carbon, and that compliance with the ½ IDLH criterion will be assessed for all other porous materials using shipping container headspace monitoring.

Appendix K, Proposed Change Pages for Permit, WAP, Section 12, page 29 of 68, text stating: "Other materials may be checked using headspace monitoring or process knowledge that the waste complies with headspace monitoring limits. Headspace monitoring results will be obtained by placing the waste in an enclosure of appropriate volume (e.g. container) for a sufficient period of time to ensure a representative sample is obtained."

Comment: A tested and proven headspace monitoring procedure is absent from this PMR. This PMR is not sufficiently protective of human health in the absence of such a procedure.

Requested Action: Please add a tested and proven headspace monitoring procedure to this PMR for the public to review.

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Appendix K, Proposed Change Pages for Permit, WAP, Section 12, page 29 of 68, text stating: "Process knowledge or generator knowledge (e.g., no exposure in an agent environment, maintaining the furnace at a temperature of at least 1000\(\sigma^* F\) for a minimum of 15 minutes after the last waste feed) allow for an agent free determination without analysis being preformed."

<u>Comment</u>: No information is provided indicating how process/generator knowledge will be applied to make an agent-free determination. A statement of the intent to use process/generator knowledge without any supporting information is not adequate.

Also, the word "preformed" should be "performed".

Requested Action: Please provide the procedural logic that shows how process/generator knowledge will be used to make agent-free determinations.

Appendix K, Proposed Change Pages for Permit, WAP, Section 12, page 29 of 68, text stating: "All waste meeting the bounding TRA or the carbon addendum criteria may be shipped offsite for disposal to a RCRA Subpart C disposal facility."

<u>Comment</u>: The wording of this statement is ambiguous, as it can be interpreted to suggest that <u>all UMCDF</u> waste may be shipped if it meets the bounding TRA or carbon addendum criteria even if other permitting requirements for shipment of waste are not met.

Requested Action: Please eliminate this statement, or, reword it to unambiguously to indicate that agent contaminated waste (not just "waste") may be shipped off-site only if it meets the bounding TRA/carbon addendum and any other permitted requirements for the shipment of waste.

Appendix K, Proposed Change Pages for Permit, WAP, Section 12, page 29 of 68, text stating: "After agent decontamination, sampling is complete and determined to meet the agent free criteria for the respective furnace/unit. At that time, agent free determination is not required prior to shipment of samples to an approved offsite laboratory."

Comment: There is no clear purpose to the above quoted text.

<u>Requested Action</u>: Please either remove the above quoted text or add language that clearly explains its purpose.

Attachment C Oct. 25-26, 2012, EQC meeting

Umatilla County

Department of Land Use Planning

Website: www.umatillacounty.net/planning • Email: planning@umatillacounty.net



DIRECTOR TAMRA MABBOTT 07 June 2012

LAND USE PLANNING, ZONING AND PERMITTING Ms. Elizabeth Druback

Eastern Region Solid and Hazardous Waste Manager

OREGON DEPARTMENT OF ENVIRONMENTAL QUALITY

CODE ENFORCEMENT

400 E. Scenic Drive, Suite 307

SOLID WASTE COMMITTEE

Pendleton, Oregon 97801

SMOKE MANAGEMENT

SUBJECT: TECHNICAL REPORT ON PERMIT MODIFICATION REQUEST UMCDF-12-010-WAST(3) TO THE UMATILLA CHEMICAL AGENT DISPOSAL

GIS AND MAPPING

FACILITY

RURAL ADDRESSING

LIAISON, NATURAL RESOURCES & ENVIRONMENT Dear Ms. Druback:

Umatilla County is submitting these public comments on Permit Modification Request (PMR) UMCDF-12-010-WAST(3) prepared by Umatilla Chemical Agent Disposal Facility (UMCDF). These comments were prepared by Tetra Tech as technical representatives of Umatilla County.

I trust that you will find this report useful and informative. Please contact me at (541) 278-6246 if you have any questions.

Sincerely,

Tamra J. Mabbott, Planning Director

Umatilla County

Enclosure

cc: Shauna Pettey, Tetra Tech

UMATILLA CHEMICAL AGENT DISPOSAL SYSTEM TECHNICAL REVIEW COMMENTS ON PERMIT MODIFICATION REQUEST UMCDF-12-010-WAST(3)

UMATILLA COUNTY TECHNICAL ASSISTANCE

Prepared for Umatilla County County Courthouse 216 SE Fourth Street Pendleton, OR 97801

Contract No. : 135-12007-11001 Date Prepared : June 4, 2012

Morrow County Project Officer : Tamra Mabbott, Planning Director

Telephone No. : (541) 278-6246
Tetra Tech Project Manager : Mike Baker
Telephone No. : (509) 942-6060

1.0 INTRODUCTION

Tetra Tech prepared this report presenting comments of its review of permit modification request (PMR) UMCDF-12-010-WAST(3), prepared by the Washington Demilitarization Company (WDC) for the U.S. Army Chemical Materials Agency Umatilla Chemical Agent Disposal Facility (UMCDF) Field Office and submitted to the Oregon Department of Environmental Quality.

2.0 GENERAL COMMENTS

1. Deficiency:

What sampling/analytical method and sampling frequency will be used for the verification of agent concentrations within each waste container?

Recommendation:

Provide further clarification regarding verification of agent concentrations within waste containers allowed to be shipped off-site.

2. Deficiency:

Is the concentration level Immediately Dangerous to Life and Health (IDHL) for multi-agent contaminated wastes and/or carbon cumulative?

Recommendation:

Provide further clarification regarding the IDHL for multi-agent contaminated waste and/or carbon.

3. Deficiency:

"At no time in this PMR is any particular waste stream called out for management specifically on-site or off-site."

Recommendation:

Define management strategies for particular waste streams. At a minimum, identify waste streams to be specifically excluded from off-site treatment.

3.0 SPECIFIC COMMENTS

1. PMR, Justification for Modification, 6th paragraph, pg 3.

Deficiency:

In this paragraph, the PMR states "There are also benefits for the environment on and adjacent to the Umatilla Chemical Depot if this change is made." While this is true for the local/regional area, this change basically just moves the risk from emissions elsewhere.

Recommendation:

Explain why moving the risk from one location to another without reducing the net risk, is an appropriate reason to approve this PMR.

2. PMR, Justification for Modification, 4th paragraph, pg 5.

Deficiency:

In this paragraph, the PMR states "It is possible that when the UMCDF receives sample results for a waste, the UMCDF may choose to decontaminate the waste, sample it again, and then package and ship it."

Recommendation:

Define the protocol for the repackaging of waste containers.

3. PMR, Environmental Impact of Modification, Last paragraph, pg 5.

Deficiency:

The PMR states "The proposed changes transfer risk from processing and emissions to packaging and transport." Further on the PMR states "Another immediate effect of this change is to reduce the impact of UMCDF emissions in northeast Oregon." While this change has an obvious benefit for Umatilla and surrounding northeast Oregon, it just changes the locale where the risks take place while not really removing the risks themselves.

Recommendation:

Identify and provide further detail regarding the risks associated with the Treatment Storage and Disposal Facility (TSDF). What is the impact to that local area and are there any liability issues associated for the Depot with respect to the actual processing location?

4. PMR, Appendix C, Bounding Transportation Risk Analysis (BTRA), Memorandum, 5. c., pg 3.

Deficiency:

5. c. It is envisioned that in the majority of shipments, it may be possible to use generator knowledge in lieu of headspace monitoring for characterization of routine waste streams.

Recommendation:

Will generator knowledge in lieu of headspace monitoring be deemed sufficient for any particular waste streams and if so under what situations and/or conditions?

5. PMR, Appendix C, Bounding Transportation Risk Analysis (BTRA), Memorandum, 7., pg 4.

Deficiency:

7. There may be a need in the future for a site to ship individual waste drums above 0.5 IDHL or exceed the negligible risk category for average drums.

Recommendation:

Explain how this type of situation will be addressed if it is encountered.

4.0 CONCLUSIONS AND RECOMMENDATIONS

It is recommended the PMR be revised to address the comments provided above.

In general, we support the reduction in worker safety risk, by reducing the workers' handling of waste for on-site processing through the Metal Parts Furnace.

Attachment C Oct. 25-26, 2012, EQC meeting Page 40 of 51

June 4, 2012

Department of Environmental Quality
Eastern Region Pendleton Office
700 S. E. Emigrant Avenue, Suite 330
Pendleton, OR 97801

Subject: Umatilla Chemical Agent Disposal Facility (UMCDF)
Permit Modification Request UMCDF-12-010-WAST(3) (PMR 12-010)
Proposing the Deletion of the EQC's Permit Requirement to Treat all
UMCDF Agent-Contaminated Wastes Onsite

To whom it may concern:

Enclosed for your consideration are my public comments on the subject permit modification request. Please direct my comments to the appropriate person since the point of contact listed in the public notice for the subject PMR is no longer employed by the Department of Environmental Quality (DEQ).

PMR 12-010 is a revision and resubmittal of the UMCDF's PMR UMCDF-11-002-WAST(3), which was withdrawn by the permittees as a result of Confederated Tribes of the Umatilla Indian Reservation and U.S. Environmental Protection Agency (EPA) comments and in lieu of the Department of Environmental Quality (DEQ) issuing a notice of deficiency (NOD). The draft NOD is documented in the DEQ's review report on PMR 11-002 (DEQ Item No. 12-0184), a copy of which was provided to the UMCDF so that the permittees would resolve the DEQ's comments in this resubmittal (i.e., PMR 12-010). However, many of the DEQ's comments and concerns are not addressed or resolved in PMR 12-010, the result of which is an incomplete permit modification request and retained deficiencies that make this PMR unapprovable as submitted.

In addition, the U.S. Environmental Protection Agency (EPA), Region 10 Office, reviewed the DEQ's draft NOD preparatory to issuance and made additional comments (DEQ Item No. 12-0139). The EPA's comments were provided to the UMCDF so the permittees would also resolve these additional issues, but PMR 12-010 ignores or does not adequately address the EPA's comments.

Based on the previous DEQ and EPA identified deficiencies and comments, PMR 12-010 is not adequately protective of human health and the environment.

The information in PMR 12-001 remains incomplete and still does not meet the 40 CFR 270.42(c)(1) requirements. Inasmuch as 40 CFR 124.3 and 124.6 require the DEQ to have a complete application before making a tentative decision and issuing a draft permit, I request that the DEQ require the UMCDF to 1) revise PMR 12-010 to resolve the outstanding DEQ draft NOD and EPA deficiencies and 2) provide the missing information and revised (i.e., complete) PMR for public review and comment before making a tentative decision to approve PMR 12-010 and/or issuing a draft permit. In addition, since the DEQ has removed the repositories and the Hermiston office is being closed, I would appreciate being notified by email (https://document.net) when the DEQ receives additional submittals on this PMR and when this information is available via the DEQ's CDP web page.

Sincerely,

Kelly H. Hodney

Enclosure: Public Comments on UMCDF PMR 12-010

cf: Linda Meyer, EPA Region 10 Environmental Quality Commission Rod Skeen, Ph.D., CTUIR Umatilla County



Eastern Region - Pendleron Item B 000060

Comments on UMCDF PMR UMCDF-12-010-MISC(3) Proposing the Deletion of the EQC's Requirement to Treat all Agent-Contaminated Wastes Onsite and the Offsite Shipment of Agent-Contaminated Wastes

#	Reference	Comment
1.	General Comment	Permit Modification Request (PMR) UMCDF-12-010-MISC(3) is the UMCDF's second attempt to revise its hazardous waste permit to delete the EQC-ordered permit condition that requires the UMCDF to treat all agent-contaminated wastes onsite and to only ship agent-free wastes. Because so many of my comments are the result of the UMCDF's failure to address the deficiencies identified by the DEQ's in its draft notice of deficiency (NOD) on PMR UMCDF-11-000-MISC(3), a copy of which is not available via the DEQ's Chemical Demilitarization web page, I am attaching a copy for the benefit of the letter copy recipients.
2.	General Comment – PMR Contradicts the EQC's Best Available Technology (BAT) Determination	The Environmental Quality Commission (EQC) is required to determine the best available technology (BAT) for treatment of hazardous wastes. The DEQ and EQC recently reevaluated the BATs for agent-contaminated secondary wastes and carbon, and determined the BAT for both was on-site treatment in the UMCDF's incinerators. At the time of the DEQ's reevaluation, the Army had submitted its bounding TRA and carbon addendum to the DEQ in support off-facility shipment. Nevertheless, the DEQ and EQC found – in two separate evaluations – that the BAT to be onsite incineration for all agent-contaminated secondary wastes. Off-facility shipment was one of the options evaluated in the BATs, but the DEQ recommended, and the EQC decided, that on-site incineration is the BAT for all UMCDF agent-contaminated secondary wastes – not off-facility shipment.
		Why then, is the UMCDF proposing in this PMR the off-facility shipment of agent-contaminated wastes in contradiction of the DEQ and EQC's BAT determinations? Why is the DEQ even considering this PMR before it has evaluated, and presented to the public and EQC, a new BAT recommendation that reverses its previous findings and is now in favor of off-facility shipment of agent-contaminated wastes? There is no explanation for a change in the BAT, especially since the Army's TRAs were included in the DEQ/EQC's BAT reevaluations (e.g., DEQ Item #10-0106), and the DEQ/EQC still found that onsite treatment was the BAT.
		It appears the UMCDF and DEQ have the cart before the horse, so to speak. If the DEQ is now considering switching its position and supporting the Army's original desire to ship its wastes instead of treating them onsite as required by the EQC in Permit Condition II.B.2, then the DEQ and EQC should first determine whether off-facility shipment is now the BAT instead of onsite incineration. Then, if the BAT is changed, the UMCDF's PMR 12-010 could be evaluated for consistency with the revised BAT limitations and whether it is adequately protective of human health and the environment.
		In order to have complete information available to the public for review of this PMR, please provide a copy of the DEQ and EQC's new determination that offsite shipment of agent-contaminated wastes is the BAT. The options considered, the types of wastes, the limitations, etc. in the BAT are essential to a complete review of the changes proposed in this PMR. If the EQC has not made a new BAT determination for the treatment of agent-contaminated secondary wastes, then I request that the DEQ delay any tentative or final decision to approve this PMR until after the DEQ's staff report recommending a new BAT has been issued and made available to the public and the EQC has made a final decision. The DEQ and public cannot adequately review this PMR without this information.
3.	General Comment – No Environmental Impact Statement (EIS)	The Permittees still have not provided a copy of the EIS required under the National Environmental Policy Act (NEPA) to address the off-facility shipment of agent-contaminated wastes (DEQ draft NOD Item #10). This is a carryover deficiency from PMR 11-002. Please require the UMCDF to prepare an EIS for the off-facility shipment of UMCDF agent-contaminated wastes and provide a
	DEQ Draft NOD Item 10	copy to the public and DEQ for review as part of this PMR. Note: A copy of the DEQ's draft NOD is attached for reference.
4.	PMR Appendix D, CDC review of the bounding TRA DEQ draft NOD Item 14	The PMR is still incomplete. As noted in the DEQ's draft NOD on PMR 11-002, the CDC's review of the Bounding TRA predates the version of the Bounding TRA submitted in this PMR. As stated in the draft NOD, please require the UMCDF to submit a complete PMR: "Provide a copy of the BTRA that the CDC reviewed, or provide an acceptable explanation as to why the CDC letter predated the BTRA contained in this PMR. If the BTRA was updated after the CDC review, provide a
	DEQ GIAR NOD REIR 14	copy of that BTRA and the CDC's evaluation of that final version of the BTRA."

#	Reference	Comment
5.	PMR Appendix E, Carbon	The PMR is still incomplete. The CDC review of the carbon addendum still was not provided. This
0.	Addendum	deficiency was identified in PMR 11-002 in the DEQ's draft NOD Item #15.
	DEQ draft NOD Item 15	Please require the UMCDF to submit a complete PMR for DEQ and public review that includes the CDC's review and evaluation of the Army's carbon addendum to the Bounding TRA.
6.	PMR Appendix J, Items 1	The rationale provided for these changes is incorrect. The National Research Council (NRC) was
<u> </u>	and 2, Condition II.B.2 and II.B.3 changes	contracted and paid by the U.S. Army to conduct studies to support shipping agent-contaminated wastes offsite instead of treating them onsite (Contract No. W911-NF-06-C-0067). The NRC's report supported the Army's desire to ship agent-contaminated wastes off facility to a commercial incinerator under certain conditions, but did not recommend changes to the UMCDF's permit.
		bearing and some some some some some some some some
		Please require the UMCDF to provide a factually correct basis for these changes.
7.	PMR Appendix J, Item 6, WAP Section 12	The PMR is still incomplete. The new requirements proposed for addition to WAP Section 12 are still not described or identified and no rationale is provided to identify the basis for or to otherwise
	DEQ draft NOD Item 58	support the various new requirements, or lack thereof. This is a carryover deficiency from PMR 11-002, which was identified by the DEQ in the draft NOD on PMR 11-002 (DEQ Item No. 12-0184) in Item No. 58. As stated previously by the DEQ:
		"However, none of these changes were delineated in the table of changes, and only three summary statements were provided to justify all of the most significant changes in the PMR. The table of changes does not provide the information necessary for the DEQ to determine whether the proposed changes are protective of human health and the environment, are based on defensible data, etc. Not identifying the individual changes to Section 8 [now Section 12] and not providing a rationale to provide a basis to support an approval does not meet the 40 CFR 270.42(c)(1) permitting requirements."
		Please require the UMCDF to meet the 40 CFR 270.42(c)(1) requirements by submitting a complete PMR that identifies each new requirement in Section 12 and how each is protective of human health and the environment, is adequate for accurate characterization of the waste, is based on defensible data, etc.
8.	PMR Appendix L, WAP	"Regardless of requirements elsewhere in this document, as allowed by Permit Condition II.B.2,
	Change Pages, Section 12,	any material which complies with the Bounding Transportation Risk Assessment for > 1 Vapor
	1 st and 7 th paragraphs	Screening Level (VSL) Waste (CMA, 2008) [the bounding TRA] or the Addendum to the Bounding
A A A A A A A A A A A A A A A A A A A	DEQ draft NOD Item #s 2 and 7	TRA Assessment of Risk from Offsite Shipment of Spent Carbon (CMA 2009) [the carbon addendum] may be shipped for off-site disposal at a RCRA Subtitle C TSDF. The criteria in this section apply to all waste streams destined for offsite disposal at a RCRA Subtitle C TSDF."
1000		 Please strike the "Regardless of requirements elsewhere in this document, as allowed by Permit Condition II.B.2" This open-ended language would allow the UMCDF to disregard the sampling and analysis requirements and any other existing permit requirements that are also applicable to agent-contaminated wastes that may be shipped off facility. The DEQ has historically required the UMCDF to specify the requirements within the permit itself rather than referring to an Army document. Please require the UMCDF to add the specific requirements for off-facility shipment of agent-contaminated wastes to the WAP
		 instead of referencing the Army's TRAs. If, instead, the DEQ is going to depart from its established UMCDF permitting practices and cross-reference an Army document that is outside of the DEQ's control:
		Please revise the cross-references to specify the full date of issuance for each document (e.g., September 2008) so that a different version than what was presented in this PMR is not used (just like a different version was apparently provided to the CDC for its review than what was submitted in the PMR — see comment #4).
		Since many of the assumptions upon which the TRAs are based and calculated, as well as other requirements for shipment of agent-contaminated wastes, are contained within the appendices to the TRAs, please revise this paragraph to specify that the cross-referenced requirements include all appendices and attachments to the TRAs.
		 As written, this paragraph implies, and paragraph 7 explicitly states, agent-contaminated wastes may be shipped to a RCRA Subtitle C disposal facility. This is not supported by the NRC, CDC, nor the TRAs. Please revise to specify a RCRA Subtitle C incinerator treatment facility.

