

NOTES:

- STATEMENT OF SPECIAL INSPECTIONS:

 A. THIS "STATEMENT OF SPECIAL INSPECTIONS" HAS BEEN PREPARED IN ACCORDANCE WITH IBC 2021, SECTION 1704.
 - B. THE ENGINEER, ACTING AS THE OWNER'S AGENT, WILL RETAIN PRE-COORDINATED AND AHJ-APPROVED THIRD-PARTY QUALITY ASSURANCE AGENCIES TO PROVIDE SPECIAL INSPECTIONS DURING CONSTRUCTION IN ACCORDANCE WITH IBC 2021, CHAPTER 17.
- C. PRIOR TO THE START OF THE CONSTRUCTION, THE APPROVED AGENCIES MUST PROVIDE WRITTEN DOCUMENTATION DEMONSTRATING THE COMPETENCE AND RELEVANT EXPERIENCE OR TRAINING OF EACH SPECIAL INSPECTOR TO THE SATISFACTION OF THE AHJ, FOR INSPECTION OF THE PARTICULAR TYPE OF CONSTRUCTION OR OPERATION REQUIRING SPECIAL INSPECTION.
- D. SPECIAL INSPECTION AGENCY MUST SUBMIT INSPECTION REPORTS DURING CONSTRUCTION FOR VERIFICATION, INCLUDING FINAL REPORTS IN ACCORDANCE WITH IBC 2021, SECTION 1704.2.4.
- E. SPECIAL INSPECTOR MUST USE THE LATEST ISSUE OF THE STRUCTURAL DRAWINGS FOR ALL INSPECTIONS. SHOP FABRICATION DRAWINGS MUST NOT BE USED FOR SUCH PURPOSES.
- F. THE FOLLOWING TABLES SHOWN ON S-003 AND S-004 IDENTIFY THE MATERIALS, SYSTEMS, AND COMPONENTS FOR WHICH SPECIAL INSPECTION IS REQUIRED.
- IF CONTINUOUS OR PERIODIC SPECIAL INSPECTION IS NOT INDICATED, PERFORM THE INSPECTION IN ACCORDANCE WITH THE NOTATION USED IN THE REFERENCED STANDARD WHERE THE INSPECTIONS ARE DEFINED.
- H. ALL COSTS DUE TO SPECIAL INSPECTIONS IN ACCORDANCE WITH IBC 2021 AND AISC 360-16 MUST BE THE RESPONSIBILITY OF THE CONTRACTOR. THIS INCLUDES ALL QC AND QA REQUIREMENTS INDICATED ON DRAWINGS S-003, S-004 AND S-005.

- TESTING REQUIREMENTS:
- OWNER OR OWNER'S REPRESENTATIVE, OTHER THAN THE CONTRACTOR, MUST RETAIN PRE-COORDINATED AND GOVERNMENT-APPROVED THIRD-PARTY TESTING AGENCIES TO PROVIDE STRUCTURAL TESTING DURING CONSTRUCTION IN ACCORDANCE WITH IBC 2021, CHAPTER 17.
- TESTING AGENCY MUST SUBMIT TEST RESULTS DURING CONSTRUCTION FOR VERIFICATION INCLUDING A FINAL REPORT IN ACCORDANCE WITH IBC 2021, 1704.2.4.
- C. THE TABLES BELOW IDENTIFY THE STRUCTURAL TESTS REQUIRED FOR THIS PROJECT.
- 3. STRUCTURAL OBSERVATIONS:
 - A. OWNER OR OWNER'S REPRESENTATIVE, OTHER THAN THE CONTRACTOR, MUST RETAIN PRE-COORDINATED AND GOVERNMENT-APPROVED THIRD-PARTY REGISTERED DESIGN PROFESSIONALS TO PROVIDE STRUCTURAL OBSERVATIONS DURING CONSTRUCTION IN ACCORDANCE WITH IBC 2021, CHAPTER 17.
 - B. EACH STRUCTURAL OBSERVER MUST SUBMIT WRITTEN STATEMENTS IDENTIFYING FREQUENCY AND EXTENT OF STRUCTURAL OBSERVATIONS AND ANY REPORTED DEFICIENCIES WHICH, TO THE BEST OF THE STRUCTURAL OBSERVER'S KNOWLEDGE, HAVE NOT BEEN RESOLVED.

- 4. DEFINITIONS
 - O = OBSERVE THESE ITEMS ON A RANDOM BASIS. OPERATIONS NEED NOT TO BE DELAYED PENDING THESE INSPECTIONS.
 - B. P = PERFORM THESE TASKS FOR EACH JOINT OR MEMBER.
 - C. QA = INSPECTION THAT THE WORK IS IN COMPLIANCE WITH THE CONSTRUCTION DOCUMENTS.
 -). QC = INSPECTION THAT THE WORK IS PERFORMED IN ACCORDANCE WITH THE CONSTRUCTION DOCUMENTS.
 - E. R = REQUIRED.

WITH SECTION 1705.3.

- F. NR = NOT REQUIRED.
- G. CONTINUOUS SPECIAL INSPECTION: SPECIAL INSPECTION BY THE SPECIAL INSPECTOR WHO IS PRESENT WHEN AND WHERE THE WORK TO BE INSPECTED IN BEING PERFORMED.
- H. PERIODIC SPECIAL INSPECTION: SPECIAL INSPECTION BY THE SPECIAL INSPECTOR WHO IS INTERMITTENTLY PRESENT WHERE THE WORK TO BE INSPECTED HAS BEEN OR IS BEING PERFORMED.
- . QUALITY CONTROL: CONTROLS AND INSPECTIONS IMPLEMENTED BY THE FABRICATOR OR ERECTOR, AS APPLICABLE, TO ENSURE THAT THE MATERIAL PROVIDED AND WORK PERFORMED MEET THE REQUIREMENTS OF THE APPROVED CONSTRUCTION DOCUMENTS AND REFERENCED STANDARDS.
- J. QUALITY ASSURANCE: MONITORING AND INSPECTION TASKS PERFORMED BY AN AGENCY OR FIRM OTHER THAN THE FABRICATOR OR ERECTOR TO ENSURE THAT THE MATERIAL PROVIDED AND WORK PERFORMED BY THE FABRICATOR AND ERECTOR MEET THE REQUIREMENTS OF THE APPROVED CONSTRUCTION DOCUMENTS AND REFERENCED STANDARDS. QUALITY ASSURANCE INCLUDES THOSE TASKS DESIGNATED "SPECIAL INSPECTION" BY THE APPLICABLE BUILDING CODE.

FOR CONCRETE ELEMENTS, PERFORM TESTS AND ADDITIONAL SPECIAL INSPECTIONS IN ACCORDANCE

VERIFICATION AND INSPECTION OF CONCRETE CONSTRUCTION VERIFICATION AND INSPECTION INSPECT REINFORCEMENT, INCLUDING PRESTRESSING TENDONS, AND VERIFY PLACEMENT. REINFORCING BAR WELDING AWS D1 4 ACL 318: VERIFY PLACEMENT LOCATION AWS D1 4 ACL 318: VERIFY PLACEMENT LOCATION AWS D1 4 ACL 318: VERIFY PLACEMENT LOCATION VERIFY PLACEMENT LOCATION AWS D1 4 ACL 318: VERIFY PLACEMENT LOCATION VERIFY PLACEMENT LOCATION VERIFY PLACEMENT LOCATION VERIFY PLACEMENT LOCATION AWS D1 4 ACL 318: VERIFY PLACEMENT LOCATION VERIFY PLA

1.	INSPECT REINFORCEMENT, INCLUDING PRESTRESSING TENDONS, AND VERIFY PLACEMENT.	-	X	ACI 318: 20, 25.2, 25.3, 26.5.1-26.5.3	
2.	REINFORCING BAR WELDING.			AWS D1.4 ACI 318: 26.6.4	
а	VERIFY WELDABILITY OF REINFORCING BARS OTHER THAN ASTM A706.	-	Х		
b	INSPECT SINGLE-PASS FILLET WELDS, MAXIMUM 5/16".	-	Х		
C.	INSPECT ALL OTHER WELDS.	Х	-		
3.	INSPECTION OF ANCHORS CAST IN CONCRETE.	-	Χ	ACI 318: 17.8.2	
4.	INSPECTION OF ANCHORS POST-INSTALLED IN HARDENED CONCRETE MEMBERS.				
а	ADHESIVE ANCHORS INSTALLED IN HORIZONTALLY OR UPWARDLY INCLINED ORIENTATIONS TO RESIST SUSTAINED TENSION LOADS.	X	-	ACI 318: 17.8.2.4	
b	MECHANICAL ANCHORS AND ADHESIVE ANCHORS NOT DEFINED IN 4.a.	-	Χ	ACI 318: 17.8.2	
5.	VERIFYING USE OF REQUIRED DESIGN MIX.	-	X	ACI 318: 19, 26.4.3, 26.4.4	1904.1, 1904.2
6.	PRIOR TO CONCRETE PLACEMENT, FABRICATE SPECIMENS FOR STRENGTH TESTS, PERFORM SLUMP AND AIR CONTENT TESTS, AND DETERMINE THE TEMPERATURE OF THE CONCRETE.	Х	-	ASTM C 172, ASTM C 31, ACI 318: 26.5, 26.12	
7.	INSPECT CONCRETE AND SHOTCRETE PLACEMENT FOR PROPER APPLICATION TECHNIQUES.	Х	-	ACI 318: 26.5	
8.	VERIFY MAINTENANCE OF SPECIFIED CURING TEMPERATURE AND TECHNIQUES.	-	Х	ACI 318: 26.4.7-26.4.9	
9.	INSPECT PRESTRESSED CONCRETE.			ACI 318: 26.10	
а	APPLICATION OF PRESTRESSING FORCES; AND	X	-		
b	GROUTING OF BONDED PRESTRESSING TENDONS.	X	-		
10.	INSPECT ERECTION OF PRECAST CONCRETE MEMBERS.	-	X	ACI 318: 26.9	
11.	FOR PRECAST CONCRETE DIAPHRAGM CONNECTIONS OR REINFORCEMENT AT JOINTS CLASSIFIED AS MODERATE OR HIGH DEFORMABILITY ELEMENTS (MDE OR HDE) IN STRUCTURES ASSIGNED TO SEISMIC DESIGN CATEGORY C, D, E OR F, INSPECT SUCH CONNECTIONS AND REINFORCEMENT IN THE FIELD FOR:			ACI 318: 26.13.1.3	
а	INSTALLATION OF THE EMBEDDED PARTS	Χ	-		
b	COMPLETION OF THE CONTINUITY OF REINFORCEMENT ACROSS JOINTS.	Х	-	ACI 550.5	
C.	COMPLETION OF CONNECTIONS IN THE FIELD.	Х	-		
12.	INSPECT INSTALLATION TOLERANCES OF PRECAST CONCRETE DIAPHRAGM CONNECTIONS FOR COMPLIANCE WITH ACI 550.5.	-	Χ	ACI 318: 26.13.1.3	
13.	VERIFY IN-SITU CONCRETE STRENGTH, PRIOR TO STRESSING OF TENDONS IN POST-TENSIONED CONCRETE AND PRIOR TO REMOVAL OF SHORES AND FORMS FROM BEAMS AND STRUCTURAL SLABS.	-	Х	ACI 318: 26.11.2	

IBC 2021 TABLE 1705.8 REQUIRED SPECIAL INSPECTIONS AND TESTS OF CAST-IN-PLACE DEEP FOUNDATION ELEMENTS TYPE INSPECT DRILLING OPERATIONS AND MAINTAIN COMPLETE AND ACCURATE RECORDS FOR EACH ELEMENT. VERIFY PLACEMENT LOCATIONS AND PLUMBNESS, CONFIRM ELEMENT DIAMETERS, BELL DIAMETERS (IF APPLICABLE), LENGTHS, EMBEDMENT INTO BEDROCK (IF APPLICABLE) AND ADEQUATE END-BEARING STRATA CAPACITY. RECORD CONCRETE OR GROUT VOLUMES.

11

12

13

IN ACCORDANCE WITH

SECTION 1705.3

	IBC 2021 TABLE 1705.6 REQUIRED VERIFICATION AND INSPECTION OF SOILS						
	TASKS	CONTINUOUS	PERIODIC				
1.	VERIFY MATERIALS BELOW SHALLOW FOUNDATIONS ARE ADEQUATE TO ACHIEVE THE DESIGN BEARING CAPACITY.	-	X				
2.	VERIFY EXCAVATIONS ARE EXTENDED TO PROPER DEPTH AND HAVE REACHED PROPER MATERIAL.	-	X				
3.	PERFORM CLASSIFICATION AND TESTING OF COMPACTED FILL MATERIALS.	-	Х				
4.	DURING FILL PLACEMENT, VERIFY USE OF PROPER MATERIALS AND PROCEDURES IN ACCORDANCE WITH THE PROVISIONS OF THE APPROVED GEOTECHNICAL REPORT. VERIFY DENSITIES AND LIFT THICKNESSES DURING PLACEMENT AND COMPACTION OF COMPACTED FILL.	X	-				
5.	PRIOR TO PLACEMENT OF COMPACTED FILL, INSPECT SUBGRADE AND VERIFY THAT SITE HAS BEEN PREPARED PROPERLY.	-	Х				

no. date by ckd description

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PDX FACILITY IMPROVEMENTS
STATEMENT OF SPECIAL INSPECTIONS -

SHEET 1

project contract 153929

drawing

EXPIRES: 12-31-2024

S-003 — A

FOR SI: 1 INCH = 25.4 MM a. WHERE APPLICABLE, SEE

REPRESENTATIVE.

a. WHERE APPLICABLE, SEE ALSO SECTION 1705.13, SPECIAL INSPECTIONS FOR SEISMIC RESISTANCE

INSPECT FORMWORK FOR SHAPE, LOCATION AND DIMENSIONS OF

THE CONCRETE MEMBER BEING FORMED

INSPECT WELDING OF REINFORCEMENT BARS

SPECIFIC REQUIREMENTS FOR SPECIAL INSPECTION MUST BE INCLUDED IN THE RESEARCH REPORT FOR THE ANCHOR ISSUED BY AN APPROVED SOURCE IN ACCORDANCE WITH 17.2.5 IN ACI 318, OR OTHER QUALIFICATION PROCEDURES. WHERE SPECIFIC REQUIREMENTS ARE NOT PROVIDED, SPECIAL INSPECTION REQUIREMENTS MUST BE SPECIFIED BY THE REGISTERED DESIGN PROFESSIONAL AND MUST BE APPROVED BY THE BUILDING OFFICIAL PRIOR TO THE COMMENCEMENT OF THE WORK.

ACI 318:

26.11.1.2(b)

AWS D1.4,

AWS QC1

IBC 1705.3.1

- WHEN DIRECTED BY THE CONTRACT DOCUMENTS TO PROVIDE POST-INSTALLED ANCHORAGES THE FOLLOWING GUIDELINES MUST BE FOLLOWED:

 1. A REPRESENTATIVE OF THE ANCHOR MANUFACTURER OR PROJECT SPECIAL INSPECTOR MUST BE ON SITE TO OVERSEE THE INSTALLATION OF THE FIRST FOUR ANCHORS FOR EACH
 TYPE OF ANCHOR INSTALLED. THIS MEASURE MUST BE TAKEN FOR EACH INSTALLER OF THE ANCHORS. THIS SERVICE IS TYPICALLY PROVIDED FREE BY THE LOCAL ANCHOR
- 2. THE FIRST FOUR ANCHORS MUST BE TENSION TESTED ONCE INSTALLATION IS COMPLETE FOR 200% OF THE SERVICE LEVEL LOAD CAPACITY AS SPECIFIED BY THE MANUFACTURER.

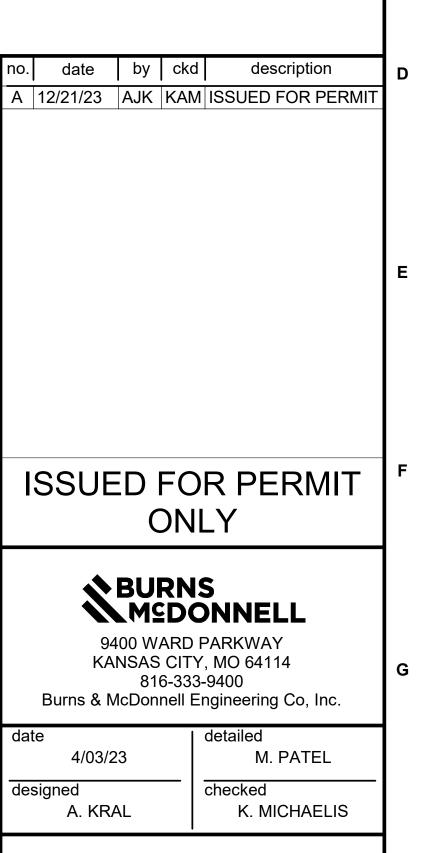
TABLE N5.4-1 INSPECTION TASKS PRIOR TO WELDING	QC	QA
ELDER QUALIFICATION RECORDS AND CONTINUITY RECORDS	Р	0
ELDING PROCEDURE SPECIFICATION (WPSs) AVAILABLE	Р	Р
ANUFACTURER CERTIFICATIONS FOR WELDING CONSUMABLES AVAILABLE	Р	Р
ATERIAL IDENTIFICATION (TYPE/GRADE)	0	0
ELDER IDENTIFICATION SYSTEM (1)	0	0
T-UP OF GROOVE WELDS (INCLUDING JOINT GEOMETRY)		
JOINT PREPARATION DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL)	Р	0
CLEANLINESS (CONDITION OF STEEL SURFACES) TACKING (TACK WELD QUALITY AND LOCATION)		
BACKING TYPE AND FIT (IF APPLICABLE)		
T-UP OF CJP GROOVE WELDS OF HSS T-, Y-, AND K-JOINTS WITHOUT BACKING (INCLUDING JOINT GEOMETRY	()	
JOINT PREPARATION DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL)	Р	0
CLEANLINESS (CONDITION OF STEEL SURFACES) TACKING (TACK WELD QUALITY AND LOCATION)		
ONFIGURATION AND FINISH OF ACCESS HOLES	0	0
T-UP OF FILLET WELDS		
DIMENSIONS (ALIGNMENT, GAPS AT ROOT) CLEANLINESS (CONDITION OF STEEL SURFACES)	0	0
TACKING (TACK WELD QUALITY AND LOCATION)		
HECK WELDING EQUIPMENT	0	-
TABLE N5.4-2 INSPECTION TASKS DURING WELDING		
ONTROL AND HANDLING OF WELDING CONSUMABLES PACKAGING EXPOSURE CONTROL	0	0
O WELDING OVER CRACKED TACK WELDS	0	0
NVIRONMENTAL CONDITIONS		
WIND SPEED WITHIN LIMITS PRECIPITATION AND TEMPERATURE	0	0
'PS FOLLOWED SETTINGS ON WELDING EQUIPMENT		
TRAVEL SPEED SELECTED WELDING MATERIALS		
SHIELDING GAS TYPE/FLOW RATE	0	0
PREHEAT APPLIED INTERPASS TEMPERATURE MAINTAINED (MIN/MAX)		
PROPER POSITION (F, V, H, OH) ZELDING TECHNIQUES		
INTERPASS AND FINAL CLEANING	0	0
EACH PASS WITHIN PROFILE LIMITATIONS EACH PASS MEETS QUALITY REQUIREMENTS		
ACEMENT AND INSTALLATIONS OF STEEL HEADED STUD ANCHORS	Р	Р
TABLE N5.4-3 INSPECTION TASKS AFTER WELDING		
ELDS CLEANED	0	0
ZE, LENGTH AND LOCATION OF WELDS	Р	Р
ELDS MEET VISUAL ACCEPTANCE CRITERIA		
CRACK PROHIBITION WELD/BASE-METAL FUSION		
CRATER CROSS SECTION WELD PROFILES	Р	Р
WELD SIZE UNDERCUT		
POROSITY		
RC STRIKES	Р	Р
AREA (2)	Р	Р
ELD ACCESS HOLES IN ROLLED HEAVY SHAPES AND BUILT-UP HEAVY SHAPES (3)	Р	Р
ACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)	Р	Р
EPAIR ACTIVITIES	Р	Р
OCUMENT ACCEPTANCE OR REJECTION OF WELDED JOINT OR MEMBER	Р	Р
	0	0

AFTER ROLLED HEAVY SHAPES (SEE SECTION A3.1C) AND BUILT-UP HEAVY SHAPES (SEE SECTION A3.1D) ARE WELDED, VISUALLY INSPECT THE WELD ACCESS HOLE FOR CRACKS.

