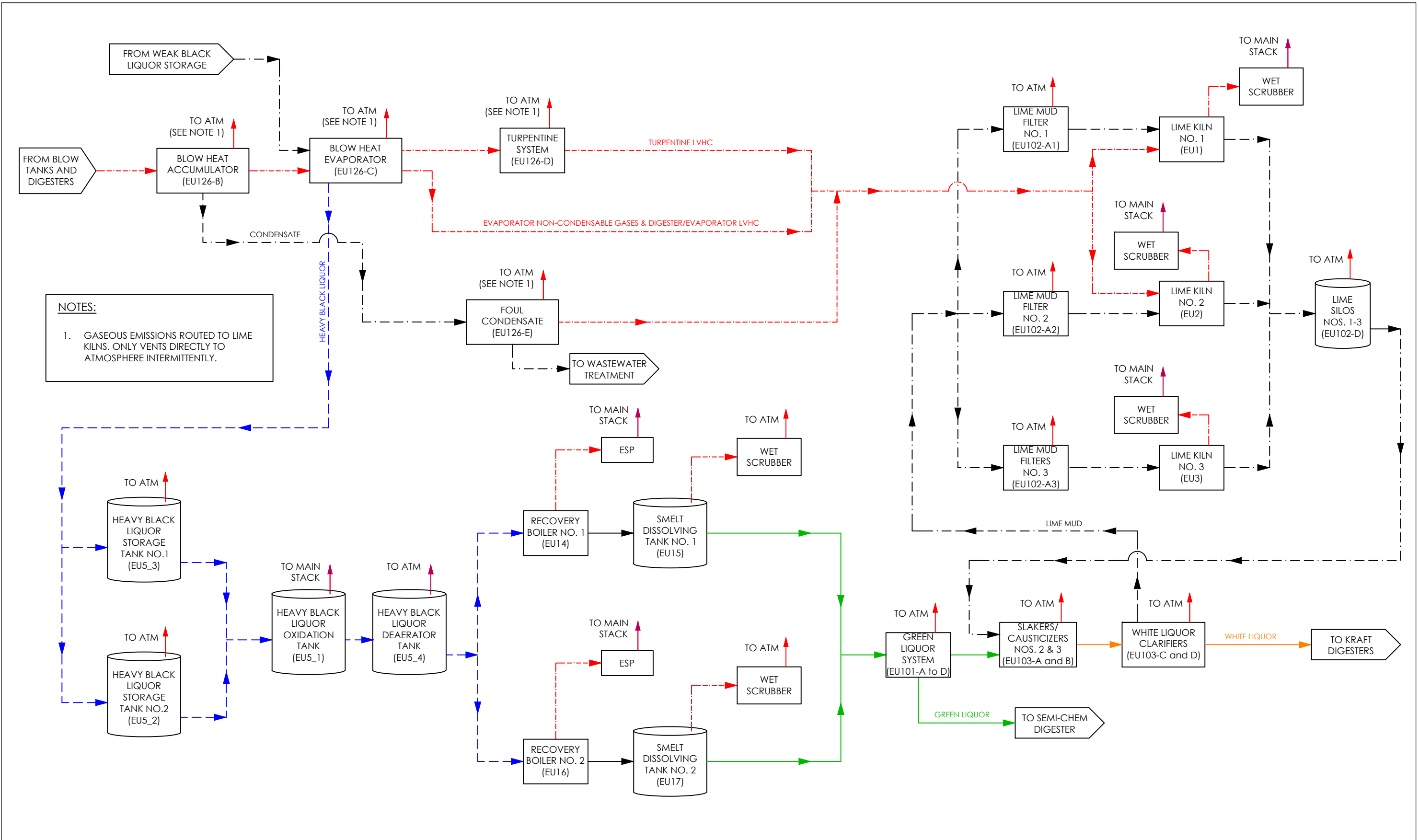


Figure 1 - Process Flow Diagram
Pulp and Paper Mills
 Georgia-Pacific LLC
 Toledo, Oregon



NOTES:
 1. GASEOUS EMISSIONS ROUTED TO LIME KILNS. ONLY VENTS DIRECTLY TO ATMOSPHERE INTERMITTENTLY.

LEGEND:

- - - GAS OR VAPOR
- - - HEAVY BLACK LIQUOR
- - - LIQUID OR PRECIPITATE
- - - GREEN LIQUOR

- WHITE LIQUOR
- ATM ATMOSPHERE
- ESP ELECTROSTATIC PRECIPITATOR
- LVHC LOW VOLATILITY HIGH CONCENTRATION GASES

- ↑ EMISSIONS TO ATMOSPHERE (VENT OR STACK)
- ↑ EMISSIONS TO MAIN STACK

**Figure 2 - Process Flow Diagram
 Chemical Recovery**

Georgia-Pacific LLC
 Toledo, Oregon