#	Reference	Comment
9.	PMR Appendix L, WAP Change Pages, Section 12 – Omitted Requirement DEQ draft NOD Items 3 and 11,	Page 4 of the PMR acknowledges the CDC's condition of acceptance of the Army's BTRA; however, the UMCDF did not include the condition of acceptance in the WAP. The Army's BTRA limits the concentration of the vapor in the headspace in the waste containers to an <u>average for each shipment</u> of no higher than 0.5 of the level considered immediately dangerous to life and health (IDLH); whereas the CDC stated the limit should be 0.5 IDLH for <u>each</u> waste container. The validity of the CDC's limitation was acknowledged by the Army in a September 15, 2008, letter
		from Mr. Conrad F. Whyne, Director, U.S. Army Chemical Materials Agency (CMA). From the DEQ's PMR 11-002 review report (DEQ Item No. 12-0184): "In addition to the shipping requirements listed above, Mr. Whyne also stated that the
		CDC recommended a ceiling value of 0.5 IDLH for any individual drum even though the BTRA may allow for higher concentrations in individual drums with negligible shipping risk. He then stated:
		'The CDC recommendation to establish a 0.5 IDLH ceiling is accepted and shall be implemented "
		Please require the UMCDF to revise the WAP to comply with the CDC's and CMA's limitation of 0.5 IDLH for each waste container.
10.	PMR Appendix L, WAP Change Pages, Section 12 - Omitted Requirement	The Army CMA has determined that additional conditions beyond those described in the BTRA and carbon addendum are necessary prior to shipping greater than 1 VSL agent-contaminated waste when using the BTRA in lieu of a site-specific TRA, which is what PMR 12-010 proposes. These are outlined in the September 15, 2008, letter from Mr. Conrad F. Whyne, Director, U.S. Army
	DEQ draft NOD Items 3 and 11,	CMA. These additional requirements were evaluated by the DEQ in its review of PMR 11-002 (DEQ Item No. 12-0184, pages 8 through 10). However, the UMCDF has not included the CMA's requirements in the WAP as enforceable requirements.
		Please require the UMCDF to revise the WAP to: 1. Include the CMA's (Mr. Whyne's) additional shipment requirements, except those noted by the DEQ as contradicting the NRC's, CDC's, and BTRA (e.g., Items a and e from the table on pages 8 through 10 of the review report), which should be modified to conform with the applicable source document; and 2. Incorporate the DEQ's clarifications and requirements as outlined in DEQ Item No. 12-0184.
11.	PMR Appendix L, WAP Change Pages, Section 12, 2 nd paragraph	"Samples will be considered compliant if they are below the extractive analysis or headspace monitoring acceptance criteria identified in this section."
	DEQ draft NOD Item 64	This proposed requirement is unclear. What samples? Compliant with what and why are only the samples considered compliant?
		In addition, Section 12 does not identify what the sampling requirements will be for agent- contaminated wastes that will be shipped off facility. Section 2 and Table 2 has sampling requirements for wastes destined for off-facility shipment, but:
		Section 12 does not indicate if these are the sampling requirements for agent-contaminated wastes, Except for wood, which allows air samples, the Table 2 sampling requirements are limited to
		extractive sampling and do not include any headspace sampling requirements, 3) Section 2 and Table 2 do not include all the waste streams the UMCDF now intends to ship off-facility, and
		4) Except for spent carbon that will not be treated onsite, which was recently updated, the existing WAP sampling requirements are inadequate for the offsite shipment of highly-contaminated wastes. The existing Table 2 sampling requirements are primarily applicable to the HD ton container campaign and/or wastes with low levels of agent exposure. This PMR did not update the WAP to include initial and confirmational sampling requirements for the wastes with high levels of contamination that were previously required to be treated onsite, but are now proposed for off-facility shipment. This is a significant change in the types of wastes being shipped off-facility and the waste management process, and the waste characterization sampling requirements should have been identified and revised accordingly.
		PMR 11-002 proposed the addition of the new sampling requirements to Table 2 for wastes that will be eligible for off-facility shipment under Section 12 (i.e., that are currently required to be treated on site and, therefore, have no established sampling or analysis requirements for off-facility

#	Reference	Comment
0.000 mark 1 mm	·	wastes (modified for the different off-facility shipment criteria), or to provide a basis for the omission of these requirements from Section 12.
		Due to their nature, porous wastes should always require extractive analysis unless the UMCDF has documentation to demonstrate the waste has never been exposed to agent. In such a case, the definitions of the WAP already allow the UMCDF to declare this waste to be agent free without sampling and would be shipped off-facility in accordance with Section 8, not Section 12. Therefore, please require the UMCDF to revise this section to always require extractive analysis for porous agent-contaminated wastes. (DEQ NOD Item #68)
13.	PMR Appendix L, WAP Change Pages, Section 12, 4 th paragraph DEQ draft NOD Items 7,	"Other materials may be checked using headspace monitoring or process knowledge that the waste complies with headspace monitoring limits. Headspace monitoring results will be obtained by placing the waste in an enclosure of appropriate volume (e.g., container) for a sufficient period of time to ensure a representative sample is obtained. Samples will be considered compliant if they are less than 500 VSL for GB and 117 VSL for HD are obtained through monitoring by
	11, 12, 20, 60, 61, 66, 67, 68, 69	DAAMS. VX contaminated [sic] waste, other than carbon, will not be shipped offsite[sic]."
		"Compliant" – See comment #11 about the need to clarify this requirement.
		"Other materials" – The purpose of the WAP is to characterize wastes, not "materials." For clarification and consistency with the rest of the WAP, please request the UMCDF to change this to "nonporous wastes." All other uses of "materials" in the proposed new Section 12 should also be corrected to "wastes."
		 In addition, please require the UMCDF to further revise this section to specify which agent- contaminated wastes are excluded from off-facility shipment per the NRC's recommendation and the DEQ's draft NOD Item #s 7, 11, 12, and 67.
		"Other materials may be checked " The wastes are not being "checked" but are being characterized by means of headspace sampling. Please require the UMCDF to revise the requirement for accuracy and clarity.
		 Provide the basis for the proposed headspace sampling analytical criteria, and what data is available documenting these levels are appropriate for all nonporous wastes.
71		 The proposed language does not address DEQ draft NOD Item #69 inasmuch as it still does not incorporate all of the sampling requirements currently required in Section 8 for the off- facility shipment of agent-free wastes. For example, the deletion of the following requirements:
		analytical results will be recorded as concentration in units of parts per billion (ppb). Analytical results below the PCC, but greater than 0.5 PCC, will be flagged as estimates. All analytical results will be recorded with decimal places truncated; rounding will not occur."
		Please require the UMCDF, at a minimum, to establish appropriate data recording and reporting requirements and to add the same requirements as they are currently required to meet for off-facility shipment of agent-free wastes (modified for the different off-facility shipment criteria), or to provide a basis for the omission of these requirements from Section 12.
later and the second		 Because of the definitions in the permit, as the UMCDF has written Section 12, the UMCDF will only be allowed to ship agent-contaminated wastes elsewhere on the Depot – not to Port Arthur, Texas, as intended. This is a carryover deficiency from PMR 11-002. For consistency, please require the UMCDF to revise Section 12 to allow the "off-facility" shipment of wastes or revise the WAP and all other instances in the permit to redefine offsite and off-facility shipment. See DEQ draft NOD Item #20.
		• This PMR is still incomplete and deficient in that the UMCDF has not incorporated the specific headspace sampling requirements/procedure into the permit. This is a carryover deficiency from PMR 11-002 – see DEQ draft NOD Item #s 7 and 66. Submitting this PMR without the headspace sampling procedure, which is a new sampling method ¹ , for DEQ and public review makes the PMR incomplete and does not meet the OARs 340-100-0021 and 340-102-0011

#	Reference	Comment
		shipment). However, PMR 12-010 did not add these waste streams to Table 2, nor did the UMCDF add sampling requirements for the shipment of >1 VSL-contaminated wastes.
		Please require the UMCDF to revise this new Section 12 to be consistent with the rest of the WAP, e.g., "All off-facility wastes must be sampled in accordance with Table 2. The waste will be considered to have met the off-facility shipment requirements if the analytical results of the samples meet the acceptance criteria in this section."
		Please also require the UMCDF to revise Section 2 and Table 2 to specify the initial and confirmation waste sampling requirements (type and frequency), for both extractive and headspace sampling, as applicable, for agent-contaminated wastes destined for off-facility shipment. The existing characterization sampling requirements were for munitions treatment operations and assumed agent-contaminated wastes would be treated in the UMCDF's incinerators and have a fairly consistent post-incineration composition. However, since the UMCDF is proposing shipping highly contaminated wastes off facility and will not first be treating them onsite, the as-found condition of these wastes are likely to widely differ. Therefore, the existing WAP waste characterization sampling requirements are not applicable or adequate for this new waste management strategy. Some of the existing requirements would allow the UMCDF to not have to sample and confirm the agent concentrations in some of the waste streams for up to a year.
		In addition, existing deficiencies in the WAP need to be remedied. Some of the waste streams have no post-stockpile treatment operations agent confirmation sampling requirements. For example, currently the only MPF ash sampling agent confirmation sampling requirements are for HD ton containers – the WAP has not been updated with the agent-confirmation requirements for the nonstockpile waste treatment wastes currently being treated in the MPF; i.e., the UMCDF is not currently required to sample the MPF ash to verify the dismantled equipment and wastes exiting the MPF are agent free before sending them off facility.
12.	PMR Appendix L, WAP Change Pages, Section 12, 3 rd paragraph DEQ draft NOD Items 68,	"Porous materials (for example [sic] carbon or wood) require extractive analysis or process knowledge that the waste complies with extractive analysis limits. Extractive analysis results will be considered compliant if they are below 13.4 ppm for VX, 0.4 ppm for GB, and 77.7 ppm for HD by weight. Extractive analytical results will be recorded as concentration in units of parts per
	69	billion (ppb). All analytical results will be recorded with decimal places truncated; rounding will not occur."
		 As written, this would create a conflict within the WAP. Section 2.2.7 allows the use of air sampling to characterize wood pallets under certain conditions. Suggest requiring the UMCDF to rephrase this to read: "Except as allowed by Section 2.2.7, pPorous materialwastes (for example, carbon or wood), require extractive analysis or process knowledge that the waste complies with extractive analysis limits."
		"Compliant" – See previous comment #11 about the need to clarify this requirement.
		 Provide the basis for the extractive analysis off-facility shipment criteria proposed for porous wastes, and what data is available documenting these levels are appropriate for all porous wastes, including, but not limited to, carbon. It does not seem likely that the different levels of contamination allowed for carbon, due to its propensity to entrap and retain the agent, would be appropriate for other porous wastes that would release the agent more readily.
		 The proposed language does not address DEQ draft NOD Item #69 inasmuch as it still does not incorporate all of the sampling requirements currently required in Section 8 for the off- facility shipment of agent-free wastes. For example, the following was copied from Section 8, but the highlighted sentence was deleted (corresponds with the last two sentences of the proposed paragraph above):
		Extractive analytical results will be recorded as concentration in units of parts per billion (ppb). Analytical results below the PCC, but greater than 0.5 PCC, will be flagged as estimates. All analytical results will be recorded with decimal places truncated; rounding will not occur."
		Please require the UMCDF to establish and justify appropriate data reporting requirements for the extractive analytical results and to add and comply with, at a minimum, the same requirements as they are currently required to meet for off-facility shipment of agent-free

#	Reference	Comment
		requirements for DEQ review and approval of non-EPA methods.
	193	and the state of t
		From OAR 340-102-0011:
	# H	"(A) Testing the waste according to the methods set forth in Subpart C of 40 CFR 261,
	TO THE CONTRACT OF THE	or according to an equivalent method approved by the Department under OAR
	5. 31 4 44	340-100-0021.
		NOTE: In most instances, the Department will not consider approving a test method
1		until it has been approved by EPA." [emphasis added]
		The headeness menitoring precedure should include the NDC's enesitie test condition
		The headspace monitoring procedure should include the NRC's specific test condition requirements such as maintenance of a minimum temperature of 70°F, tenting requirements,
	The second second	minimum period of time for the waste to vent into the tented area before sampling, the
	Day I was a mining of the	minimum sampling period, the type of agent air monitor(s) to be used, etc. These are
	A SA THE STATE OF	sampling requirements that are not part of the analytical methods cross-referenced in the last
	No. 100 to 10	paragraph of Section 12 (see Comment #17). The UMCDF's statements that it "is planning"
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	follow these NRC recommendations as outlined in PMR Appendix F are not enforceable and
	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	noticeably absent from the proposed WAP requirements. The UMCDF presents the controls listed in Appendix F as part of what will make transportation an acceptable risk. To be
	* * 5 545.0 0000 0 0 0	protective of human health and the environment, this new sampling method, if approved,
-	Basell (6th a Been	should be enforceable and included in the permit so that it cannot be changed without DEQ
į.	156 P. 1 10 10 10 10 10 10 10 10 10 10 10 10 1	approval via a permit modification request.
H	Karata a na a a an an a	The many sections are the areas from the section of
		In accordance with OAR 340-100-0021, Please require the UMCDF to provide the new
	meter a flatter to	sampling method – the headspace sampling procedure - for DEQ and public review. Please also provide the CDC's review and evaluation of the adequacy of the proposed headspace
1 1	= 1.8, H = 1	sampling procedure as required by the Permit Condition II.E.5 Independent Oversight Program
	in the state of the second of the state of	(see DEQ's draft NOD Item #66).
	to the first of the state of th	nem ned plate stored the dilette many maketer account of heaternation . "
		Provide the basis for the selection of DAAMS monitors only, and not also the use of co-located
		ACAMS which would identify if the waste being sampled exceeded the acceptance criteria at
	S	any point during the sampling period possibly due to shifting or settling of the waste, etc. which could indicate an occluded space in which agent has been trapped.
		codid indicate an occided space in which agent has been happed.
		 Please require the UMCDF to provide the basis for the use of VSL instead of a CDC
		promulgated airborne exposure limit as the pass criteria. This is a carryover deficiency from
	See you go a ready _ and delighter the	PMR 11-002 - see DEQ draft NOD Item #61. VSL was not promulgated by the CDC, but is an
		Army-specific air exposure limit that is independent of time (see Permit Table 1-1). The CDC
		has also previously requested the Army to provide public-health based justification for VSL as pass criteria (e.g., DEQ Item Nos. 10-1125, 11-0233).
	I WE THE THE THE THE THE THE THE THE THE TH	pass chiena (e.g., DEG item 1008, 10-1123, 11-0233).
	1 , 5 to 1 min	Process knowledge – see other comments regarding the unprotectiveness of the UMCDF's
	n + 6" " 111	proposed limitless use of process knowledge in lieu of sampling. This is a failure to address
	v	DEQ draft NOD Item # 68. The UMCDF still has not provided "any data or other information to
	a plant and a second	support this change. This is contradictory to the NRC's recommendations. Also, as written,
	,	this does not provide a measurable compliance point, would create an unenforceable permit requirement, and would supersede (negate) the existing WAP sampling and analysis
	in Depth 1 and 10 4	requirements." Please require the UMCDF to provide the data or other information to support
		the use of process knowledge to send agent-contaminated wastes off facility despite the
		NRC's recommendation not to do so (see DEQ Item No. 12-0184). Also, please require the
	: :: :: :: :: :: :: :: :: :: :: :: :: :	UMCDF to either 1) define the specific conditions under which the existing DEQ-required
		minimum agent sampling requirements may be discarded in favor of process knowledge or
		2) to limit the use of process knowledge to "as specifically allowed elsewhere in this WAP" (i.e., the use of process knowledge already accepted by the DEQ as protective because an
	D 90	upstream waste has already been sampled and found to meet the off-facility shipment criteria).
		¹ From the EPA's website (http://www.epa.gov/osa/fem/methcollectns.htm): "Test methods are approved
		procedures for measuring the presence and concentration of physical and chemical pollutants; evaluating
		properties, such as toxic properties, of chemical substances; or measuring the effects of substances under
	L	various conditions."

#	Reference	Comment
14.	PMR Appendix L, WAP	"After agent decontamination, sampling is completed and determined to meet the agent free [sic]
	Change Pages, Section 12,	criteria for the respective furnace/unit. At that time, agent free [sic] determination is not required
	5 th paragraph	prior to shipment of samples to an approved offsite laboratory."
		Please have the UMCDF delete this paragraph. It is out of place, it pertains to more than just off-
		facility shipment activities, and should be addressed in the UMCDF's closure plan PMR (UMCDF-
15	DMD Appendix L MAD	09-006-CLOS[3]), not this PMR.
15.	PMR Appendix L, WAP Change Pages, Section 12,	"Process knowledge or generator knowledge (e.g., no exposure in an agent environment,
	6 th paragraph	maintaining the furnace at a temperature of at least 1,000°F for a minimum of 15 minutes after the
	o paragrapii	last waste feed) allow for an agent free [sic] determination without analysis being
	DEQ draft NOD Item 68	preformed [sic]."
		No retionals is provided for the use of 4 000°C for 45 minutes as a basis to arritable 18/AD vacuum
		No rationale is provided for the use of 1,000°F for 15 minutes as a basis to omit the WAP-required
		waste sampling requirements for any or all UMCDF wastes. This criteria has only been approved for the refractory brick within the furnaces themselves, not agent-contaminated wastes fed to the
		furnaces nor other furnace components which have been demonstrated at the UMCDF to have
		occluded spaces in which agent has been trapped. During the secondary waste trial burn the
		UMCDF demonstrated that all secondary wastes require far longer than a 15-minute residence
		time to achieve agent free – up to 3 hours 17 minutes. Linked with this, the ACAMS monitoring in
		the Metal Parts Furnace discharge airlock is not adequate to ensure decontamination has been
		achieved after only a 15-minute residence time. During the HD ton container campaign there were
		a number of ton containers that did not trigger a 0.2 VSL alarm in the DAL, but were sampled and
		found to exceed the agent-free criteria (or would have if the laboratory had not changed the DEQ-
		approved SOPs and/or inappropriately manually integrated the data in order to get agent-free
		results). Further, there have been ton containers that had to be sent back to Zone 3 of the furnace
		because of ACAMS alarms in the DAL. Some of these alarms were refuted by DAAMS analysis
		while the ton containers were still in Zone 3, but when the ton containers were released from Zone
		3 back into the DAL, the ACAMS alarmed again and were subsequently confirmed by DAAMS. So,
		DAL monitoring in lieu of extractive sampling is not a reliable or representative means of sampling
		the wastes.
		More to the point, as worded, this paragraph is applicable to the WAP Section 8 agent-free waste
		requirements and should be deleted from Section 12. If the waste is agent free it can be shipped
		off facility in accordance with Section 8.
		,
		PMR 12-010 still does not address DEQ draft NOD Item 68 regarding the proposed unrestricted
		use of generator or process knowledge for the off-facility shipment of agent-contaminated wastes.
		Providing a list of examples does not limit or otherwise specify when process knowledge may be
		used. The DEQ has historically required the UMCDF to specifically identify the criteria and under
		what specific circumstances process knowledge may be used for the off-facility shipment of agent-
		free wastes (e.g., conditioned on wastes sampled upstream to first meet the shipment criteria). To
		allow the unrestricted use of process knowledge now for off-facility shipment of agent-
		contaminated wastes would not be protective of human health and the environment.
		Please require the UNCDE to receive the deficiencies identified by the DEC (DEC dest NOD Here
		Please require the UMCDF to resolve the deficiencies identified by the DEQ (DEQ draft NOD Item #68) by deleting this paragraph and all other instances of the use of process knowledge in lieu of
		extractive or headspace sampling and analysis, or revise Section 12 and Table 2 "to limit the use of
		process knowledge to 'as specifically allowed elsewhere in the WAP." (DEQ draft NOD Item #68)
L		process aromouge to as specifically allowed electricite in the WAF. (DEG didn NOD Item #00)

#	Reference	Comment Samuel S
16.	PMR Appendix L, WAP	"All waste meeting the bounding TRA or the carbon addendum criteria may be shipped offsite for
	Change Pages, Section 12,	disposal to a RCRA Subpart C disposal facility."
	7 th paragraph	
	DEQ draft NOD item 1	 The Army's carbon TRA is based on assumptions made in the bounding TRA. Therefore, please require the UMCDF to revise this sentence to state, "All waste meeting the bounding TRA or and the carbon addendum criteria" in order to be protective of human health and the environment.
		Please have the UMCDF specify that it must comply with the carbon addendum Table 2 requirements (not just Table 1).
		 The UMCDF has acknowledged and accepted the validity of the CTUIR's TRAs both in PMR 11-002 and this PMR. The CTUIR conditioned its TRAs on certain requirements (see CTUIR letter dated April 4, 2012) being met for each shipment and containers. In order to ensure the protection of human health and the environment; as well as to meet the Environmental Quality Commission's original intent to address the public and CTUIR's concerns regarding the transport of agent-contaminated wastes over state and tribal lands when it originally added the permit condition that prohibited the off-facility shipment of agent-contaminated wastes (see DEQ draft NOD Item #1), please require the UMCDF to either provide a comparison of the Army's TRA bounding conditions with the CTUIR's requirements to verify they are all included in the Army's TRAs, or revise Section 8 to require not only the Army's TRA requirements to be met, but also the CTUIR's TRA requirements. To comply with the NRC, CDC, and TRAs, please require the UMCDF to revise this sentence
		to state that the wastes may be shipped off facility to be treated in a RCRA Subpart C incineration treatment facility. See other comments regarding the replacement of the incorrect term "offsite" with the correct
		term (as defined in the WAP) "off facility."
17.	PMR Appendix L, WAP Change Pages, Section 12, 8 th paragraph	"The sample matrix determination will be made in accordance with UMCDF standing operating procedure (SOP) UM-000-M-559, "Agent Extraction & Analyses." If the process stream is not listed, the matrix the sample most resembles will be used (e.g., soils fall under the water-insoluble
	DEQ draft NOD Items 7, 65, and 66	solid matrix). Sample extractive analysis will be performed in accordance with UM-000-M-559, "Agent Extraction & Analyses." Headspace monitoring analysis will be performed in accordance with UMCDF SOP UM-0000-M-556, "DAAMS GC/FPD Analysis" and UM-0000-M-557, "DAAMS GC-MSD/FPD Analysis."
		This information was added in response to DEQ draft NOD Item # 65.
Webstern the second		 This was copied from Section 8. However, soil is no longer a good example of a matrix that is not specifically identified in SOP 559, because SOP 559 now contains a specific HD technique sheet for sand, which is the composition of the area soils. Please require the UMCDF to provide an appropriate example. Section 8 of the WAP should be corrected too. If ACAMS monitoring is added (see Comment #13), please require the UMCDF to include the ACAMS analytical SOP.
and the state of t		• The analytical SOPs listed are the DEQ-approved non SW-846 analytical methods. However, the UMCDF acknowledges these are only the analytical procedures. The headspace sampling procedure, which is a new sampling method, needs to be submitted as part of this PMR for both DEQ and public review, should include all of the NRC's recommendations, and should be added to the permit (see Comment #13). When the UMCDF elects to not use the standard EPA methods in SW-846, which cannot be changed except by the EPA, the DEQ has always added the site-specific laboratory procedures and plans to the permit so that the methods and requirements cannot be changed without DEQ approval via a PMR. This ensures the continued protection of human health and the environment. Please require the UMCDF to add
		the headspace sampling procedure to the permit like all the other site-specific non-SW-846 methods.
18.	PMR Appendix L, WAP Change Pages, Section 12, Omitted Requirement	The UMCDF's PMR proposes the off-facility transport of multiagent-contaminated wastes and shipments based solely on the Army's own evaluation as to whether the risk is acceptable, but this is not addressed in WAP Section 12. Page 5 of the PMR states that the BTRA allows for shipment of drums containing multiagent-contaminated wastes:
	DEQ draft NOD Item 11	" <u>may</u> [emphasis added] be acceptable for shipment, but will be addressed on a site- specific basis. To maintain compliance with the bounding TRA, UMCDF has discussed this with CMA and been directed that plans for the shipment of any multi-agent [sìc]
		wastes or shipments containing more than one agent type would be submitted to the Item B 000068