IBC 2021 TABLE 1705.2.3 REQUIRED SPECIAL INSPECTIONS OF OPEN-WEB STEEL JOISTS AND JOIST GIRDERS					
TYPE	CONTINUOUS	PERIODIC	REFERENCED STANDARDa		
1. INSTALLATION OF OPEN-WEB STEEL JOISTS AND JOIST GIRDERS.					
a. END CONNECTIONS - WELDING OR BOLTED.	-	Х	SJI SPECIFICATIONS LISTED IN SECTION 2207.1.		
b. BRIDGING - HORIZONTAL OR DIAGONAL.	-	-			
1. STANDARD BRIDGING.	-	Х	SJI SPECIFICATIONS LISTED IN SECTION 2207.1.		
2. BRIDGING THAT DIFFERS FROM THE SJI SPECIFICATIONS LISTED IN SECTION 2207.1.	-	X			

AISC 360-16 INSPECTIONS FOR BOLTING		
TABLE N5.6-1 INSPECTION TASKS PRIOR TO BOLTING	QC	QA
MANUFACTURER'S CERTIFICATIONS AVAILABLE FOR FASTENER MATERIALS	0	Р
FASTENERS MARKED IN ACCORDANCE WITH ASTM REQUIREMENTS	0	0
CORRECT FASTENERS SELECTED FOR THE JOINT DETAIL (GRADE, TYPE, BOLT LENGTH IF THREADS ARE TO BE EXCLUDED FROM SHEAR PLANE)	0	О
CORRECT BOLTING PROCEDURE SELECTED FOR JOINT DETAIL	Ο	0
CONNECTING ELEMENTS, INCLUDING THE APPROPRIATE FAYING SURFACE CONDITION AND HOLE PREPARATION, IF SPECIFIED, MEET APPLICABLE REQUIREMENTS	0	О
PRE-INSTALLATION VERIFICATION TESTING BY INSTALLATION PERSONNEL OBSERVED AND DOCUMENTED FOR FASTENER ASSEMBLIES AND METHODS USED	Р	0
PROPER STORAGE PROVIDED FOR BOLTS, NUTS, WASHERS AND OTHER FASTENER COMPONENTS	0	0
TABLE N5.6-2 INSPECTION TASKS DURING BOLTING		
FASTENER ASSEMBLIES PLACED IN ALL HOLES AND WASHERS AND NUTS ARE POSITIONED AS REQUIRED	0	0
JOINT BROUGHT TO THE SNUG-TIGHT CONDITION PRIOR TO THE PRETENSIONING OPERATION	Ο	0
FASTENER COMPONENT NOT TURNED BY THE WRENCH PREVENTED FROM ROTATING	Ο	0
FASTENERS ARE PRETENSIONED IN ACCORDANCE WITH THE RCSC SPECIFICATION, PROGRESSING SYSTEMATICALLY FROM THE MOST RIGID POINT TOWARD THE FREE EDGES	0	0
TABLE N5.6-3 INSPECTION TASKS AFTER BOLTING		
DOCUMENT ACCEPTANCE OR REJECTION OF BOLTED CONNECTIONS	Р	Р

DOCUMENT ACCEPTANCE OR REJECTION OF BOLTED CONNECTIONS	Р	Р
AISC 360-16 FABRICATOR AND ERECTOR QUALITY CONTROL PE	ROGRAM	
FABRICATOR INSPECTION TASKS	QC	QA
DETAILS IN ACCORDANCE WITH SECTION N5	Р	-
SHOP CUT AND FINISHED SURFACES IN ACCORDANCE WITH SECTION M2	Р	-
SHOP HEATING FOR STRAIGHTENING, CAMBERING AND CURVING IN ACCORDANCE WITH SECTION M2.1	Р	-
TOLERANCES FOR SHOP FABRICATION IN ACCORDANCE WITH CODE OF STANDARD PRACTICE SECTION 6.4	Р	-
INSPECT THE FABRICATED STEEL TO VERIFY COMPLIANCE WITH DETAILS SHOWN ON SHOP DRAWINGS, SUCH AS PROPER APPLICATION OF JOINT DETAILS AT EACH CONNECTION	Р	-
ERECTOR INSPECTION TASKS		
DETAILS IN ACCORDANCE WITH SECTION N5	Р	-
STEEL DECK IN ACCORDANCE WITH SDI STANDARD FOR QUALITY CONTROL AND QUALITY ASSURANCE FOR INSTALLATION OF STEEL DECK	Р	-
HEADED STEEL STUD ANCHOR PLACEMENT AND ATTACHMENT IN ACCORDANCE WITH SECTION N5.4	Р	-
FIELD CUT SURFACES IN ACCORDANCE WITH SECTION M2.2	Р	-
FIELD HEATING FOR STRAIGHTENING IN ACCORDANCE WITH SECTION M2.1	Р	-
TOLERANCES FOR FIELD ERECTION IN ACCORDANCE WITH CODE OF STANDARD PRACTICE SECTION 7.13	Р	-
INSPECT THE ERECTED STEEL FRAME TO VERIFY COMPLIANCE WITH THE DETAILS SHOWN ON THE ERECTION DRAWINGS, SUCH AS BRACES, STIFFENERS, MEMBER LOCATIONS AND PROPER APPLICATION OF JOINT DETAILS AT EACH CONNECTION	Р	-
INSPECT PLACEMENT OF ANCHOR RODS AND OTHER EMBEDMENTS SUPPORTING STRUCTURAL STEEL FOR COMPLIANCE WITH CONSTRUCTION DOCUMENTS. AS A MINIMUM, THE DIAMETER, GRADE, TYPE AND LENGTH OF THE ANCHOR ROD OR EMBEDDED ITEM, AND THE EXTENT OR DEPTH OF EMBEDMENT INTO CONCRETE, MUST BE VERIFIED PRIOR TO PLACEMENT OF CONCRETE	-	Р
INSPECT THE FABRICATED STEEL OR ERECTED STEEL FRAME, AS APPROPRIATE, TO VERIFY COMPLIANCE WITH THE DETAILS SHOWN ON CONSTRUCTION DOCUMENTS, SUCH AS BRACES, STIFFENERS, MEMBER LOCATIONS AND PROPER APPLICATION OF JOINT DETAILS AT EACH CONNECTION	-	0
REVIEW THE MATERIAL TEST REPORTS AND CERTIFICATIONS FOR COMPLIANCE WITH THE CONSTRUCTION DOCUMENTS	-	Р



PDX FUEL COMPANY L.L.C

PORTLAND INTERNATIONAL AIRPORT 5000 NE MARINE DR. PORTLAND, OREGON 97218

PDX FACILITY IMPROVEMENTS

STATEMENT OF SPECIAL INSPECTIONS - SHEET 2

contract

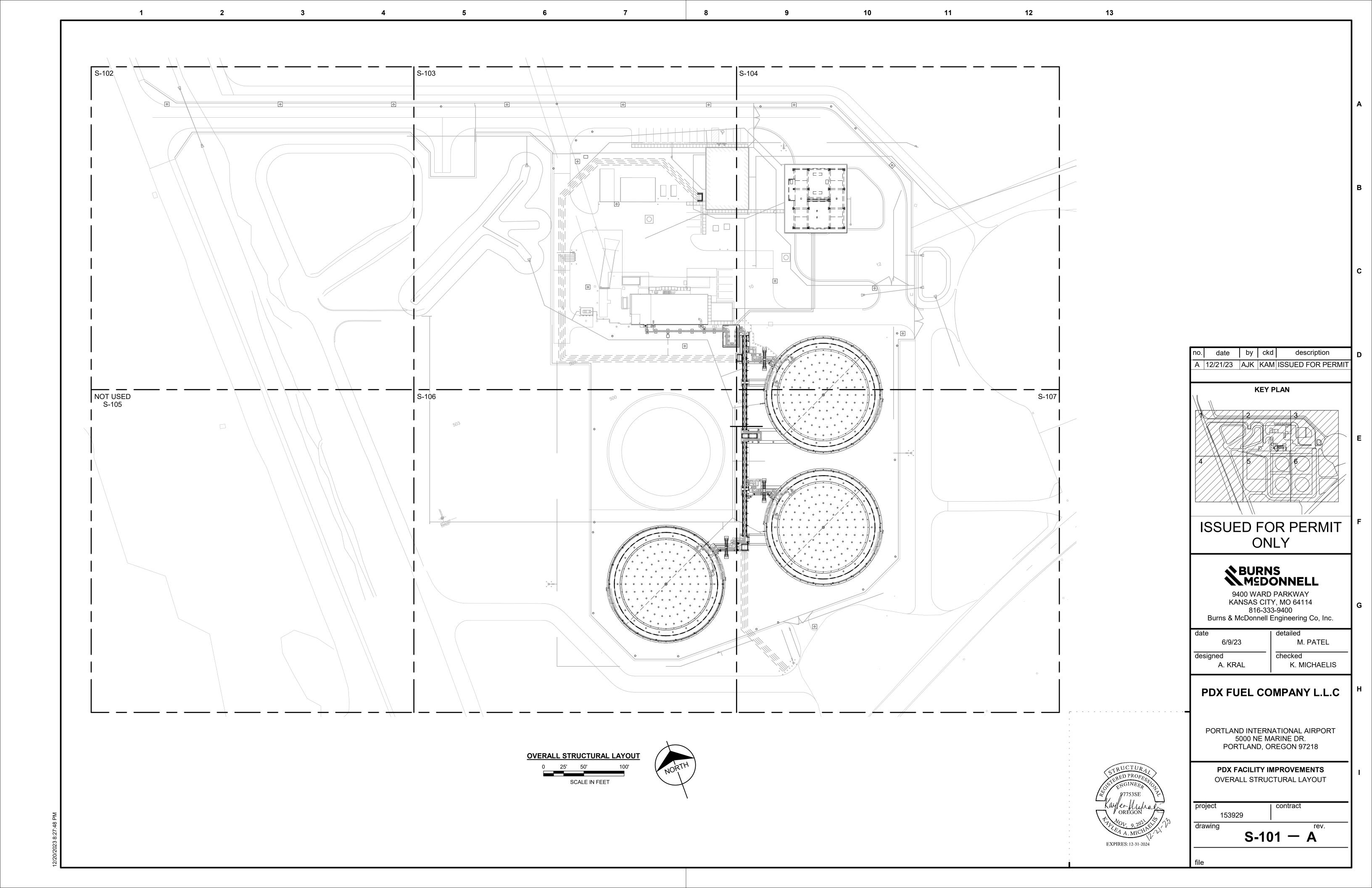
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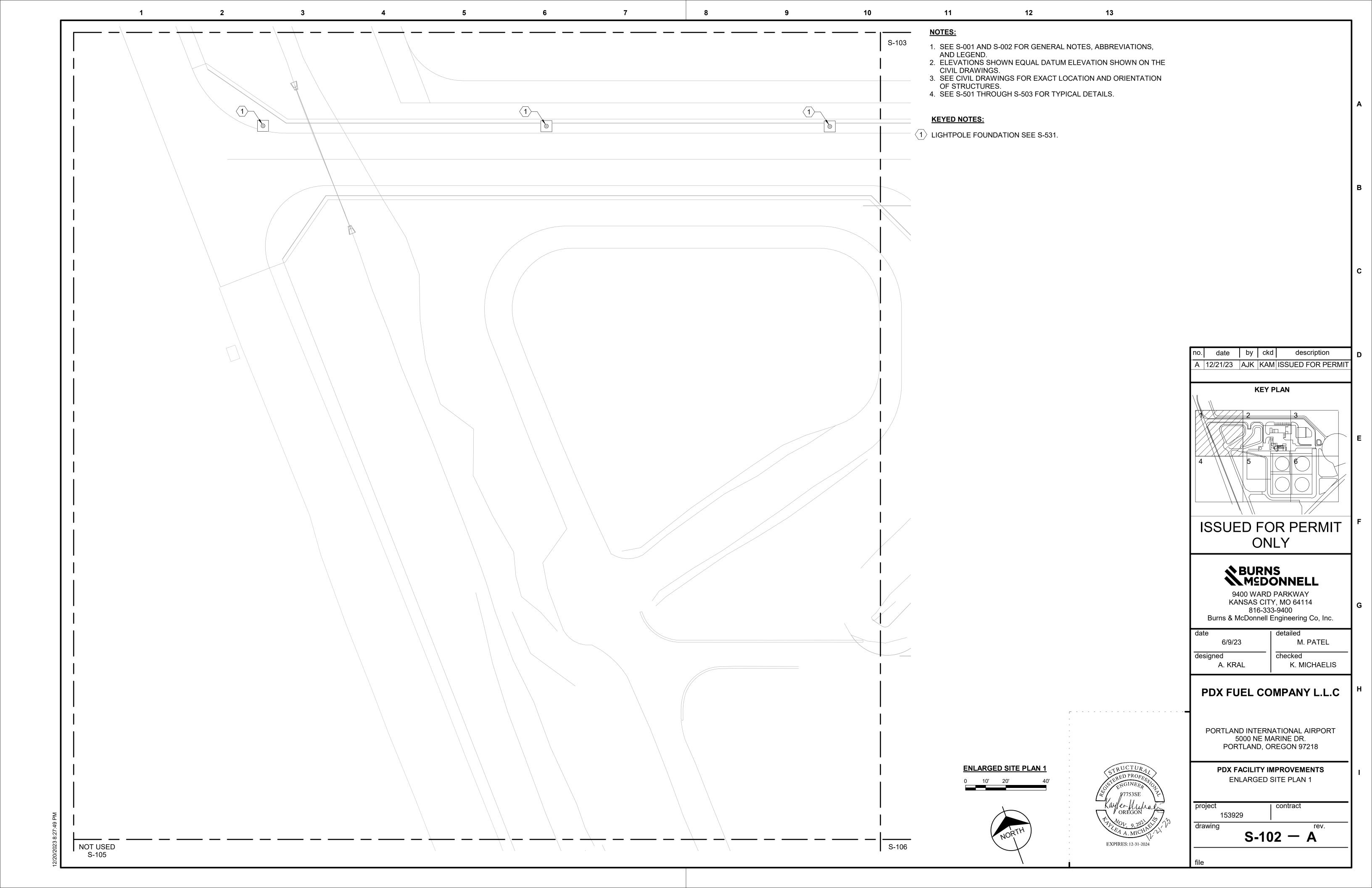
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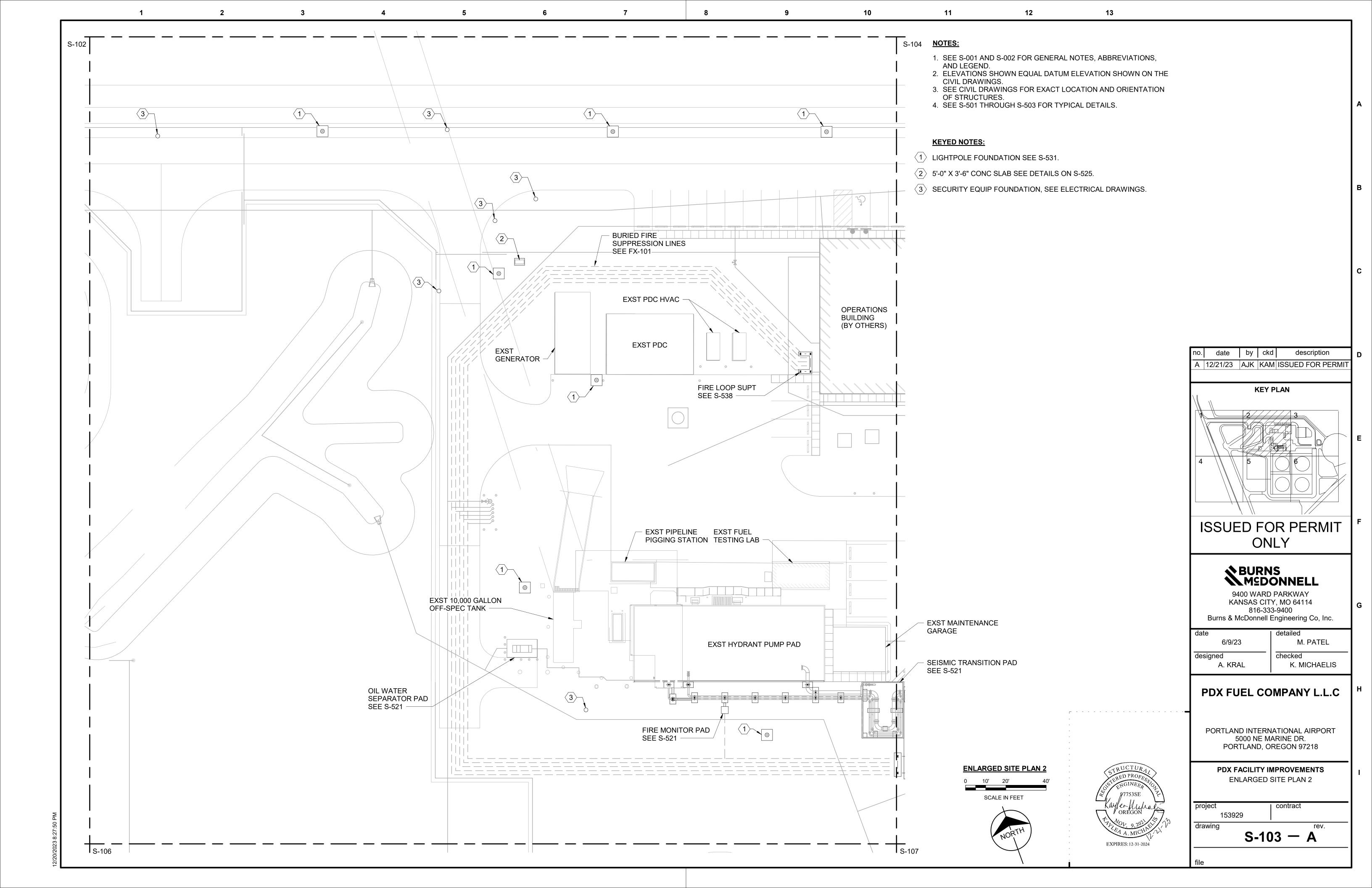
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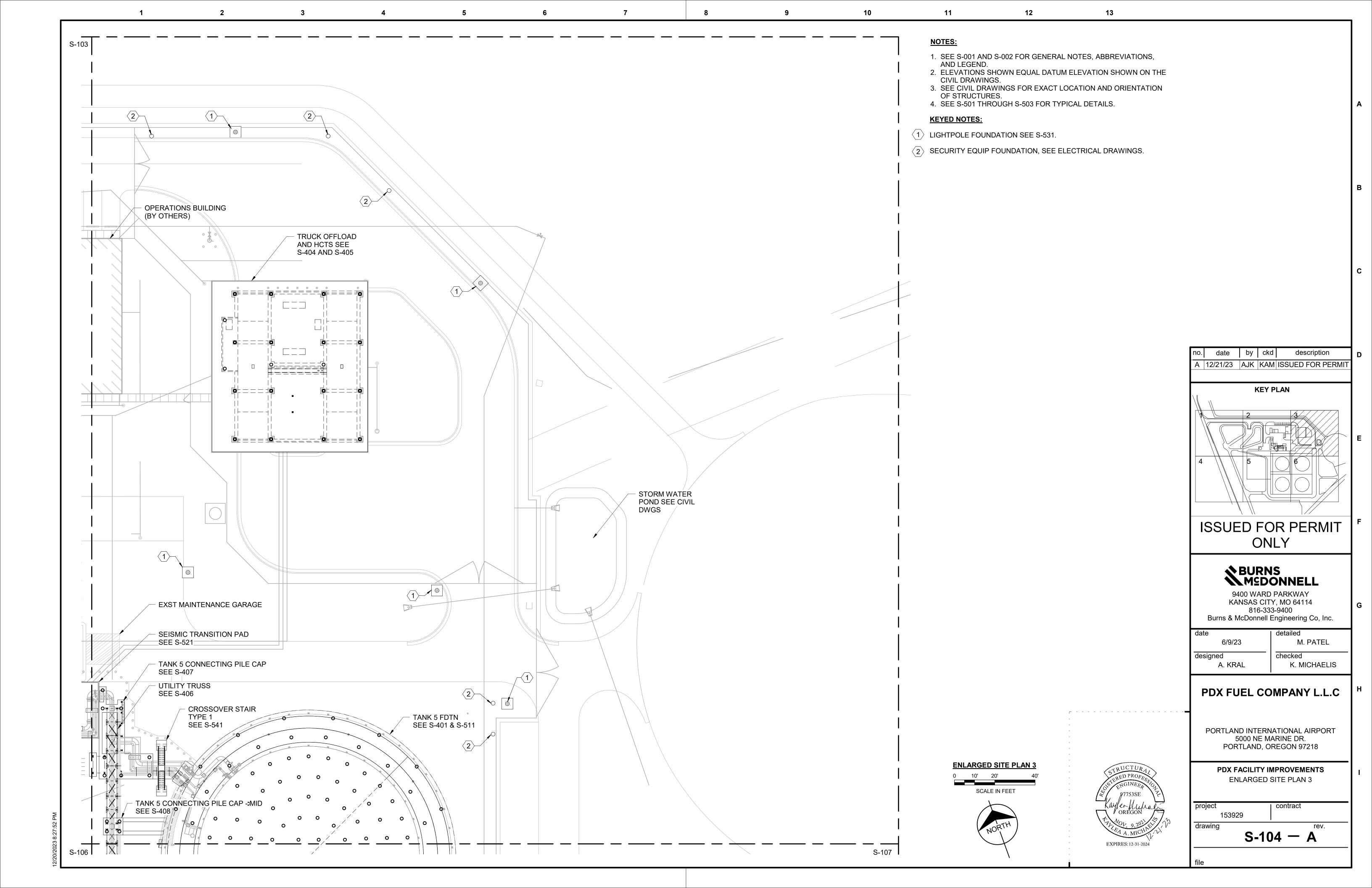
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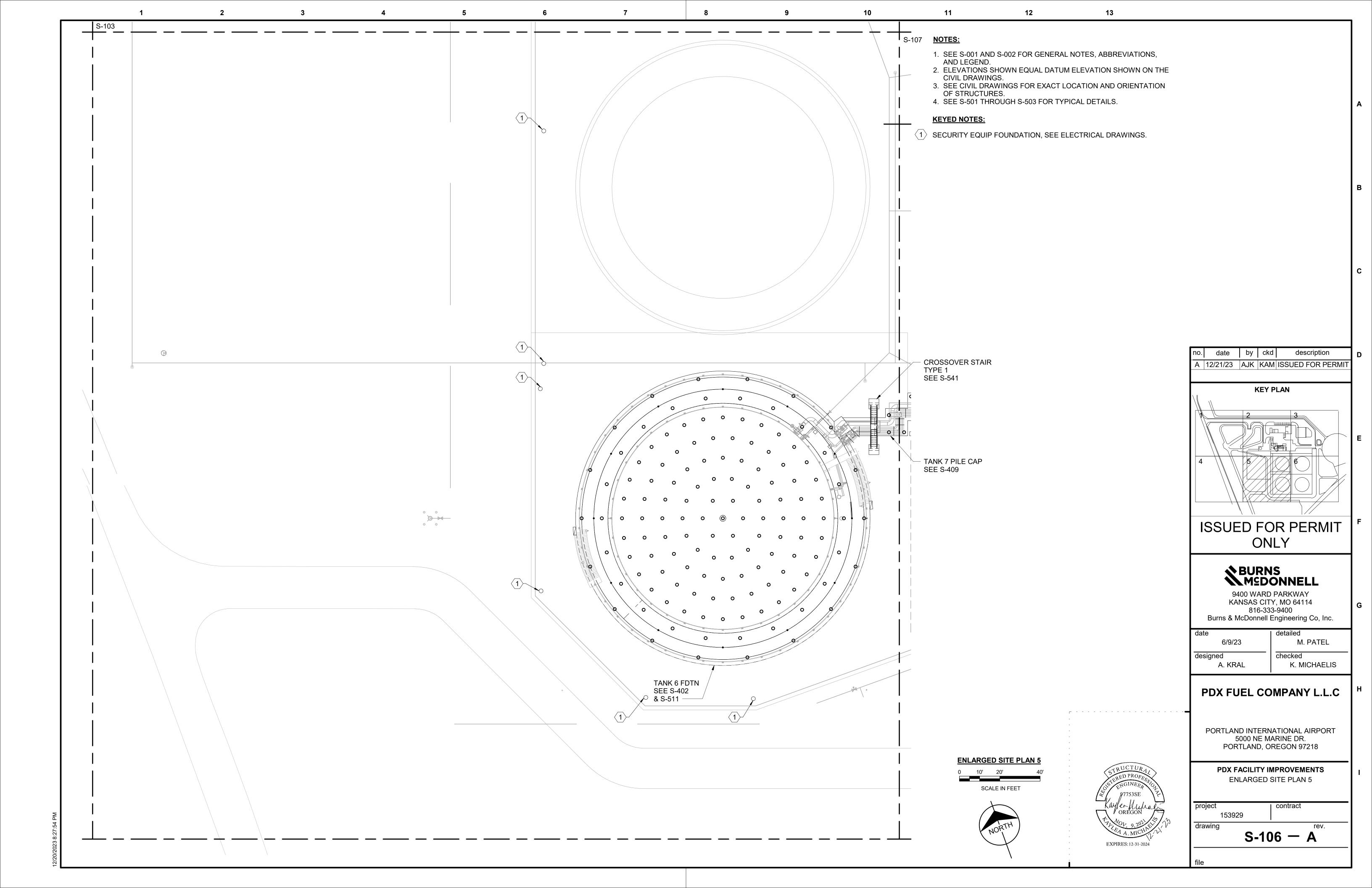
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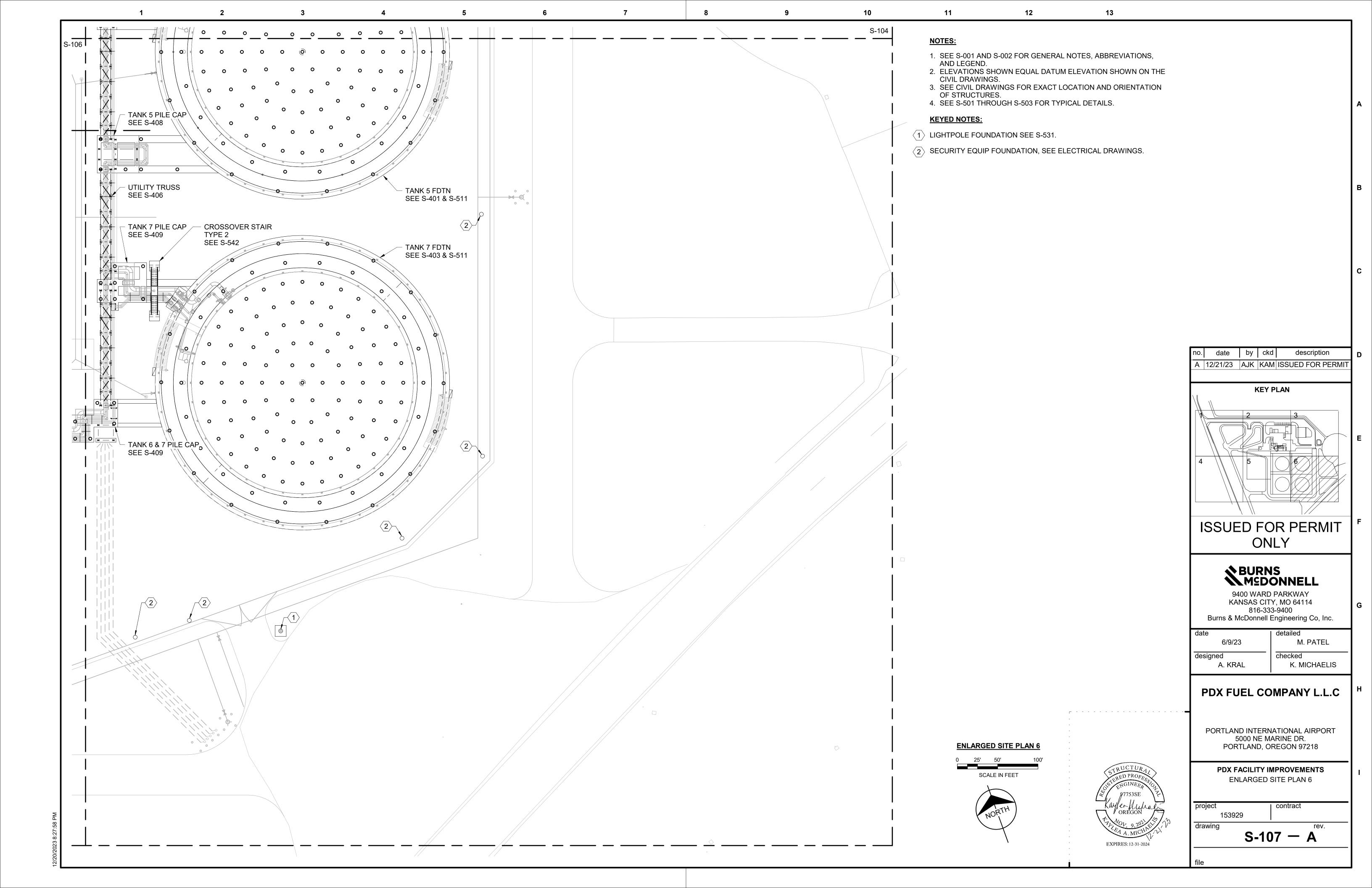


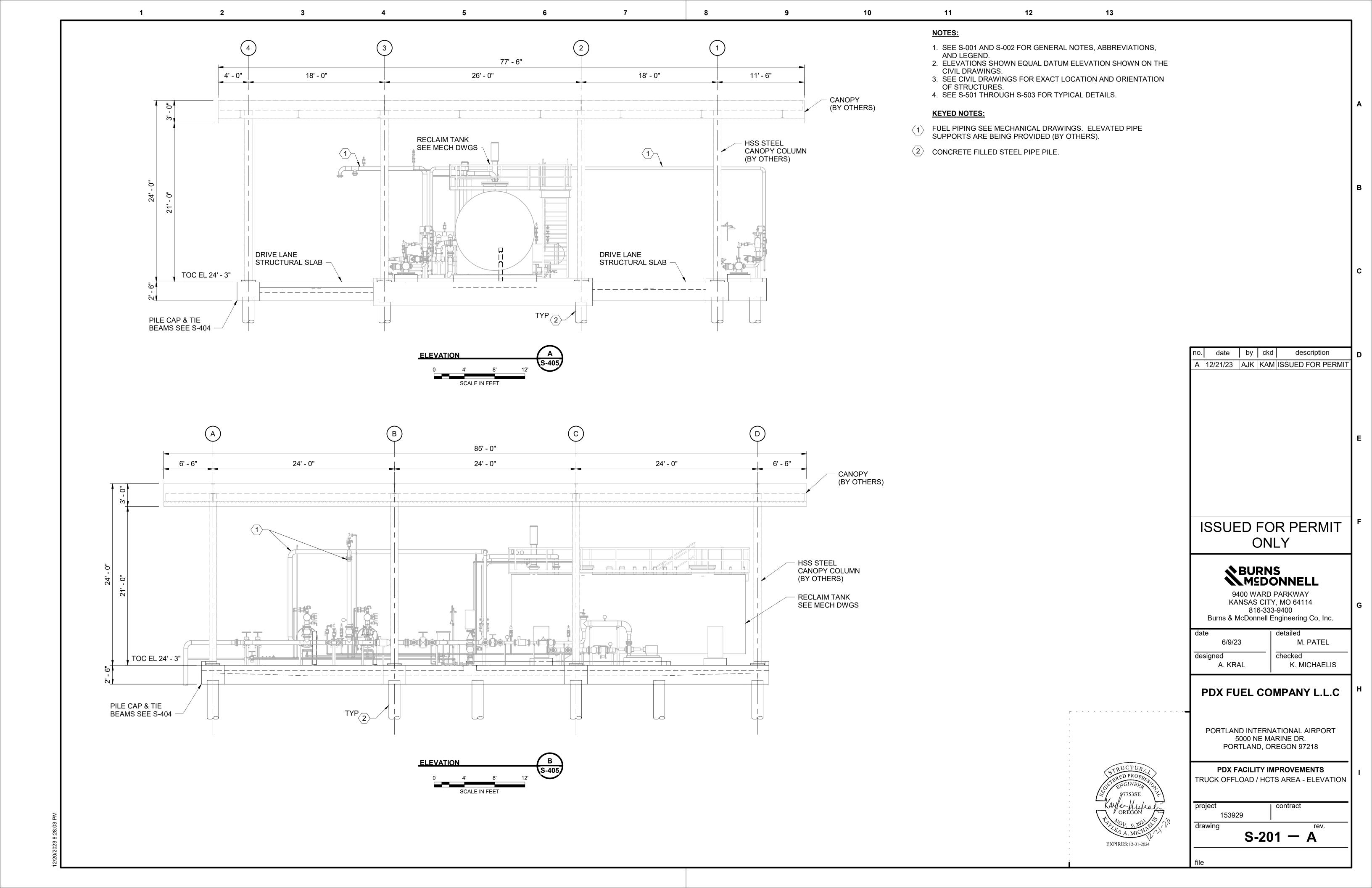


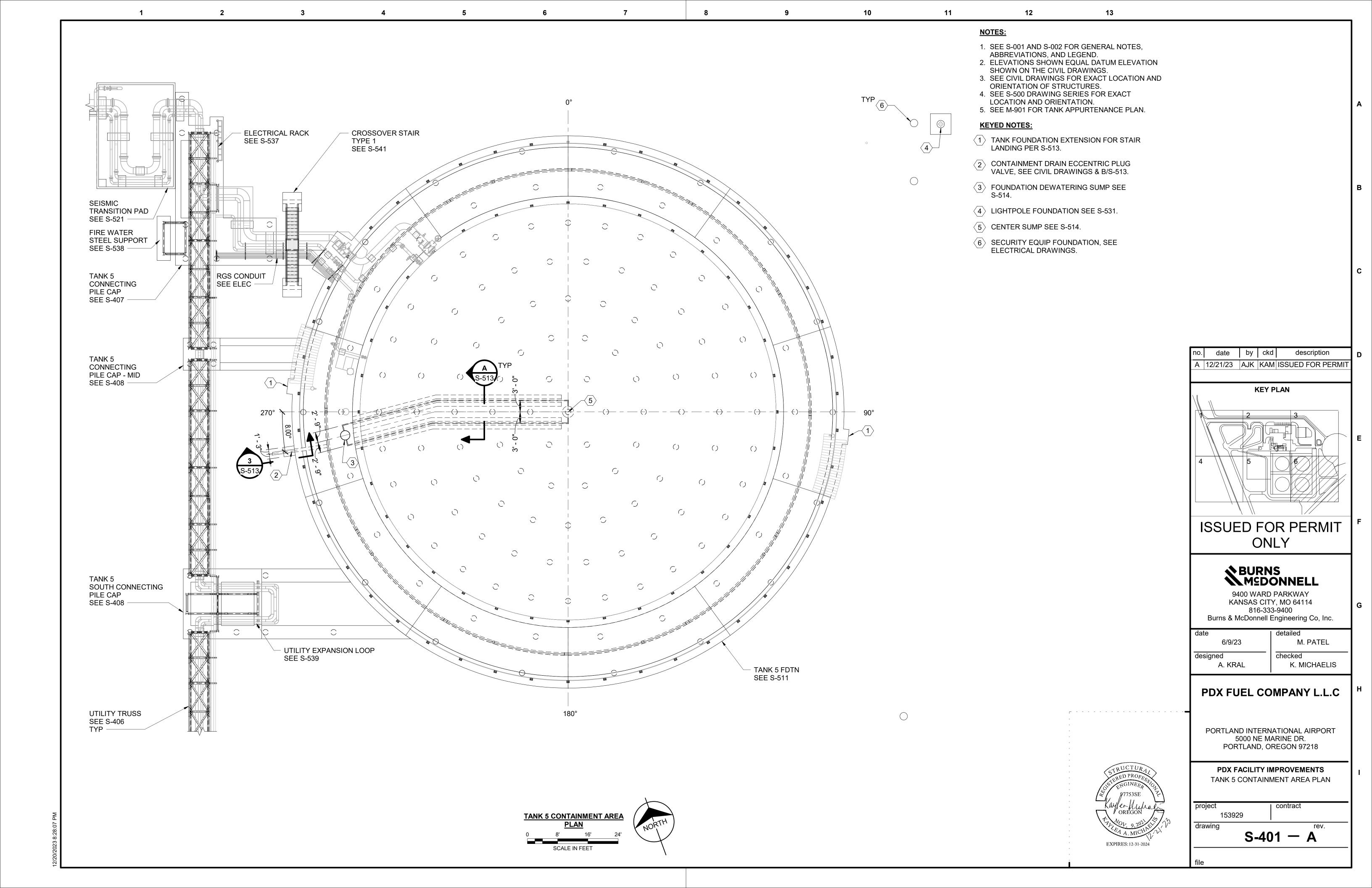


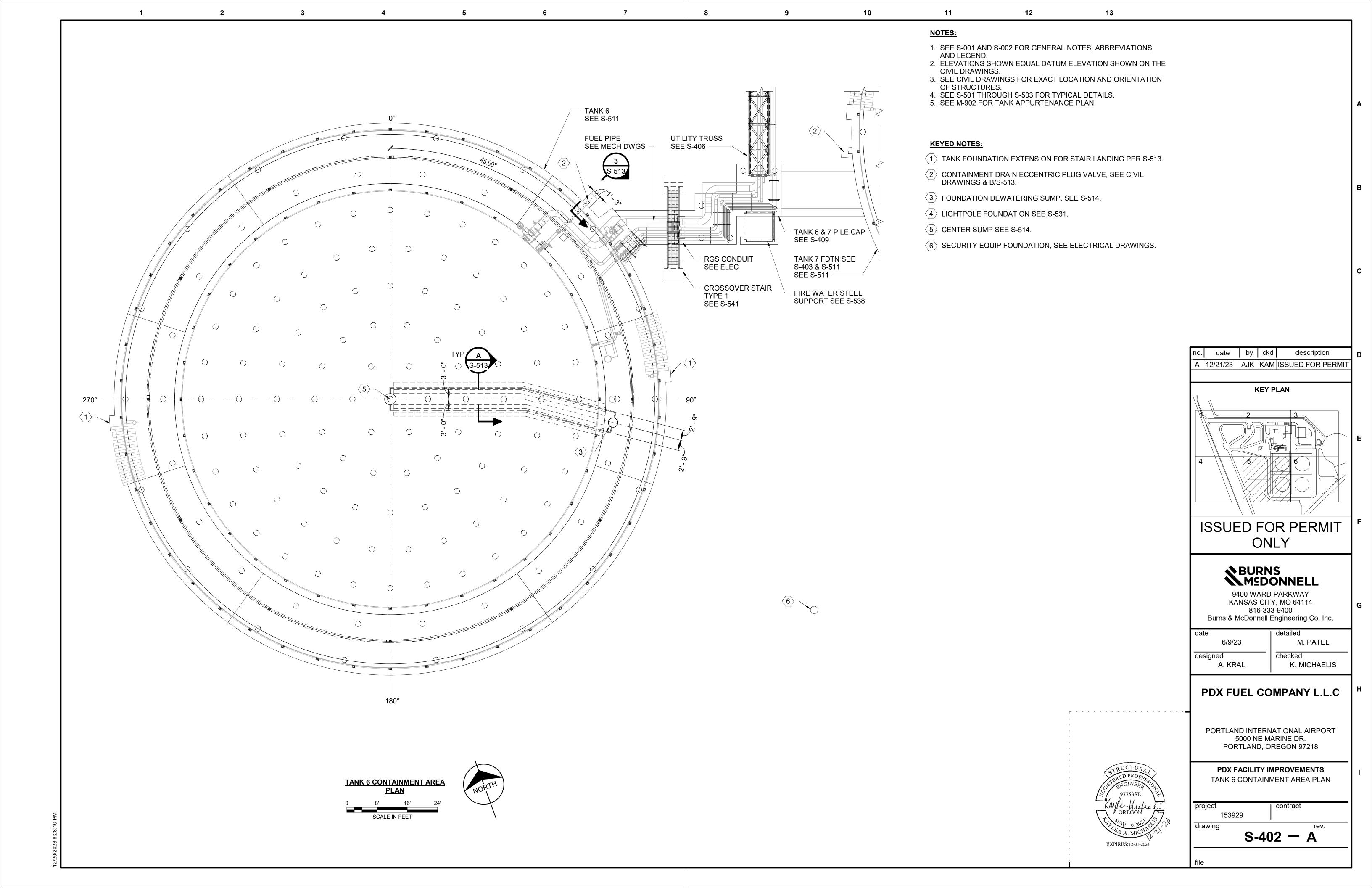


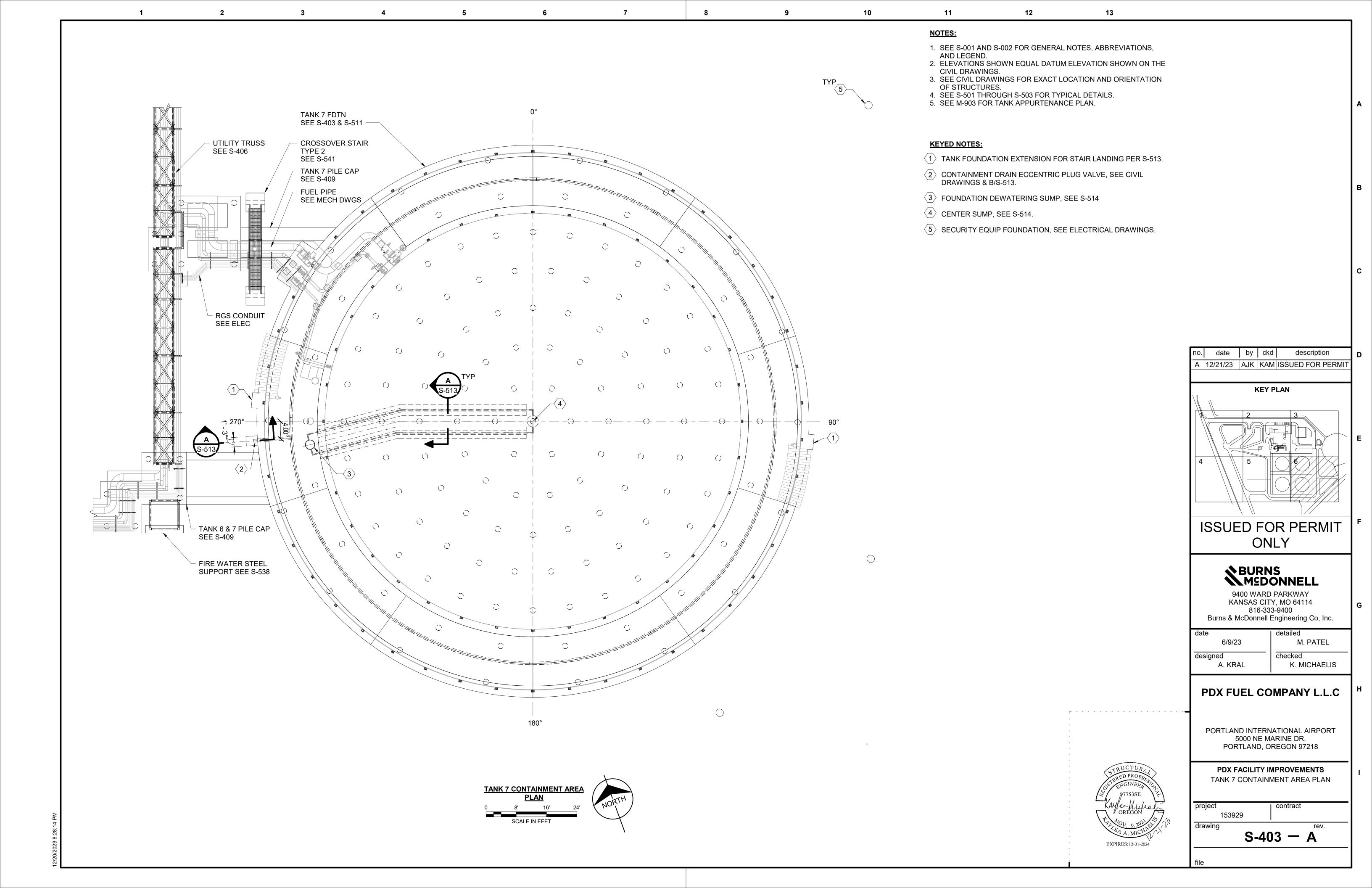


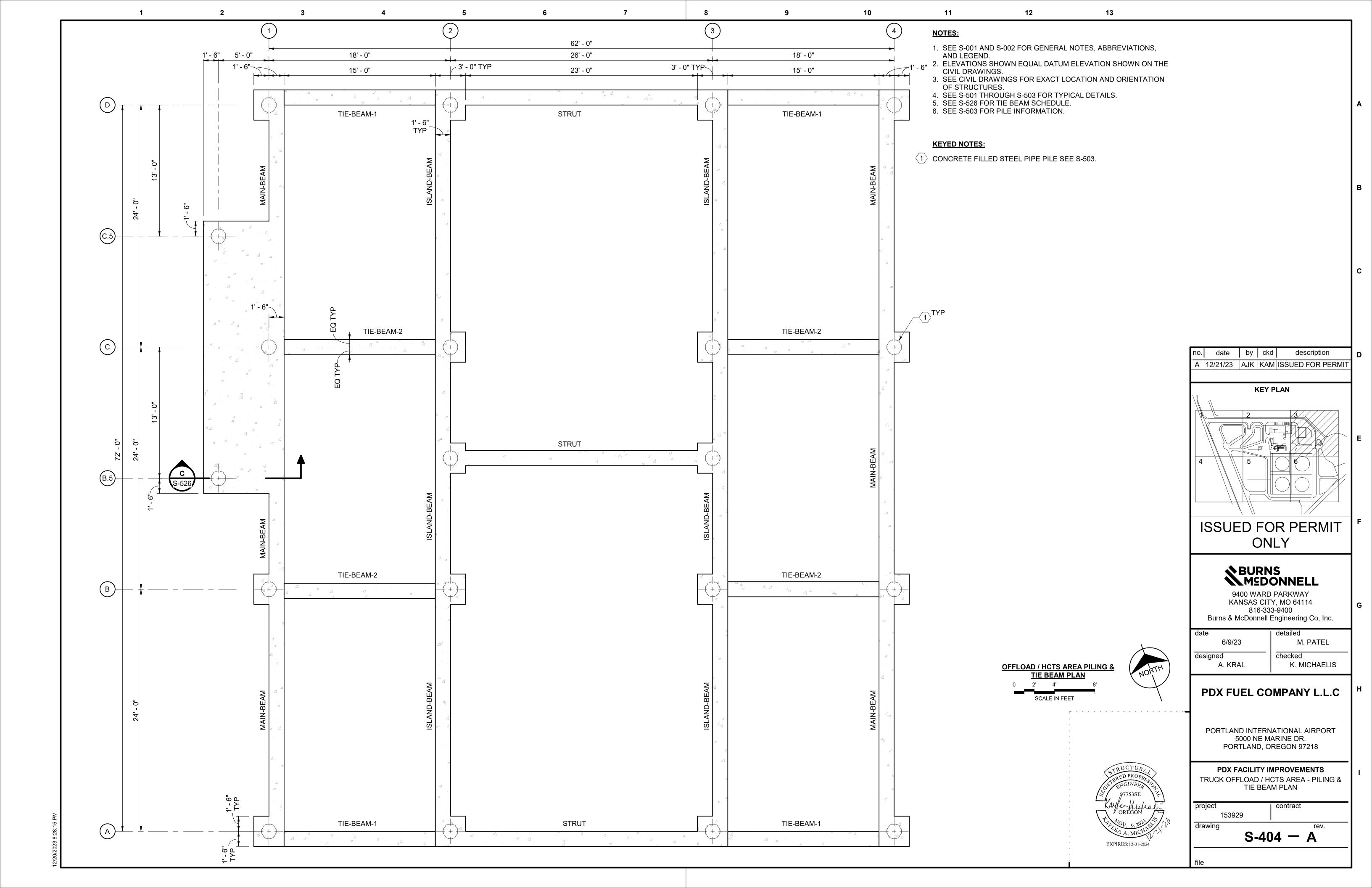


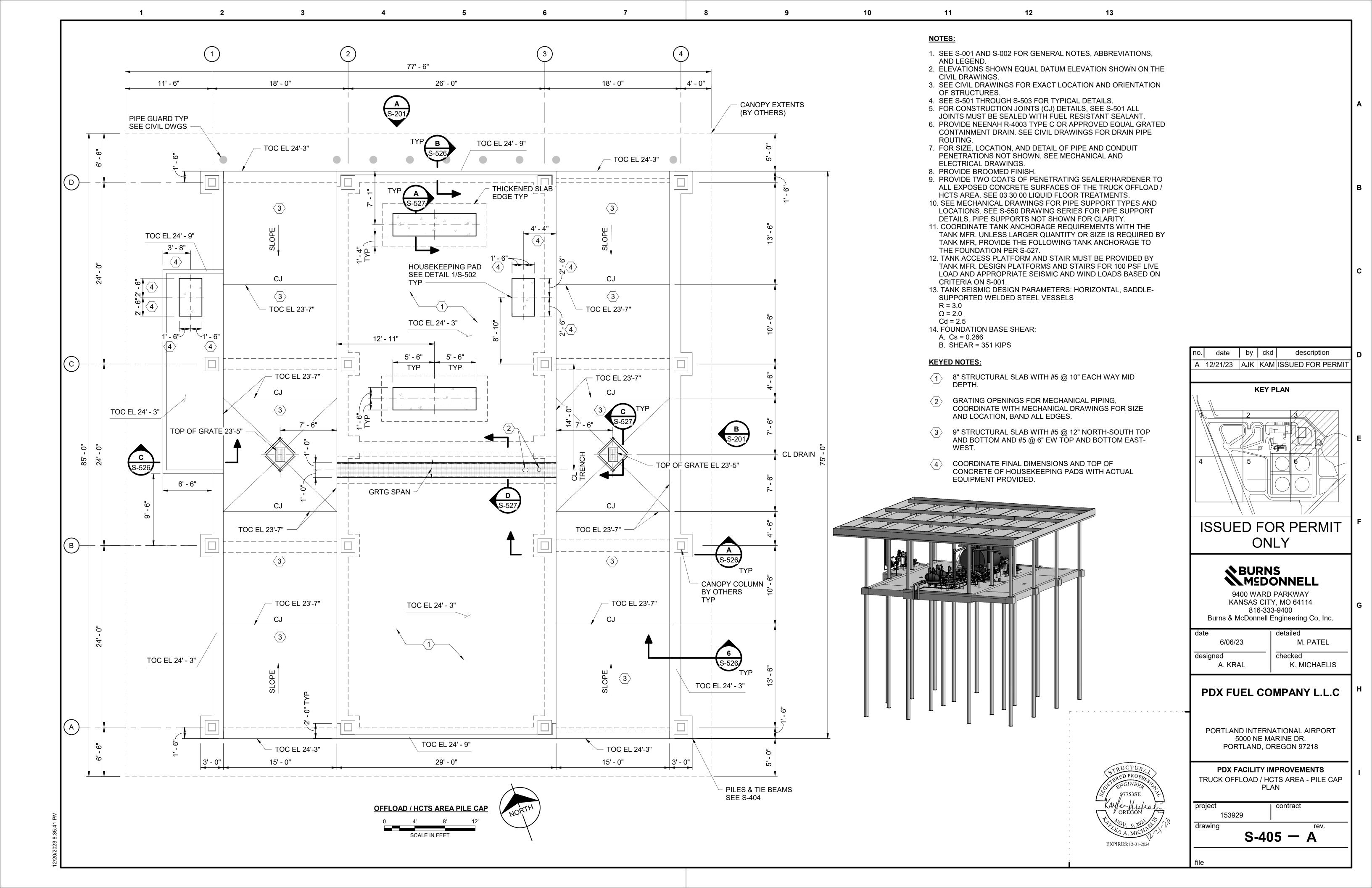


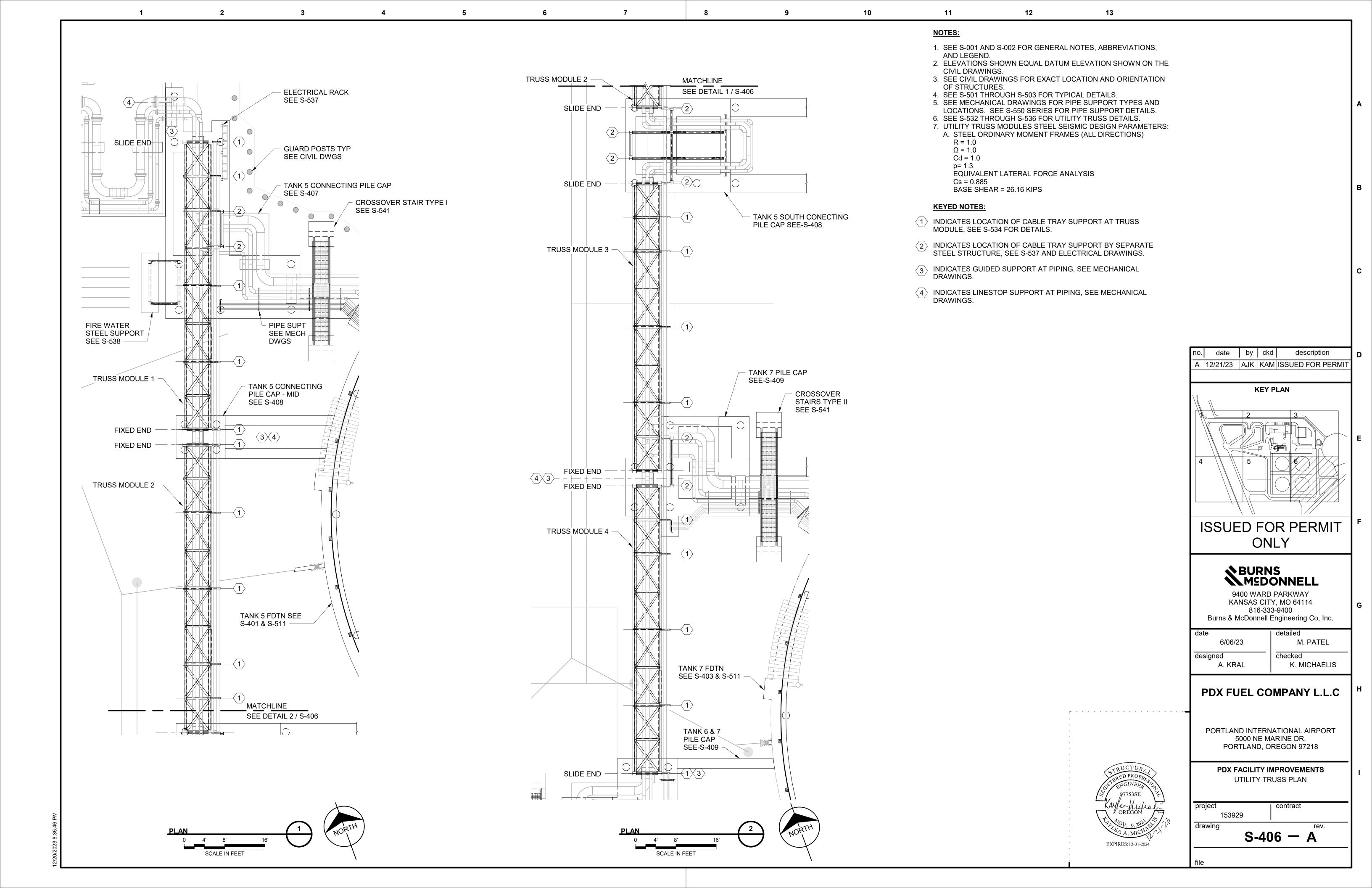


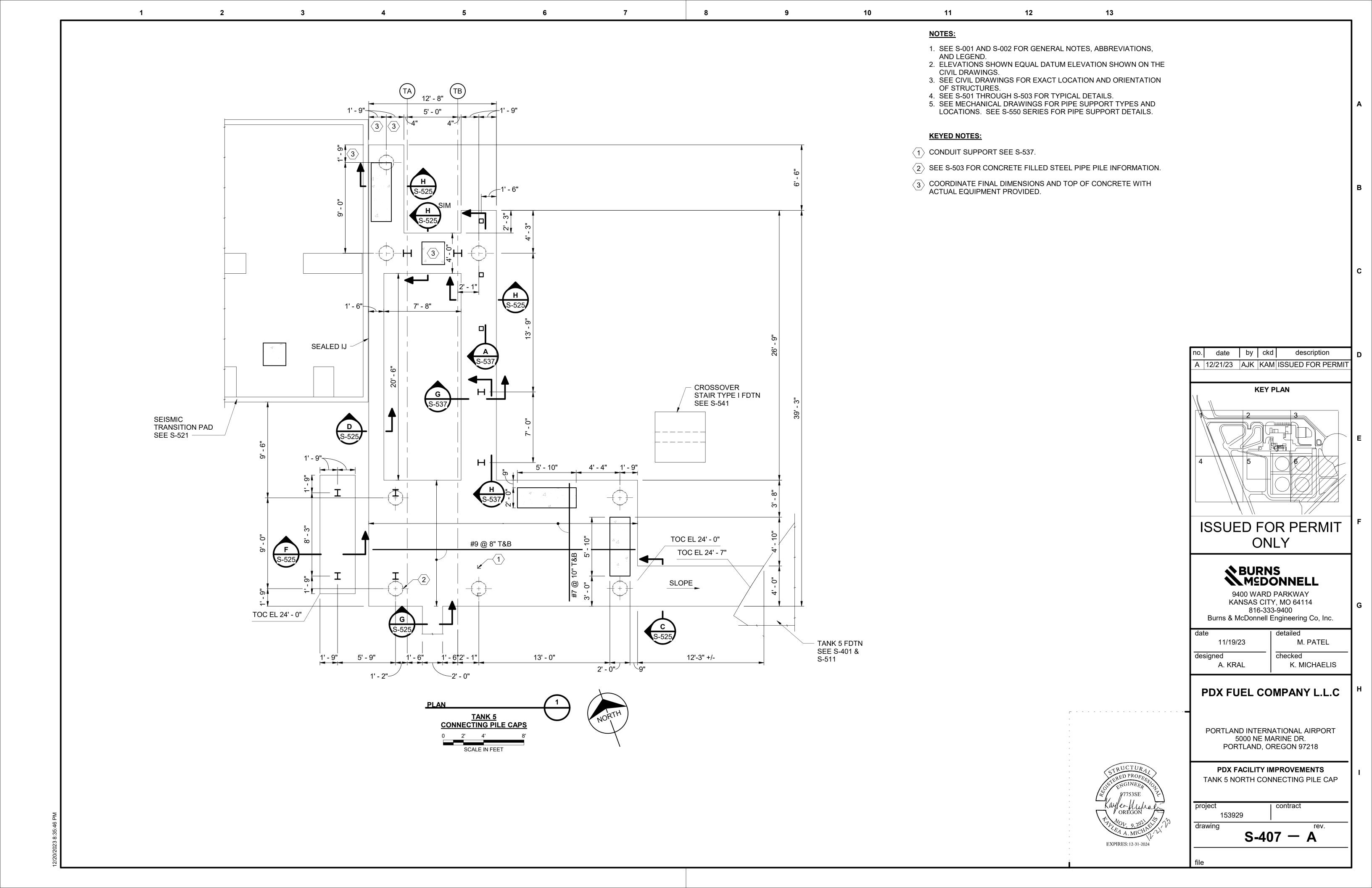


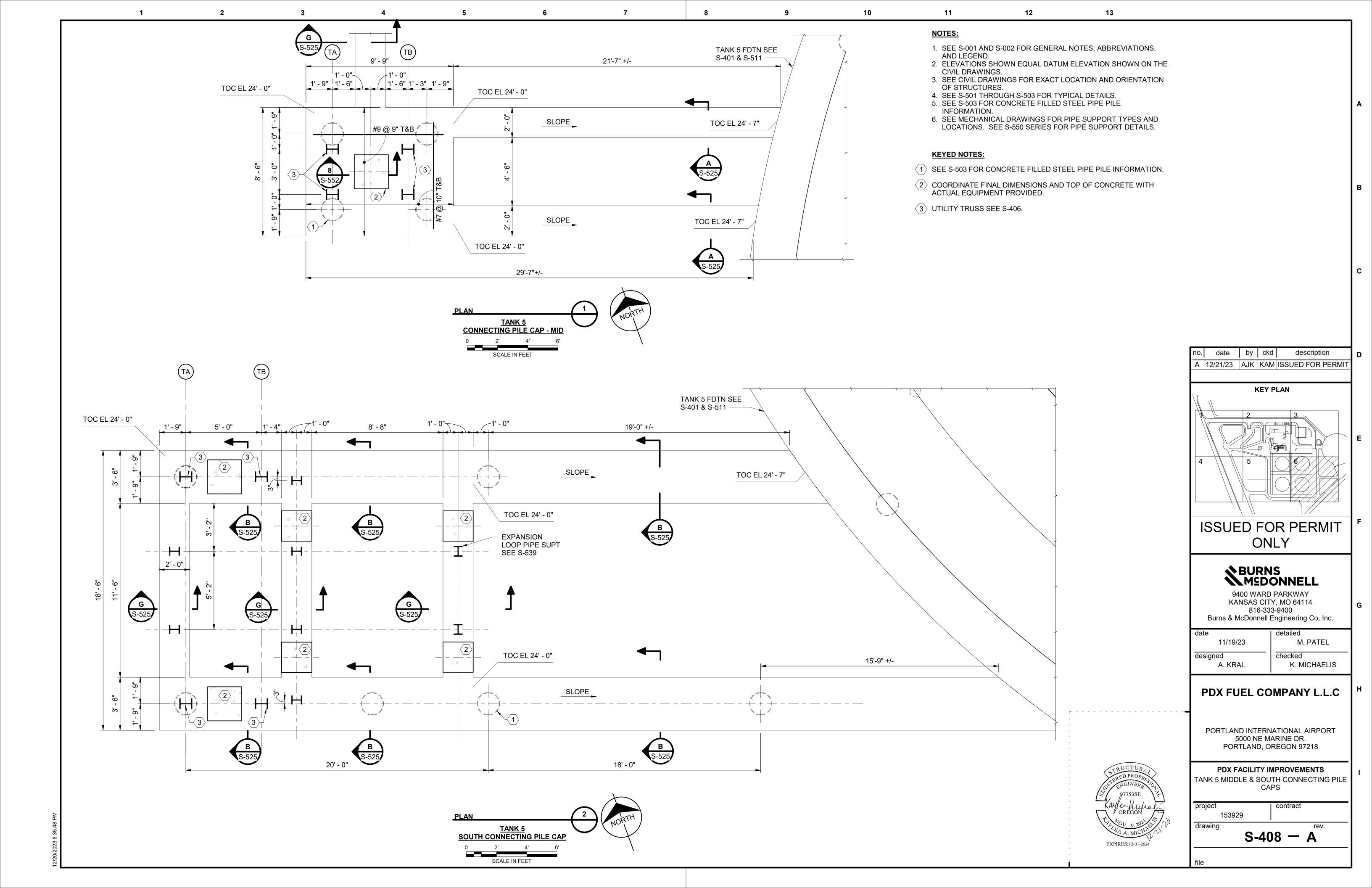


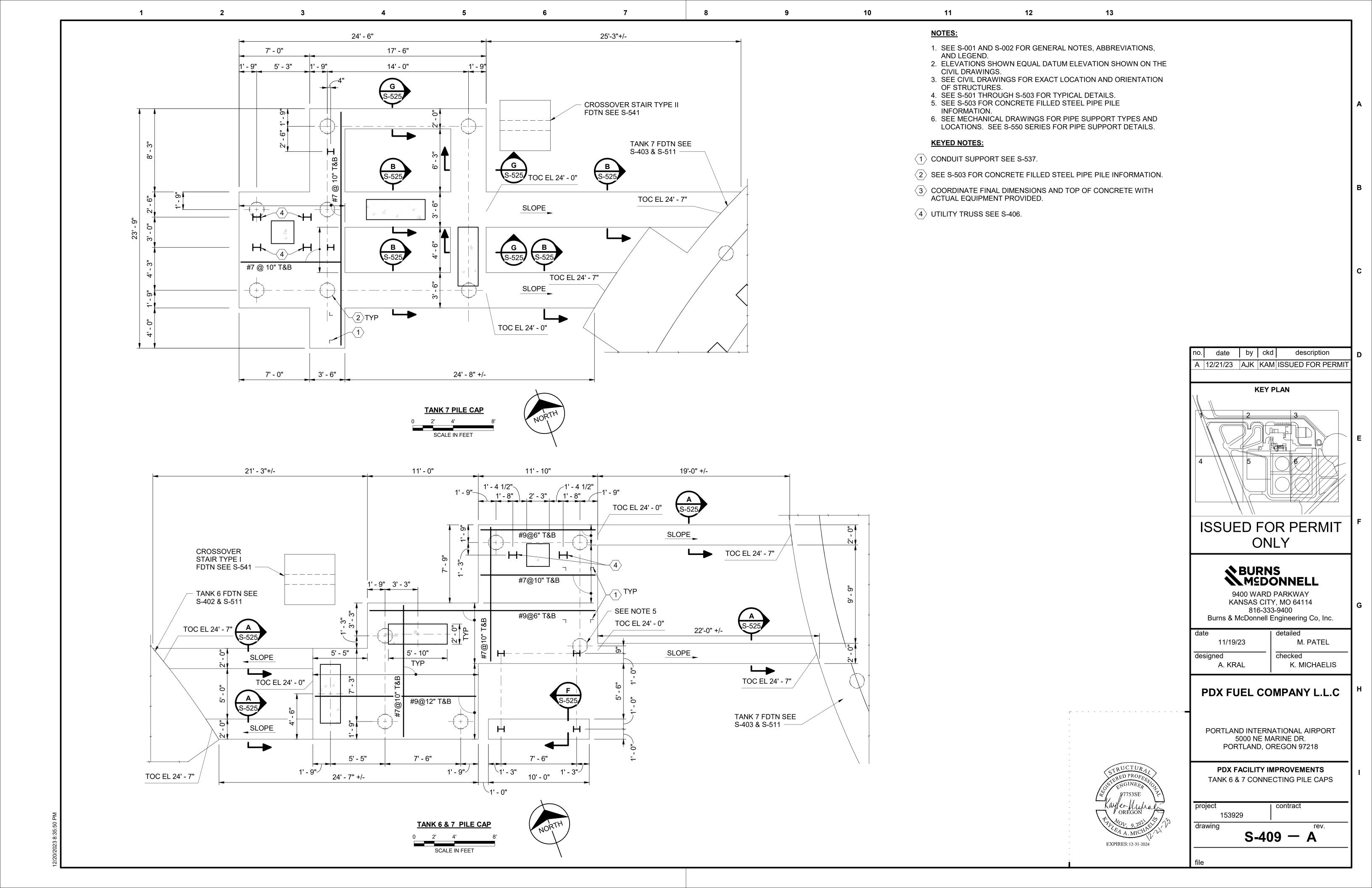


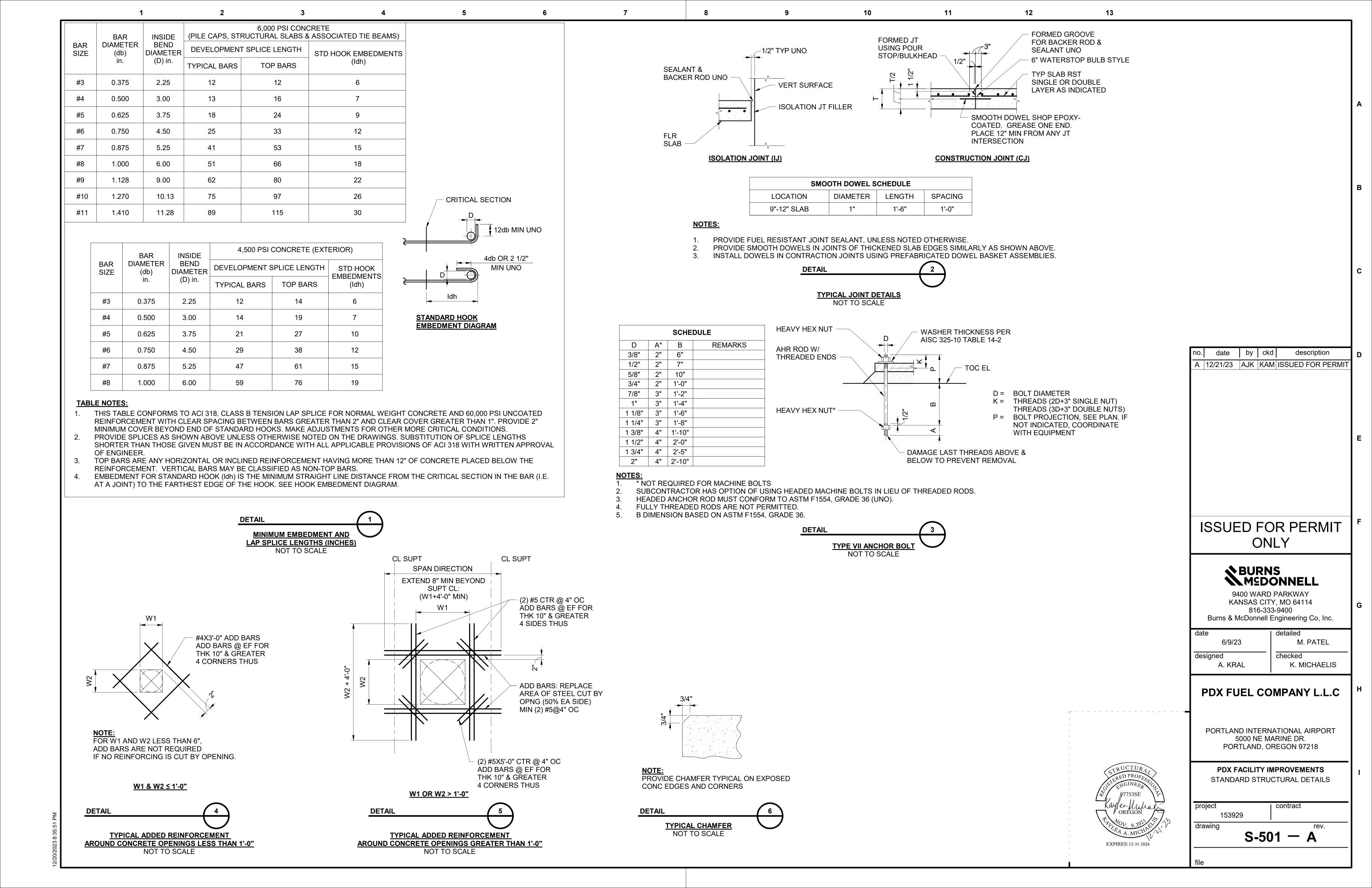


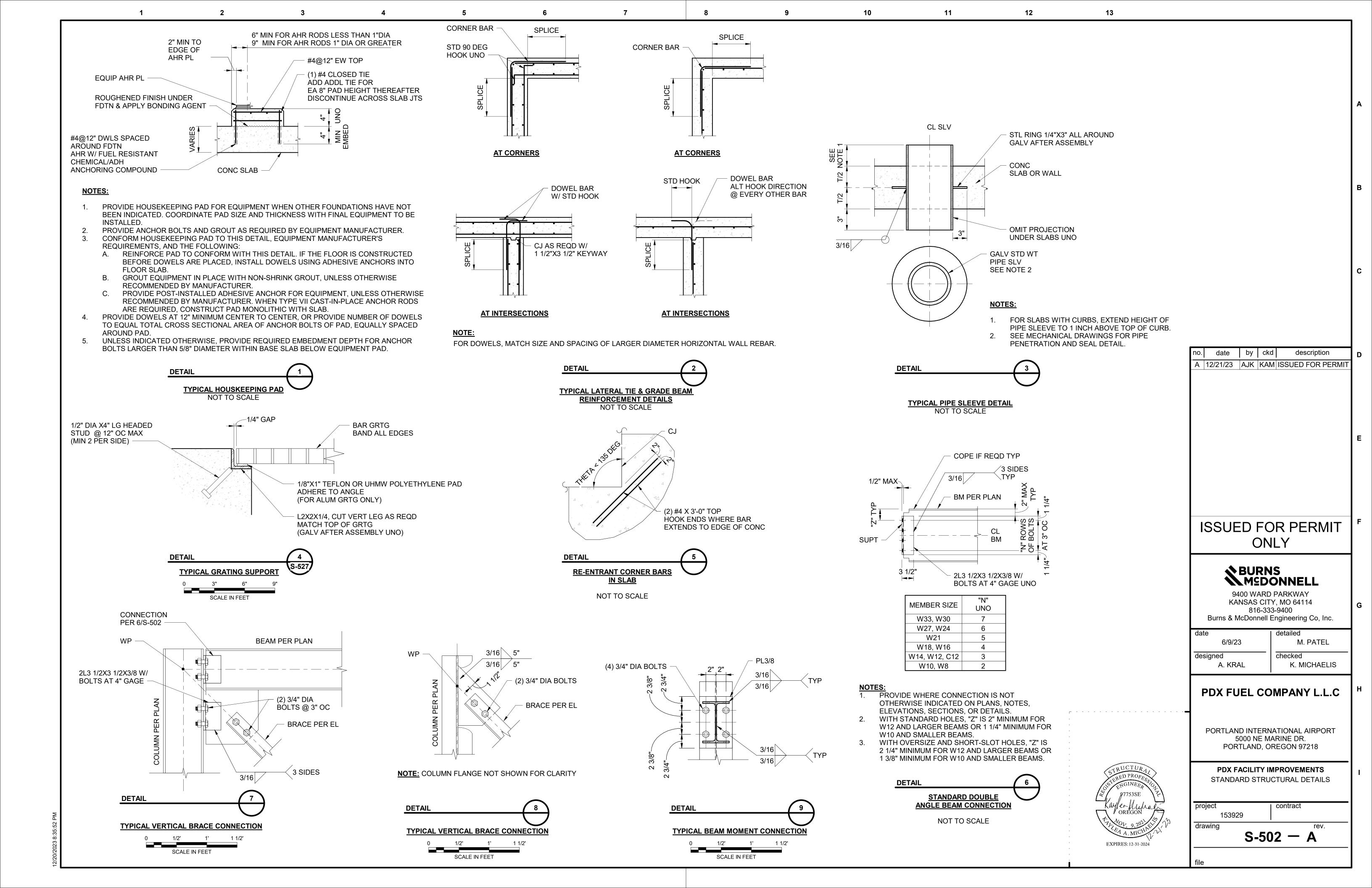








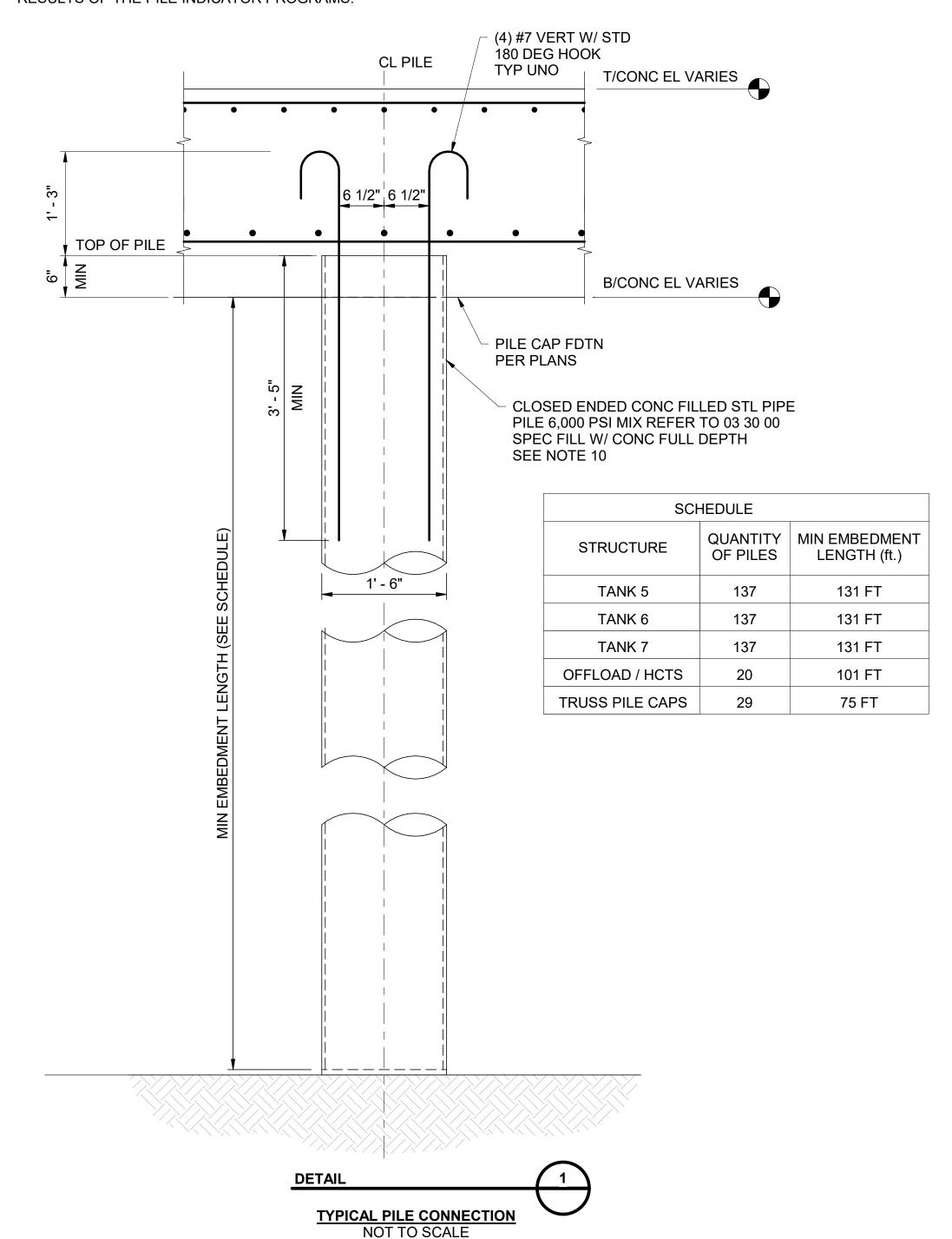


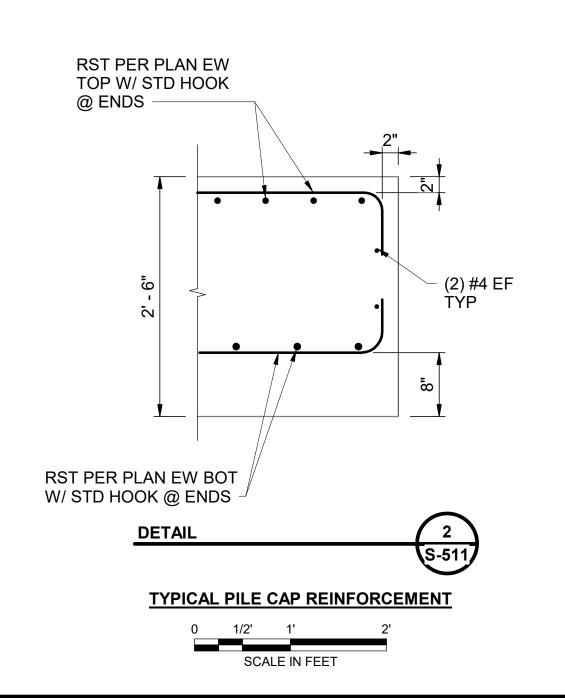


CONCRETE FILLED STEEL PIPE PILES MINIMUM DESIGN REQUIREMENTS							