#	Reference	Comment
		CMA risk assessors. Risk, on a shipment-by-shipment basis, would be assessed to assure it remains within the low risk category."
		As previously identified, (DEQ's draft NOD Item 11):
		"The objectives of the BTRA were to evaluate the conditions under which the waste could be shipped with acceptable risk and to provide a detailed assessment of the public risk associated with an accident during transport to a TSDF. If a site wanted to ship waste that was outside the bounds of the TRA (e.g., higher level of agent contamination or greater number of shipments), then the BTRA risk assessment would no longer be applicable."
		One of the bounding conditions of the BTRA is that "Only one agent type will be present in each drum and on each shipment" (DEQ Item 12-0184, page 11).
		Therefore, since the BTRA's bounding condition is to single-agent contaminated wastes and shipments (i.e., it does not assess the risk of transport of multiagent-contaminated wastes or shipments), the UMCDF could not ship multiagent-contaminated wastes and comply with the BTRA. The UMCDF would be violating the BTRA bounding conditions with which it proposes to comply (WAP Section 12) if it sends multiagent-contaminated wastes and/or shipments off facility.
		Because the UMCDF did not include the single-agent shipment limitation in the WAP but states in the PMR that it intends to ship multiagent-contaminated wastes based solely on an self-evaluation, the UMCDF could possibly ship the maximum amount of agent allowed for each of the three chemical agents in one shipment – instead of in separate shipments, which is how the risk has been assessed by the Army, CDC, and CTUIR. None of the assessments have evaluated the cumulative/additive risk of multiagent-contaminated waste shipments, and the UMCDF did not provide any information or data to support DEQ preapproval of multiagent-contaminated waste shipments despite the DEQ's request that they do so.
		The UMCDF did not resolve the PMR 11-002 draft NOD Item #11, which directed the UMCDF, if it wished to pursue the shipment of multiagent-contaminated wastes, to " provide the information regarding the circumstances that would necessitate such an occurrence and how many shipments the UMCDF anticipates. Further, since this type of shipment is not covered under the BTRA, revise the WAP to require the UMCDF to prepare a shipment-specific TRA and to require, on a shipment-by-shipment basis, written Department concurrence for shipping more than one agent type per shipment." This information was not provided, and the proposed WAP Section 12 did not include the DEQ approval requirement.
		The DEQ previously identified in its NOD on PMR 11-002 that shipments outside of the TRAs' bounding conditions (e.g., above >0.5 IDLH), without CDC and DEQ review and approval are unacceptable (see DEQ draft NOD Item #1), and require development of a site-specific TRA. Shipment of multiagent-contaminated wastes is also outside the bounding conditions; and should also be unacceptable.
		The Army is requesting the DEQ to approve multiagent-contaminated shipments without first evaluating the protectiveness to human health and the environment. This is unacceptable. To approve multiagent-contaminated shipments without first evaluating the risk to human health and the environment, the DEQ would be abandoning its responsibility to issue a permit that protects the state of Oregon residents and environment. Any agent-contaminated shipment outside of the WAP requirements should require a PMR so that the public may review and comment on the proposal. The UMCDF chose to ignore the DEQ's deficiency comment and did not identify the conditions and limitations of multiagent-contaminated shipments; therefore, multiagent-contaminated waste shipments should be prohibited until the UMCDF submits a PMR for DEQ and public review.
19. General	i	Please require the UMCDF to revise the WAP to limit off-facility shipments to only one agent type in each drum and on each shipment consistent with Section 2.3 of the BTRA. The UMCDF withdrew PMR 11-002 (predecessor to this PMR 12-010) with the intent to revise and
11-002 d	raft NOD so not resolved in 1000 s	resubmit it. The DEQ provided the permittees copies of the DEQ's review report and draft NOD as well as the EPA's comments on the DEQ's draft NOD on PMR 11-002. These documents were provided so that the UMCDF would resolve the identified deficiencies in its resubmittal (i.e., PMR 12-010). The UMCDF should be commended for addressing the DEQ's comments denying

# Reference	Comment
	revisions to the permit that were outside the scope of off-facility shipment of agent-contaminated wastes. However, it appears the UMCDF has not addressed the majority of the NOD items, nor the EPA's comments, germane to off-facility shipment.
	 Please require the UMCDF to revise and resubmit this PMR to resolve the EPA's comments and the DEQ's draft NOD Item Nos. (a brief synopsis of each unresolved NOD item follows): 2 – Add the commitments made by the UMCDF in Appendix F for off-facility transportation; i.e., "The UMCDF is planning to institute", to the WAP as measurable requirements. 3 – Incorporate the CDC's 0.5 IDLH per container limit, and add the total mass per truckload limitations to the WAP as an enforceable condition. 5 – Due to the deficiencies in the carbon treatability study (CTS), the DEQ did not accept the UMCDF's assertion that CTS results answered the NRC's recommendation to segregate mercury-contaminated carbon from other carbon and to evaluate and select appropriate methods for the treatment and disposal of mercury-contaminated carbon. Please require the UMCDF to provide the information requested in this NOD item to resolve the NRC's Recommendation 3-5.
	 6 – Since the methods for agent-free sampling of carbon had to be revised before the DEQ approved them in 2011, the UMCDF did not have a valid method for the 2007 carbon studies to have made the determination the carbon was agent free. As noted in the PMR 09-012 conditions of approval: "Data gathered to date are not applicable and cannot be used to support agent-free determinations." Please direct the UMCDF to provide valid data to support their conclusions.
	 7 – The NRC's recommendations were conditioned on following the ABCDF and ANCDF restrictions. Please require the UMCDF to revise the WAP to include all the NRC/ABCDF/ANCDF off-facility shipping requirements.
	 8 – Provide data and information supporting the off-facility shipment of DPE suits since the drums will contain occluded spaces.
	 9 – Provide the emergency response plan per the NRC's Recommendation 6-4. 10 – Provide the EIS required under NEPA.
	 11 – Incorporate the CMA's requirements for off-facility shipment, that are in addition to the bounding TRA and carbon addendum, to the WAP as enforceable requirements.
	 13 – Provide the site-specific health and safety approach describing mitigation measures during transport.
	 14 – The CDC's review is of a different (older) version of the BTRA than what was provided in the PMR. Please require the UMCDF to have the CDC review and provide their evaluation of the BTRA submitted in this PMR.
	 15 – The UMCDF did not provide the CDC's review of the carbon addendum. Please require the UMCDF to provide this evaluation.
	 16 – The UMCDF presents the controls listed in Appendix F as part of what will make transportation an acceptable risk. Please require the UMCDF to revise the WAP to add these controls as enforceable requirements.
	 20 – Use the correct terminology from the permit definitions throughout the WAP - off-facility shipment is for transport of wastes off the Depot, whereas offsite shipment limits shipment to within the Depot (i.e., J-Block).
	• 58, 59, 60, 61, 64, 66, 67, 68, 69, and 70 – Deficient proposed WAP revisions.

Attachment C Oct. 25-26, 2012, EQC meeting Page 51 of 51

RESPONSE TO COMMENTS

Related to

Permit Modification Request UMCDF 12-010-WAST(3)

Shipment of Agent-Contaminated Secondary Waste to a Commercial Treatment, Storage and Disposal Facility

Response to Comment (RTC) No.	COMMENT (Complete/Summarized text) (Name of Commenter in Parentheses)	DEQ RESPONSE
RTC-1	This PMR is suitable for approval once the UMCDF has adequately addressed any concerns that might arise during the forthcoming CDC review of the standard operating procedure for waste drum headspace monitoring. (CTUIR)	The CDC is currently reviewing SOP UM-0000-M-095. Final approval of this request will not occur prior to the completion of the CDC review so that any requested changes by CDC can be incorporated into the SOP.
RTC-2	RTC-22, Please add the per-container 0.5 IDLH limitation/requirement to the WAP per the CDC's recommendation. (Hodney)	In order to be as explicit as possible, Footnote 1 to the headspace monitoring criteria table has been amended to read "Values in this column reflect the maximum allowable concentration of agent inside of each container."
RTC-3	RTC-25, The DEQ's summary of the comments related to this issue, and the DEQ's response to RTC-25 failed to include the crux of the comments, which is that the UMCDF's PMR 12-010 contained most of the same deficiencies as those previously identified by the DEQ in PMR 11-003. Therefore, the PMR was incomplete and the UMCDF should have been required to address the deficiencies identified by the DEQ in its review report of PMR 11-003. (Hodney)	In reviewing Permit Modification Request UMCDF 11-002-WAST(3), DEQ identified a number of changes in that were request that were more related to closure and not to the off-site shipment of waste. As a result, DEQ asked that UMCDF- 11-002-WAST(3) be withdrawn and that the PMR be resubmitted only addressing those changes necessary to allow off-site shipment of waste. UMCDF – 11-002-WAST(3) was withdrawn Feb. 22, 2012. UMCDF- 12-010-WAST(3) is the re submitted permit modification request and has been significantly change to focus only on off-site shipment of waste. As a result not all deficiencies identified by DEQ in its review report of Permit Modification Request UMCDF 11-002-WAST(3) are applicable to this request. DEQ's review of the permit modification request under consideration here, UMCDF-12-010-WAST(3), was sufficient to meet the requirements of 40 CFR 270.42(c)(1).

Page 2 of 7 Response to Comment (RTC) No.	COMMENT (Complete/Summarized text) (Name of Commenter in Parentheses)	DEQ RESPONSE
RTC-4	RTC-26 and 28, For consistency throughout this section, for completeness, and for clarification, please add to Section 12 a statement that the requirements of Section 12 are not applicable to porous wastes. (Hodney)	The permittees have adequately demonstrated that spent carbon, a porous waste, can be shipped at low risk. A statement that Section 12 is not applicable to porous waste would not be consistent with this demonstration.
RTC-5	RTC-32, The DEQ's response does not address the entire OAR, which states, ""highest and best practicable treatment <i>and or/control</i> as determined by the Department to protect public health and safety and the environment." [<i>emphasis added</i>] (Hodney) RTC-32, The DEQ and EQC have already established a precedent that the proposed off-facility shipment of agent-contaminated wastes falls under the OAR 340-120-0010(2)(c) BAT requirement when it was previously considered, and rejected, by the DEQ and EQC as the BAT for the treatment of the UMCDF's agent-contaminated secondary wastes. (Hodney)	Best available technology determinations, required by Oregon Administrative Rules (OAR) 340-120-0010(2)(c), apply only to treatment that occurs under a permit issued by DEQ. Off-site shipment is not treatment, and is not subject to a BAT determination. The offsite shipment alternative was offered to EQC as a non-BAT option to consider instead of incineration for secondary waste. See RTC-7.
RTC-6	RTC-32, The EQC determined before it issued the permit to the Army for the UMCDF that an additional control was necessary to adequately protect Oregon's public health and safety and environment. It added requirements to the permit prohibiting the off-facility shipment of agent-contaminated hazardous wastes because of the unquantified potential risk. To protect Oregon's public health and safety and its environment, the permit will have to be revised to add a control allowing the off-facility transport and treatment of agent-contaminated wastes under specific conditions – i.e. within the parameters identified as being as acceptable risk to Oregon public health and safety and environment. (Hodney)	The prohibition for off-site shipment of agent-contaminated wastes was adopted by EQC under the omnibus permitting authority contained in Oregon Revised Statute (ORS) 466.150(8) (see Section IV.C in Appendix 3 to the EQC's February 7, 1997 Order). The purpose of this modification request is to revise the permit to include an allowance for offsite shipment of agent contaminated waste when certain criteria are met.

Page 3 of 1	Page 3 of 17			
Response to Comment (RTC) No.	COMMENT (Complete/Summarized text) (Name of Commenter in Parentheses)	DEQ RESPONSE		
RTC-7	RTC-32, I repeat my comment that this PMR is premature, and that before the DEQ makes a final decision that it should first obtain the EQC's consideration of and limitations on off-facility shipment and treatment as BAT for the treatment of the UMCDF's secondary wastes. At a minimum, the EQC's BAT determination should be obtained before the UMCDF is allowed to ship wastes off-facility under the new Section 12 requirements. (Hodney) RTC-32, Please obtain the EQC's approval of the off-facility shipment of the UMCDF's agent-contaminated wastes as BAT and/or provide a responsive response to this comment. (Hodney)	This proposed permit modification seeks changes to Conditions II.B.2 and II.B3, which were added to the permit by EQC. DEQ agrees that changes to these conditions require an action by EQC before final approval. This permit modification is scheduled to go to EQC for a decision on Oct. 25, 2012. The EQC action will be a consideration under the omnibus permitting authority of ORS 466.150(8) not under Best Available Technology.		
RTC-8	RTC-35, Essentially, the DEQ's response is that no sampling requirements are required. This contradicts the DEQ's other responses to comments regarding the sampling requirements for this PMR, including RTC-14, which acknowledges the use of process knowledge in lieu of sampling is not acceptable to meet the requirements of Section 12. In this case, sampling requirements are necessary and should be required for off-facility shipment of wastes in order to determine compliance with the parameters and conditions determined necessary to transport these wastes at a low (acceptable) risk to Oregon's public health and safety and its environment. The DEQ has not established representative sampling requirements. The DEQ has not established measurable sampling requirements to determine compliance with the off-facility shipment of agent-contaminated wastes up to 0.5 IDLH. (Hodney)	All wastes streams generated at the facility are subject to the sampling and analysis requirements contained in Section 2 of the WAP. The request does not propose any changes to Section 2, so wastes managed under Section 12 will also be sampled in accordance with Section 2. In addition, wastes managed under Section 12, which have already been sampled under the requirements of Section 2, will be subject to headspace monitoring in each container.		
RTC-9	Waste Analysis Plan (WAP), page 1, Why was page 1 of the WAP included in the fact sheet? The DEQ's fact sheet identified that no changes were made to page 1 of the WAP and no changes were identified to the public for its review. (Hodney)	Page 1 of the WAP was included to assist interested parties who may not have a familiarity with the structure of the permit in understanding that changes to Section 8 and Section 12 are being proposed in the WAP.		

headspace. (UMCDF)

Response to Comment (RTC) No.	COMMENT (Complete/Summarized text) (Name of Commenter in Parentheses)	DEQ RESPONSE
RTC-10	SOP 095, Operation 2, Steps 1 and 2, Revise the SOP to be consistent with the requirement of Section 12 so that SOP 095 is not only limited to use on nonporous wastes, but also cannot be used on carbon or wastes with occluded spaces. (Hodney)	DEQ agrees that the standard operating procedure UM-0000-M-095 should be consistent with Section 12. Spent carbon has been added to the verification of Step 2 in Operation 2.
		Step 1 of Operation 2 is a reminder to the user that a separate procedure applies to headspace monitoring for closure activities and is correct as proposed.
RTC-11	SOP 095, Operation 2, Step 3, Step 3 allows for more than one container within each tented area. This sampling is not consistent with the CDC's limitation and the DEQ's responses to RTC-22, which requires that each container must meet the 0.5 IDLH, not the average of multiple containers. Please revise the SOP to require sampling of each container. (Hodney) (Oliver)	The plurality on the word "containers" has been removed in Step 3 of Operation 2 and it is now clear that Step 3 of Operation 2 has to be provided for each container.
RTC-12	SOP 095, Appendix B, The DEQ appears to have copied this information into Section 12 of the WAP. Please make the same modifications to SOP 095 Appendix B as requested to Section 12 of the WAP. (Hodney)	When the SOP UM-0000-M-095 is finalized, it will contain the correct wording from Section 12.
RTC-13	The certification requirement that waste drums will be fed unopened and directly to the incinerator upon receipt is not strong enough. I would like to see "immediately" to be added to or replace "directly" to ensure that no interim storage occurs at the receiving facility. (Oliver)	The word "directly" has been changed to immediately.
RTC-14	The Permittees request that UMCDF procedure UM-0000-M-600, ACAMS Operations, be identified in Section 12 of the WAP as an acceptable method to determine the concentration of agent in the	UM-0000-M-600 has been added to Section 12.

Page 5 of 17				
Response to Comment (RTC) No.	COMMENT (Complete/Summarized text) (Name of Commenter in Parentheses)	DEQ RESPONSE		
RTC-15	Section 12 should state that "in accordance with condition II.b.2, secondary waste containers meeting the head space monitoring criteria may be shipped", the "may" should be a must. (EPA)	The first paragraph in Section 12 was changed to address this concern. The paragraph has been turned into two separate sentences. One sentence retains the "may" to avoid establishing the Section 12 requirements as the primary option for wastes requiring treatment. The second sentence requires that wastes shipped off-site must be sent to an incineration facility.		
RTC-16	Notwithstanding its own response, DEQ tentatively approved the PMR to allow for off-site shipment and <u>disposal</u> but did not modify the PMR to require off-site treatment.(EPA)	See response to comments RTC-15. The changes made to the first paragraph of Section 12 clarify that wastes shipped offsite must go to an incinerator.		
RTC-17	UMCDF Waste Analysis Plan must be revised as follows: The end of the paragraph beginning "Regardless of requirements elsewhere in this document" must be revised to "May be shipped for off-site incineration at a RCRA Subtitle C permitted incinerator and disposal facility and may be disposed of at such facility after completion of incineration. The criteria in this section apply to all	There is no paragraph in the tentative decision that begins with "Regardless of requirements elsewhere in this document." That phrase, and the paragraph it was contained in, was removed from the original permit modification request after the initial public comment period.		
	waste streams destined for off-site incineration and disposal at a RCRA Subtitle C TSDF. Agent-contaminated carbon which is also contaminated with mercury must be segregated at all times from other wastes until such mercury-contaminated waste has	DEQ believes the middle comment has been adequately addressed. (See RTC 15 and 16 above)		
	been successfully treated by incineration at the permitted TSDF." (EPA)	DEQ disagrees with the sentence at the end. The segregation of mercury contaminated spent carbon has little to do with the criteria for off-site shipments and is outside the scope of this permit modification request. DEQ has also been unable to determine any requirements in 40 CFR 264 that allow it to insert this condition into the permit, and none was provided with the comment.		

Response to Comment (RTC) No.	COMMENT (Complete/Summarized text) (Name of Commenter in Parentheses)	DEQ RESPONSE
RTC-18	UMCDF Waste Analysis Plan must be revised as follows: the paragraph "All waste meeting the bounding TRA or the carbon addendum criteria may be shipped offsite for disposal to a RCRA Subpart C disposal facility" is revised to "All waste meeting the bounding TRA or the carbon addendum criteria may be shipped offsite for incineration and disposal to a RCRA Subpart C permitted incineration and disposal facility and may be disposal of at such facility after completion of incineration. Agent-contaminated carbon which is also contaminated with mercury must be segregated at all times from other wastes until such mercury-contaminated waste has been successfully treated by incineration at the permitted TSDF." (EPA)	The referenced paragraph was not part of the tentative decision issued for public comment. As to the remaining issues, see RTC-17.

Attachment D
Oct. 25-26, 2012, EQC meeting
Casa feeterated Tribes of the
Umatilla Indian Reservation

Department of Science & Engineering



46411 Timine Way • Pendleton, OR 97801 PHONE / FAX 541-429-7040 info@ctuir.com • www.umatilla.nsn.us

17 September 2012

Ms. Lissa Druback Department of Environmental Quality 400 East Scenic Drive, Suite 307 The Dalles, OR 97058

Re: UMCDF-12-010-WAST(3) "Shipment of Agent-Contaminated Secondary Waste to a Commercial Treatment Storage and Disposal Facility"

Dear Ms. Druback,

The Umatilla Indian Reservation (CTUIR) Department of Science and Engineering (DOSE) has completed—its—review—of—UMCDF-12-010-WAST(3)—"Shipment—of—Agent-Contaminated Secondary Waste to a Commercial Treatment Storage and Disposal Facility". This PMR is suitable for approval once the UMCDF has adequately addressed any concerns that might arise during the forthcoming CDC review of the standard operating procedure for waste drum headspace monitoring.

If you have any questions concerning this matter please feel free to contact me at (541) 429-7420.

Sincerely

Rodney S. Skeen, Ph.D, P.E.

Division Leader, CTUIR-EMP/DOSE

Cc:

Stuart Harris, Director, CTUIR DOSE

File

Attachment D Oct. 25-26, 2012, EQC meeting Page 8 of 17

September 17, 2012

Elizabeth Druback, Manager
Eastern Region Hazardous Waste Program
Department of Environmental Quality
400 East Scenic Drive, Suite 307
The Dalles, OR 97058
Druback.lissa@deq.state.or.us

Subject: Umatilla Chemical Agent Disposal Facility (UMCDF)

Draft Permit for Permit Modification Request UMCDF-12-010-WAST(3) (PMR 12-010) Proposing the Deletion of the EQC's Permit

Requirement to Treat all UMCDF Agent-Contaminated

Wastes Onsite

Dear Ms. Druback:

Enclosed for your consideration are my public comments on the subject draft permit.

Sincerely,

Kelly H. Hodney

Enclosure: Public Comments on the Draft Permit for UMCDF PMR 12-010

cf: Linda Meyer, EPA Region 10 Rod Skeen, Ph.D., CTUIR Umatilla County Attachment D
K. Hodn 9 4 M 25-260 2013 rate Quanter tingments
September age 2001 17
Page 2

Comments on the Responses to Comments and Draft Permit for UMCDF PMR UMCDF-12-010-MISC(3) Proposing the Deletion of the EQC's Requirement to Treat all Agent-Contaminated Wastes Onsite and the Offsite Shipment of Agent-Contaminated Wastes

#	Reference	Comment
1.	Response to Comments (RTC)-22	The U.S. Centers for Disease Control (CDC) stipulated that in order for the shipment of up to 0.5 of the immediately dangerous to life and health (IDLH) agent-contaminated wastes to be an acceptable risk, that the 0.5 IDLH limitation must be met for each container – not an average for each batch or shipment of multiple containers. The DEQ states in its RTC-22 that this per-container requirement was incorporated in Section 12 of the WAP. However, it appears this requirement still has not been added to Section 12.
		Please add the per-container 0.5 IDLH limitation/requirement to the WAP per the CDC's recommendation.
2.	RTC-25	The DEQ's summary of the comments related to this issue, and the DEQ's response to RTC-25 failed to include the crux of the comments, which is that the UMCDF's PMR 12-010 contained most of the same deficiencies as those previously identified by the DEQ in PMR 11-003. Therefore, the PMR was incomplete and the UMCDF should have been required to address the deficiencies identified by the DEQ in its review report of PMR 11-003.
3.	RTC-26 and RTC-28	For consistency throughout this section, for completeness, and for clarification, please add to Section 12 a statement that the requirements of Section 12 are not applicable to porous wastes.
		"The provisions of this section do not apply to wastes that contain occluded spaces as defined in SOP, er free liquids, or porous wastes such as concrete and wood.
4.	RTC-32	The DEQ's response does not address the entire OAR, which states, " "highest and best practicable treatment and/or control as determined by the Department to protect public health and safety and the environment." [emphasis added] The EQC determined before it issued the permit to the Army for the UMCDF that an additional control was necessary to adequately protect Oregon's public health and safety and environment. It added requirements to the permit prohibiting the off-facility shipment of agent-contaminated hazardous wastes because of the unquantified potential risk. To protect Oregon's public health and safety and its environment, the permit will have to be revised to add a control allowing the off-facility transport and treatment of agent-contaminated wastes under specific conditions – i.e., within the parameters identified as being an acceptable risk to Oregon public health and safety and environment. The DEQ and EQC have already established a precedent that the proposed off-facility shipment of agent-contaminated wastes falls under the OAR 340-120-0010(2)(c) BAT requirement when it was previously considered, and rejected, by the DEQ and EQC as the BAT for the treatment of the UMCDF's agent-contaminated secondary wastes. I repeat my comment that this PMR is premature, and that before the DEQ makes a final decision that it should first obtain the EQC's consideration of and limitations on off-facility shipment and treatment as BAT for the treatment of the UMCDF's secondary wastes. At a minimum, the EQC's BAT determination should be obtained before the UMCDF is allowed to ship wastes off-facility under the new Section 12 requirements.
		Please obtain the EQC's approval of the off-facility shipment of the UMCDF's agent-contaminated wastes as BAT and/or provide a responsive response to this comment.