OUTER DIA (in.)	MIN WALL THICKNESS (in.)	MIN EMBEDMENT LENGTH (ft.) SEE NOTE 4	TIP ELEVATION (ft.)	DESIGN SUSTAINED COMPRESSIVE CAPACITY (kip) SEE NOTE 2 & 8	DESIGN TRANSIENT COMPRESSIVE CAPACITY (kip) SEE NOTE 2 & 8	DESIGN UPLIFT CAPACITY (kip)	DESIGN LATERAL CAPACITY (kip) SEE NOTE 2 & 9
18.0	0.5	SEE SCHEDULE	N/A	166	250	N/A	23

CLOSED ENDED CONCRETE FILLED STEEL PIPE PILE NOTES:

- 1. PROVIDE IN ACCORDANCE WITH CONTRACT DRAWINGS AND SPECIFICATIONS SECTION 31 62 18.
- 2. DESIGN CAPACITIES ARE ALLOWABLE STRESS DESIGN LEVELS.
- 3. TOP OF PILE ELEVATION VARIES BASED ON TOP OF FOUNDATION ELEVATION.
- 4. EMBEDMENT LENGTH IS MEASURED FROM BOTTOM OF PILE CAP.
- 5. ESTIMATED EMBEDMENT LENGTH OF EACH PILE FOR BIDDING PURPOSES MUST BE A MINIMUM OF 130 FEET
- REGARDLESS OF ACTUAL SUBSURFACE CONDITIONS.