#	Reference	Comment
5.	RTC-35	"Adding initial and confirmation sampling is designed for wastes that will be treated at UMCDF. Sampling requirements for wastes treated at other facilities are controlled by the permits issued for those facilities."
		Essentially, the DEQ's response is that no sampling requirements are required. This contradicts the DEQ's other responses to comments regarding the sampling requirements for this PMR, including RTC-14, which acknowledges the use of process knowledge in lieu of sampling is not acceptable to meet the requirements of Section 12.
		In this case, sampling requirements are necessary and should be required for off-facility shipment of wastes in order to determine compliance with the parameters and conditions determined necessary to transport these wastes at a low (acceptable) risk to Oregon's public health and safety and its environment. The DEQ has not established representative sampling requirements. The DEQ has not established measurable sampling requirements to determine compliance with the off-facility shipment of agent-contaminated wastes up to 0.5 IDLH.
		Further, the CDC has established that each container of waste must comply with the <0.5 IDLH limitation in order to be an acceptable risk. The CDC specifically stated each container must meet the criteria; not an average of multiple containers' contents. Therefore, each container must be individually sampled.
		Please add to Section 12 of the WAP the requirement to individually sample each container before shipment consistent with the CDC's recommendation that each container must individually meet the 0.5 IDLH limitation in order to be an acceptable transportation risk.
6.	Waste Analysis Plan (WAP), page 1	Why was page 1 of the WAP included in the fact sheet? The DEQ's fact sheet identified that no changes were made to page 1 of the WAP and no changes were identified to the public for its review.
7.	SOP 095, Operation 2, Steps 1 and 2	Revise the SOP to be consistent with the requirement of Section 12 so that SOP 095 is not only limited to use on nonporous wastes, but also cannot be used on carbon or wastes with occluded spaces.
8.	SOP 095, Operation 2,	Step 3 allows for more than one container within each tented area. This sampling is not consistent with the CDC's limitation and the DEQ's
J 5.	Step 3	responses to RTC-22, which requires that each container must meet the 0.5 IDLH, not the average of multiple containers. Please revise the
		SOP to require sampling of each container.
9.	SOP 095, Appendix B	The DEQ appears to have copied this information into Section 12 of the WAP. Please make the same modifications to SOP 095 Appendix B as requested to Section 12 of the WAP.



DEPARTMENT OF THE ARMY

US ARMY CHEMICAL MATERIALS AGENCY UMATILLA CHEMICAL AGENT DISPOSAL FACILITY 78072 ORDNANCE ROAD HERMISTON, OREGON 97838

AUG 3 0 2012

Scanned

12-0444



US Army Chemical Materials Agency UMCDF Field Office

ENV-12-0113

SUBJECT: Umatilla Chemical Agent Disposal Facility (UMCDF) Hazardous Waste Permit (ORQ 000 009 431-01) – Public Comment on Proposed Modification of Hazardous Waste Permit in Response to Permit Modification Request (PMR) UMCDF-12-010-WAST(3), "Shipment of Agent-Contaminated Secondary Waste to a Commercial Treatment, Storage and Disposal Facility"

Elizabeth Druback, Eastern Region Manager Solid and Hazardous Waste Programs Oregon Department of Environmental Quality 400 East Scenic Drive, Suite 307 The Dalles, Oregon 97058 RECEIVE D AUG 3 1 2012

> State of Oregon Dept. of Environmental Quality Eastern Region The Datles

Dear Ms. Druback:

Reference Notice, Oregon Department of Environmental Quality, dated August 6, 2012, subject: Public Notice: Request for Comments and Notice of September 5, 2012 Public Hearing, DEQ Proposes to approve a Class 3 Permit Modification for the Shipment of Agent-Contaminated Secondary Waste to a Commercial Treatment, Storage and Disposal Facility.

As a result of reviewing the proposed change pages for the modification of the hazardous waste permit in response to PMR UMCDF-12-010-WAST(3), "Shipment of Agent-Contaminated Secondary Waste to a Commercial Treatment, Storage and Disposal Facility," the Permittees' believe the proposed language for Section 12 of the Waste Analysis Plan (WAP) identifying use of the depot area air monitoring system (DAAMS) needs some expansion. Depending on the expected concentration in the headspace, it may be more appropriate for the UMCDF to use the automatic continuous air monitoring system (ACAMS). A DAAMS or an ACAMS may be utilized for headspace monitoring, depending on the expected concentration.

The Permittees request that UMCDF procedure UM-0000-M-600, ACAMS Operations, be identified in Section 12 of the WAP as an acceptable method to determine the concentration of agent in the headspace. Procedure UM-0000-M-600 is contained in Appendix C of the WAP.

We recommend the paragraph proposed in Section 12 of the WAP right after the first table be modified as follows:

Headspace monitoring will be performed in accordance with UMCDF SOP UM-0000-M-095, and UMCDF SOP UM-0000-M-556, "DAAMS GC/FPD Analysis", or-UM-0000-M-557,-"DAAMS GC-MSD/FPD Analysis-" or UM-0000-M-600, "ACAMS Operations."

If you have any questions, please call our technical point of contact, Mr. Pat Mohondro, 541-564-7393.

Sincerely,

Date of Signature: 30 Aug 12

Gary M. Anderson

UMCDF Site Project Manager

*CERTIFICATION STATEMENT

Steven D. Warren

Washington Demilitarization Company, LLC

Project General Manager

*CERTIFICATION STATEMENT

^{*}I CERTIFY UNDER PENALTY OF LAW THAT THIS DOCUMENT AND ALL ATTACHMENTS WERE PREPARED UNDER MY DIRECTION OR SUPERVISION ACCORDING TO A SYSTEM DESIGNED TO ASSURE THAT QUALIFIED PERSONNEL PROPERLY GATHER AND EVALUATE THE INFORMATION SUBMITTED. BASED ON MY INQUIRY OF THE PERSON OR PERSONS WHO MANAGE THE SYSTEM, OR THOSE PERSONS DIRECTLY RESPONSIBLE FOR GATHERING THE INFORMATION, THE INFORMATION SUBMITTED IS, TO THE BEST OF MY KNOWLEDGE AND BELIEF, TRUE, ACCURATE, AND COMPLETE. I AM AWARE THAT THERE ARE SIGNIFICANT PENALTIES FOR SUBMITTING FALSE INFORMATION, INCLUDING THE POSSIBILITY OF FINE AND IMPRISONMENT FOR KNOWING VIOLATIONS.

Attachment D Oct. 25-26, 2012, EQC meeting Page 13 of 17

From: Linda Meyer [mailto:Meyer.Linda@epamail.epa.gov]

Sent: Tuesday, September 18, 2012 9:05 PM

To: DRUBACK Lissa; DUVAL Rich

Cc: Mike Slater; Lisa McArthur; Rick Albright; Janis Hastings; Christy Brown

Subject: Fw: UMCDF PMR UMCDF-12-010-WAST(3) comment on Proposed WAP, Criteria for shipping

Lissa; I have not had a chance to touch base with Rich about this yet but left him a voice mail hoping to catch him Monday then missed him today. Below is my concern regarding the off-site shipment agent mod. If you have any suggestions for resolving this outside of 271. please let me know. I am in The Dalles all day tomorrow and will not be checking my email until the evening. My cell is 206.369.7132 if you want to give me a ring to discuss. Thanks.

I reviewed the DEQ tentative decision on August 6, 2012, to approve the above referenced PMR which proposed changes to the UMCDF Permit and WAP to allow for off-site shipment and disposal of agent-contaminated waste at a RCRA Subtitle C TSDF. EPA and others commented this PMR as documented by DEQ in the Response to Comments (RTC) published with DEQ's tentative decision of August 6, 2012. DEQ is accepting comment on the tentative decision to approve the above referenced PMR until 5pm September 20, 2012.

During the initial public comment period, EPA and others commented on the need to treat, rather than merely dispose of agent-contaminated waste shipped off-site. DEQ summarized the comments on this point in RTC-1 as follows:

The permit modification must clearly require the Permittee to treat the agentcontaminated waste in a RCRA permitted incinerator. Other disposal options, such as land disposal, are not consistent with the Center for Disease Control's (CDC's) recommendations. (EPA); Appendix K, Proposed permit language, condition II.B.2. This revision must state that agent-contaminated material, if shipped off-site, will be treated in a RCRA permitted TSDF incinerator. (EPA); (10) Appendix L, Proposed changes to the WAP, additional text added under item 12, page 28 of 68. The first paragraph must clearly state that the agent-contaminated material going off-site must go to a RCRA permitted TSDF incinerator....(EPA); (16) Appendix L, proposed changes to the WAP, sixth paragraph, page 29 of 68. This statement must clarify that the agent-contaminated waste must go to a RCRA permitted TSDF incinerator for treatment, not to a Subtitle C facility for disposal. (EPA); PMR Appendix L, WAP Change Pages, Section 12, 1st and 7th paragraphs. As written, this paragraph implies, and paragraph explicitly states, agent-contaminated wastes may be shipped to a RCRA Subtitle C disposal facility. This is not supported by the NRC, CDC, nor the TRAs. Please revise to specify a RCRA Subtitle *C* incinerator treatment facility. (Hodney).

DEQ's response to the comments on the need for treatment rather than disposal was: DEQ agrees with these comments. Section 12 of the WAP has been modified to clearly state that the waste shipped off-site must go to a RCRA TSDF permitted as an incinerator.

Notwithstanding its own response, DEQ tentatively approved the PMR to allow for off-

Attachment D Oct. 25-26, 2012, EQC meeting Page 14 of 17

site shipment and <u>disposal</u> but did not modify the PMR to require off-site treatment. DEQ offers no explanation as to why treatment is not required. EPA's earlier comments have not been fully addressed. It is EPA's position, consistent with CDC recommendations, that the agent-contaminated wastes be treated in a RCRA Subtitle C incinerator if shipped off-site, not merely shipped and disposed of at such a facility. Of particular concern is agent-contaminated carbon. Also of concern is the treatment and disposal of mercury-contaminated carbon which the Chemical Materials Agency states should not be intermingled with other carbons during storage so as to presumably allow for specific treatment prior to disposal.

We are in the process of drafting a letter:

EPA comments, in accordance with 40 CFR 271.19, are that the proposed change to page 28, section 12. Criteria for Shipping, in Attachment 2 to UMCDF Permit Number ORQ-000-0090431-01, UMCDF Waste Analysis Plan, must be revised as follows:

- 1. The end of the paragraph beginning "Regardless of requirements elsewhere in this document" must be revised to "may be shipped for off-site incineration at a RCRA Subtitle C permitted incinerator and disposal facility and may be disposed of at such facility after completion of incineration. The criteria in this section apply to all waste streams destined for offsite incineration and disposal at a RCRA Subtitle C TSDF. Agent-contaminated carbon which is also contaminated with mercury must be segregated at all times from other wastes until such mercury-contaminated waste has been successfully treated by incineration at the permitted TSDF."
- 2. The paragraph "All waste meeting the bounding TRA or the carbon addendum criteria may be shipped offsite for disposal to a RCRA Subpart C disposal facility" is revised to "All waste meeting the bounding TRA or the carbon addendum criteria may be shipped offsite for incineration and disposal to a RCRA Subpart C permitted incineration and disposal facility and may be disposed of at such facility after completion of incineration. Agent-contaminated carbon which is also contaminated with mercury must be segregated at all times from other wastes until such mercury-contaminated waste has been successfully treated by incineration at the permitted TSDF."

Attachment D Oct. 25-26, 2012, EQC meeting Page 15 of 17

Rich - I apologize for the delay - I just received this email, our system has been down today. I have looked at the info that Lissa provided. I still have a concern with the change to II.B.2 - allows for transfer to treatment or disposal and later in the paragraph refers to attachment 2. I am not sure what attachment 2 is. Further, section 12 should state that "in accordance with condition II.b.2, secondary waste containers meeting the head space monitoring criteria may be shipped..", this "may" should be must. Finally, I want to double check that this info that Lissa provided is on the link we have access to to ensure that it was available for public review.

Thanks.
Linda Meyer
U.S. EPA Region 10
1200 Sixth Avenue, Suite 900, AWT-121
Seattle, WA 98101-3140
phone (206)553-6636
fax (206)553-8509

DUVAL Rich ---09/21/2012 09:03:27 AM---I'm in the process of finalizing the response to comments for this permit modification. Do you want

From: DUVAL Rich < DUVAL.Rich@deq.state.or.us >

To: Linda Meyer/R10/USEPA/US@EPA

Date: 09/21/2012 09:03 AM

Subject: RE: UMCDF PMR UMCDF-12-010-WAST(3) comment on Proposed WAP, Criteria for shipping

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From: Linda Meyer [mailto:Meyer.Linda@epamail.epa.gov]

Sent: Tuesday, September 18, 2012 9:05 PM

To: DRUBACK Lissa; DUVAL Rich

Cc: Mike Slater; Lisa McArthur; Rick Albright; Janis Hastings; Christy Brown

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Attachment D Oct. 25-26, 2012, EQC meeting Page 17 of 17

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BEFORE THE ENVIRONMENTAL QUALITY COMMISSION OF THE STATE OF OREGON In the Matter of the Application of the United States Army for a Permit FINDINGS AND CONCLUSIONS 4 to Construct and Operate a Chemical OF THE COMMISSION Weapons Demilitarization Facility at) AND ORDER the Umatilla Chemical Depot. 5 5 General Background Findings 7 This is a proceeding in which the United States Army (the Army) seeks a hazardous waste treatment permit for 8 construction and operation of incinerator facilities to destroy chemical weapons stored at the Umatilla Chemical Depot. 10 1.1 Commission has jurisdiction pursuant to ORS 466.005 et seq. 2. The Umatilla Chemical Depot is a facility owned and 12 operated by the Department of the Army. The identification 13 number of this facility is OR6 213 820 917. 14 The Umatilla Chemical Depot encompasses approximately 15 16 20,000 acres in Morrow and Umatilla counties. In September 1994, the Umatilla Chemical Depot finished 17 destruction or removal of all conventional munitions from 13 storage, leaving only chemical agent in storage. 19 20 The Umatilla Chemical Depot is currently listed for 21 base realignment and closure following the completion of its 22 current mission to destroy the chemical agent stockpile. 23 From 1962 to 1969 the Umatilla Chemical Depot received chemical warfare munitions for storage that included the nerve 24

agents GB (also known as Sarin) and VX, and the blister agent HD

PAGE 1 - FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

(also known as mustard).

25

26

- 7. From 1969 to the present, the Umatilla Chemical Depot
- 2 has continued to store chemical agent munitions termed
- 3 "stockpile" munitions.
- 4 8. The Department of Defense Authorization Act of 1986
- 5 (Public Law 99-145) directed the Secretary of Defense to develop
- 6 a program for the disposal of all stockpile chemical agent
- 7 munitions. The law required that the stockpile be destroyed by
- 8 September 30, 1994. The Army subsequently proceeded with a pilot
- 9 agent incineration program at the mid-Pacific Johnston Atoll.
- 10 9. In response to Public Law 99-145 the Army established
- 11 the Office of the Program Manager for Chemical Demilitarization
- 12 with the responsibility to destroy the stockpile.
- 13 10. Public Law 99-145 also required that the Secretary of
- 14 the Army compare and contrast the advantages and disadvantages of
- 15 disposing of the chemical agents and munitions at stockpile
- 16 storage locations, regional disposal centers, or a national
- 17 disposal center, either inside or outside the continental United
- 18 States. The Chemical Stockpile Disposal Program (CSDP) is the
- 19 name of the program to address stockpile destruction.
- 20 11. The CSDP program was subjected to review under the
- 21 National Environmental Policy Act (NEPA) of 1969 (Public Law 91-
- 22 190, as amended). The Army proceeded with the NEPA process by
- 23 first addressing stockpile destruction on a national level (e.g.,
- 24 whether to proceed with regional or onsite treatment) and then
- 25 with site specific review. Analysis of risks of treatment
- 26 ///

PAGE 2 - FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

- 1 alternatives and risks of storage were included as part of the
- 2 Army's programmatic NEPA review.
- 3 12. The Army issued a Final Programmatic Environmental Impact
- 4 STATEMENT in January 1988. In February 1988, the Army promulgated
- 5 its Record of Decision (53 Fed Reg 5816-5817) identifying on-site
- 6 incineration at the continental stockpile sites as the preferred
- 7 alternative for disposal of the nation's chemical weapons
- 8 stockpile.
- 9 13. In September 1988, Congress passed Public Law 100-456
- 10 which ordered an evaluation period known as "Operation
- 11 Verification Testing" (OVT) at the Johnston Atoll Chemical Agent
- 12 Disposal System (JACADS) incineration facility to demonstrate
- 13 safety and effectiveness before testing at continental stockpile
- 14 sites. This law also extended the deadline for the elimination
- 15 of the stockpile to April 30, 1997.
- 16 14. In February 1990, the Army completed the final Phase 1
- 17 Environmental Report for Disposal of Chemical Agents and Munitions Stored at
- 18 UMATILLA DEPOT ACTIVITY, HERMISTON, OREGON. This report was pursuant to
- 19 NEPA and was for site specific review of onsite treatment at
- 20 Umatilla. The Phase I Environmental Report concurred that onsite
- 21 treatment was appropriate for the Umatilla Chemical Depot and
- 22 recommended proceeding with an Environmental Impact Statement for
- 23 onsite incineration. Since this report was issued, the Army has
- 24 proceeded with onsite review and has issued additional
- 25 Environmental Impact Analyses. A final Environmental Impact
- 26 ///

PAGE 3 - FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

- 1 Statement was issued May 1996 and a "Revised Final Environmental
- 2 Impact Statement" was issued November 1996.
- 3 15. In December 1991, Congress passed Public Law 102-190
- 4 which extended the stockpile destruction date to July 31, 1999.
- 5 16. In October 1992, Congress passed Public Law 102-484
- 6 which extended the stockpile destruction deadline to December 31,
- 7 2004; directed the Army to submit a report to Congress on
- 8 potential alternatives to incineration; established citizen
- 9 advisory commissions in Kentucky, Indiana, and Maryland; and
- 10 allowed for establishment of citizen commissions at other
- 11 stockpile sites if requested by the Governor of that State. (The
- 12 Governor of Oregon appointed a Citizens Demilitarization Advisory
- 13 Committee for the Umatilla Chemical Depot on August 6, 1993.)
- 14 17. The Army, since 1966, has requested independent review
- 15 from the National Academy of Sciences of various issues regarding
- 16 chemical agent demilitarization. The National Academy of
- 17 Sciences, acting on a request by the Army in 1987, formed a
- 18 standing committee from its National Research Council (NRC) to
- 19 review technical issues on chemical demilitarization. In March
- 20 1991, the NRC committee recommended to the Army review of
- 21 alternative technologies for the chemical stockpile disposal and
- 22 formulation of recommendations. The Army concurred. This NRC
- 23 review culminated in a 1994 NRC report, RECOMMENDATIONS FOR THE
- 24 DISPOSAL OF CHEMICAL AGENTS AND MUNITIONS, that recommended the Army's
- 25 baseline incineration program be continued without delay (but
- 26 with neutralization study for the two low-volume bulk sites at

- 1 Aberdeen, Maryland and Newport, Indiana). The report also
- 2 recommended adding carbon filters to the proposed incinerators'
- 3 pollution abatement systems. The Army concurred with the NRC's
- 4 recommendation to add the carbon filters. In 1994 the Army
- 5 submitted to Congress the agent destruction alternatives report,
- 6 U.S. ARMY'S ALTERNATIVE DEMILITARIZATION TECHNOLOGY REPORT TO CONGRESS.,
- 7 required by Public Law 102-484 which included an analysis of
- 8 information from the NRC report.
- 9 18. The 1994 NRC report also recommended that site-specific
- 10 risk analyses of storage be conducted to confirm the conclusions
- 11 of the "Final Programmatic Environmental Impact Statement" and
- 12 confirm the wisdom in proceeding promptly with stockpile
- 13 disposal. In response to this recommendation, the Army directed
- 14 that a quantitative risk assessment be developed for the Umatilla
- 15 Chemical Depot. The Army issued a report entitled, UMATILLA
- 16 CHEMICAL AGENT DISPOSAL FACILITY PHASE 1 QUANTITATIVE RISK ASSESSMENT, in
- 17 September 1996. The report concluded that the risk of disposal
- 18 processing is significantly less than the risk of continued
- 19 storage.
- 20 19. The Army has continued analysis of the issue of
- 21 examining alternative technologies for the two low-level bulk
- 22 agent sites. The Army solicited alternative technology proposals
- 23 for the two low-volume bulk sites in August 1995, and requested
- 24 the NRC to re-review and evaluate the status of a limited number
- 25 of maturing alternative technologies. The NRC issued its report
- 26 entitled Review and Evaluation of Alternative Chemical Disposal Technologies

- 1 in October 1996. The NRC report recommended neutralization for
- 2 the bulk sites located at Aberdeen, Maryland and Newport,
- 3 Indiana. This report reviewed treatment for bulk liquid agents
- 4 and metal containers and did not review possible alternative
- 5 technologies for energetic (i.e., explosive) materials or
- 6 munition casings such as those at Umatilla.
- 7 20. Congress passed Public Law 104-201 (Defense
- 8 Authorization Act for Fiscal Year 1997) containing a requirement
- 9 that a report be submitted by the Army to Congress that reviews
- 10 alternative technologies for the disposal of assembled chemical
- 11 munitions. This report must be submitted by December 31, 1997.
- 12 The Army has informed the Governor of Oregon that because the
- 13 risk of continued storage of agent at Umatilla is substantially
- 14 greater than risks from incineration, and because incineration at
- 15 this time is the only mature technology available, it desires to
- 16 pursue the hazardous waste treatment permit for baseline
- 17 incineration at Umatilla.
- 18 21. The U.S. and 130 other nations signed what is called
- 19 the Chemical Weapons Convention in January 1993. The Senate,
- 20 however, has not ratified this treaty. The treaty would mandate
- 21 an international timetable to completely destroy chemical agent
- 22 stockpiles, and would require irreversible destruction.
- 23 General Findings Pertaining to Permit Development
- 24 22. Anticipating the need to destroy the agent stockpile in
- 25 accordance with Public Law 99-145, in September 1986 the Army
- 26 submitted its first permit application to the Oregon Department
- PAGE 6 FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

- 1 of Environmental Quality (Department) for a hazardous waste ψ_{ij}
- 2 treatment permit for the construction and operation of a new
- 3 hazardous waste incineration facility at the Umatilla Chemical
- 4 Depot pursuant to 40 CFR § 270.10(a), adopted by OAR 340-100-002,
- 5 and pursuant to ORS § 466.055, et seq.
- 6 23. In February 1987, the Department issued to the Army a
- 7 first notice of deficiency (NOD) on the Umatilla hazardous waste
- 8 treatment permit application. The NOD was issued pursuant to 40
- 9 CFR § 124.3 which is adopted by Oregon rule OAR 340-100-002. The
- 10 NOD listed 57 issues to be addressed before the application could
- 11 be considered complete.
- 12 24. In March 1987, the Army submitted its first Air
- 13 Contaminant Discharge Permit application to the Department in
- 14 accordance with OAR 340-28-1720. Pursuant to OAR 340-28-1900 the
- 15 Army may not build and operate the facility until an Air
- 16 Contaminant Discharge Permit is issued by the Department.
- 17 25. The Army responded in June 1987 to the Department's
- 18 first NOD by updating the permit application.
- 19 26. During 1987 and 1988, the Department issued to the Army
- 20 a second NOD for the Umatilla hazardous waste treatment permit
- 21 application. The NOD listed 96 issues to be addressed by the
- 22 applicant in order for the application to be considered complete.
- 23 27. In October 1990, the Army responded to the Department's
- 24 second NOD for the Umatilla hazardous waste treatment permit
- 25 application.
- 26 ///

PAGE 7 - FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

- 1 28. In May 1991, the Army re-submitted the application to
- 2 the Department for an air contaminant discharge permit for the
- 3 Umatilla Chemical Depot.
- 4 29. In January 1992, the Department issued to the Army a
- 5 third NOD on the Umatilla hazardous waste treatment permit
- 6 application. The third NOD listed 60 issues to be addressed.
- 7 30. In November 1992, the Army responded to the
- 8 Department's third NOD on the hazardous waste treatment permit
- 9 application.
- 10 31. In April 1993, the Department issued to the Army a
- 1.1 fourth NOD on the hazardous waste treatment permit application.
- 12 The fourth NOD listed 19 issues to be addressed.
- 13 32. In June 1993, the Army responded to the Department's
- 14 fourth NOD.
- 15 33. In July 1993, the Department and the Army entered into
- 16 an Intergovernmental Cooperative Agreement for the continued
- 17 review and processing of the hazardous waste treatment permit
- 18 application.
- 19 34. In March 1994, the Department issued to the Army a
- 20 fifth NOD on the Umatilla hazardous waste treatment permit
- 21 application. The fifth NOD listed 19 issues to be addressed.
- 35. In April 1994, the Department opened a regional field
- 23 office in Hermiston, Oregon staffed by a DEQ employee designated
- 24 as the Umatilla permits coordinator. This position has had the
- 25 primary duty of providing the public with information regarding
- 26 ///

PAGE 8 - FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

- 1 the processing of the hazardous waste and air quality permit
- 2 decisions.
- 3 36. On March 6, 1995, the Army responded to the
- 4 Department's fifth NOD with an updated hazardous waste treatment
- 5 permit application dated February 1995.
- 6 37. In August 1995, the Army submitted an updated
- 7 application to the Department for an air contaminant discharge
- 8 permit for the Umatilla Chemical Depot.
- 9 38. The Department requested from the Army further
- 10 information in accordance with 40 CFR 124.3 (adopted by OAR
- 11 § 340-100-002) on March 6, 1996. In accordance with 40 CFR
- 12 § 124.3, the Army responded to the information request on
- 13 March 21, 1996 with updated pages for the hazardous waste
- 14 treatment permit application.

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General Findings Pertaining to Risk Assessment Conducted by the Department

- 17 39. During the Department's technical review of the
- 18 hazardous waste treatment permit application, the U.S.
- 19 Environmental Protection Agency (EPA) issued the DRAFT NATIONAL
- 20 Hazardous Waste Combustion Strategy (Combustion Strategy) in May 1993. The
- 21 Combustion Strategy adopted a national policy requiring a risk
- 22 assessment on the potential emissions from a hazardous waste
- 23 incinerator before issuance of a draft hazardous waste treatment
- 24 permit for public comment. The Combustion Strategy also stated a
- 25 preference for the regulatory agency issuing the permit (i.e.,
- 26 EPA or the State review agency) to conduct the risk assessment.

PAGE 9 - FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

- 1 40. In March 1994, the Department stated in its fifth NOD
- 2 that the Department would be conducting a risk assessment in
- 3 accordance with the Combustion Strategy.
- 4 41. In April 1994, EPA issued guidance on how to conduct a
- 5 risk assessment for hazardous waste incinerators.
- 6 42. In October 1994, the Department began work with its
- 7 contractor, Ecology and Environment, Inc., to conduct a risk
- 8 assessment in accordance with the national combustion strategy
- 9 following the guidance issued by EPA.
- 10 43. On April 5, 1996, the Department issued a draft
- 11 hazardous waste treatment permit and a DRAFT PRE-TRIAL BURN RISK
- 12 Assessment for the Proposed Umatilla Chemical Demilitarization Facility. The
- 13 risk assessment concluded that there would be no adverse effects
- 14 on either public health or the environment from the operations of
- 15 the Umatilla incinerator facility.

General Findings Pertaining to Draft Permit and Public Participation

- 18 44. Pursuant to 40 CFR 124.10 (adopted by OAR § 340-100-
- 19 002), the Department issued for public comment a draft hazardous
- 20 waste treatment permit for the Umatilla Chemical Depot on
- 21 April 5, 1966. In accordance with 40 CFR 124.8 (adopted by OAR §
- 22 340-100-002), the Department also issued a Fact Sheet which
- 23 summarized the draft hazardous waste treatment permit. In
- 24 accordance with 40 CFR 124.10 (adopted by OAR § 340-100-002), the
- 25 Department sent out to the Umatilla Chemical Depot mailing list a
- 26 ///

PAGE 10 - FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

- 1 Public Notice soliciting comments on the draft hazardous waste
- 2 treatment permit.
- 3 45. In accordance with OAR 340-28-1900, the Department
- 4 issued a draft air contaminant discharge permit for public
- 5 comment on April 5, 1996. The Department also developed an AIR
- 6 CONTAMINANT DISCHARGE PERMIT APPLICATION REVIEW REPORT, in accordance with
- 7 Department policy, which summarizes the Department's review of
- 8 the air application and rationale for setting draft air quality
- 9 permit conditions. In accordance with OAR 340-28-1710, the
- 10 Department issued a Public Notice to the Umatilla Chemical Depot
- 11 mailing list soliciting comments on the draft air contaminant
- 12 discharge permit.
- 13 46. In addition to soliciting comments for the draft
- 14 hazardous waste tréatment permit and air contaminant discharge
- 15 permits, the Department issued for public notice on April 5,
- 16 1996, an Invitation to Comment on Findings (ORS 466.055 & ORS 466.060) and
- 17 RISK ASSESSMENT and mailed the notice to the Umatilla Chemical
- 18 Depot mailing list. The notice requested comments on the
- 19 Department's Pre-Trial Burn Risk Assessment, and on the ORS §§
- 20 466.055 and 466.060 criteria (ORS Criteria) under which the
- 21 Commission must make findings before a hazardous waste treatment
- 22 permit can be issued. The Department issued this INVITATION TO
- 23 COMMENT to encourage public participation.
- 24 47. The initial comment period on the draft environmental
- 25 permits, risk assessment and ORS 466 criteria was to end at
- 26 5:00 p.m. on June 17, 1996 which allowed for a 73-day public

PAGE 11 - FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

- 1 comment period. The 73-day comment period exceeds the minimum
- 2 length of 45 days set forth in 40 CFR 124.10(b) (adopted by OAR
- 3 § 340-100-002) for the draft hazardous waste treatment permit and
- 4 the minimum length of 30 days set forth in OAR 340-28-1710 for
- 5 the draft air contaminant discharge permit.
- 48. In accordance with 40 CFR 124.10 (adopted by OAR § 340-
- 7 100-002) for the draft hazardous waste draft treatment permit,
- 8 and OAR 340-28-1710 for the draft air contaminant discharge
- 9 permit, four hearings were held to accept public comment. These
- 10 four hearings were held as follows:
- On May 13, 1996 in Pendleton, Oregon at 7:00 p.m. at the Pendleton Convention Center.
- On May 14, 1996 in Kennewick, Washington at 7:00 p.m. at Kennewick High School.
- On May 29, 1996 in Portland, Oregon at 7:00 p.m. at the World Trade Center.
- On June 10, 1996 in Hermiston, Oregon at 7:00 p.m. at the Hermiston Community Center.
- 17 49. On June 17, 1996 the Department extended the comment
- 18 period for the draft environmental permits, risk assessment and
- 19 the ORS Criteria to November 15, 1996 at 5:00 p.m. This
- 20 extension added an additional 151 days for a total public comment
- 21 period of 224 days. Extension of the comment period for the
- 22 draft hazardous waste treatment permit was in accordance with 40
- 23 CFR 124.13 (adopted by OAR § 340-100-002) and a public notice of
- 24 the comment period extension was mailed to the Umatilla mailing
- 25 list in accordance with 40 CFR 124.13 (adopted by OAR § 340-100-
- 26 002).

- 1 50. Based on a request from a member of the public at the
- 2 November 15, 1996 Commission meeting, the public comment period
- 3 was extended to 8:00 a.m. on November 16, 1996.
- 4 51. A number of submittals containing comments were
- 5 received by the Department at the close of the comment period.
- 6 The Commission was provided complete copies of all comments
- 7 received including written transcripts of public testimony
- 8 accepted during public hearings. A summary of the comments
- 9 received was tabulated by the Department and provided to the
- 10 Commission at its November 22, 1996 meeting. Public comment and
- 11 submittals were placed in the administrative record.
- General Findings Pertaining to
 Development of Criteria Findings Required
- by ORS 466.055, 466.060 and OAR 340, Division 120
- 14 52. Oregon law requires that the Commission make findings
- 15 on specific criteria before a final hazardous waste treatment
- 16 permit can be issued. ORS 466.055, 466.060 and OAR 340, Division
- 17 120.
- 18 53. On January, 11, 1996, the Commission held a first work
- 19 session on the proposed Umatilla permit in Portland, Oregon and
- 20 was briefed on the proposed permit for incineration of chemical
- 21 weapons at the Umatilla Chemical Depot. Presenters included DEQ
- 22 staff and other interested parties.
- 23 54. On April 12, 1996, the Commission held a second work
- 24 session and was briefed by DEQ staff on the proposed Umatilla
- 25 permits and the Commission findings, and received limited public
- 26 comment.
- PAGE 13 FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

Attachment E Oct. 25-26, 2012, EQC meeting Page 14 of 104

- 1 55. On May 10, 1996, the Commission and the Department
- 2 Director traveled to Utah to tour the Tooele chemical
- 3 demilitarization facility.
- 56. On May 16, 1996, the Commission conducted a third work
- 5 session in Portland, Oregon. DEQ staff presented information
- 6 about the air permit and the Pre-Trial Burn Risk Assessment, and
- 7 counsel from the Oregon Department of Justice described the legal
- 8 requirements and findings necessary to issue a hazardous waste
- 9 treatment permit. A panel discussion was presented on
- 10 alternatives to incineration. Presenters included the Army,
- 11 vendors of three alternative technologies and Greenpeace.
- 12 57. On May 17, 1996, the Commission received a briefing
- 13 from Oregon Emergency Management and Morrow County Emergency
- 14 Management concerning the Chemical Stockpile Emergency
- 15 Preparedness Program (CSEPP). Mick Harrison of Greenlaw and Dr.
- 16 Mary O'Brien made presentations to the Commission on risk
- 17 assessment. Public testimony was received, including testimony
- 18 from representatives of local government, the Citizens Advisory
- 19 Commission, Greenpeace and the Confederated Tribes of the
- 20 Umatilla Indian Reservation.
- 21 58. On July 11, 1996, the Commission held a fourth work
- 22 session in Portland, Oregon, and received a presentation from
- 23 Department staff and the Department's risk assessment contractor,
- 24 Ecology and Environment, Inc., responding to risk assessment
- 25 issues. Army representatives responded to questions concerning
- 26 safety and alternative permitting scenarios.

PAGE 14 - FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

- 1 59. On August 22, 1996, the Commission conducted a fifth
- 2 work session in Hermiston, Oregon. The session included a tour
- 3 of the Umatilla Chemical Depot. A question-and-answer work
- 4 session discussing various Umatilla subjects was held at the
- 5 Hermiston Community Center. Discussion included proposed federal
- 6 legislation, alternative technologies and stockpile storage
- 7 risks. Professor Iisa of the Chemical Engineering Department of
- 8 Oregon State University, under contract to the Department,
- 9 provided verbal testimony on expected dioxin emissions from the
- 10 proposed Umatilla incinerators. During an evening session the
- 11 Commission heard oral public testimony on the proposed
- 12 environmental permits.
- 13 60. On August 23, 1996, the Commission received a
- 14 presentation from Department staff concerning the finding of
- 15 "best available technology" that must be made before a new
- 16 hazardous waste treatment permit can be issued by the Commission.
- 17 The Commission adopted a list of evaluation criteria to be
- 18 considered for evaluation of the best available technology.
- 19 61. On September 27, 1996, the Commission held a sixth work
- 20 session in Portland, Oregon and heard public testimony from the
- 21 Oregon Environmental Council, Greenpeace and the Oregon Center
- 22 for Environmental Health. Department staff presented a draft
- 23 staff report concerning Commission findings that must be made
- 24 before issuance of a hazardous waste treatment permit for the
- 25 incineration of nerve agents at Umatilla Chemical Depot. The
- 26 Department also presented to the Commission a staff report

- 1 listing draft hazardous waste treatment permit conditions to
- 2 address specific concerns raised by the Commission at previous
- 3 work sessions.
- 4 62. On November 14, 1996, the Commission, during a regular
- 5 meeting held in Portland, Oregon, heard a presentation from the
- 6 Confederated Tribes of the Umatilla Indian Reservation which
- 7 proposed a moratorium pending appointment of a Governor's task
- 8 force to further evaluate alternatives to incineration of the
- 9 Umatilla Chemical Depot stockpile, and construction of a munition
- 10 reverse assembly facility.
- 11 63. On November 15, 1996, the Commission held a seventh
- 12 work session in Portland, Oregon, reviewing the revised FINDINGS
- 13 staff report and the draft Best Available Technology Report from the
- 14 Department. Also at the meeting Professor Iisa of Oregon State
- 15 University provided additional testimony to the Commission based
- 16 on her October 29, 1996 written report concerning potential
- 17 dioxin emissions from incineration.
- 18 64. The Commission, before its November 22, 1996 meeting,
- 19 received and had the opportunity to review all public comment
- 20 previously reviewed regarding the hazardous waste treatment
- 21 permit including written transcripts of all scheduled public
- 22 hearings.
- 23 65. On November 22, 1996, the Commission met in Pendleton,
- 24 Oregon. The Commission heard final briefings from the Army and
- 25 Department staff. At this meeting the Commission deliberated the
- 26 issues, discussed public concerns as reflected in public
- PAGE 16 Findings of the Commission and Order Umatilla Chemical Depot.

- 1 testimony and comment and came to a consensus that incineration,
- 2 as proposed in the Army's hazardous waste treatment permit
- 3 application, is the best available technology. The Commission
- 4 determined that the remaining statutory findings could be made
- 5 and directed Department staff to prepare a final hazardous waste
- 6 treatment permit with additional and modified conditions and
- 7 technical corrections.
- 8 66. An Administrative Record has been compiled and is
- 9 maintained at the Department's Eastern Region office in Bend. An
- 10 index to the Administrative Record is attached to this document
- 11 as Appendix 1.
- 12 Findings and Conclusions Required by Statute and Regulation
- 13 67. ORS 466.055, ORS 466.060 and OAR 340, Division 120
- 14 require that certain specific affirmative findings be made by the
- 15 Commission before a hazardous waste treatment facility permit for
- 16 a new hazardous waste treatment facility may be issued in Oregon.
- 17 68. The Army's proposed chemical weapons demilitarization
- 18 incinerator is a proposal for a new treatment facility subject to
- 19 certain of these findings.
- 20 69. Pursuant to ORS 466.020 the Commission has previously
- 21 adopted rules at OAR 340, Division 120 which implement, in part,
- 22 ORS 466.055 and ORS 466.060. These rules distinguish between new
- 23 off-site disposal and treatment facilities and on-site
- 24 facilities. New on-site facilities are exempted from certain of
- 25 the statutory findings enumerated in ORS 466.055.
- 70. The proposed Umatilla incinerator is a proposal for a

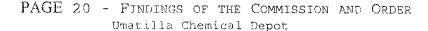
PAGE 17 - FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

- new on-site treatment facility. OAR 340-120-001(4) provides: 3 New hazardous waste and PCB treatment and disposal facilities, other than land disposal facilities, located on the site of waste generation (on-site), are only subject to these parts of Division 120: 5 340-120-010(2)(c) - Technology and Design; 340-120-010(2)(e) - Property Line Setback; (b) 6 (C) 340-120-010(2)(g) - Owner and Operator Capability; 7 (d) 340-120-010(2)(h) - Compliance History; (e) 340-120-020 - Community Participation; 8 (f) 340-120-030 - Permit Application Fee. OAR 340-120-010(2)(c) requires: 9 72. (C) Technology and Design. The facility shall 10 use the best available technology as determined by the [Commission] for treatment 11 and disposal of hazardous waste and PCB. 12 facility shall use the highest and best practicable treatment and/or control as 13 determined by the [Commission] to protect public health and safety and the environment. 1.4 The Commission has broad discretion in determining the 15 parameters for a BAT determination under OAR 340-120-010(2)(c). 16 In the absence of statutory or regulatory criteria, it is 17 appropriate for the Commission to select specific criteria for 18 19 evaluating best available technology on a case-specific basis. 20 Appropriate criteria for evaluating best available 21. technology in this matter include the following: 22 Types, quantities and toxicity of discharges to the environment by operation of the proposed 23 facility compared to the alternative technologies. 24 В. Risks of discharge from a catastrophic event or mechanical breakdown in operation of the proposed 25 facility compared to the alternative technologies. C. 26 Safety of the operations of the proposed facility compared to the alternative technologies.
- PAGE 18 FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot

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2	D. The rapidity with which each of the technologies can destroy the stockpile.	
3	E. Impacts that each of the technologies have on consumption of natural resources.	
5 6	F. Time required to test the technology and have it fully operational; impacts of time on overall risof stockpile storage.	зk
7	75. Applying the BAT criteria adopted by the Commission ar	nc
8	based on the administrative record the Army's proposed	
9	incineration technology satisfies the requirements for use of	
10	best available technology for destruction of agent at Umatilla.	
11	With the inclusion of carbon filters the proposed incineration	
12	technology will also employ the highest and best practicable	
13	emission control technology. The Commission's rationale for thi	is
14	finding includes the following considerations which are supported	∍ď
15	in detail by the record:	
16	A. The proposed incineration technology is designed to	
17	have only minimal emissions of pollutants to the environment and	f
18	will achieve an extremely high agent destruction removal	"Te
19	efficiency (so-called six "9s" efficiency). The incineration	Ħ
20	technology may result in extremely minute air emissions includir	19
21	agent, metals, dioxins or similar chlorinated compounds.	
22	However, in addition to being extremely small, these emissions	
23	will be temporary and well within allowable regulatory limits.	
24	B. The proposed incineration technology is designed with	а
25	high level of redundancy to minimize risk of discharge from a	
26	catastrophic event or mechanical breakdown in operation. Each	



- l alternative technology reviewed would involve at least similar
- 2 and potentially greater operational risks, each alternative has
- 3 significant technical uncertainties, and none has been subjected
- 4 to the kind of actual testing and operation the baseline
- 5 technology has undergone.
- 6 C. The proposed incineration technology has been designed
- 7 and tested for safety in operations at other facilities. Actual
- 8 experience with internal system release detection and containment
- 9 exists. Alternative technologies reviewed pose technical safety
- 10 issues and there is no experience with operations.
- 11 D. The proposed incineration technology is currently
- 12 available and will result in the most rapid destruction of the
- 13 agent stored at Umatilla, a factor that must be juxtaposed to the
- 14 risk of continued storage.
 - 15 E. Alternative technologies reviewed, with the exception
 - 16 of neutralization, are years away from actual operational
 - 17 availability.
 - 18 F. Neutralization technology for HD, while currently
- 19 undergoing laboratory bench-scale study, would entail lengthy
- 20 delay at Umatilla due, among other constraints, to the need for
- 21 staging of construction to allow energetics destruction by
- 22 incineration prior to construction and operation of
- 23 neutralization facilities.
- G. With the exception of neutralization, technologies
- 25 reviewed appear to involve little impact on natural resource
- 26 consumption. Neutralization of HD could, however, have



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- 2 significant implications for water consumption and disposal, and
- 3 would need substantial ecological impact analyses.
- 4 H. Alternative technologies reviewed face testing and
- 5 operational hurdles which would add years of delay to the agent
- 6 destruction program at Umatilla.
- 7 I. Comparative costs of alternative technologies is
- 8 considered a factor only with respect to neutralization of HD
- 9 which would add significantly to costs of agent destruction at
- 10 Umatilla by necessitating construction of a neutralization
- 11 facility in addition to the proposed incinerators.
- 12 In making the above findings with respect to best available
- 13 technology, the Commission is particularly persuaded by the
- 14 analysis of alternative technologies in Best Available Technology
- 1.5 FINDINGS REPORT UMATILLA CHEMICAL DEPOT, November 1996, prepared for the
- 16 Department by Ecology and Environment, Inc.; the REPORT ON DIOXINS,
- 17 by Kristina Iisa, Oregon State University, October 1996 and
- 18 testimony of Dr. Iisa before the Commission; testimony of Army
- 19 Assistant Secretary Decker and staff provided on November 22,
- 20 1996 concerning extensive delays associated with alternative
- 21 technologies and potential natural resource impacts of bulk agent
- 22 neutralization technology.
- 76. OAR 340-120-010(2)(e) requires:
- (e) Property Line Setback:
- (A) Hazardous waste and PCB treatment and
- disposal facilities, other than land disposal
- facilities, on the site of waste generation shall have
- at least a 250 foot separation between active waste management areas and facilities, and property
- PAGE 21 Findings of the Commission and Order Umatilla Chemical Depot



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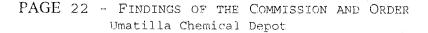
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boundaries.