- 6. STATIC PILE LOAD TESTING MUST BE PERFORMED IN ACCORDANCE WITH SPECIFICATION 31 08 13.
- 7. DYNAMIC PILE TESTING MUST BE PERFORMED IN ACCORDANCE WITH SPECIFICATION 31 08 17.
- 8. DESIGN FACTOR OF SAFETY IS EQUAL TO 2.0.
- 9. DESIGN FACTOR OF SAFETY IS EQUAL TO 1.0.
- 10. FINAL DECISION OF CLOSED ENDED VS. OPEN ENDED PIPE PILES WILL BE DETERMINED BASED ON THE RESULTS OF THE PILE INDICATOR PROGRAMS.

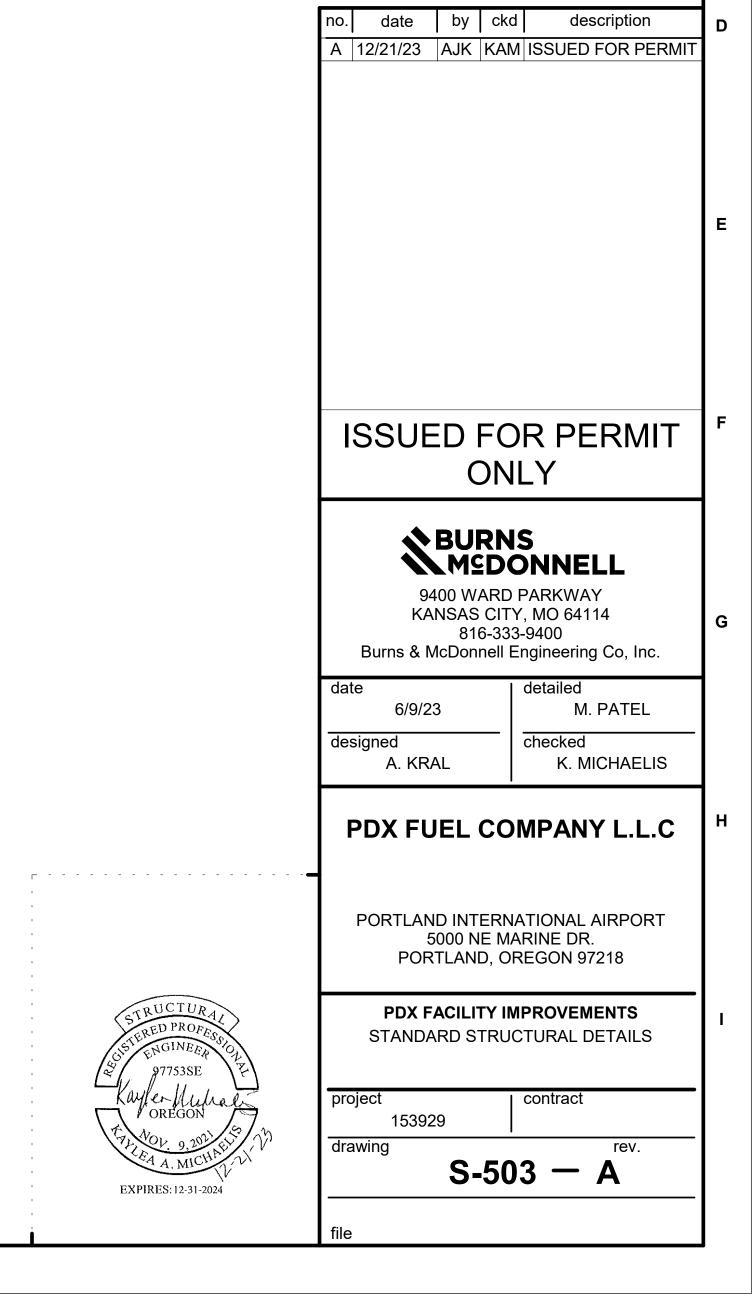




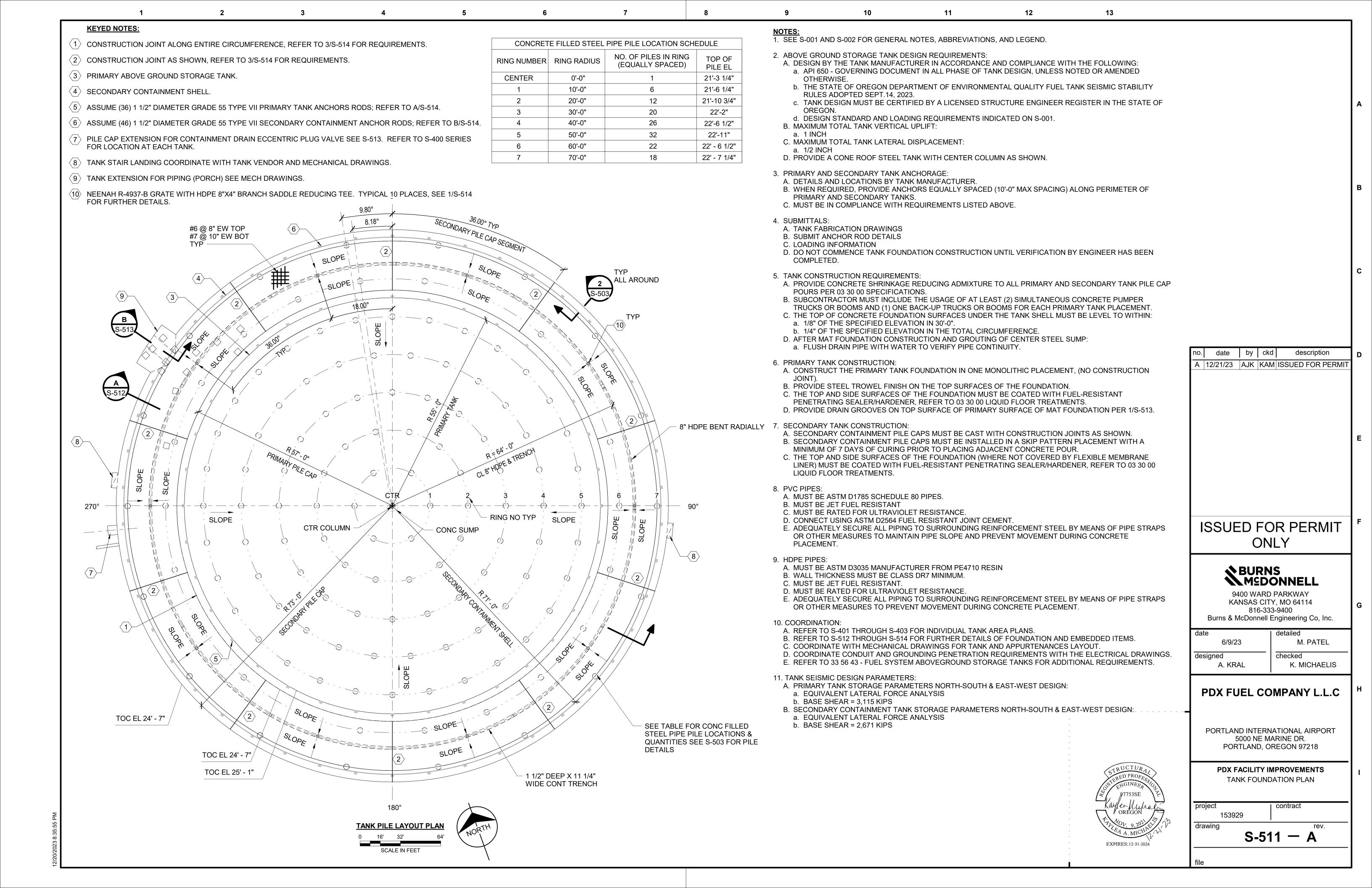
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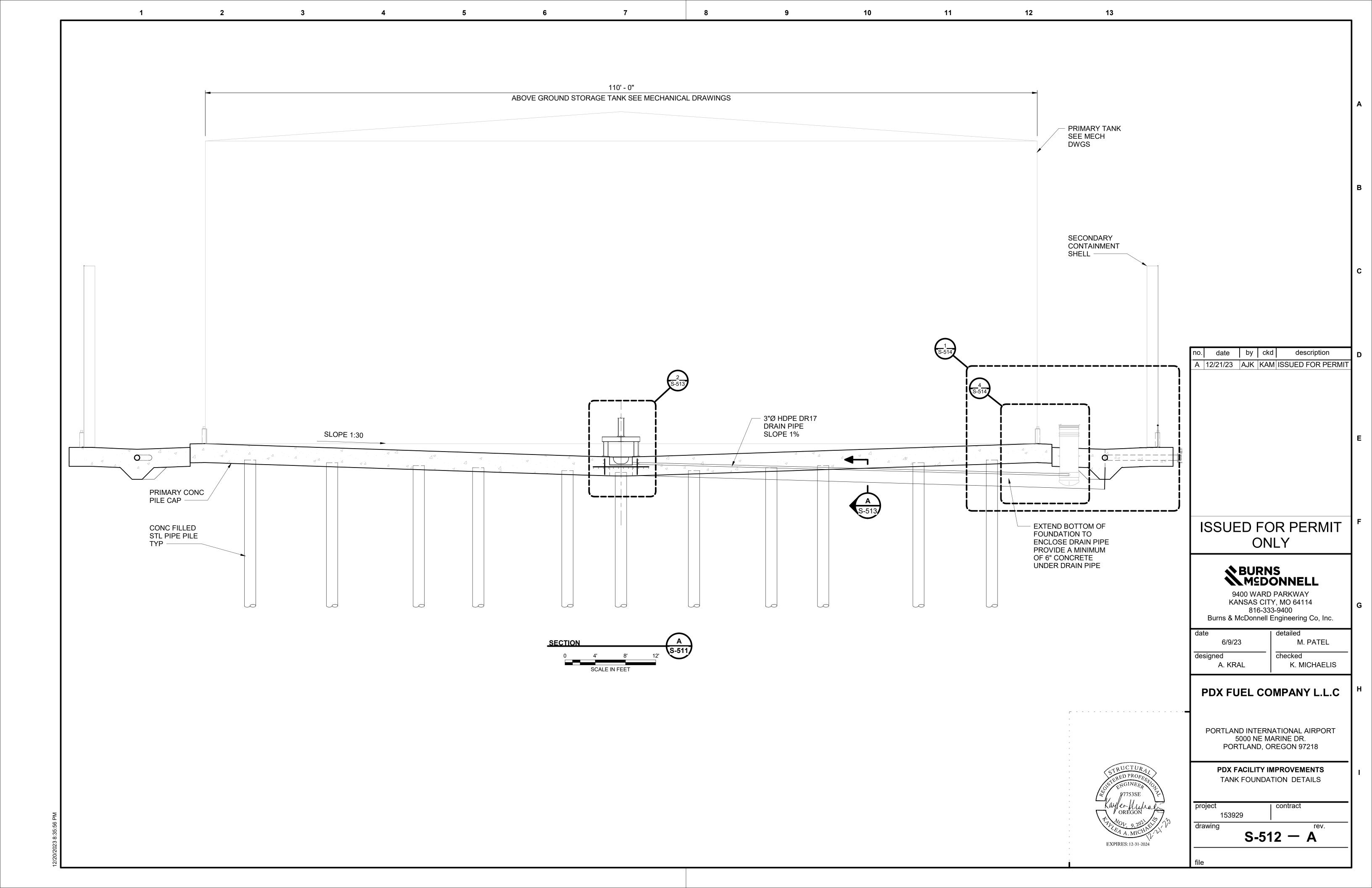
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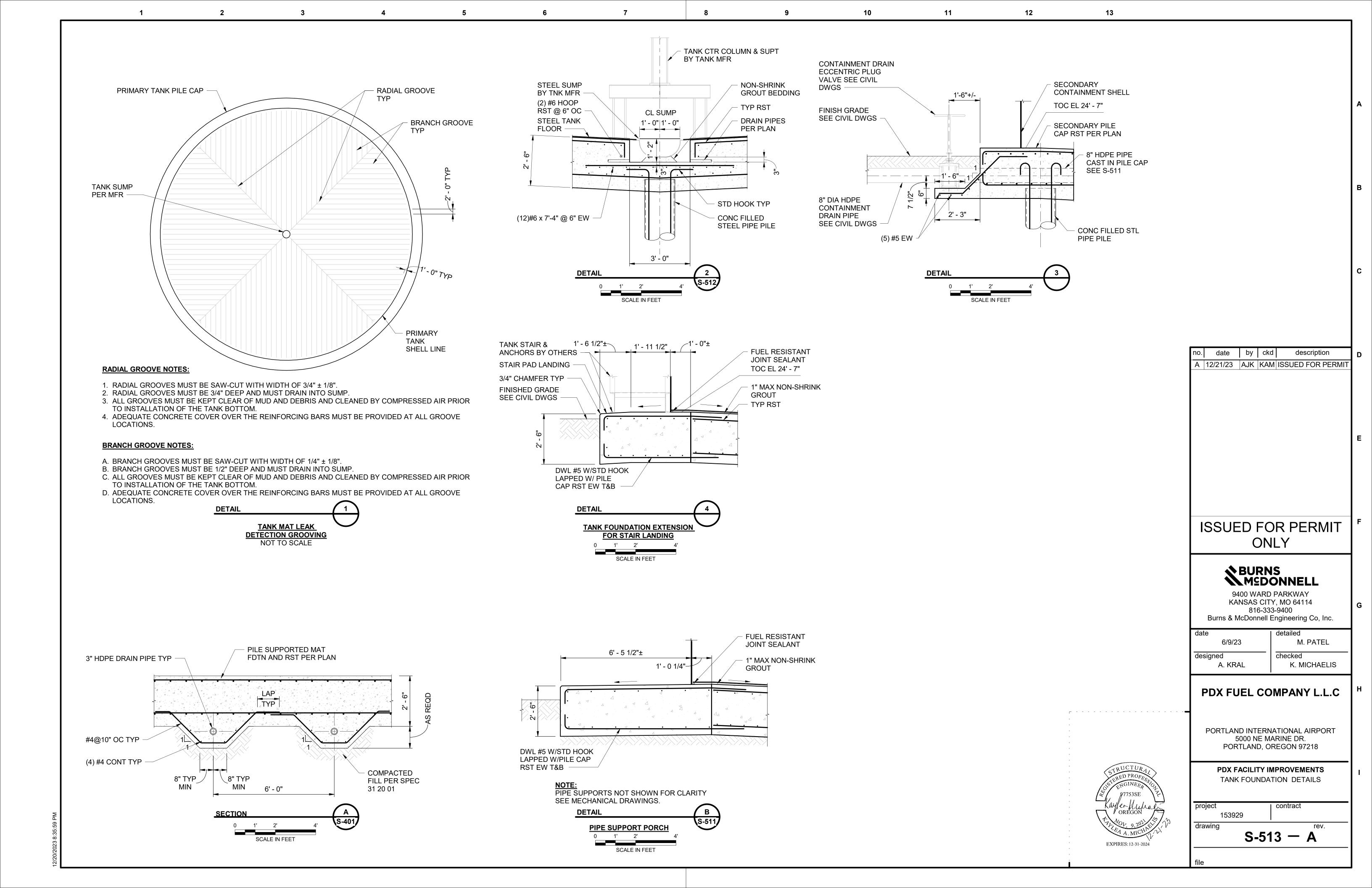
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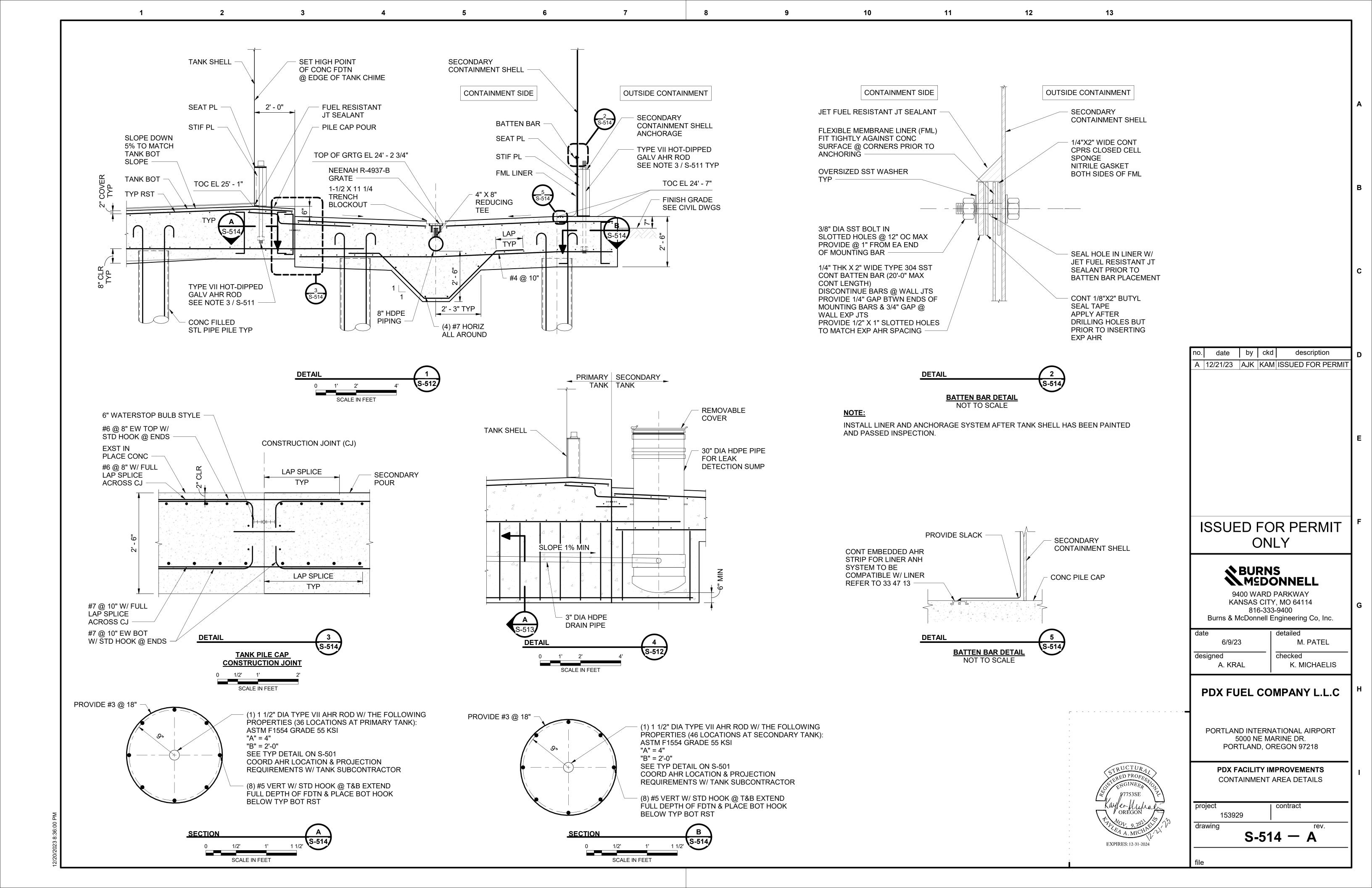