- 77. The proposed facility meets the requirement of a 250
- 3 foot setback from the property line. The proposed facility would
- 4 be significantly more than 250 feet (nearly one mile) from the
- 5 nearest Umatilla Chemical Depot boundary.
- 6 78. OAR 340-120-010(2)(g) requires:
 - (g) Owner and Operator Capability. The owner, any parent company of the owner and the operator must demonstrate adequate financial and technical capability to properly construct and operate the facility. As evidence of financial capability, the following shall be submitted:
 - (A) Financial statements of the owner, any parent company of the owner, and the operator audited by an independent certified public accountant for three years immediately prior to the application;
 - (b) The estimated costs of construction and a plan detailing how the construction will be funded; and
 - (c) A three year projection, from the date the facility is scheduled to begin operating, of revenues and expenditures related to operating the facility. The projection should have sufficient detail to determine the financial capability of the owner, any parent company of the owner and the operator to properly operate the facility.
- 79. The Army will be the owner and principally responsible
- 18 operator of the proposed facility. The Army has the legal
- 19 responsibility to conduct the chemical weapons demilitarization
- 20 program. The Army is currently managing operation of several
- 21 agent incineration facilities. Although operations at the
- 22 existing facilities have not been entirely without problems, the
- 23 evidence is that the Army has adequately demonstrated the
- 24 capability to properly construct and operate the facility.
- 25 The Army, as a department of the federal government, is
- 26 exempt from hazardous waste law financial responsibility





- 1 requirements. However, private contractors, when selected, must
- 2 demonstrate required financial responsibility as well as
- 3 technical capability.
- 4 The Army has the capability to construct and operate the
- 5 proposed facility. When a contractor is selected, a hazardous
- 6 waste treatment permit modification will be required to make that
- 7 contractor a co-permittee, and the contractor will then be
- 8 required to demonstrate technical and financial capability as
- 9 well.

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- 10 80. OAR 340-120-010(2)(h) requires:
- 11 (h) Compliance History.
 - (a) The compliance history in owning and operating other similar facilities, if any, must indicate that the owner, any parent company of the owner and the operator have an ability and willingness to operate the proposed facility in compliance with the provisions of ORS 466 and any permit conditions that may be issued by the Department or Commission. As evidence of ability and willingness, the following shall be submitted:
 - (i) A listing of all responses to past actual violations identified by EPA or the appropriate state regulatory agency within the five years immediately preceding the filing of the requests for an Authorization to Proceed at any similar facility owned or operated by the applicant, owner, any parent company of the owner or operator during the period when the actions causing the violations occurred; and
 - (ii) Any written correspondence from EPA and the appropriate state regulatory agency which discusses the present compliance status of any similar facility owned or operated by the applicant, owner, any parent company of the owner or operator.
 - (B) Upon request of the Department, the applicant shall also provide responses to the past violations identified prior to the five years preceding the filing of an Authorization to Proceed and the specific compliance history for a particular facility owned or operated by the applicant, any parent company of the owner or operator.

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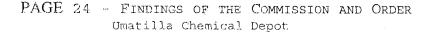


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- 2 81. The Department staff report of November 1996 outlines
- 3 in some detail the Army's compliance history at Johnston Atoll
- 4 Chemical Agent Disposal (JACADs) facility and the Tooele Chemical
- 5 Disposal facility, both considered relevant to the Commission's
- 6 evaluation of the Army's compliance history for purposes of the
- 7 pending permit application. While instances of non-compliance by
- 8 the Army have been documented, most have been deemed relatively
- 9 minor in nature and appropriate corrective actions have been
- 10 taken by the Army to address the few more serious violations.
- 11 The Department has had no unresolvable enforcement problems with
- 12 respect to existing hazardous waste activities at the Umatilla
- 13 Chemical Depot.

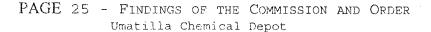


- 82. The regulations pertaining to the management of
- 15 hazardous waste are voluminous and complex; nevertheless, strict
- 16 enforcement is warranted. However, it is not unusual for a
- 17 hazardous waste facility undergoing a compliance inspection to
- 18 have violations, especially in the area of recordkeeping. The
- 19 permit applicant has often self-reported permit violations at
- 20 other facilities. The Army as owner and operator of the proposed
- 21 Umatilla facility has demonstrated sufficient ability and
- 22 willingness to operate the proposed facility in compliance with
- 23 statutory and regulatory provisions.
- 24 ///
- 25 ///
- 26 ///



		Oct. 25-26, 2012, EQC meeting Page 25 of 104
(6	1	
, V	2	83. OAR 340-120-020 requires:
	3	Community Participation
	4	340-120-020 (1) The Commission finds that local community participation is important in the siting and
	5	in reviewing the design, construction and operation of hazardous waste and PCB treatment and disposal facilities.
	6	•••
	7	(3) The Director may appoint a committee [citizen committee] to review a proposed facility described in
	8	rule 340-120-001(4).
	9	84. In view of the existing Governor's Advisory Committee,
	1.0	the Director has not appointed an additional citizens committee
	1.1	pursuant to OAR 340-120-020(3).
	12	The Department and the Commission have engaged in an
	13	extensive effort to encourage both local and non-local citizen
((14	involvement in this permit application process. The extent of
<i>y</i>	1.5	these efforts is reflected in the Commission's General Background
	1.6	Findings and in the administrative record. There has been
	17	opportunity for public input on all aspects of the permit
	18	application process including the health and ecological risk
	19	assessments and the legally required Commission findings. The
	20	public involvement has greatly assisted the Commission in its
	21	decisions.

- 22 ORS 466.055(5) requires a Commission finding that:
- 23 The proposed hazardous waste or PCB treatment or disposal facility has no major adverse effect on 24 either:
 - Public health and safety; or (a)
- Environment of adjacent lands. 25 (b)
- 26 The detailed human health and ecological risk assessments

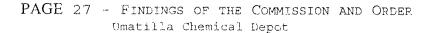




- conducted by the Army and by the Department did not show that the
- 2 proposed facility will have major adverse effects on either human
- 3 health and safety or the environment. The proposed facility uses
- 4 engineering process controls and state of the art pollution
- 5 abatement systems which will undergo extensive testing before
- 6 operations commence. Revised permit conditions incorporate
- 7 additional safeguards as specifically directed by the Commission
- 8 at its meeting in Pendleton, Oregon on November 22, 1996. The
- 9 proposed facility, if operated as designed and in accordance with
- 10 the permit, will not have any major adverse effect on public
- 11 health and safety, or to the environment of adjacent lands.
- 12 In making the above finding regarding no adverse effects,
- 13 the Commission is particularly persuaded by the REPORT ON DIOXINS by
- 14 Kristina Iisa, Oregon State University, October 1996, and Dr.
 - 15 Iisa's testimony before the Commission; the DRAFT PRE-TRIAL RISK
 - 16 ASSESSMENT PROPOSED UMATILIA CHEMICAL DEMILITARIZATION FACILITY, HERMISTON,
 - 17 OREGON, Vols. I and II prepared by Ecology and Environment, Inc.,
 - 18 April 1996; Perspectives on the Umatilla Quantitative Risk Assessment
 - 19 RESULTS prepared by SAIC, September 1996 and testimony of Gary
- 20 Boyd, SAIC, before the Commission November 22, 1996; and DEQ AND
- 21 ECOLOGY & ENVIRONMENT RESPONSE TO RISK ASSESSMENT ISSUES, July 11, 1996
- 22 86. ORS 466.055(4)(a) requires a Commission finding that:
- 23 (4) The need for the facility is demonstrated by:
- (a) Lack of adequate current treatment or
- disposal capacity in Oregon, Washington, Idaho, and
- Alaska to handle hazardous waste or PCB generated by Oregon Companies;
- (b) A finding that operation of the proposed facility would result in a higher level of protection of the public health and safety or environment; or
- PAGE 26 FINDINGS OF THE COMMISSION AND ORDER Umatilla Chemical Depot



- (c) Significantly lower treatment or disposal costs to Oregon Companies.
- The proposed facility is a non-commercial, sole purpose on-
- 3 site treatment facility. The requirements of ORS 466.055(4) are
- 4 directed at commercial facilities. Nevertheless, the Commission
- 5 finds that the operation of the proposed facility will reduce,
- 6 and eventually eliminate, the risk to surrounding communities
- 7 from continued storage of the chemical agents and munitions for
- 8 which there is presently no disposal option. The need for the
- 9 facility is demonstrated because operation of the proposed
- 10 facility will result in a higher level of protection for public
- 11 health and safety and for the environment.
- Now, therefore, IT IS ORDERED that:
- 13 1. These findings, conclusions and order shall constitute
- 14 the Commission's final permit decision and response to public
- 15 input.
- 16 2. Nothing contained herein shall be deemed to waive or
- 17 restrict any authority of the Commission or any other entity of
- 18 the State of Oregon to take such action as may be deemed
- 19 necessary within the scope of their respective authorities to
- 20 prevent or abate an imminent hazard to public health or the
- 21 environment.
- 22 3. These findings, conclusions and order are based upon
- 23 representation of the permittee and evidence in the
- 24 administrative record. Upon evidence of any material
- 25 misrepresentation or material change in facts, the Commission
- 26 reserves the right, in its discretion, to reopen these



1	proceedings.	
2	4. The Commission shall	issue the hazardous waste
3	treatment permit to the United	States Army containing the terms
4	and conditions agreed upon by	the Commission as of the date of
5	this Order, including those ad	ditional permit conditions
6	specifically ordered by the Co	mmission as reflected in Attachment
7	A to Appendix 3 which is incor	porated herein.
8	5. This Order shall be	an Order In Other Than A Contested
9	Case, and no administrative ap	peal of the permit shall be
0 L	provided to the applicant or t	
1	DATED this/2 the day of A	гергия , 1997.
L2		
.3		Henry Lorenzen Chair
4		Carol A. Whipple
.5		Vice-Chair
-6		Linda A. McMahan Member
.7 .8		Tony Van Vliet Member
.9		Melinda Eden
20		Member
21		
22		Henry Lorenzen, Chair
23		For the Environmental Quality Commission
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10 ₁ 0 ₁	Correspondence	Meeting at Umtlla Co. Emer.	7	24	95	Letter
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Commonts on Brand other bir Brann, for Bermit Mond	Check Acc., Commission Mtgs.		Narrtve Postn Descrptns Demil Project	UMDA Meteorological Station Systems Audit	Extension Granted to Army-NOD	GAO Report on Chemical Weapons	Approval Resp. Extension NOD#5	FEMA Agreement EMS-94-K-0327	Update on Workplan	Solicit Input Army's Criteria	Permit Review	HW Compliance Inspection	Update on Response to NOD	Meeting Notice for Open House	Meteorological Monitoring Plan	PAS Air Filter System	Site Visit @ MD, UT, & OR	Transmittal of Documents	Met Station Information Update	Upcoming DEQ Open House	Risk Assumptions Proposal	Address as Follow	Nov Emergency Board Letter	Weapons Destrctn Prog. Report	WkGrp Rev-Eval of Method 0010	DEQ Open House in Hermiston	EPA - US ARMY Meeting Outline	UT-DEQ Risk Assessment Status	Demil Cit Adv Comm Period Extn	DOA Concerns Chem Demil Prmt	On-Site Meteorological Station	Bullet Summary of Fed FY 95	Site Visits, Questions, Pine Bluff	Supplemental RI Study Sites	Comment-60% Remedial Design	Two Regulations Attached	Technical Conference	Draft Notes Meeting on ANCDF	Interview with Steve Jones	Recent Study of M-55 Rocket	Response to Info Request Lettr	Request for Ext to Resp to NOD	Request for Ext to Resp to NOD	Follow-up / Subcommittee Wkgrp
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	Index of Adh. strative File	Арре	Draft Risk Assessment-Anniston	Remedial Design Reports	Draft Cooperative Agreement	Mailing List for Umatilla	What if the DEQ & EPA issue a Final Permit?	Fact Sheets	Ext to Submit Resp to NOD #5	Response to USACMDA-HW Permit	Activity Summary	Validation Testing by RADIAN	RCRA Comments on Umatilla RODs	ADA Operable Unit Workplan	Carbon Filter System Summary				Dreliminary Relt-RADIAN's Test	Task Order No. 64-93-10	Technical Conference	Public Assessment Survey/draft	Notification to Update Permit	2 Proposed Records of Decision	Testimony Before Senate Interim	ŝ	Systemization Process - Tooele	"Permitting Fact Sheet Draft 2	Miscellaneous umatilia issues Risk Assessment Meeting	Meeting Notes-Advisory Comm	Risk Assessment Meeting	Comments on Draft Fact Sheet#2	Selection of CDCAC Chairperson	GB Rocket Fire Incident Report	RCRA & Air Emissions Issues	Indirect HRA for TOCDF	Agency Reorganization	NOD Cover Letter		Demil Mtg/ Draft	Chem Demil Mtg/ Draft Comments	Activity Summary	Cooperative Agreement/draft	DISC OF RETERIORS	500min 500min 500000000 Bid
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	Assessment of Alt. Tech. Rprt	ADA at Umatilla Depot	UAD Budget Meeting	GB Release from the Common Stack	NOD #5	Response to US Army's Plan to Incinerate	DEQ's Comments for the USACMDA	Follow-up Phone Convrstn w/ TMiller	Proposed Cleanup Plans Mtg	Annual HW Generation Report	Chem Demil Cit Adv Comm Mtg	EPA's Response to the NRC Report	Comments on the Exec Summary	NRC Report, review, comments	CEPPO Risk Mgmt Planning	Chem Demil Cit Adv Comm Mtg	Rev Com CSDP Air Filter Design	Permit Appl Review-3rd NOD	UAD Committee Follow-up	Umatilla Funding	UAD Citizens Advisory Comm	Chem Demil Cit Adv Comm/Roster	Notes from Umatilla Meeting	Overview of the COMPDEP Model	Facility Proj Management Plan	RCRA & Air Permit Applications	Chem Demil Wrkgrp Conf Call	Advisory Committee	CSEPP Fact Sheet	1992 TSDF Billing	Umatilla Conference Call	Public Info. Materials Requested	Current Stckples Deteriorating	Current Stckples Deteriorating	Statute Trtmnt Strge Disposal	Dioxin Emission Limits	EPA in Surrogate Trial Burn	Cost Pricing Proposals	Original Cooperative Agreement	Destroy Stockpile of Obsolete Chemicals	UAD - Cit Adv Comm	Notice of Permit App Defency	UMCDF Second NODs	Concerned Citizen, Nerve Gas	Destroy Stockpile	
	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence		10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	10 Correspondence	
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Letter	Overview	Letter	Letter	Fax/Memo	Report	Mmo/Fax	Мето	Letter	Letter	Letter	Мето	Report	E-Mail	E-Mail	E-Mail	Review	Summary	Letter	Letter	Letter	Letter	Chart	E-Mail	Мето	E-Mail	Letter	Report	E-Mail	Summary	Letter	Мето	Letter	E-Mail	Letter	Memo	Мето	Letter	Fax/Letter	Letter	Letter	Мето	Letter	Trnsmttl	Letter	Letter
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Chronology of the Project	Chem Weap Demil&Dis:GB&VX Camp	Request for Info.on Demil	NOD	Umatilla NOD Transmittal	Incinerator Project Status	RCRA Deact Furnce Waste Drums	Governor Authorization of CAC	Chronology of Project	List of Hazardous Substances	CSEPP	OVT at the JACADS	Project Status & Issue Report	Finding Funds 4 Tribe Involvmnt	Met Station	Open Burning/Open Detonatn Pit	Chem Stckpl Disp Sys	Sumbittal of Clsre Pln, Phone	RCRA Trial Burn for Liquid Incin.	NOD	Fee Adjustment	Review & Comments Review	Wipe Testing for Furnace	Clean-up/Closure	June 1992 RCRA Closure Plan	Cleanup of Popping Furnace	Revised Schedule for Clsre Doc.	Metereorological Monitoring Station Setting	Public Meeting	Postpone Clsre Pln, Phone Use	Correction of Address	IRZ\PAZ Population	Nerve Agent Incin. Questions	Incineration Project	Dept. Position on Cndcting brn	Agencies Final Comments on Part B Permit	Comments on Draft NOD	Changing Furnace Burnout Proc	Burnout Rationale	Air Contaminant Dschrge Prmt	Amendment to Closure Plan	Burnout & Removal of Furnace	EMSL TA for XRF	Land Use Compatibility Statmnt	Ancillary Support Projects	Ancillary Support Construction
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287	10	Correspondence	Air Contaminant Discharge	വ	23	91	Letter
288	10	Correspondence	JACADs Trl Brn POHCs Dcn Soltn	ហ	5	16	Memo
289	10	Correspondence	Air Containment, Air Pollutn	S	9	16	Letter
290	10	Correspondence	NON, installation of Tank	4	16	16	Letter
292	10		JACADS Liquid Injection	ო	4	91	Memo
293	. 10		Part B HW, Offcr of Installtn	7	21	91	Letter
294	10	Correspondence	Signatories on RCRA Permit	ed.	28	91	Letter
295	10	Correspondence	Lbility Fed Gov Question	12	13	06	Memo
296	10	Correspondence	Fed gov Lblty, Umatilla	12	4	90	Letter
297	10	Correspondence	Umatilla Depot Incinerator	11	19	90	Мето
298	10	Correspondence	Part B Application Change		ഹ	06	Letter
299	10	Correspondence	Umtla Dpt Incin., Pblc Prtctn	10	29	90	Letter
300	10	Correspondence	Changes to RCRA Part B Permit	10	11	90	Letter
301	10	Correspondence	RCRA Prmt App CSDP	10	თ	90	Letter .
302	10	Correspondence	Permit App UMDA	10	ഹ	90	Letter
303	10	Correspondence	Sampling Plan UAD Closure Plan	a.	56	90	Summary
304	10	Correspondence	Approval of UAD Closure Plan	თ	18	90	Summary
305	10	Correspondence	RCRA Permit Appl Enclosed	80	27	90	Letter
906	10	Correspondence	Visit to JACADs	æ	23	90	Transmttl
307	10	Correspondence	Request of OR Emerg. Mngment	œ	21	90	E-Mail
308	10	Correspondence	Amendment to Closure Plan	7	56	90	Letter
309	10	Correspondence	Revisions to Closure Plan	7	26	90	Letter
310	10	Correspondence	Addendum to UMDA Furnace Clsre	9	29	90	Letter
311	10	Correspondence	RCRA/\$Fund Overlap	9	27	90	Memo
312	10	Correspondence	Issues to be Solved in Closure	9	근	90	Letter
313	10	Correspondence	US - Soviet Weapons Reduction	9	9	90	Memo
314	10	Correspondence	Popping Furnace Closure Schdl	S	22	90	Мето
315	10	Correspondence	Followup Info. from Phone Conversation	S	15	90	Letter
316	10	Correspondence	4/10/90 National ICCB Meeting	S,	σ	90	Transmittal
317	10	Correspondence	Conference call Chem Warfare Agent	4	20	90	Memo
318	10	Correspondence	UAD Popping Furnace ClosurePin	ጥ	8	90	Letter
319	10	Correspondence	Revised CSDP Schedules	4	17	06	Memo
320	10	Correspondence	National ICCB Meeting	4	10	90	Memo
321	10	Correspondence	ICCB Meeting attendance	ო	28	06	Transmittal
322	10	Correspondence	JACADs RCRA Permit	en.	15	90	Мето
323	10		Revised Closure Plan for Deactvtn Furnance	m	თ	90	Letter
324	10	Correspondence	Tank Integrity Assessment	m	9	90	Letter
397	10	Correspondence	DEQ included in Committee	m	ø	90	Letter
325	10	Correspondence	RCRA Permit Document Request	7	12	90	Letter
326	10	Correspondence	RCRA Part B App. changes Requested	2	σ	90	Letter
327	10	Correspondence	Phone Use Rpt, Info Closure Plan	ч	11	90	Summry
328	10	Correspondence	Compliance Order HW-ER-89-67	П	ა	90	Letter
329	10	Correspondence	Small-arms Firing Range	12	18	83	Letter
330	10	Correspondence	Deactivation Furnace Closure	12	, - 1	83	Letter
331	10	Correpsondence	UST Leak Testing Certification	11	17	83	Letter
332	10	Correspondence	Telephone/Fax #'s for POCs	11	14	68	Memo/Fax
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Inc	Certifications & Tank Integrity	Deny RCRA Permit	Notice of Final Determination	Tooele Prmt Word Disks	Deadline Extension-Thank You	Interagency Agremnt for UAD	Interagency Agreement	Deadline Extension-Granted	Apprval of Schedule for Tank	Proposed RCRA Permit Denial	Deactivation Furnance	APE 1236 Deactivation Furnace	Umatilla IAG	Remdl Invest, of Explsv Wshout			Mailing List for HW Incin Prmts	Incenerator Project.	RCRA Part B Completion	Conference Call on 03-06-89	Incin. Final Operating Permits	Notice of Deficiency Warning	Cooperating Agencies Meeting	Review of DOD's Instruction	Public Scoping Meeting	RCRA Part B - OB/OD UMDA	USTs at Umatilla	OB/OD Completeness	OB/OD Completeness Check, Phone	Permitting Info. & Nonprmtting	Tooele Part B Review Spprt Doc	Completeness Review (Part B)	Popping Furnace Deadline Appl	Revw of RCRA Permit App.	Popping Furncace & OB/OD Act	CSDR Team EPA/State Review	CSDP Tentative RCRA review	Incomplete Applications	Proposed Nerve Agent Inc Wkgrp	Proposed Nerve Agent Inc Wkgrp	Funding Request-Director's Ltr	Thank You Letter to FHanson	Deactivation Furnace Upgrade	OAR for Aquatic Toxicity Test	Appoint two Representatives
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Local Intergov't Consultion Board	Inspection Visit	Full-Time Person Needed		Final Minutes to 2-18-88 mtg	Installation Restoration Program Plan	Invite to Inspection	Conference Call and Info.	Permitting of Popping Furnace	Review Comments from -	Army ROD & Permit Schedules	Emergency Response Concept Plan	Disposal of Chemical Munitions	EPA Review of CDC Proposal	Nonrequirement of Permit	Incinerability of Impurities	Emmisions Test Report for CAMDs	Pasadena, CA CAD Workgroup Mtg	Protecting Public Health	Demil of Nerve Agent Concerns	Meeting w/Army, 11/12-13/87	Materials on Perceived Rsk	Tooele Report & NOD Comparison	Released Reports on Incidents CAMD	Interim Safety Report	Mailing List Addition	Nerve Agent Incidents Reports	ecting Public Health	Chem Incid. JACADs, CAMDs Toole	Final RCRA Fac. Investigation	>	Schedule for Mtg. Aug. 5	Nerve Gas Demilitarization Note	Mailing List	man Fugate schodulo Nrmo Incin	group for FTS	SWMI Investigation Meeting Sum		Procsing Fee HW Incin App	Incinerator Prmt Act Schedule	CDC Mtg, Safe Expsre Levels	Health Aspects of Emerg. Rspnse	Register Community Position	Response to House of Rep Lttr	Invstgtn Prpsl Unaccptble	
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		Chem. Weapns disposal, mtg	Wrkgrp Cnfrnce Call, Trail Burn	Participation in Pblc Hearing	Addt'l Info to Hearing	3/25-27 Mtg. RCRA Prmts Demil	Confidentity Claim Convstn '	Analysis of Database	Investigation Report Chem Incident	Disposal of Lethal Chem Agents	Briefing Concrning GB Release	DOD Draft Instruction Comments	Response to October 2, 1986	Review of Attachment D-2	NOD Tooele South CSD	Groundwater Monitoring	Revised "Model" NOD	CDC Exposure Limit/draft	Notes from Phone Conversation	HW Print Fee	Conf Call on NOD for Demil Inc	"Model" NOD	Fed. Facilities Compliance	Draft Prgrammtc Env. Impct	RCRA Part B Permit	Secrecy Agreement	HW Inventory of Sites	Federal Fac Compliance Issues	Proposed Chem Agent Inc Meetng	Formation of Prmt Wrtr Wrkgrp	Storage/Trtmnt/Disp - GB, VX, HD	Mandating Disposal Stckple	Army Concept Plan Briefing	"Environmental Significance"	NOV Response	DOD RCRA Incineration Issues	Requirements for Inspectors	What to do w/HW at the Depot	Quarterly Rprt of HW Storage	Information Sheet	Response to NOV	Request Furnsh Delvry Status	Attachment 2, Part B Checklist	Signatories to DOD Prmt Appl	Consent Agreement& Final Order	Consent Agreement & Fnl Order	Prog Implementation Gudnc Syst
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	Index of Adr. stative File	Appendix 1	Tape 3, Side 3, EQC in Pendleton	DEQ Directors Recommendations to EQC on BAT	Proposed Prmt Conditions from Commission Mtgs	Dept. Recommended Permit Cndtns from Commsn Mt	Ostns about proposed UMCDF	Transmittal of Public Comments	Concerns regarding Emergency Preparedness Issu	Tape 1, Side 1 and Side 3	Tape 2, Side 2 and Side 4	Tape 3,	Response to Umatilla Documents for 11/15/96	EQC Meeting 11/14-15/96 in Portland	Tape 3	Tape 2, Side 2 and Side 4	Tape 1, Side 1 and Side 3	Transmittal of Umatilla Doc in Prep for 11/15/	Best Available Technology Finding	Notice to Persons Interested in Proposed Incin	Copy of OSU Dioxin Paper	Rpt to Questions on Dioxin Formation at UMCDF	EQC Work Session 9-27-96	EQC Meeting 11/22/96 in Pendleton	Meeting	EQC Meeting 11/14-15/96 in Portland	EQC Minutes 10/11/96 Regular Meeting	Handout for 10-11-96 EQC Meeting	EQC Meeting, Umatilla Portion	EQC Meeting Agenda for 10/10-11/1996	EQC Work Session 10-10-96	6 and	Side 5 and Side 7	EQC Meeting Agenda for 9/27/96	Discussion of proposed permit condition-UMCDF	Discussion of ORS466.055 Findings	Discussion of ORS 466.055b Findings	Executive Summary from the NRC report on AltTe	Response to HLorenzen's 9/5/96 letter	EQC 9-27-96 Meeting in Portland	November EQC Meeting	EQC Worksession 9/27/96 list of goals	Leak incindent at Tooele, Utah	Public survey and public info activities	Agenda Item H, EQC Meeting 8/23/96 BAT	UMCDF OEM Presentation to EQC	EQC Meeting notes from 8/22/96	Tape 1, EQC Meeting
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Tape 2, EQC Meeting	Tape 3, EQC Meeting	EQC Meeting Agenda for 8/22-23/96	Written Testimony from KJones 8/22/96	Letter from Rep.Chuck Norris	Tape 1, EQC Meeting, Afternoon Session	Tape 2, EQC Meeting, Afternoon Session	Tape 1, EQC Meeting, Evening Session	Tape 2, EQC Meeting, Evening Session	DWysocki unable to attend August EQC meeting	Request for attendance to 8/22/96 EQC Mtg	UAD items for 8/22-23/96 EQC Meeting	Transmittal of additional info on UMCDF	Transmittal of info for EQC Meeting 8/22-23/96	EQC 7/11/96 worksession R.A.response issues		Transmittal of "US Chem Destr.Frogram:Views	Transmittal of Documents to EQC	Invitation to submit Alt. Tech videos	EQC Meeting Agenda for 6/11-12/96	Interagency Agreement - DEQ & OSU	Response to James Quigley 5/30/96 lerter	Ltr to JHaley w/MHarrison Testimony to EQC	Ltr to JGorrell requesting additional info		Karyn Jones' Written Testimony for 5/17/96 EQC	Status of Emergency Response	Material Submitted by Karyn Jones	Comments of Destruction of Chem Weapons at UAD	Worksession Agenda	EQC Meeting Agenda for 5/16-17/96		EQC Worksession air presentation 5/16/96	EQC Work Session Potential Alt. to Incin	EQC Work Session Potential Alt. to Incin	EQC Work Session, Tape 1	EQC Work Session, Tape 2	EQC Work Session, Tape 3	EQC Work Session, Tape 4	EQC Work Session, Tape 5	Umatilla Chemical Weapons Destruction Permits	Transmittal of Alternative Technologies info	Handout to EQC from Brett McKnight, DEQ					
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CMA/EPA BIF Wrkshop	4068.Mgmt Standards for HW	Meteorological Monitoring Plan	Alternative Technologies /Army	Addendum to Methodology for Assessing Health	Federal Register/Proposed Rule	Federal Register/Proposed Rule	Public Opinion Survey	Highst Best Trtmnt Required	Proposed Nerve Agent Inc Proc	Fed Fac Compliance Act	Chemical Weapons Disposal	HW Incinerator Proposed Contrl	HW Incinerator Proposed Contrl	Wkshp Review RCRA Trial Burn	PIC Control for HW Incinerator	HW Incineration Measurement	Trial Burn Observation Guide	Reviewing Trial Burn Reports	Permit Conditions & Trial Burn	HW Incinerator Inspection Man.	CO Control HW Incinerator	Emer Resp Prog Guidance/Final	M P F Heating Curve	HW Incinerator Permits	Metals Partitioning	Safely Destroying Chem Weap	Permit Conditions & Trial Burn	Permit Denial Appeals, DA sig.	Pre-Proposed Munitions Rule	Draft Military Munitions	Redraft of Mltry Mntns Rule	Utah Administrative Code	Highest & Best Treatment	Chemical Destruction Program	Fed Reg. Dspsl Chem Agents	House Bill No. 465	Reopening of Public Comment Prd	Federal Facility Compliance	Amendmnt to Owners & Operators	Amedment to Owners & Operators	Long- Term Exposure to GA, GB	Federal Register re: RCRA BDAT	Intent to Prepare EIS	Regulations Applicability of the NEPA to RCRA	Note: Hard Coomicing Control		
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1365	99 Misc - Demil	Pblc Ntce Johnston Atoll Chem.	9	28	95	Notice	
1360	99 Misc - Demil	Proposed Rule Stage - #4068	11	14	94	FedReg	
1366	99 Misc - Demil	Disp of Chem Agents & Munition	ស	26	94	Present	
1359	99 Misc - Demil	. Tech.	5	ო	94	Memo	
1358	Misc -	Proposed Rule Stage - #3746	10	25	93	FedReg	
1357	99 Misc - Demil	PartII Risk Mngmt for Accidental Release	10	20	93	FedReg	
1356	99 Misc - Demil	DOD Authorization Act	2	2	93	Act	
	99 Misc - Demil	CSDP Schedule	12	10	92	Schedule	
2131.	99 Misc - Demil	Proposed Umatilla Nerve Agent Incin Process	10	9	92	Process	
6	99 Misc - Demil	Facility Management Plan	m	0	92	Plan	
1355	99 Misc - Demil	House Bill No. 465	7	26	92	Bill	
2130	99 Misc - Demil	Internatl Citizens Accord on Chem Weapns Disps	11	10	91	Mtg Notes	
1354	99 Misc - Demil	Prgrss Updte Interm Remdtn Actn	7	23	91	Мето	
1353	99 Misc - Demil	A/E Support in Doc. Prepartn	-	2	91	Мето	
1344	99 Misc - Demil	GAO Report	10	ო	90	Letter	
1343	99 Misc - Demil	Automation Workshops	σ	21	90	Letter	
1342	99 Misc - Demil	DEQ Mts Army Env Branch Part B	æ	24	06	Мето	
1341	99 Misc - Demil	Visit to JACADs, Shkdwn Opertn	æ	14	06	Report	
1340	99 Misc - Demil	RGIs Changed, One RSM	9	23	90	Letter	1
		US & Soviet Agrmnt Chem Weapons	9	9	90	Letter	
1339		DOD Draft Tstmny Stckple	4	m	90	Мето	
1338	99 Misc - Demil	Programs schedules Revision 2	m	0	90	Scheduls	
2322	99 Misc-Demil	Hazardous Waste Facility Permit Fee	11	7	83	Memo	
1337	99 Misc - Demil	Proposed Decision to Deny Prmt	80	30	83	Letter	
1336	99 Misc - Demil	Popping Furnace Admin Record	8	59	83	Chart	
S3	99 Misc - Demil	Popping Furnace Administrative Record	œ	59	83	Chart	
en	99 Misc - Demil	Issuance of RCRA Permit Furnce	7	19	68	Letter	
1,E	39 Misc - Demil	CSDP Dsgn & Opertn	7	9	83	Letter	
334	99 Misc - Demil	Replament Dir. RCRA Revisions	М	0	68	Rplcmnt	
00 00	Misc -	Installation Restratn Program	ထ	7	88	Report	
335 1 6	Misc -	UMDA Deactivation Furnace	ო	14	88	Letter	
5 331	99 Misc - Demil	Joint Legsltve Committee	2	10	88	Tstmony	

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2289	287		RA & Met Station	UADA Audit	12	20	94	Мето
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2297	287		RA & Met Station	Met Monitoring Plan for the Umatilla Depot	٢	15	94	Report
2290	287	RA & M	RA & Met Station	Hermiston Air Quality & Met Monitoring Plan	Н	0	94	Report
2294	287	RA & M	RA & Met Station	Response to OR DEQ System Audit For UMDA Met	0	C	O R	Report
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	1841		හ	Public Notices	Fact Sheet for Draft HW Permit	ą.	ഗ	96	Fact Sheet
	1951		6	Governor Corres.	Letter of Concern to EPA re: RCRA issues	-	22	96	Letter
	1378	¢	σ	Governor Corres.	Response to 2/22&3/7,96 Ltrs from PDeFazio	m	19	96	Letter
	1953		g	Governor Corres.	Letter to DeFazio from Governor	4	m	96	Letter
	1952		σ	Governor Corres.	Letter to Gov from DeFazio	ო	25	96	Letter
	1531		6	Governor Corres.	Rpt on Status of Umatilla Permitting Decisions	5	31	96	Memo
	1967		o,	Governor Corres.	GDecker response to Gov letter 10/7/96	11	7	96	Letter
	1968		o,	Governor Corres.	Letter to WPerry re:EQC	10	14	96	Letter
	1966		9	Governor Corres.	Response to D173Letter from JChien	11	80	96	Letter
	1017	1	10	Correspondence	Letter from ROrton to DeFazio	5	9	96	Letter
	1671	,7	10	Correspondence	DeFazio's Reponse to Army comments 7/15/96	7	15	96	Letter
	1707	,-7	10	Correspondence	White House Correspondence	7	17	96	Letter
	1708	1	10	Correspondence	PMCD memo re: EQC Meeting 8/22/96	00	27	96	Мето
	1847	,-,	10	Correspondence	Response letter to Wendell Ford	6	14	96	Letter
	2261	17	10	Correspondence	Public Comment Received Ater 11/15/96	11	18	96	Letter
	1854	,-1	15	CTUIR	Unable to attend EQC Briefing on 4/12/96	4	12	96	Letter
	1567	-	15	CTUIR	CTUIR/SSRP Follow-up on DEQ Briefing to EQC	4	26	96	Letter
	1629	, ,	15	CTUIR	Response to 4/26/96 letter	ഗ	26	96	Letter
	1611	v-1	32	Other Reports	M55 Rocket Separation Study	11	22	82	Report
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	1426		55	Alternative Tech	Recommendations for Disposal	m	7	94	Report
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	1697	w	80	CSEPP	UMCDF OEM Presentation to EQC-invitation	œ	15	96	Letter
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	1702	w	80	CSEPP	UMCDF OEM Presentation to EQC-invitation	œ	16	96	Letter
	2083	w	80	CSEPP	Comments to be entertained by EQC	11	13	96	Letter
	2075	ω	80	CSEPP	November 5-6, 1996 Agenda Proposal	10	14	96	Мето
	2017	ω	81	CAIRA Plan & Update	Change 1 to UMCD CAIRA Plan, dated 4/96	7	31	96	Мето
	2269	ω	81	Combustion Risk	Draft Pre-Trial RA Proposed at Umatilla Chem.	4	0	96	Report
	2268	8	87	Combustion Risk	Draft Pre-Trial RA Proposed at Umatilla Chem.	*5"	0	96	Report
	2257	J1	92	EQC Documents	Tape 1, Sides 1 & 4, EQC in Pendleton	11	22	96	Cassette
	2258	U1	92	EQC Documents	Tape 2, Side 6,2, and 5, EQC in Pendleton	11	22	96	Cassette
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1922	92	EQC Documents	Emergency Update for 5/17/96 EQC Meeting	4	18	96	Letter
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1216	92	EQC Documents	Presentation to the EQC	2	6	96	Letter
1217	92	EQC Documents	Presentation to the EQC	2	9	96	Letter
1042	92	EQC Documents	Provide Comments; Video	12	56	95	Letter
1032	92	EQC Documents	Adoption of Rules Chapter 340	4	25	98	Мето
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2302	255	Alt Technology	EcoLogic Toronto Update	0	0	0	Video
2303	255	Alt Technology	EcoLogic Chemical Demilitarization Update	0	0	0	Video

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SUMMARY OF PUBLIC COMMENTS AND COMMISSION RESPONSES

Hazardous Waste Treatment and Storage Permit and ORS 466.055 and 466.060 Criteria

U.S. Army Umatilla Chemical Depot Umatilla Chemical Demilitarization Facility I.D. Number: OR6 213 820 917

February 7, 1997

This Response to Comments document has the following Sections:

I. Introduction

III. Direction From Commission

II. Comments Received

IV. Response to Comments

I. INTRODUCTION

The U.S. Army has applied for a hazardous waste treatment and storage permit to incinerate chemical agent munitions. The incineration treatment of the chemical agents, along with the various munition components consisting of explosives, propellants, and metal casings, is sometimes referred to as "demilitarization."

The Department of Environmental Quality reviewed the hazardous waste permit application and determined that the application was complete in accordance with Title 40 Code of Federal Regulations [40 CFR] Section 124.3. The Department then issued for public comment the draft hazardous waste permit and the air contaminant discharge permit. Also issued for public comment was the Pre-Trial Burn Risk Assessment [PreRA], and, an invitation to comment on the ORS 466.055 and 466.060 criteria pursuant to which the Environmental Quality Commission must make affirmative findings before it can issue the hazardous waste permit. The

comment period ended November 15, 1996.² At a meeting held on November 22, 1996, the Department was directed by the Commission to finalize the hazardous waste permit decisions.



¹ Adopted as Oregon Rule at OAR 340-100-002.

² The original comment period was extended on June 15, 1996.

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II. Comments Received

All comments received during the comment period were provided to the Commission for its review. The comments were also placed in the administrative record maintained at the Department office in Bend.

At the November 22, 1996 meeting the Department provided to the Commission a summary of the comments received during the comment period. In general, the following statements can be made about the comments received.

Statistics

- > 188 submittals (both verbal testimony and written comments) were received and entered into the administrative record. A submittal may have contained anywhere from one comment to tens of comments. Two submittals were noted but did not contain any testimony.
- ➤ Out of the 188 submittals, 67 were from the immediate region (e.g., Hermiston), 33 were from the region (e.g., Tri-Cities and Pendleton), and 88 were from Out-of-Region (e.g., Portland).
- > Of the 67 submittals received from the immediate region, 48 (72%) were in favor of issuing the permit; 19 (28%) were not in favor of issuing the permit).
- > Of the 33 submittals received from the region, 12 (36%) were in favor of issuing the permit; 21 (64%) were not in favor of issuing the permit.
- > Of the 88 submittals from out-of-region, 6 (7%) were in favor of issuing the permit; 82 (93%) were not in favor of issuing the permit.

General

- > The vast majority of the comments were directed towards the Commission's findings of the ORS criteria. Very few submittals dealt directly with specific conditions of the hazardous waste permit or specific items with the PreRA.
- > Based on testimony from the several Commission meetings, the Commission directed that several additional permit conditions be included in the hazardous waste permit.
- Submittals received from the U.S. Army and EPA Region 10 did contain many comments on specific conditions of the permit.

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Issue: Incineration Is The Best Available Technology

120 submittals contained comments regarding whether incineration represents best available technology. The significant comments are listed below.

Agree A

- Incineration has been found by independent experts to be an acceptable technology
- JACADS and Tooele are operating effectively and efficiently.
- Currently, incineration is best available technology.
- Alternative technologies are immature for chemical agent.
- There are no viable alternative technology for metal parts and energetics except incineration.
- EPA and Department of Health and Human Services contends that incineration is a safe and proven method.
- Continued storage is not a technology.
- Incineration has more control than similar industrial applications.
- Need more time to develop information on alternative technologies.

Does Not Agree

- Incineration is unsafe and costly.
- JACADS and Tooele have had experiences of upsets and operational problems.
- Incineration emits toxic chemicals and would/could effect human health, the ecology, and agricultural crops.
- "Closed-loop" technologies are better because they do no emit toxic chemicals.
- Reconfiguration and storage, or continued storage alone, and then wait for a better treatment technology is preferable.
- Other countries are using alternative technologies.
- Some alternative technologies have commercial scale applications.

Issue: The Facility Will Not Cause An Adverse Effect To Human Health Or The Environment

66 submittals contained comments regarding whether an incineration facility is needed. The significant comments are listed in the following column.

Agree

- The permit should be issued to get rid of the threat posed by chemical agent munitions
- Findings and recommendations from the NRC conclude that incineration is safe
- Delays will cause increased exposure from leaks
- Incineration is a safe technology
- Johnston Atoll ecological monitoring has shown no adverse effect

Does Not Agree

- A comparative assessment between incineration and alternative technologies is necessary to reach a decision.
- Incineration will emit dioxins and other toxins which at low dosages will create human health and environmental harm.
- The Pre-Trial Burn Risk Assessment is flawed because it omitted issues such as not evaluating certain pathways, not evaluating synergistic effects, not accounting for all the potential chemical emissions, etc.,
- The Chemical Stockpile Emergency Preparedness Program (CSEPP) is not prepared; the permit

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should not be issued until it is. Sirens are not working, schools are not pressurized, inadequate resources at local level, the Emergency Operations Center is not pressurized and must use gas masks in an emergency, inadequate notification to immediate community, etc.,.

Issue: Applicant Has Demonstrated Ability And Willingness To Operate The Facility In Compliance, And, Applicant Has Demonstrated Financial And Technical Capability.

24 submittals contained comments regarding whether the Applicant (U.S. Army) has demonstrated adequate capability. The significant comments are listed below:

Agree

- Tooele and JACADS are built and operated well
- There is trust in the government that they have the expertise and care to insure safe operation

Does Not Agree

- The Army has not been able to operate the JACADS and Tooele facilities adequately
- The Army has had a history of misrepresentation, misinformation, and deceit
- The Army has been fined at JACADS by EPA for non-compliance

Issue: The Facility Is Needed

41 submittals contained comments regarding whether an incineration facility is needed. The significant comments are listed below.

Agree

• The risk of storage, and storage operations are more than the risk of incineration

Does Not Agree

- Risk of storage is exaggerated and there is no need to rush to incinerate
- The risk of storage can be lessened by reconfiguration

Issue: Public Participation

27 submittals contained comments regarding public participation. The significant comments are listed below.