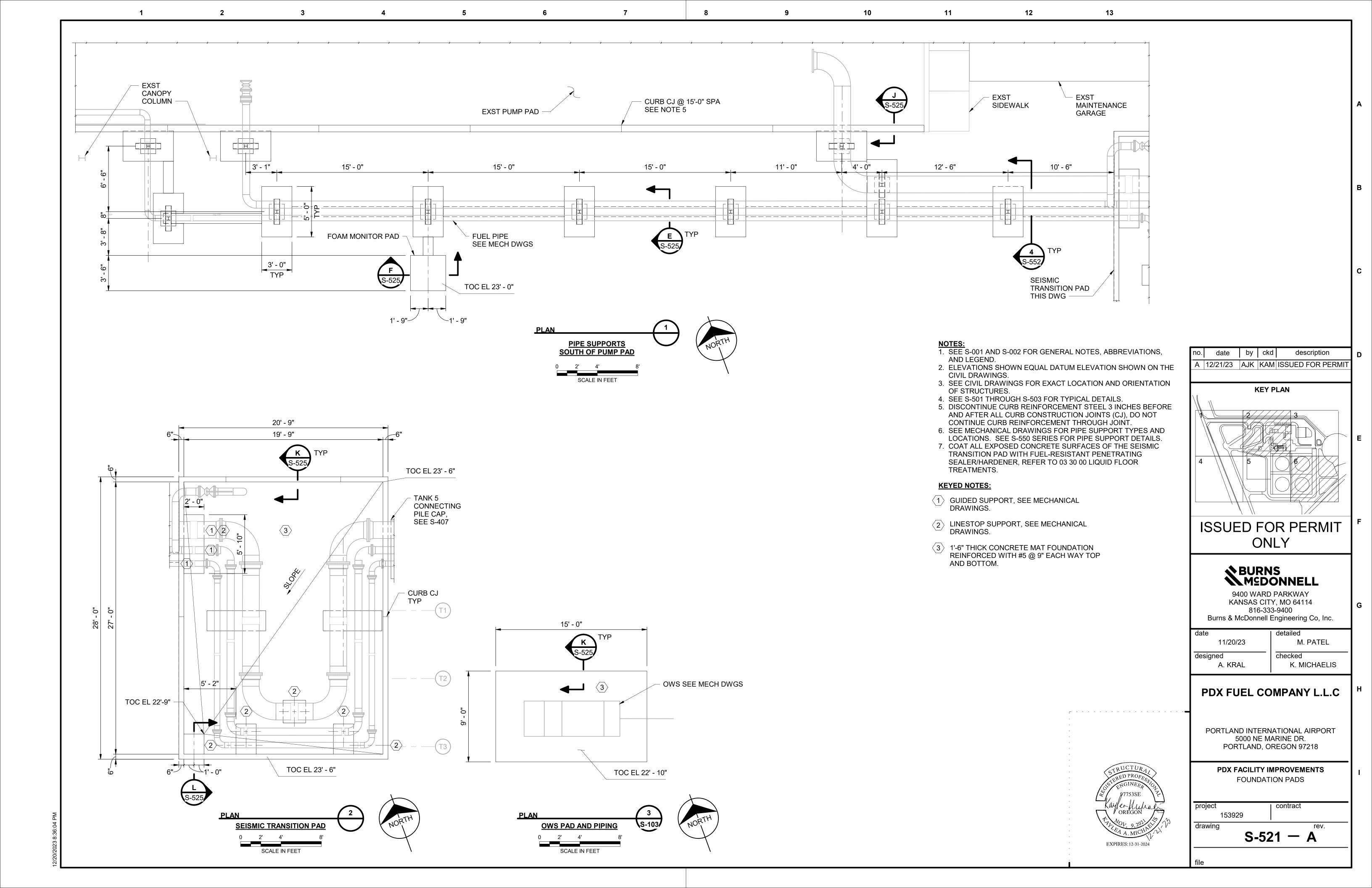
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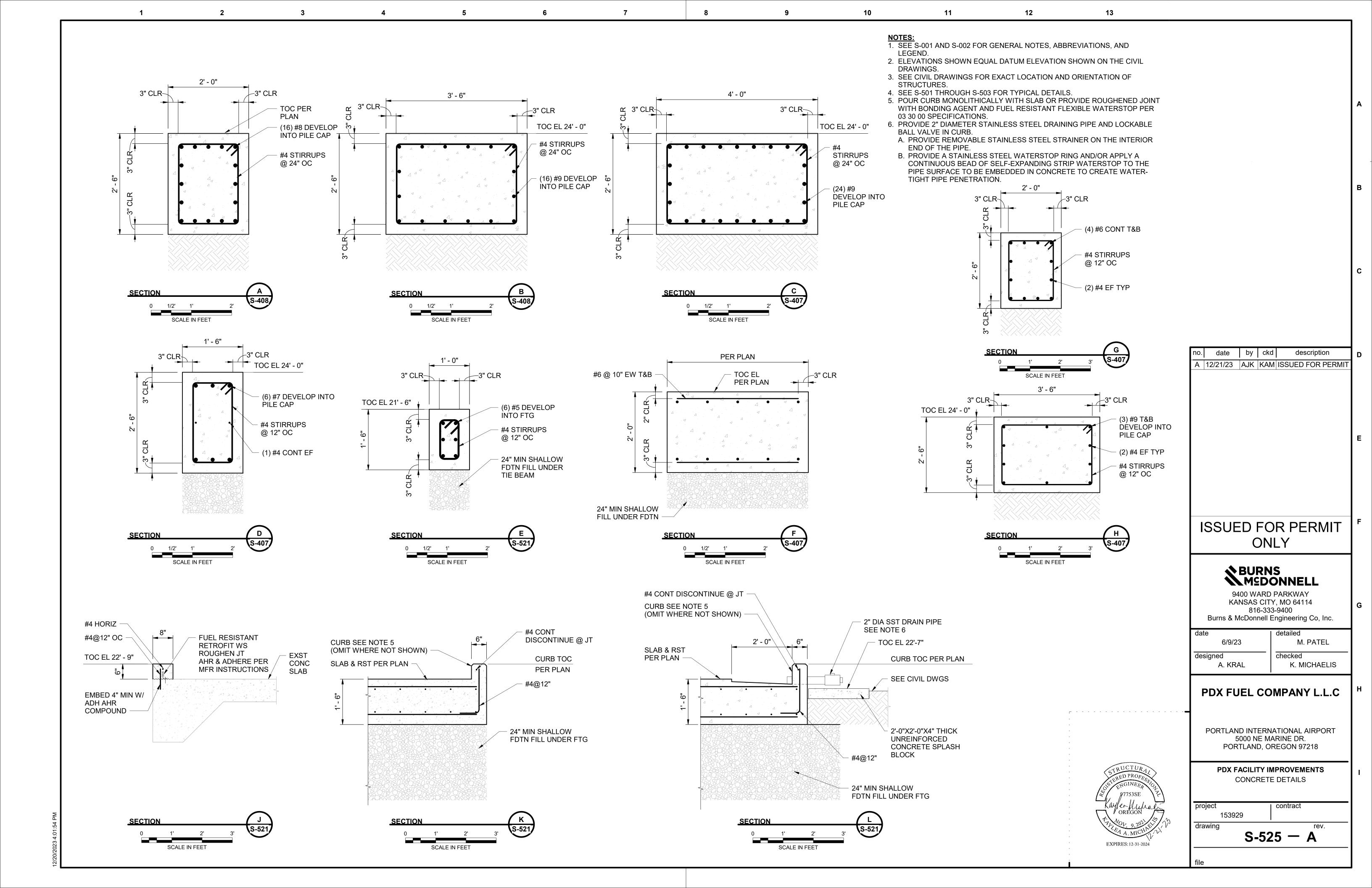