<u>Agree</u>

- Commenters appreciated the opportunity to address the Commission face-to-face
- Citizens have been active and informed on the project

Does Not Agree

- The State has not engaged in a government-togovernment relationship with the Confederated Tribes of the Umatilla Indian Reservation [CTUIR]
- DEQ has acted as an advocate of incineration, or, not as an advocate for the environment

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- Public comment period was extended
- DEQ has maintained an office in Hermiston
- Commission and Department decision-makers were not at some public forums
- There is too much information to review and not enough time for people to understand all the issues

Various Issues:

Several submittals contained comments regarding various issues. These issues mentioned are listed below.

Agree with Permitting

- The Chemical Stockpile Emergency Preparedness Program (CSEPP) is not prepared; the permit should be issued to get rid of the threat posed by chemical agent munitions.
- Objection to commenters from out-of-area trying to stop the project
- There is adequate oversight for the project
- Willing to accept processing risk over risk of continued storage
- There has been a multitude of research and studies on the project
- Munitions are deteriorating with age
- Transportation is not an option

Does Not Agree with Permitting

- Dissatisfaction with the Environmental Impact Statement
- Issues of Environmental Justice
- Oregon should follow lead of other states trying to halt incineration
- Issues of previous exposures from Hanford
- There should not be a delay in permitting the facility
- No import of other waste should be allowed Federal law prohibits transportation so the stockpile must stay and be destroyed
- The stockpile should be moved to Tooele, Utah or JACADS
- The need to limit operations during adverse weather conditions
- The Chemical Stockpile Emergency Preparedness
 Program is not adequately ready. Sirens are not
 working, schools are not pressurized, inadequate
 resources at local level, the Emergency Operations
 Center is not pressurized and must use gas masks in
 an emergency, inadequate notification to immediate
 community, etc.,

III. Direction From The Commission

At the November 22, 1996 meeting, the Commission made a unanimous finding that the baseline incineration system as proposed by the U.S. Army is best available technology. After making this finding, the Commission then deliberated on the remaining ORS 466.055 and 466.060 criteria. The Commission stated that the remaining criteria could be found to be made in the affirmative, and directed that the Department and the Attorney General draft an Order for Commission issuance.

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After deliberations on the remaining findings, the Commission reviewed potential permit conditions to be included. The administrative record of this meeting indicates what specific conditions are needed to be included in the hazardous waste permit. The permit conditions, as deliberated by the Commission, have been added to the final hazardous permit (see Attachment A for a listing of the permit conditions).

The Commission also directed the Department to review the Army's comments and make the appropriate technical corrections to the hazardous waste permit, as well as corrections from other comments. The Department has conducted this review and made the appropriate changes. A discussion of these changes, as required by 40 CFR 124.17(a), follows in section IV.D of this document.

IV. RESPONSE TO COMMENTS

IV.A. Commission Findings

The Order that the Commission issued on February 7, 1997, serves as the formal decision and Response to Comments. The Order makes effective the affirmative findings for the ORS 466.055, 466.060, and OAR 340-120 criteria, and, summarizes some of the important issues, along with the documentation and testimony (from the Commission's administrative record) used in reaching the hazardous waste decisions.

IV.B Summary of Commission Findings

The Order issued by the Commission on February 7, 1997 stated the following about the findings pursuant to ORS 466.055, 466.060, and OAR 340-120:

For the finding that the baseline incineration system is best available technology: The Commission heard testimony from alternative technology vendors, representatives of the Army (both representing alternative technology and incineration), and other experts and stakeholders from the public, both from within the region and without. The Commission also toured the similar-site facility located near Tooele, Utah.

The Commission deliberated on the issues of operational history at Johnston Atoll and Utah, issues of dioxin emissions and combustion by-product formation, issues of possible neutralization of mustard agent and other possible technologies, and issues of availability and schedule. The Commission reviewed many written comments and heard testimony regarding alternatives. The Commission was particularly persuaded by the BEST AVAILABLE TECHNOLOGY REPORT prepared for the Department by Ecology and Environment, Inc., the REPORT ON DIOXINS by Dr. Kristina Iisa, Oregon State University, October 1996, and testimony of Army Assistant

³ Adopted as Oregon Rule by OAR 340-100-002.

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Secretary Decker regarding potential neutralization of mustard agent. The Commission has responded in the affirmative by vote on November 22, 1996 and issued an Order dated February 7, 1997 that the baseline system is best available technology.

For the finding of meeting the 250 foot setback: The Commission reviewed the Department's staff report dated November 15, 1996 and responded in the affirmative that the facility meets this criteria.

For the finding of owner and operator capability: The Commission heard testimony from representatives of environmental organizations, the Army, and from the public regarding the operational histories at Johnston Atoll and Tooele Chemical Disposal Facility. From the testimony and comments, the Commission responded in the affirmative that the owner and operator has demonstrated adequate capability.

For the finding of adequate compliance history: As above, the Commission heard testimony of representatives from environmental organizations, the Army, and from the public regarding the operational histories at Johnston Atoll and Tooele Chemical Disposal Facility. The Commission also reviewed the Department's November 1996 staff report regarding in detail the Army's compliance history at Johnston Atoll. From the testimony and comments, the Commission responded in the affirmative that the owner and operator has demonstrated adequate capability.

For the finding that there is a need for the facility: The Commission reviewed written comments and heard testimony regarding the need. The Commission heard issues regarding the potential to disassemble and store munitions, or even continue storage until better technologies are developed, rather than continue with incineration. The Commission concluded that UMCDF will reduce, and eventually eliminate the risk to surrounding communities from continued storage of the chemical agents and munitions; therefore the need for UMCDF is demonstrated because operation of the proposed facility will result in a higher level of protection. From the testimony and comments, the Commission responded in the affirmative.

For the finding that the facility will have no major adverse effect on public health and safety, or the environment: The Commission reviewed written comments and heard testimony regarding the potential effects from the UMCDF. The Commission became aware of issues of dioxin and furan formation, known and unknown combustion by-products of incineration, and of design controls proposed for the UMCDF. The Commission was particularly persuaded by the DRAFT PRE-TRIAL BURN RISK ASSESSMENT prepared for the Department by Ecology and Environment, Inc., REPORT ON DIOXINS by Dr. Kristiina Iisa, Oregon State University, PERSPECTIVES ON THE UMATILLA QUANTITATIVE RISK ASSESSMENT RESULTS prepared by SAIC, September 1996, DEQ and Ecology and Environment RESPONSE TO RISK ASSESSMENT ISSUES, and testimony of Gary Boyd, SAIC, before the Commission on November 22, 1996. From the testimony and comments, the Commission responded in the affirmative.

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IV.C Changed Permit Conditions Based on Commission Direction

As part of its deliberations to make findings on the ORS criteria, based on the testimony from the Applicant, the Department, and from interested parties, and based on the comments and concerns raised by interested parties on emergency response issues, the Commission decided that additional permit conditions should be made part of the hazardous waste permit. In accordance with 40 CFR 124.17(a)(1),⁴ Attachment A lists the permit conditions that have been added or changed. Through its deliberations, these conditions were included in the hazardous waste permit by the Commission because they are deemed necessary to protect human health and the environment.

IV.D. Technical Changes to Hazardous Waste Permit

At the November 22, 1996 Commission meeting, the Department was directed to incorporate the appropriate technical changes to the permit that do not affect policy decisions. The Department reviewed comments made by the U.S. Army and EPA Region 10 and made some permit condition changes based on significant comments.

In accordance with 40 CFR 124.17⁴ and at the direction of the Commission, the following significant changes have been made to the hazardous waste permit.

IV.D.1 Technical Significant Changes Based on U.S. Army Comments

The following comments were submitted by the Army November 12, 1996 and entered as comment no. 143. The following Army comment numbers are from that submittal.

- Based on Army comment no. 9, the Department has changed permit condition I.W to allow for ten days reporting, instead of three, in order to allow the Permittee to report timely, and to allow for a more thorough report.
- Based on Army comment no. 22, the Department has changed permit condition IV.H.4. to allow primary sumps to be changed out for only those primary sump systems that detect liquids in interstitial areas (between liners), instead of all sumps per campaign/annually as proposed. The Department determined that based on the small size, the potential for tank system compromised by too much "chipping out" of the surrounding concrete, and the design of the buildings themselves which minimize releases to the environment, it would be better just to remove, inspect, and repair those primary sump systems that detect leaks between the primary liner and the secondary containment.

⁴ Adopted as Oregon Rule at OAR 340-100-002.

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- Based on Army comments no. 25 and no. 26, the Department agrees to the requirement for Total Organic Carbon (TOC) to be measured during the trial burns and not as a continuous emissions monitor. There is not a continuous emission monitor for TOC. The Department has eliminated permit condition VI.A.3.iii., and has added permit condition VI.A.5.iii.c.
- Based on Army comment no. 45, the Department agrees that sulfur dioxide (SO₂), hydrocarbon (HC), and hydrogen chloride (HCl) do not need to be measured in the Metal Parts Furnace discharge airlock. It is sufficient to measure the airlock for agent to protect human health. The Department has changed Attachment 4.

IV.D.2 Technical Significant Changes Based on U.S. EPA Region 10 Comments

The Department met with U.S. Environmental Protection Agency Region 10 on October 28-29, 1996 to discuss comments that Region 10 had. The Department developed a memorandum of these comments and placed it in the administrative record as comment no. 187 and as administrative record index no. 2252. The comment numbers referenced below are the EPA comment numbers found in the memorandum.

- Based on EPA comment no. 19, the Department agrees that an assessment and an appropriate
 permit modification must be submitted to address secondary containment for the MDB
 carbon filters units. This condition is consider necessary and consistent with the Army
 review of the Tooele Chemical Disposal Facility detection of agent leaks at the carbon filters
 units. The Department has added permit condition II.O.10 to require an assessment within
 360 days of the effective date of the permit.
- Based on EPA comment no. 36, the Department agrees that the Brine Reduction Unit, which is a unit factored in the Pre-Trial Burn Risk Assessment, should have the same level of notification requirement for emission exceedances as for the incinerator units. Therefore, the Department has added permit condition V.A4.vii to include a notification requirement if emission rates are exceeded.
- Based on EPA comments no. 43 and no. 71, the Department agrees that additional chemical-specific feed rate limits should be added in addition to the munition feed rate limits. The additional feed rate limits will help insure that any potential variations in the chemical makeup of the waste will not exceed emission limits which have been determined to be protective in the Pre-Trial Burn Risk Assessment. The Department has revised Tables 6-1, 6-4, 6-8, and 6-12, and, permit conditionVII.B.3.i.

IV.E. Other Changes to the Permit

At the November 22, 1996 Commission meeting, the Department was directed to also make minor (i.e., insignificant) changes. The U.S. Army and U.S. Environmental Protection Agency made many minor comments regarding the draft hazardous waste permit.

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The Department reviewed the comment and made appropriate changes. The changes in nature were: Typographical errors, editorial changes, wording change for clarification, modifications to aid in enforcement but not changing the requirement, changes to make condition consistent with the Part B permit application, changes to add more specificity but not changing the requirement, and changes to add more stringency without altering operations as proposed by the Permittee.

IV.F. Changes That Were Not Made to the Permit

As stated before, many comments were received from the Army and EPA Region 10, and just a few from others. The Commission and Department reviewed these comments and decided that there inclusion in the hazardous waste permit is not warranted.

1) STORAGE RISK - MODIFICATION TO THE OPENING STATEMENT OF THE PERMIT INTRODUCTION FOUND ON PAGE 3

The Permittee shall proceed expeditiously in procuring a contractor, beginning construction and commencing operation of the Umatilla Chemical Disposal Facility (UMCDF) in order to eliminate the significant risk to human health and the environment posed by the continued storage of the chemical weapons and chemical agents at the Umatilla Chemical Storage Depot.

2) CSEPP READINESS- PERMIT CONDITIONS

- II.H.4. The Permittee shall submit within 150 days of the effective date of the permit and every 180 days thereafter until all agent at the Depot has been destroyed; a written progress report to the Department on the status of the Chemical Stockpile Emergency Preparedness Program (CSEPP). The report shall evaluate CSEPP's readiness for responding to an incident at the Umatilla Chemical Depot and should address at a minimum, status of community emergency sirens and distribution of tone alert radios of the Alert Notification System (ANS); the ability to provide off-site chemical agent monitoring and decontamination during an incident, off-site triage and treatment of casualties; and, the state of enhanced sheltering and positive pressurization of buildings, such as schools and hospitals, where substantial numbers of persons can be expected to gather daily. [40 CFR 270.32(b)(2)]
- II.H.4.i. The Permittee shall not commence any thermal shakedown, trial burn, or post-trial burn activity, as defined in Module VI, until the Department has notified the Permittee in writing that it has received written notification from the Governor of the State of Oregon, or his designee, that an adequate emergency response program is in place and fully operational for protecting the general population (Chemical Stockpile Emergency Preparedness Program [CSEPP]). The written determination of the Governor (or his designee) shall be placed in the administrative record.[40 CFR 270.32(b)(2)]

3) REMOVAL OF THE UMCDF STRUCTURES AT CLOSURE - PERMIT CONDITIONS

II.J.9 Following submittal of all successful closure decontamination certifications in accordance with permit condition II.J.6., the Permittee shall dismantle, remove, and properly manage the disposal of the Munition Demilitarization Building (MDB) to an approved disposal facility. All other structures (e.g., buildings, parking areas, underground structures, fences, etc.,) within the boundary of the UMCDF shall also be properly managed and removed to a disposal facility. All areas where structures have been removed shall be reclaimed. If the Umatilla Chemical Depot - Local Reuse Authority (UCD-LRA) identifies a use for any of the structures, except the MDB, the Permittee may request a modification to this permit condition as a class 2 modification in accordance with 40 CFR §270.42(b) and 40 CFR §270.32(b)(2) to accommodate such use.

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- 4) PAS CARBON FILTER UNIT AND EMISSION TO THE CARBON FILTERS PERMIT CONDITIONS
- II.R. The Permittee shall build and operate the Pollution Abatement System (PAS)/PAS Filter Systems for each incinerator in accordance with the appropriate drawings of Volume 5, Attachment D-3 and Volume VII of the application, Sections D-5B-02, D-5B-07, D-6B-02, D-6B-04, D-7B-02, D-7B-05, D-8B-02, D-8B-04, and D-8B-05. Removal of any component of the PAS Filter Systems, including but not limited to, the quench tower, venturi scrubber, packed scrubber tower, demister, or carbon filter system shall be a Class 3 permit modification and shall require Commission approval.
- VI.A GENERAL CONDITIONS DURING SHAKEDOWN, TRIAL-BURN AND POST TRIAL-BURN FOR ALL THE INCINERATORS AT THE UMCDF SITE.
- VI.A.1 CONSTRUCTION AND MAINTENANCE [40 CFR§264.31](trial burn stds.)
 - vi. The Permittee shall maintain and operate each incinerator during shakedown, trial burn and post-trial burn periods in accordance with the operating requirements specified in this permit. Each incinerator shall meet the applicable performance standards specified in permit conditions VI.B.1., VI.C.1., VI.D.1., and VI.E.1. before entering each incinerator's carbon filter system.
- VII.A.8 GENERAL OPERATION (normal operation standards)

The Permittee shall maintain and operate each incinerator during shakedown, trial burn and post-trial burn periods in accordance with the operating requirements specified in this permit. Each incinerator shall meet the applicable performance standards specified in permit conditions VII.B.2., VII.C.2., VII.D.2., and VII E.2. before entering each incinerator's carbon filter system.

- 5) EOC POSITIVE PRESSURE PERMIT CONDITIONS
- H.H.5. For the UCD Emergency Operations Center (EOC) that gathers or disseminates information used to respond to off-Depot releases, the Permittee shall have a positive pressurized Emergency Operations Center (EOC) that is adequately staffed 24 hours a day, 7 days a week. For this permit condition, "positive-pressurized" shall mean that ambient non-air vapors can not enter during times of emergency training, in the event of an actual emergency, or when tested on request by a Department inspector. The EOC must be pressurized within 300 days of the effective date of this permit, and the EOC is to comply with the staffing requirement within 90 days of the effective date of this permit.
- 6) ARMY ASSURANCE OF INDEPENDENT OVERSIGHT PERMIT CONDITIONS
- II.E.5. The Permittee shall submit, within 180 calendar days of the effective date of this permit, a written program that describes the independent oversight process for the demilitarization construction activities, health and safety operations, and chemical agent process/handling operations at the UMCDF site. All reports generated by the oversight activities described in this report and reports of independent investigations shall be made available to the Department within 15 days of report finalization, in order for the Director of the Department to attest to the effectiveness of the independent oversight program. With written direction from the Department, the Permittee shall place such

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inspection reports in a public repository in Hermiston, Oregon. In the case of special independent investigations caused by unique and non-routine incidents, the Permittee shall notify the Department of the initiation of the investigation within 24 hours of the time the Permittee becomes aware of the investigations. Upon request by the Department or Commission, the permittee shall provide an updated report describing the independent oversight program that incorporates all appropriate additions and changes in response to any deficiencies or requested changes. An independent oversight review shall be conducted on a periodic basis and when specifically requested by the Department or Commission. If the Commission is not satisfied with the independent oversight program or the results of the independent investigations, the Commission may issue an order to halt immediately all operations.

7) SHUTDOWN CONDITIONS - PERMIT CONDITIONS

- I.C.2. In accordance with ORS 466.170, the Commission may revoke this permit after public hearing upon a finding that the Permittee has violated any provision of ORS 466.005 to 466.385 and 466.890 or rules adopted pursuant thereto or any material condition of the permit, subject to review under ORS 183.310 to 183.550.
- I.C.3. In accordance with ORS 466.200, if the Department or Commission finds that there is reasonable cause to believe that a clear and immediate danger to the public health, welfare or safety or to the environment exists from the continued operation of the site, the Department may halt demilitarization operations at the UMCDF. Non-compliance with the Department's written notification shall be a violation of this permit condition. Resumption of operations shall be initiated only upon written approval of the Department.
- I.L.2. In accordance with ORS 466.180(1), the Department or Commission may limit, prohibit, or otherwise restrict storage and treatment operations at the UMCDF upon receipt of information that indicates non-compliance with permit condition I.L.1. The Department shall invoke such restrictions by written notification that specifies actions that the Permittee must take to comply. Non-compliance with the Department's written notification shall be a violation of this permit condition.

8) LIABILITY ISSUE - PERMIT CONDITIONS

II.M. The Permittee must provide the liability coverage for sudden-and-accidental-occurrence requirements, as specified in 40 CFR §264.147, and provide liability insurance in accordance with ORS 466.105(5), and 40 CFR §264.147(a) unless exempted by state or federal law.

9) BAD WEATHER CONDITIONS - PERMIT CONDITIONS

II.A.3. The Permittee shall submit to the Department a request for a Class 2 permit modification, within 180 days of the effective date of this permit, identifying the standard operating procedures that will be followed by Umatilla Chemical Depot and UMCDF personnel for handling and transporting munitions from the storage igloos to the UMCDF site, and for hazardous waste treatment, during inclement weather or adverse wind conditions. The Standard Operating Procedures must include a description of the weather conditions, in addition to the procedures that are to be followed by UCD and UMCDF personnel.

10) BASELINE MONITORING - PERMIT CONDITIONS

- II.A.4.i. Within 180 days of the effective date of the permit, the Permittee shall submit for Department review and approval a Comprehensive Monitoring Program (CMP) workplan to implement a program that will confirm results of the Pre-Trial-Burn and Post-Trial-Burn Risk Assessments for each of the areas described: Zone 1 the Umatilla Chemical Demilitarization Facility to the Umatilla Chemical Depot fenceline, Zone 2 the Umatilla Chemical Depot fenceline out to a fifty-kilometer radius from the UMCDF common stack, and Zone 3 locations beyond the fifty-kilometer radius. Within the CMP, Zone 1 also is to include a monitoring system to detect permitted and unpermitted releases. The CMP for Zones 1,2, and 3 shall, at a minimum, include the following elements:
 - 1. <u>Baseline Monitoring Program</u>, to include;
 - a) A current assessment of contamination of environmental media (e.g., air, soil, surface water) and ecological endpoints that are potential receptors from pathways from the Umatilla Chemical Demilitarization Facility (UMCDF) for each of the three zones described above; and,
 - b) A sampling and analysis plan with appropriate Data Quality Objectives(DQO), for all three zones to assess potential impacts from the UMCDF site. The sampling and analysis plan must include the rationale for the size, number and location of sampling points, frequency of sampling, and the rationale for the parameters being monitored.
 - 2. <u>Perimeter Monitoring Program in Zone 1</u>, to include;
 - a) A sampling and analysis plan with appropriate Data Quality Objectives(DQO) for monitoring within and at the perimeter of, Zone 1, that is capable, in a timely manner, of assessing emissions of unpermitted releases of chemical agent from the UMCDF site, and from storage igloos, and;
 - b) An update to the Contingency Plan to include appropriate reaction and notifications.
 - 3. An <u>Historical Record</u>, to include a written reporting and file maintenance program to effectively maintain the results of the Comprehensive Monitoring Program on an annual basis.
- II.A.4.ii. Within 60 days of the Department's written approval of the CMP workplan, or written approval of a Department-modified CMP workplan, the Permittee shall submit a permit modification in accordance with 40 CFR 270.42 to implement the CMP workplan. All information generated pursuant to the monitoring program shall be placed in a public repository in Hermiston following written direction from the Department.

11) OFF-SITE WASTE PROHIBITION - PERMIT CONDITIONS

- II.B. Receipt of Off-site Waste, Processing and Shipment of Onsite Waste
 - 1. The Permittee is not authorized to accept and therefore shall not receive hazardous waste, chemical agent, or munitions containing chemical agents from off-site.
 - 2. The Permittee shall not send any material or waste off-site that has detectable amounts of GB, VX, or HD. Only material or wastes meeting the agent-free 3X or 5X criteria may be sent off-site.

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The Permittee shall process, in accordance with this permit, all chemical agents, and chemical agent-contaminated materials currently stored or otherwise located at the Umatilla Chemical Depot.

12) PERMIT OPENER - PERMIT CONDITIONS

I.C.4. If Congress or the President makes substantial changes in the Chemical Weapons
Demilitarization program or in CSEPP, the Commission reserves the right to reopen the
permit, after appropriate opportunity for the permittee and, at the discretion of the
Commission, government officials and the public to be heard. If the Commission
determines to reopen the permit, it may remove or modify conditions or impose
additional conditions, relating to the reason for reopening the permit.

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