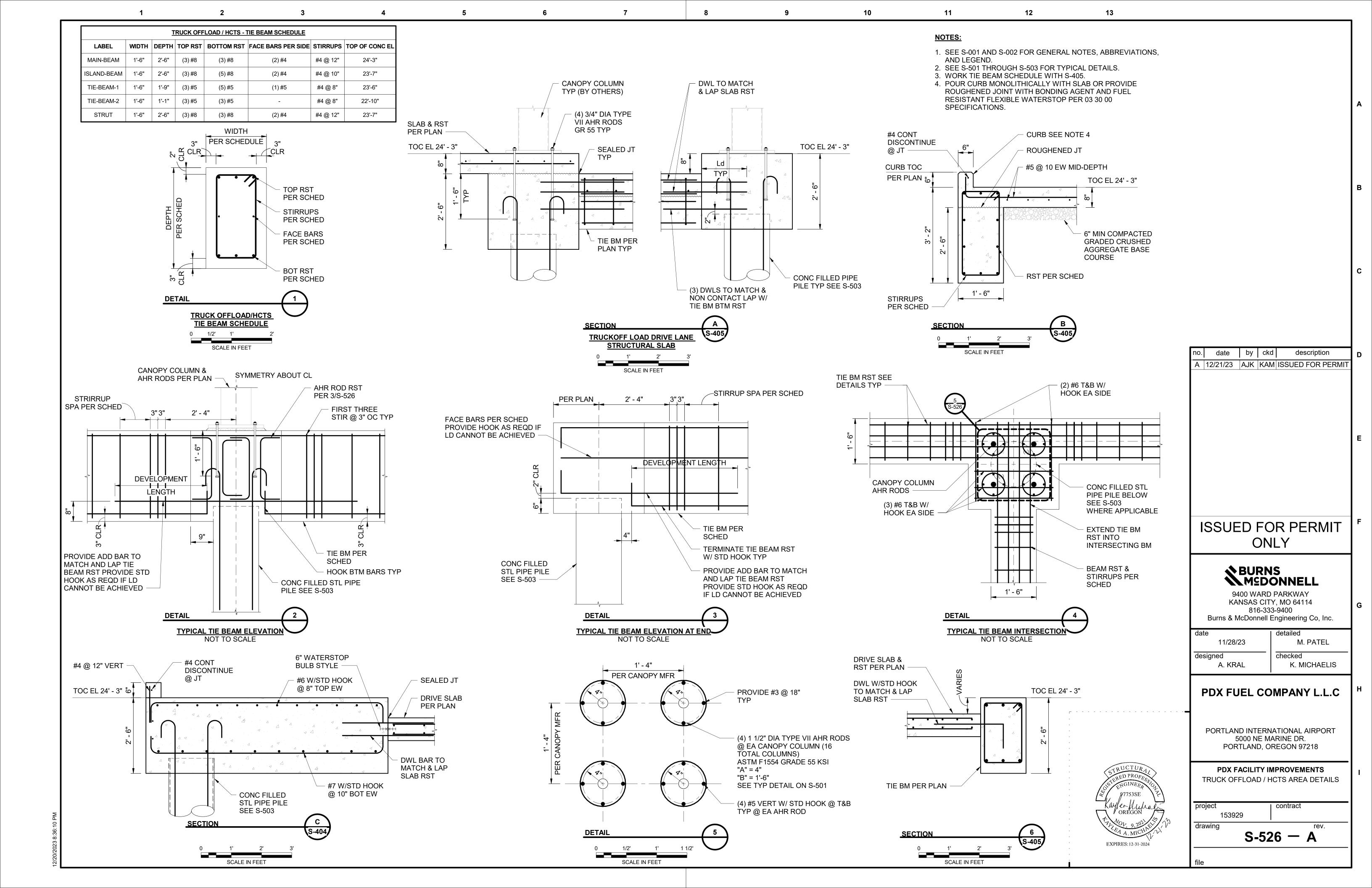


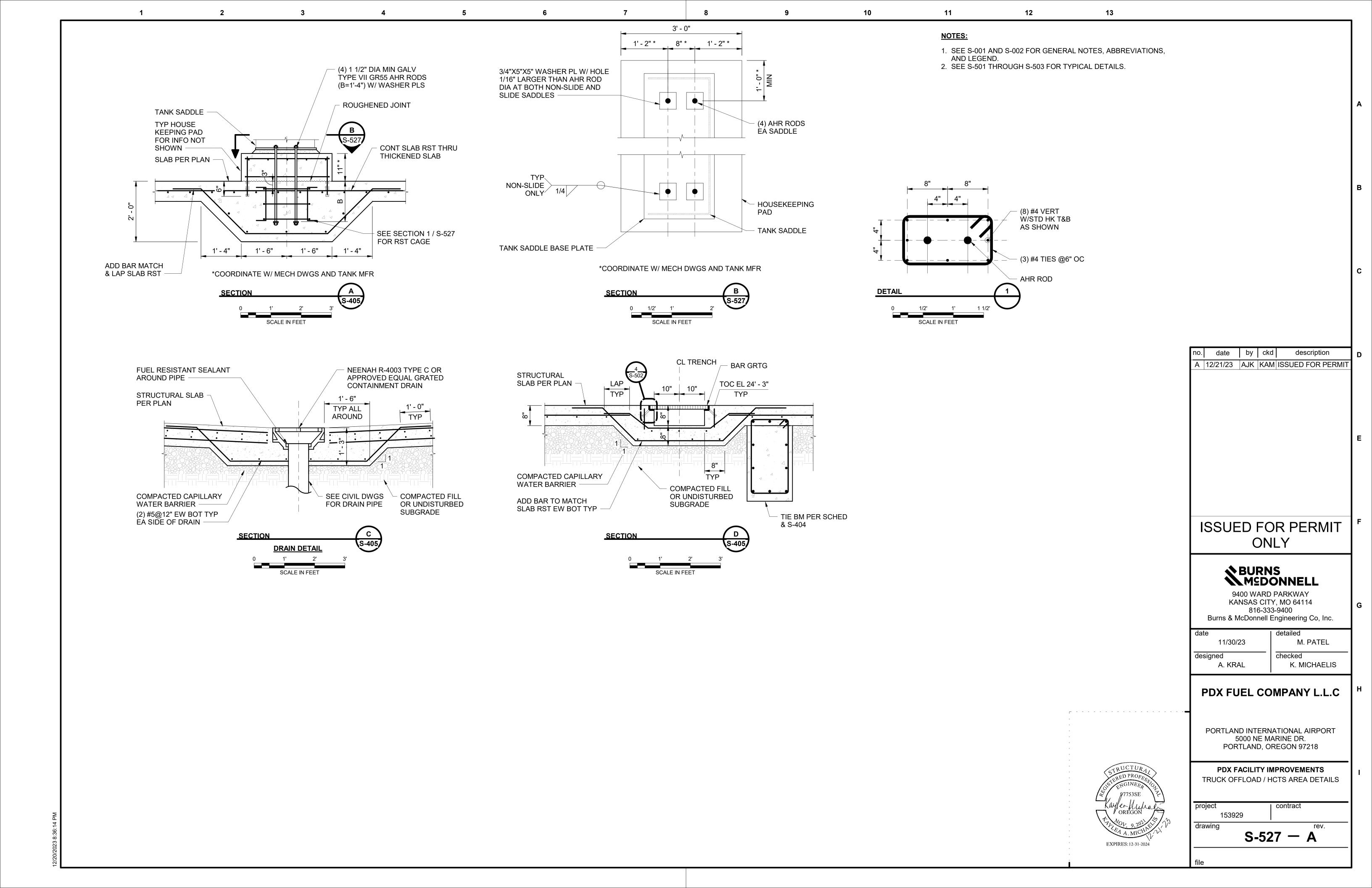


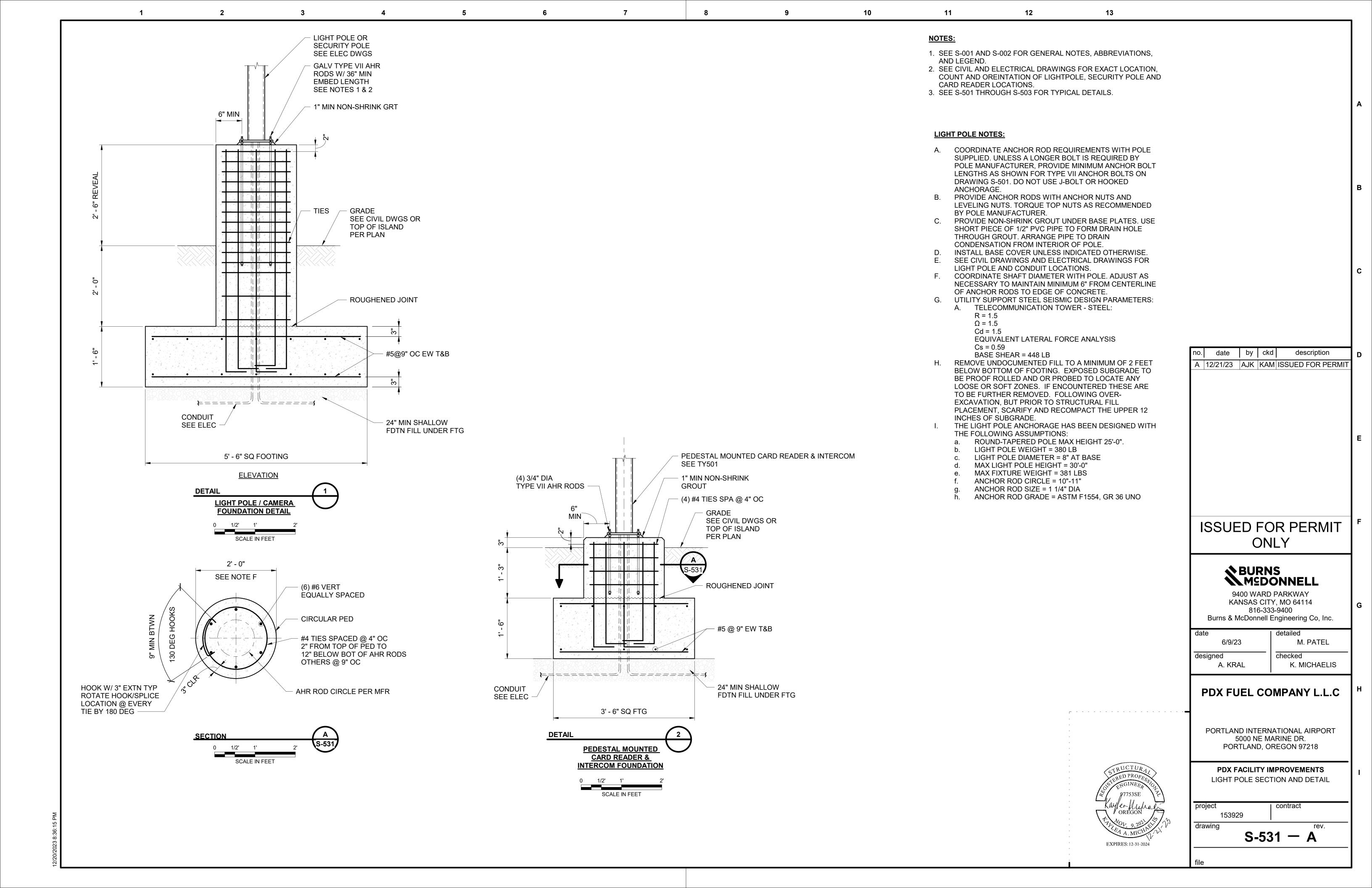


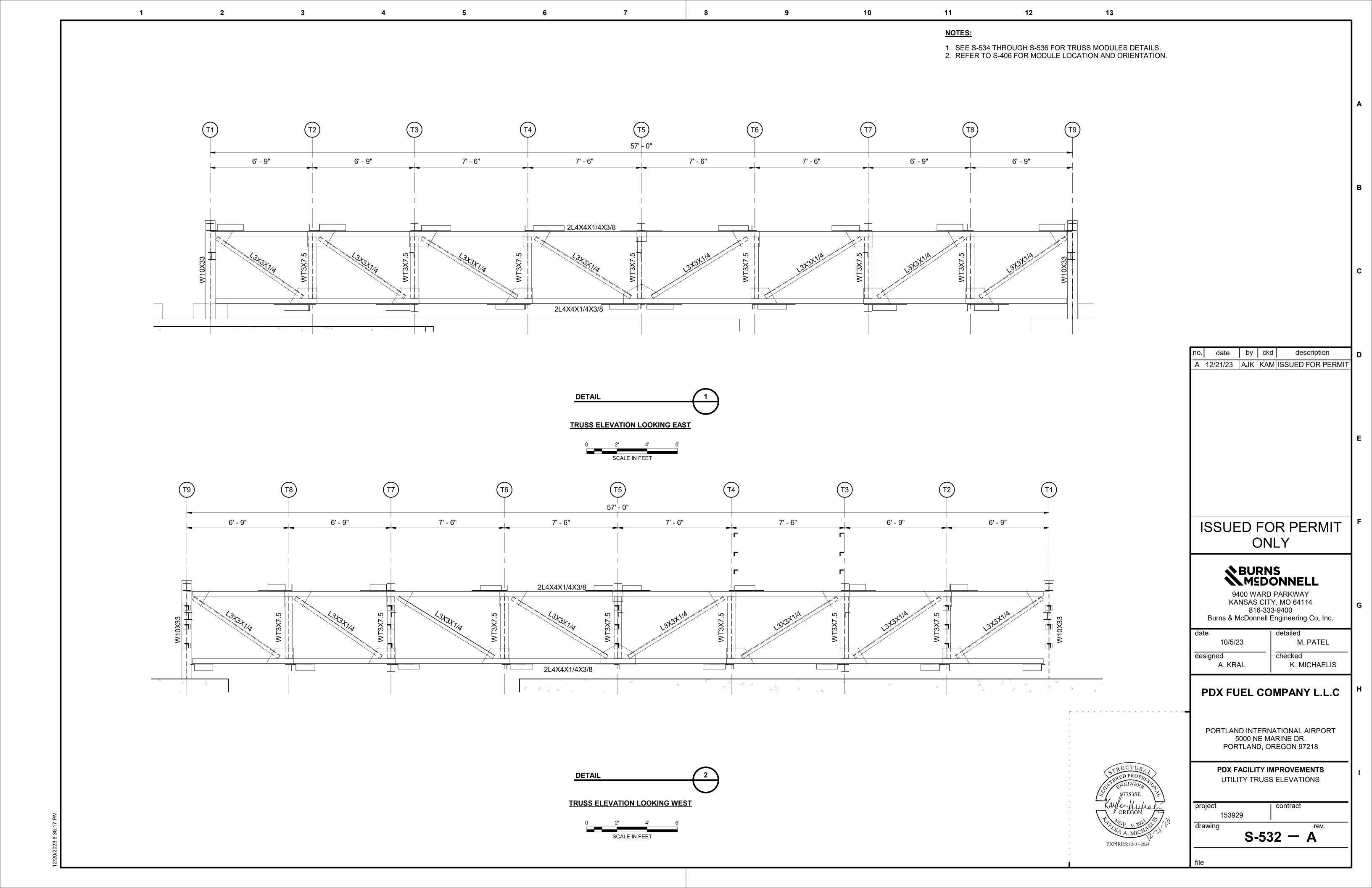


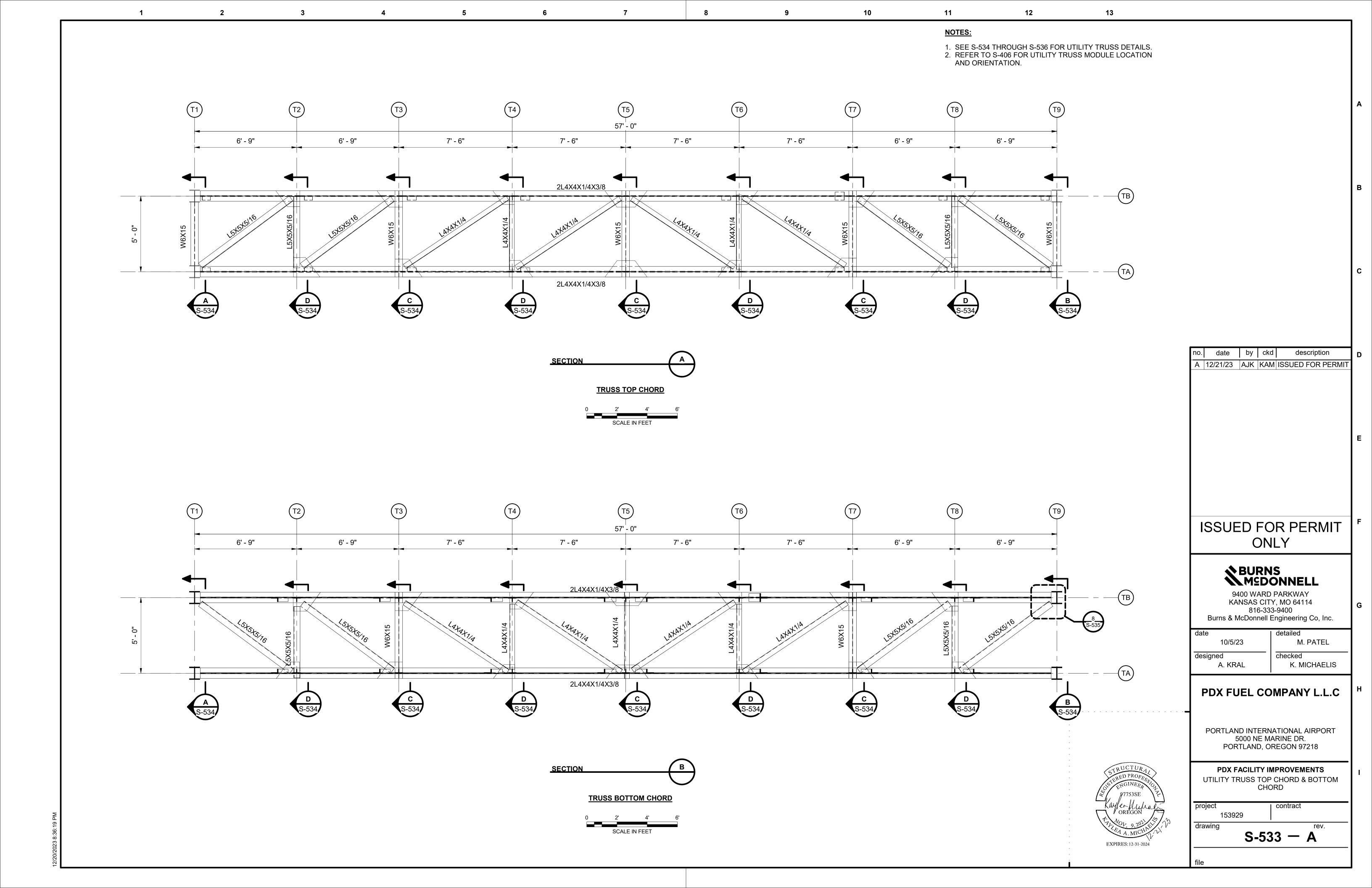


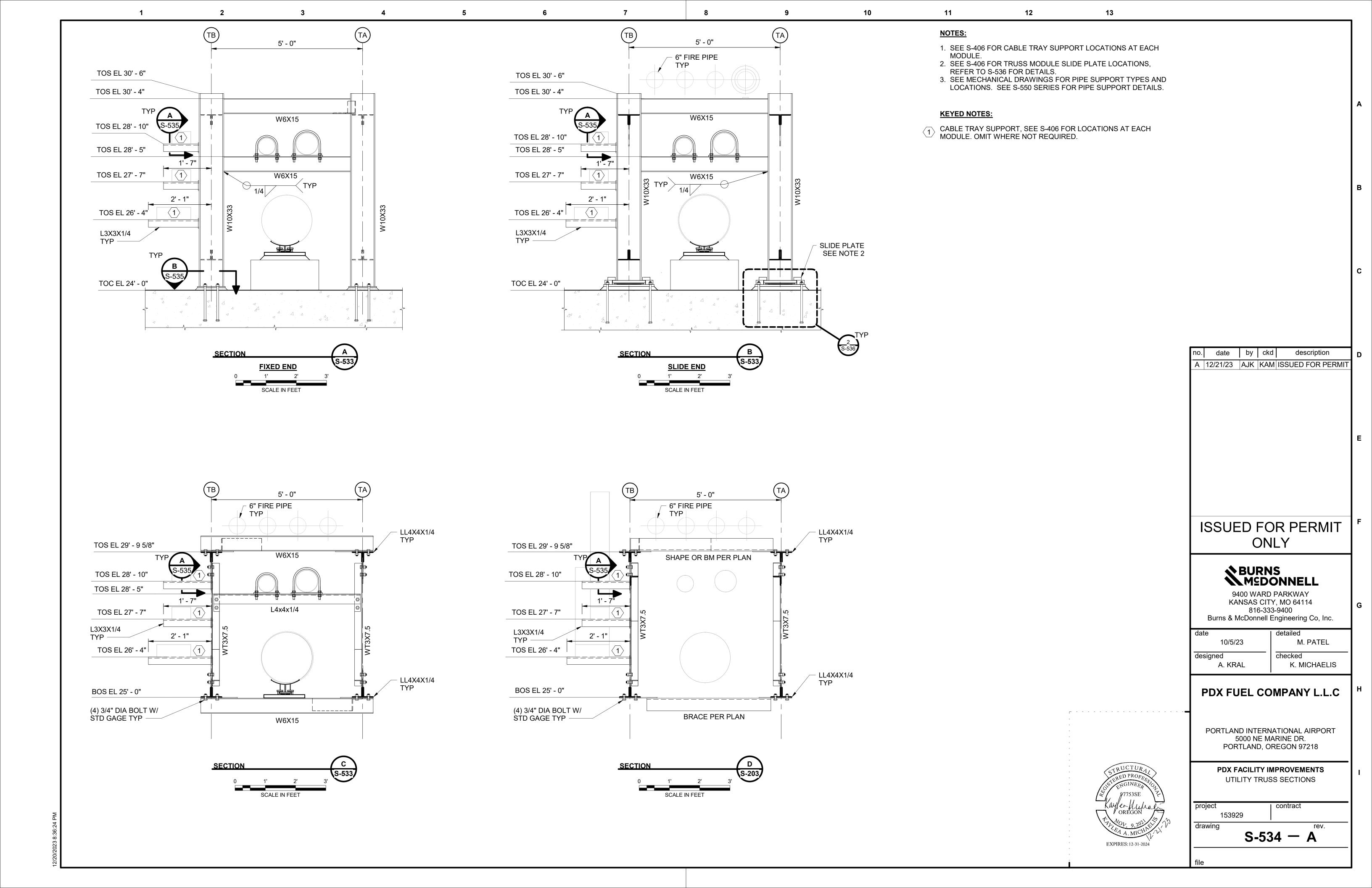


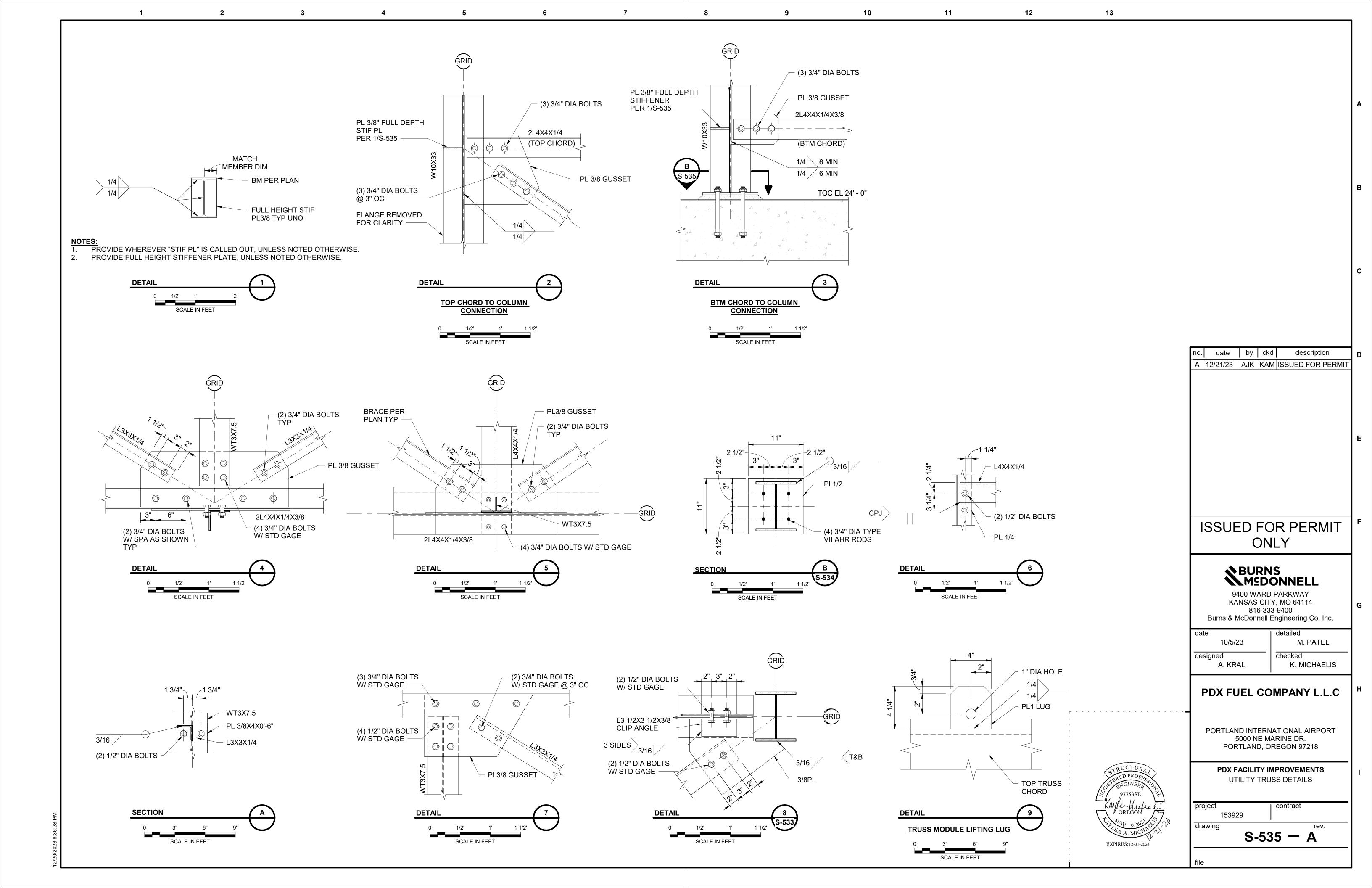


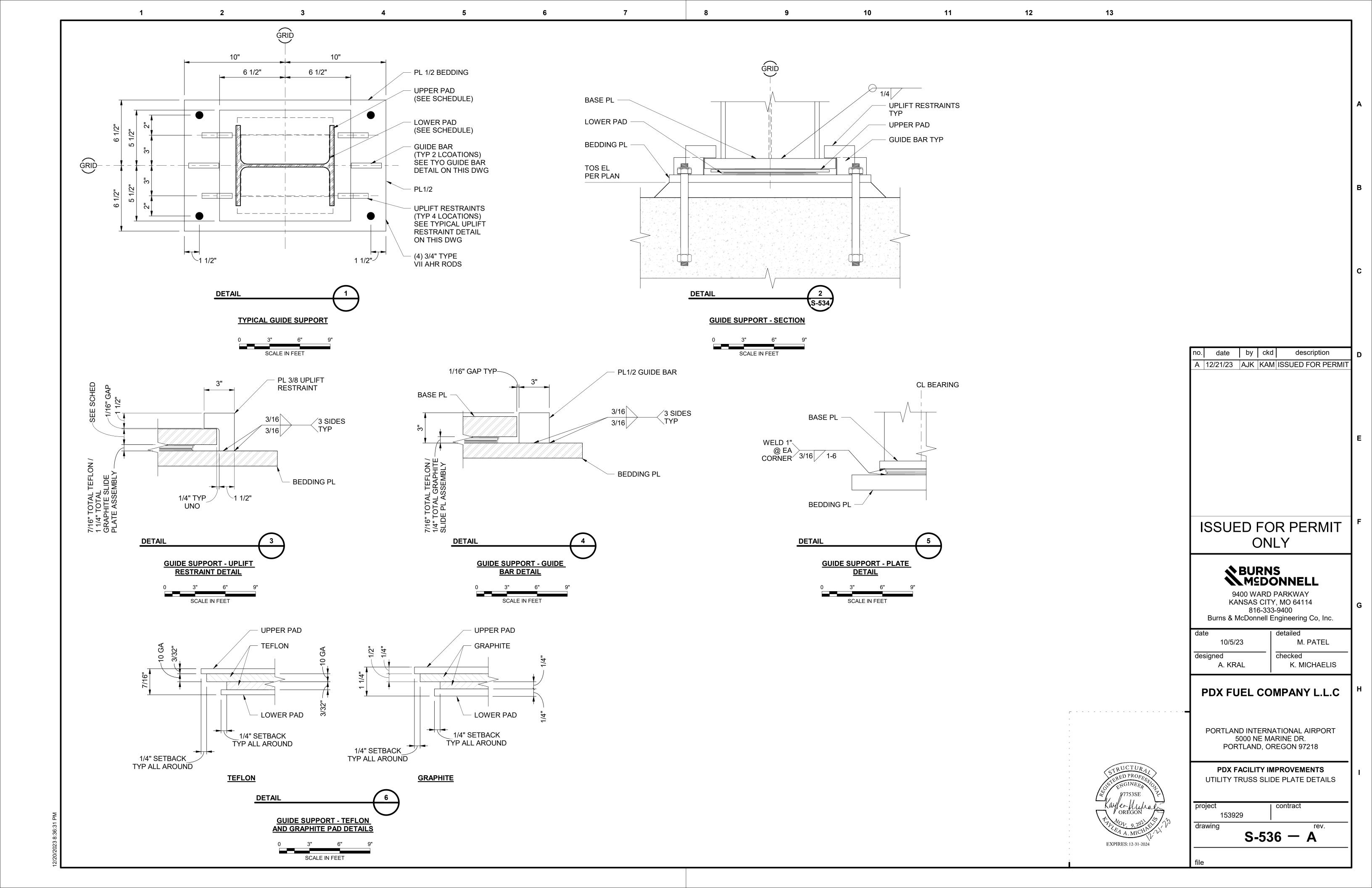


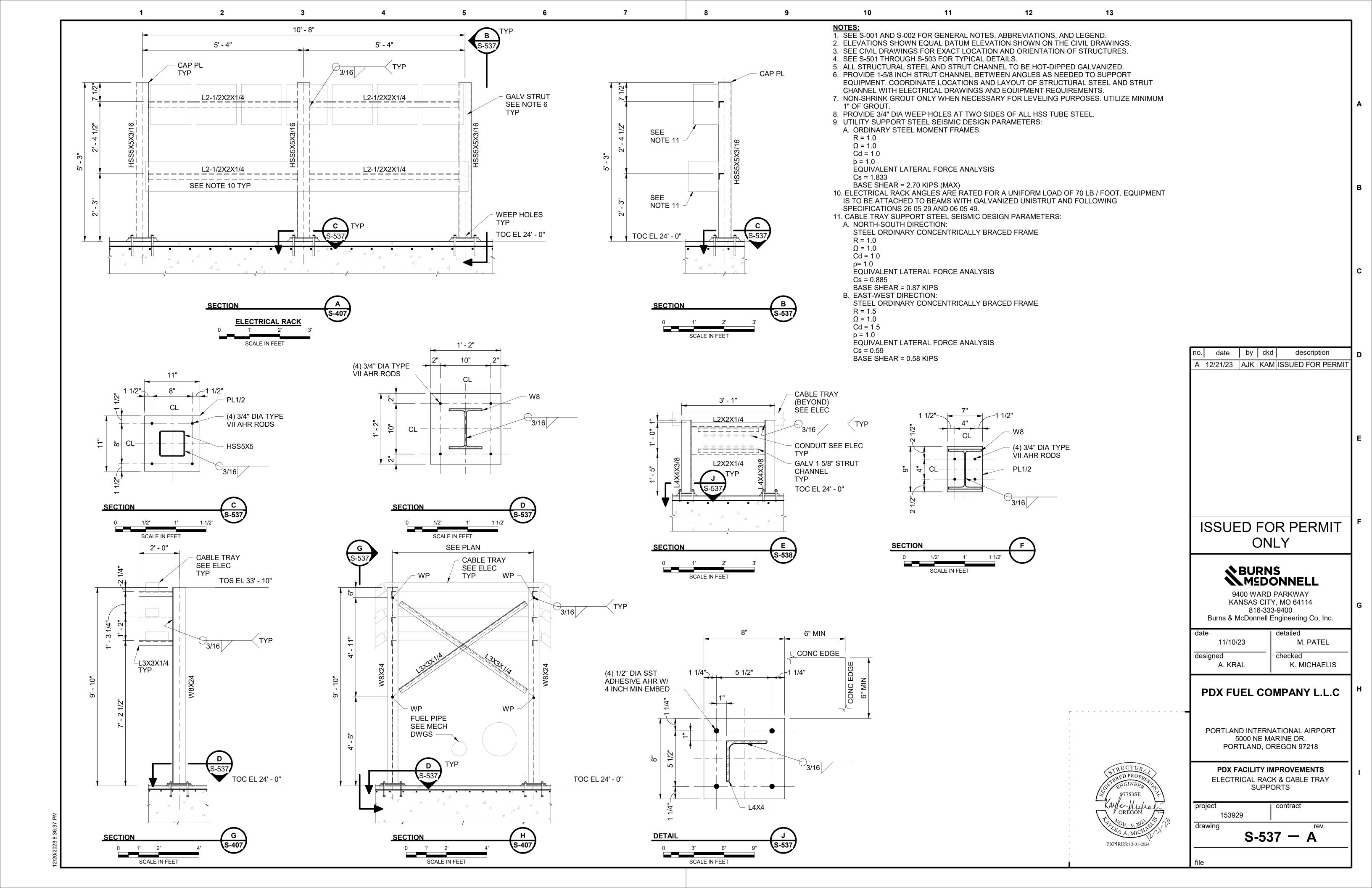


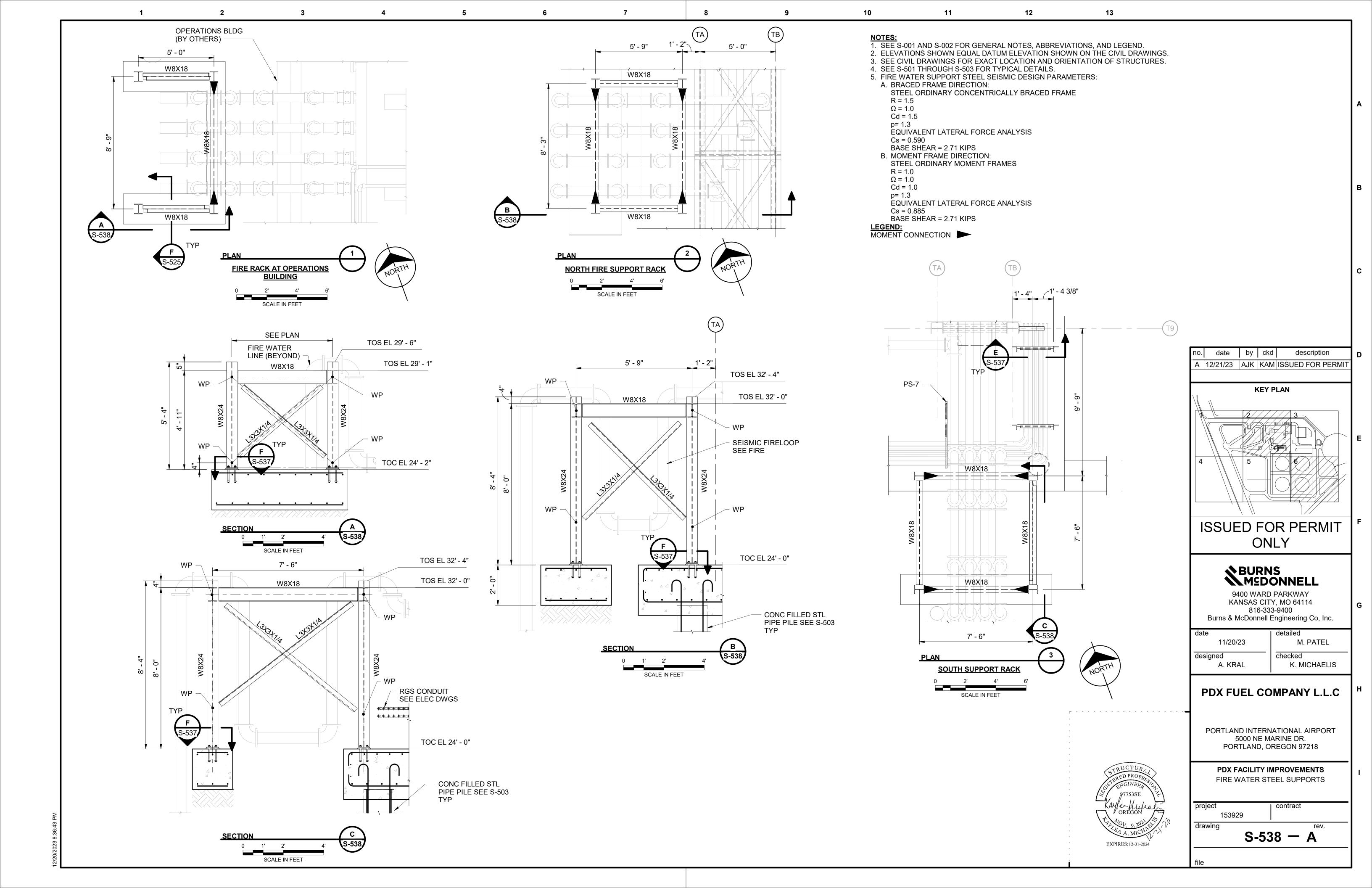


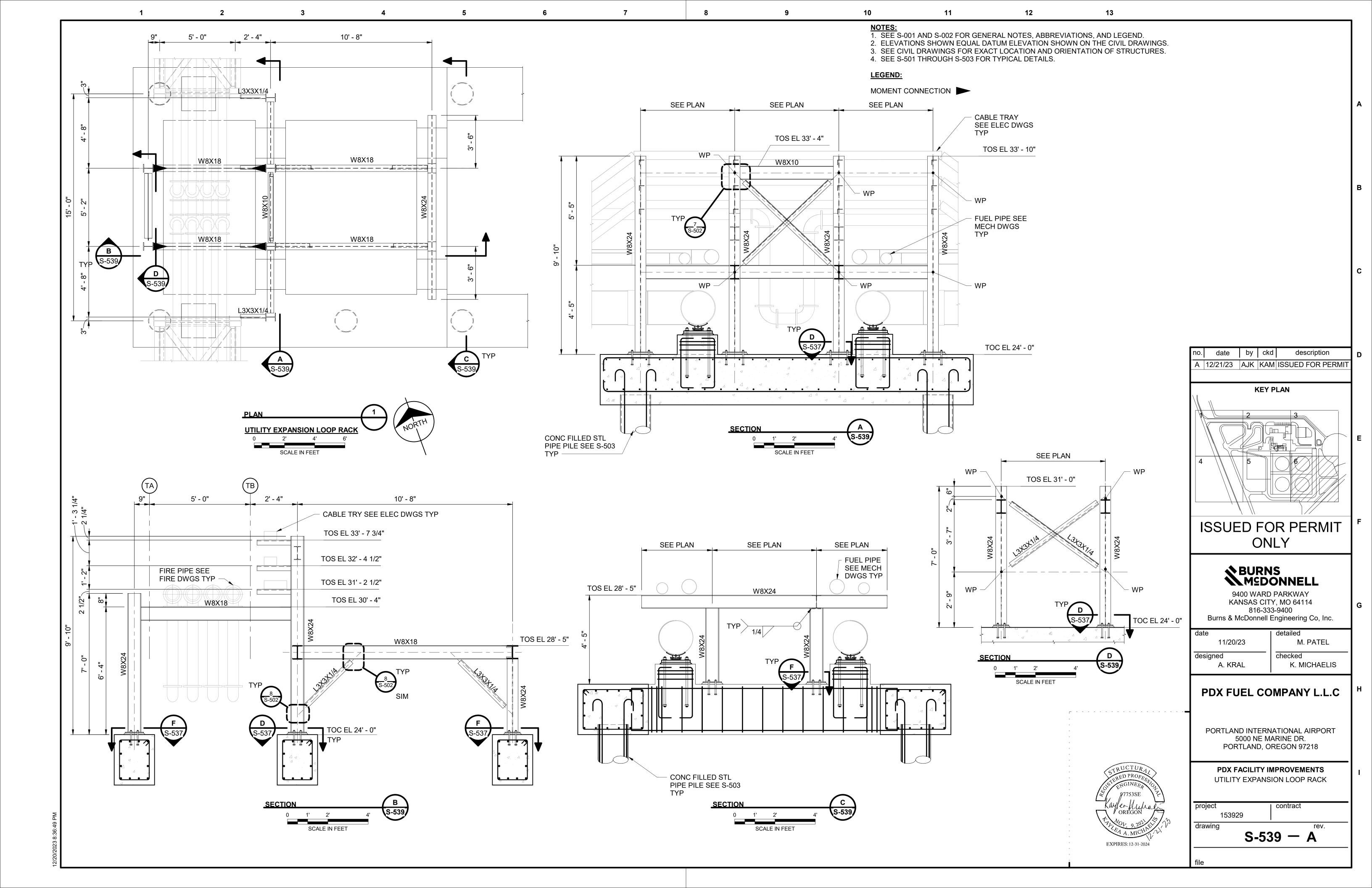


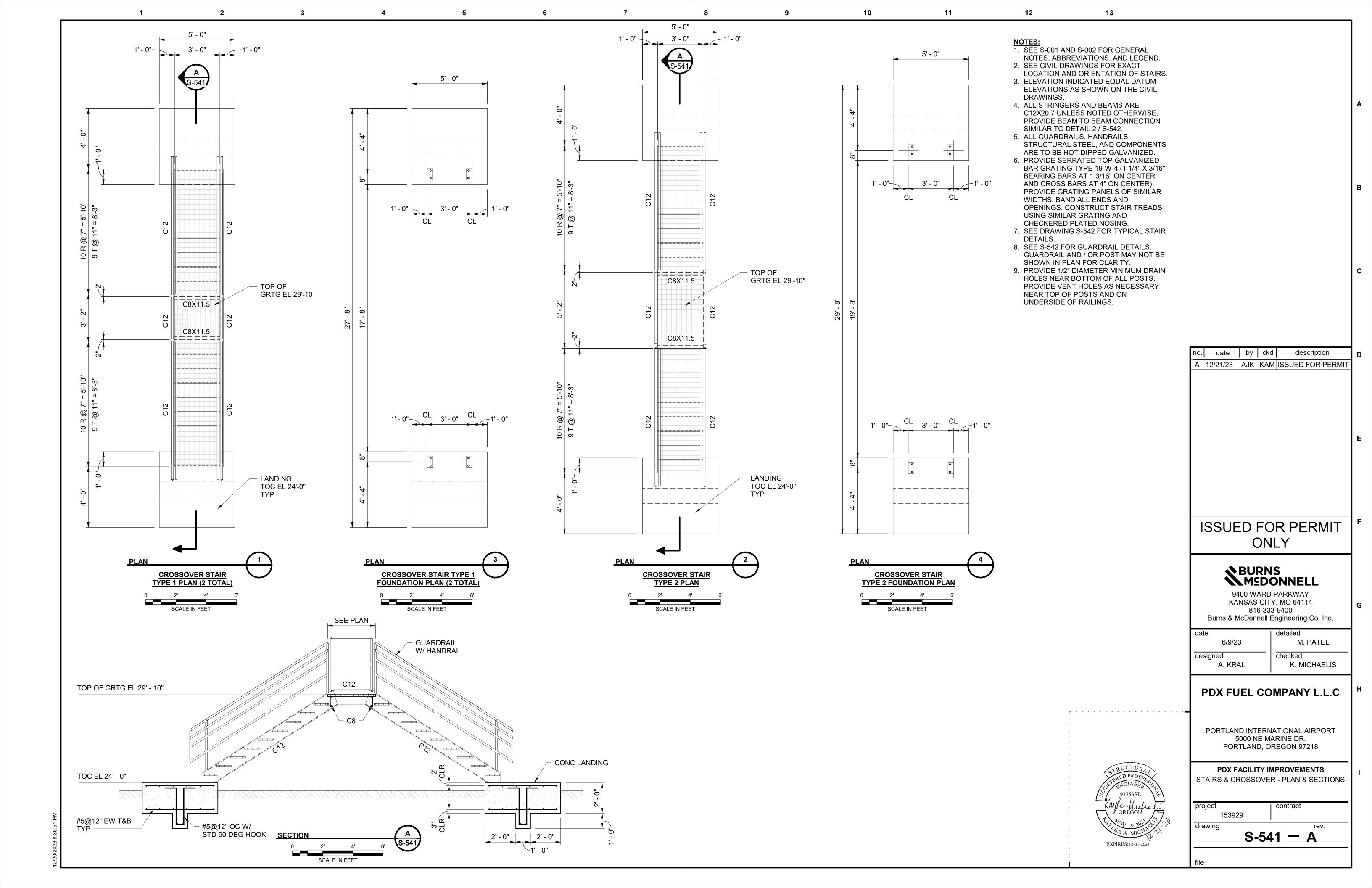


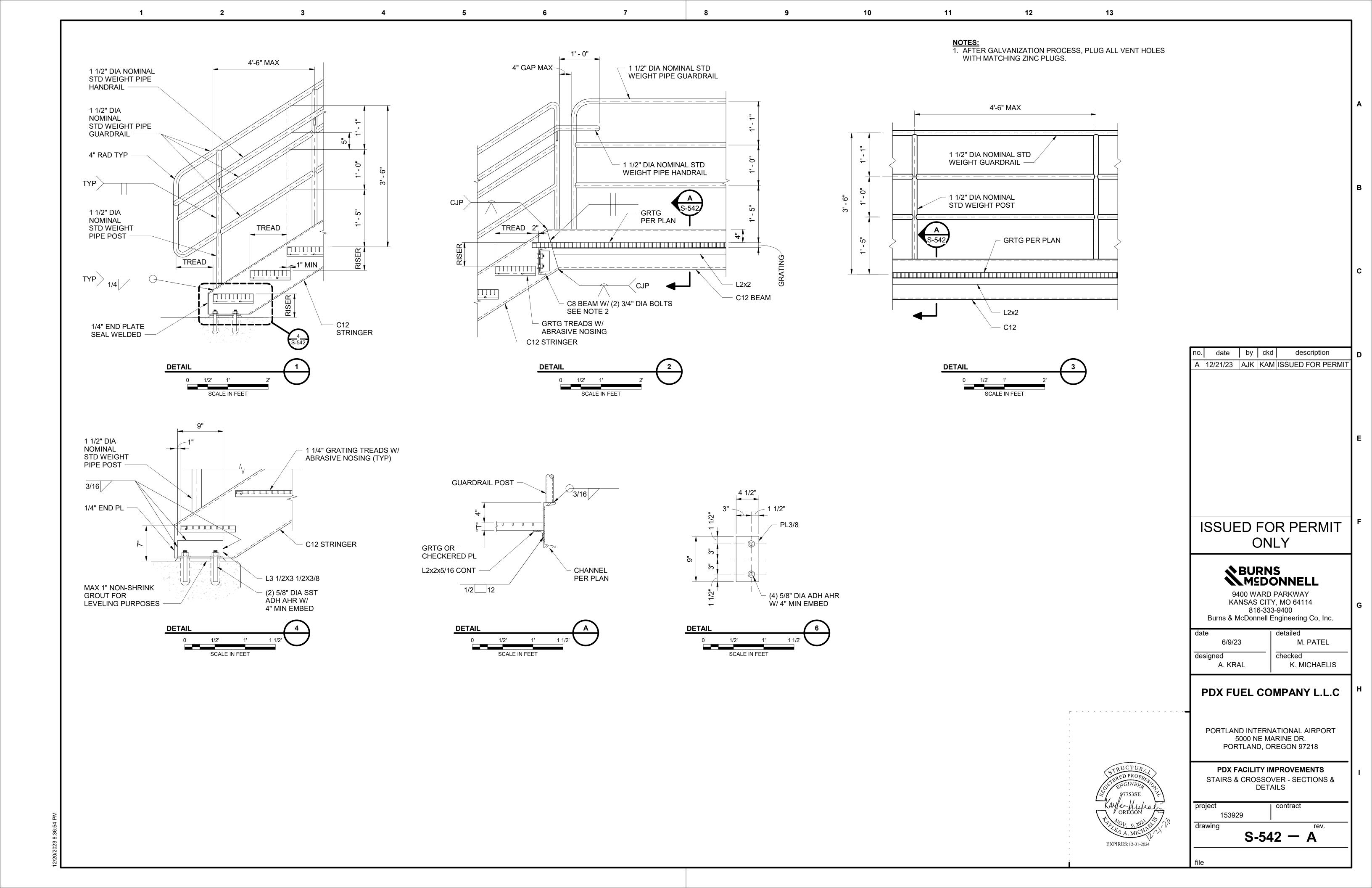


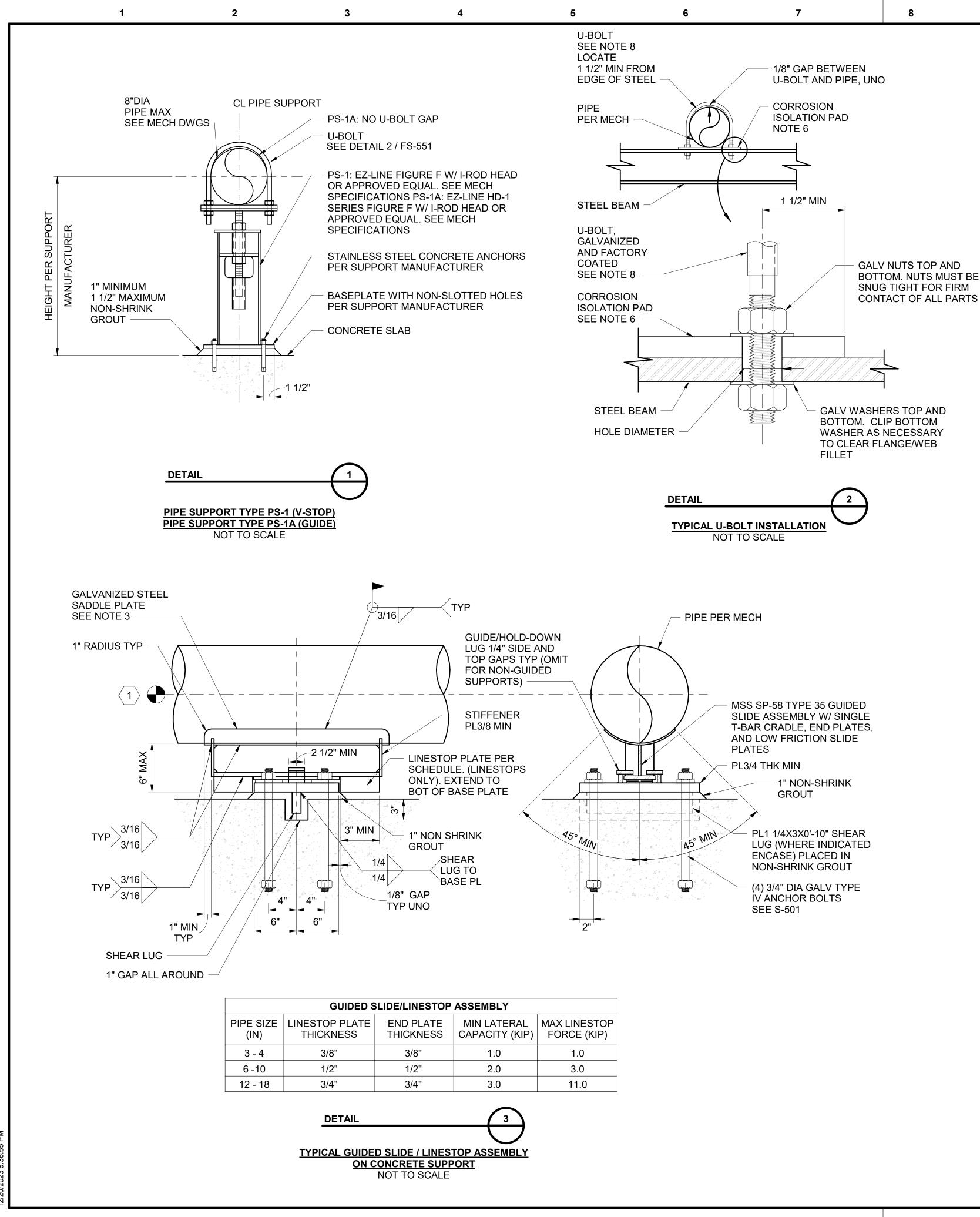












NOT

SEE DRAWING S-001 FOR STRUCTURAL GENERAL NOTES.

SEE MECHANICAL DRAWINGS FOR PIPE SUPPORT SIZES, SUPPORT TYPES AND LOCATIONS.
 PROVIDE 1/4" THICK GALVANIZED STEEL SADDLE PLATE AT ALL WELDED SUPPORTS FOR CARBON STEEL PIPES 6" AND LARGER IN DIAMETER. PROVIDE FINISH COAT THE SAME AS THE PIPE COATING. GALVANIZED SURFACES MUST BE PROPERLY PREPARED AND PRIMED TO RECEIVE PAINT COATING. EXTEND PAINT

11

12

13

COATING 1" MIN ONTO THE VERTICAL STIFFENER PLATE BELOW PIPES.

4. UNLESS INDICATED OTHERWISE, ALL STRUCTURAL STEEL PIPE SUPPORTS AND ASSEMBLIES MUST BE HOTDIP GALVANIZED AFTER ASSEMBLY. WHERE SUPPORT STEEL COMPONENTS WILL BE WELDED TO STAINLESS STEEL PIPES, THE COMPONENTS WELDED TO THE PIPES MUST BE OF STAINLESS STEEL MATERIAL. PROVIDE SACRIFICIAL POISON PLATES AS NECESSARY. PROVIDE VENT HOLES AS REQUIRED FOR GALVANIZING. LOCATE VENT HOLES ON THE UNDERSIDE OF HORIZONTAL MEMBERS WHERE POSSIBLE. REPAIR GALVANIZING AROUND FIELD WELDS USING 2 COATS OF GALVANIZING REPAIR PAINT (30 MIL DRY FILM THICKNESS EACH).

WHERE WELDED CONSTRUCTION WILL BE USED, WELD SIZE MUST BE ADJUSTED ACCORDINGLY PER AWS D1.1 AND ASME B31.3 AS APPLICABLE TO SUIT THE WALL THICKNESS OF THE PIPES BEING WELDED. ALL WELDS MUST BE CONTINUOUS (SEAL WELDED MINIMUM) FOR CORROSION PROTECTION PURPOSES.
 CORROSION ISOLATION PADS ARE REQUIRED AT ALL FUEL PIPES TO SUPPORT INTERFACES, UNLESS INDICATED OTHERWISE. CORROSION ISOLATION PADS MUST BE INSTALLED ONLY AFTER PIPES HAVE BEEN

COATED (WHERE APPLICABLE).

A. TEFLON (PTFE) IS AN ACCEPTABLE CORROSION ISOLATION MATERIAL. DO NOT USE ALTERNATE LOW

FRICTION MATERIALS WITHOUT PRIOR WRITTEN APPROVAL FROM THE ENGINEER.

B. NOMINAL PAD THICKNESS MUST BE 1/4" MIN (UNO).
 C. UNLESS NOTED OTHERWISE, PAD BEARING LENGTHS MUST BE AT LEAST 4" MINIMUM. PADS DO NOT NEED TO BE WIDER THAN THE BEAM OR CHANNEL FLANGE TO WHICH THEY ARE ATTACHED TO. PADS MUST BE CENTERED (+/- 1") OVER W-SHAPE BEAM CENTERLINES AND FLUSH WITH THE BACK OF C SHAPE CHANNELS, UNLESS INDICATED OR NOTED OTHERWISE.

D. UNLESS INDICATED OTHERWISE, PADS MUST BE ATTACHED TO STEEL SUPPORTS WITH #12 TEK TYPE STAINLESS STEEL SCREWS. USE 2 SCREWS PER PIPE, ONE EACH SIDE, FOR PIPES UP TO AND INCLUDING 8" NOMINAL DIAMETER. USE 4 SCREWS PER PIPE, TWO EACH SIDE, FOR 10" NOMINAL DIAMETER AND LARGER PIPES. PLACE SCREWS AT 1/2 THE PIPE DIAMETER, BUT NOT LESS THAN 3", FROM THE PIPE CENTERLINE. SCREW CENTERLINES MUST BE AT LEAST 3/4" FROM THE PAD EDGES. BOLTS (1/4" DIAMETER SAE GRADE 5) MAY BE USED INSTEAD OF SCREWS. POWDER ACTUATED PINS

(I.E. HILTI X-U, OR APPROVED EQUAL) WITH 5/8" WASHERS MAY BE USED INSTEAD OF SCREWS.

E. SCREWS FOR THE CORROSION ISOLATION PADS MAY BE OMITTED IF THE U-BOLTS ARE PLACED THROUGH THE PADS. BOLT HOLES MUST BE AT LEAST 3/4" CLEAR FROM THE PAD EDGES AND THE PADS MUST BE LAPPED OVER W-SHAPE BEAM CENTERLINES AT EAST 1". OVERSIZED CORROSION ISOLATION PADS MAY BE NEEDED TO SATISFY THESE REQUIREMENTS.

F. INDIVIDUAL PADS MAY BE USED FOR EACH PIPE, OR CONTINUOUS STRIPS MAY BE USED FOR

SLIDE PLATES MUST BE A TWO-PLATE SYSTEM WITH LOW-FRICTION REINFORCED POLYMER MATERIAL FACTORY BONDED TO BACKING PLATES. STATIC COEFFICIENT OF FRICTION MUST NOT EXCEED 0.06.

UNLESS INDICATED OTHERWISE, ALL U-BOLTS MUST CONFORM TO MSS SP-58 TYPE 24, AND THE FOLLOWING:

A. U-BOLT SIZE MUST VARY IN ACCORDANCE WITH THE PIPE SIZE AS INDICATED IN THE TABLE BELOW.

B. ALL U-BOLTS MUST BE DOUBLE-NUTTED AS INDICATED IN THE DETAILS.C. UNLESS INDICATED OTHERWISE. U-BOLTS MUST BE INSTALLED WITH 1/8" GAP TO THE TOP OF THE

PIPES (SNUG ON SIDES).

D. ALL U-BOLTS MUST BE GALVANIZED CARBON STEEL (UNO), THEN FACTORY-COATED WITH 1/16" THICK MINIMUM SEAMLESS NON-METALLIC LOW FRICTION THERMOPLASTIC OR POLYOLEFIN COATING FOR CORROSION ISOLATION.

E. U-BOLTS MAY BE FIELD LOCATED AND THE HOLES FIELD DRILLED. REPAIR GALVANIZING AT FIELD DRILLED HOLES USING 2 COATS OF GALVANIZING REPAIR PAINT.

F. SUBMIT U-BOLT PRODUCT DATA FOR APPROVAL.

U-BOLT SIZE TABLE					
PIPE SIZE (in.)	U-BOLT SIZE (in.)	MAX HOLE DIAMETER (in.)			
< 2	3/8	1/2			
2 1/2 - 5	1/2	5/8			
6 - 8	5/8	13/16			
10	3/4	15/16			
12 - 16	7/8	1 1/16			
<u>></u> 18	1	1 1/4			

9. WHERE USED, COMPOUND FOR ALL ADHESIVE ANCHORS MUST BE FUEL RESISTANT.

10. WHERE GAPS ARE INDICATED, SUBCONTRACTOR MUST VERIFY THAT THE PIPES AND PIPE SUPPORT ASSEMBLIES ARE CONSTRUCTED AND INSTALLED WITH THE PROPER GAPS ON EACH SIDE. ASSUMED INSTALLATION TEMPERATURE (PIPE SURFACE) WAS 75 DEG-F FOR GAP MEASUREMENT PURPOSES. PROVIDE SHIMS AND BLOCKING AS NECESSARY TO MAINTAIN THE REQUIRED GAPS THROUGHOUT CONSTRUCTION.

PROVIDE ANTI-SEIZE COMPOUND ON ALL MATING SURFACES OF THREADED STAINLESS STEEL FASTENERS.

12. SUBMIT PIPE SUPPORT AND ASSEMBLY DRAWINGS FOR APPROVAL PRIOR TO FABRICATION.

KEYED NOTES:

COORDINATE WITH MECHANICAL AND ELECTRICAL DRAWINGS FOR THE LOCATIONS, DIMENSIONS, AND ELEVATIONS OF PIPING AND REQUIRED SUPPORTS.

no. date by ckd description

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PDX FACILITY IMPROVEMENTS
PIPE SUPPORT DETAILS

project contract 153929

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